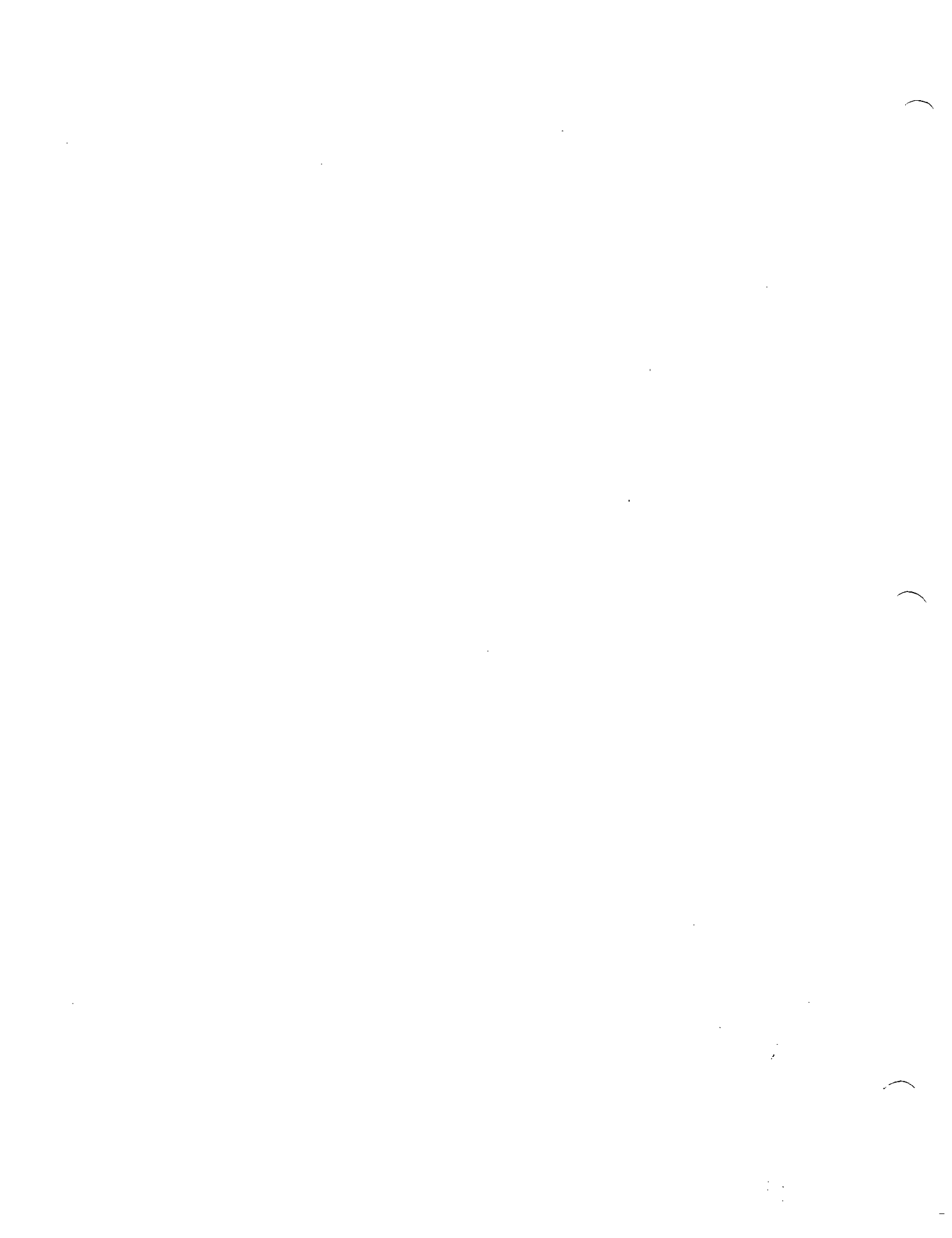


GROUP 0.000
ENGINE-CLUTCH

| | |
|---|----------------------------|
| Arm, Valve Rocker | 0.333 |
| Balancer, Crankshaft | 0.659 |
| Bearing, Camshaft | 0.539 |
| Bearing, Clutch Pilot | 0.649 |
| Bearing, Clutch Release | 0.799 |
| Bearing Pkg., Connecting Rod | 0.616 |
| Bearing, Crankshaft | 0.096 thru 0.106 |
| Bolt, Flywheel | 0.669 |
| Boot, Clutch Release Fork | 0.797 |
| Camshaft, Engine | 0.519 |
| Chain, Engine Timing | 0.724 |
| Conversion Pkg., Compression Ratio | 0.289 |
| Cover & Pressure Plate, Clutch | 0.859 |
| Cover, Engine Front | 0.206 |
| Cover, Engine Valve Rocker | 0.386 |
| Crankshaft, Engine | 0.646 |
| Cylinder Block | 0.033 |
| Engine Assy.(complete) | 0.000 |
| Engine Assy., Basic | 0.033 |
| Engine Mounting Parts | 0.002, 0.004, 0.027, 0.029 |
| Flywheel | 0.666 |
| Fork, Clutch Release | 0.795 |
| Gasket, Engine Valve Rocker Cover | 0.423 |
| Gasket Set, Cyl. Block Installation | 0.040 |
| Gasket Sets, Engine Valve Regrind | 0.289 |
| Gasket, Cylinder Head | 0.289 |
| Gear, Engine Camshaft Sprocket | 0.736 |
| Head, Cylinder (Less valves, springs & retainers) | 0.269 |
| Head Assy., Cylinder (complete) | 0.269 |
| Hook, Clutch Pedal Return Spring | 0.846 |
| Housing, Flywheel | 0.683 |
| Key, Crankshaft Sprocket Gear | 0.729 |
| Lever, Clutch Release | 0.852 |
| Lifter Assy., Engine Valve | 0.459 |
| Pedal, Clutch | 0.830 |
| Piston Assy., Engine | 0.629 |
| Plate & Facing, Clutch Driven | 0.886 |
| Plug, Engine Cylinder Block | 0.034 |
| Pulley, Engine Crankshaft | 0.659 |
| Rings, Piston | 0.643 |
| Rod, Clutch Release Upper | 0.854 |
| Rod Assy., Engine Connecting | 0.603 |
| Rod, Engine Valve Push | 0.426 |
| Rotator, Engine Valve | 0.309 |
| Seal, Crankshaft Rear Bearing Oil | 0.137 |
| Shaft, Clutch Pedal | 0.833 |
| Slinger, Crankshaft Oil | 0.648 |
| Spring, Clutch Pedal Return | 0.844 |
| Spring, Engine Intake & Exhaust Valve | 0.303 |
| Valve, Intake and Exhaust | 0.296, 0.297 |
| Yoke, Clutch Release | 0.795 |



| 0.000 ENGINE ASSY., COMPLETE (WITH ELECTRICAL & FUEL PARTS, CARB. & AIR CLEANER) | | | | | |
|--|---------------------------------|---------|----|--------|--|
| 67 | 425 Eng. 2 BC T.H. | 398822 | 1 | 798.20 | ENGINE (10.25 C.R.) |
| 0.002 BOLT-NUT-SPACER-STUD-WASHER, ENGINE MOUNT ATTACHING | | | | | |
| 69 | F85 L6 (8.900) | 9419713 | 2 | .30 | BOLT (7/16"-14 x 3 3/4") |
| 70 | F85 V8 (8.900) | 9419713 | 2 | .30 | BOLT (7/16"-14 x 3 3/4") |
| 71-72 | V8 exc. Tor. (8.900) | 9419713 | AR | .30 | BOLT (7/16"-14 x 3 3/4") |
| 73* | All X V8 | 3980716 | 2 | | BOLT, mount to frame brkt. |
| 65-70 | Exc. F85 & Tor. (8.917) | 9422301 | 2 | .10 | NUT, lock (frt. supt. to frame) |
| 66-69 | Tor. (9.011) | 380570 | 2 | .15 | NUT, front supt. (7/16"-14) |
| 54-64 | Exc. F85, J88 | 761754 | 1 | .36 | SPACER, front supt. |
| 66-71 | L6 | 3866234 | 2 | .10 | SPACER, front mtg. to brkt. |
| 58-64 | Exc. F85 or J88 | 572859 | 2 | .13 | STUD, front |
| 65-66 | Exc. F85 & Tor. or 1965 J88 | 390937 | 2 | .10 | STUD, front supt. to frame |
| 66-72 | Tor. | 390403 | 2 | .15 | STUD, front supt. to frame (7/16"-14 x 1 1/4") |
| 73 | All E | 390403 | 2 | .15 | STUD, front supt. to frame-7/16"-14 x 1 1/4" |
| 65-71 | See Group 4.081 | 3818180 | 2 | .10 | WASHER |
| 65-70 | Exc. F85 & Tor. (7.838) | 1362249 | 1 | .15 | WASHER, frt. mtg. to frame (RH) |
| 65-70 | Exc. F85 & Tor. | 389069 | 1 | .13 | WASHER, frt. mtg. to frame (LH) |
| 69-70 | Exc. F85 (8.931) | 103328 | AR | .10 | WASHER, support to eng. |
| 71-72 | All (8.931) | 103328 | AR | .10 | WASHER, support to eng. |
| 0.004 PLATE-SUPPORT-BOLT, ENGINE FRONT SUPPORT | | | | | |
| 61-62 | Exc. F85 | 579128 | 1 | 1.85 | PLATE (sheet metal stamping) |
| 66-68 | Tor. | 389158 | 1 | 8.75 | SUPPORT |
| 69-71 | Tor. | 401889 | 1 | 10.90 | SUPPORT |
| 72 | Tor. | 411380 | 1 | 10.90 | SUPPORT |
| 73 | All E | 411380 | 1 | 10.90 | SUPPORT |
| 70-72 | Tor. (8.900) | 9419074 | 2 | .15 | BOLT, support to frt. eng. support |
| 0.010 GASKET SET, ENGINE TUNE-UP | | | | | |
| NOTE - This set combined with valve grind gasket set group 0.289 and oil pan gasket set group 1.429 will contain all necessary parts for complete engine overhaul or installation. | | | | | |
| 66-67 | L6 | 3834936 | 1 | 3.59 | GASKET SET |
| 68-73 | L6 (* 1) | 3970635 | 1 | 4.51 | GASKET PKG. |
| (* 1) Discard water pump gasket 3815848 contained in this package. | | | | | |
| 0.027 MOUNT ASSY.-MOUNT PKG., FRONT ENGINE MOUNT | | | | | |
| 54-60 | Exc. C.A.C. | 572945 | 1 | 6.80 | MOUNT (front) |
| 54-60 | C.A.C. | 572946 | 1 | 6.80 | MOUNT (front) |
| 61-63 | F85 exc. Conv. or H.D. | 381334 | 2 | 5.30 | MOUNT (front) |
| 61-63 | F85 Conv. or H.D. | 381334 | 2 | 5.30 | MOUNT (front) |
| 61-64 | Exc. F85 | 579129 | 1 | 4.87 | MOUNT (front) |
| 63-64 | Police Cruiser | 585691 | 1 | 3.02 | MOUNT (front) |
| 64-65 | F85 V6 | 1364726 | 2 | 6.75 | MOUNT (front) |
| 64 | 330 Eng. exc. F85 | 384059 | 2 | 7.25 | MOUNT (front) |
| 64-69 | F85 V8 exc. 400 Eng. | 404461 | 2 | 7.30 | MOUNT (front) |
| 65 | V6 exc. C.A.C. | 1371313 | LH | 6.30 | MOUNT (front) |
| 65 | V6 C.A.C. | 1369657 | LH | 6.45 | MOUNT (front) |
| 65-67 | 5400, 5600, 5800, 6600, 98 | 401442 | RH | 7.85 | MOUNT (front) |
| 65-67 | 5400, 5600, 5800, 6600, 98 | 401443 | LH | 7.85 | MOUNT (front) |
| 66-67 | 5200 T.H. | 401442 | RH | 7.85 | MOUNT (front) |
| 66-67 | 5200 T.H. | 401443 | LH | 7.85 | MOUNT (front) |
| 65-68 | 400 Eng. | 401341 | 2 | 8.90 | MOUNT (front) |
| 65-67 | 5200 S.T., J.T. | 401572 | RH | 10.00 | MOUNT (Front) |
| 65-67 | 5200 S.T., J.T. | 401573 | LH | 10.00 | MOUNT (Front) |
| 66-71 | L6 | 3997595 | 2 | 6.70 | MOUNT PKG. (front) |
| 66-72 | Tor. | 409594 | 1 | 7.20 | MOUNT (front) |
| 68-70 | 455 Eng. exc. Tor. or 1969 J.T. | 401442 | RH | 7.85 | MOUNT (front) |
| 68-70 | 455 Eng. exc. Tor. or 1969 J.T. | 401443 | LH | 7.85 | MOUNT (front) |
| 68-69 | 5400 350 Eng. T.H. | 401442 | RH | 7.85 | MOUNT (Front) |
| 68-69 | 5400 350 Eng. T.H. | 401443 | LH | 7.85 | MOUNT (Front) |
| 68-69 | 5400 350 Eng. exc. T.H. | 401572 | RH | 10.00 | MOUNT (front) |
| 68-69 | 5400 350 Eng. exc. T.H. | 401573 | LH | 10.00 | MOUNT (front) |
| 69 | 4800 350 Eng. | 404461 | 2 | 7.30 | MOUNT (front) |
| 69 | 400 Eng. | 406436 | 2 | 9.25 | MOUNT (front) |
| 70-72 | F85 350 Eng. | 404461 | 2 | 7.30 | MOUNT (front) |

| | | | | | |
|----|--------------------------------------|--------|----|------|---------------------|
| 70 | 4200, 4400, 4800 455 Eng. | 406436 | 2 | 9.25 | MOUNT (front) |
| 71 | F85 455 Eng. | 406436 | 2 | 9.25 | MOUNT (front) |
| 71 | 3200, 3600, 4200, 4800 455 Eng. | 406436 | RH | 9.25 | MOUNT (front) |
| 71 | 4400 | 406436 | 2 | 9.25 | MOUNT (front) |
| 71 | 5400, 6400, 6647 exc. Pol. | 408452 | 2 | 7.85 | MOUNT (front) |
| 71 | 6667, 6800, 98 | 410570 | 2 | 7.80 | MOUNT (front) |
| 71 | Police | 410570 | 2 | 7.80 | MOUNT (front) |
| 72 | F85 455 Eng. | 406436 | 2 | 9.25 | MOUNT (front) |
| 72 | 5400, 6400, 6800, 98 455 Eng. | 410817 | 2 | 7.80 | MOUNT (front) |
| 73 | All X V8 | 410815 | 2 | | MOUNT |
| 73 | All A, B, C | 410817 | 2 | 7.80 | MOUNT |
| 73 | All A 350 Eng. | 404461 | 2 | 7.30 | MOUNT |
| 73 | All E | 413914 | 1 | | MOUNT |

0.027 MOUNT ASSY., REAR ENGINE MOUNT

| | | | | | |
|-------|-------------------------------------|--------|----|------|--------------------|
| 57-60 | H.T. exc. 1959 Air/R | 568980 | RH | 6.05 | MOUNT (rear) |
| 57-60 | H.T. exc. 1959 Air/R | 568981 | LH | 6.05 | MOUNT (rear) |
| 57-64 | S.T. exc. F85 | 569504 | RH | 7.00 | MOUNT (rear) |
| 57-64 | S.T. exc. F85 | 569505 | LH | 7.00 | MOUNT (rear) |
| 61-64 | H.T. exc. F85 or 1963-64 Conv. | 586540 | RH | 4.97 | MOUNT (rear) |
| 61-64 | H.T. exc. F85 or 1963-64 Conv. | 586541 | LH | 4.97 | MOUNT (rear) |
| 63-64 | H.T. Conv., Police exc. F85 | 586908 | RH | 5.30 | MOUNT (rear) |
| 63-64 | H.T. Conv., Police exc. F85 | 586909 | LH | 5.30 | MOUNT (rear) |
| 73 | All E | 413032 | 2 | | MOUNT |

0.029 BRACKET-SHIELD-BOLT-SCREW & WASHER-SPACER-WASHER, ENGINE MOUNT ATTACHING

| | | | | | |
|-------|--|---------|----|------|--|
| 64-68 | F85 V8 | 404752 | 2 | 1.49 | BRACKET, mtg. frame |
| 65 | F85 V6 | 1369906 | 2 | 1.85 | BRACKET, mtg. frame |
| 66-71 | L6 | 3839622 | RH | .72 | BRACKET, mtg. to frame |
| 66-71 | L6 | 3839621 | LH | .72 | BRACKET, mtg. to frame |
| 66-70 | L6 | 3972745 | 2 | .36 | BRACKET, mtg. stop (front) |
| 66-71 | L6 | 3866250 | RH | 2.15 | BRACKET, frt. mtg. to eng. |
| 66-71 | L6 | 3866249 | LH | 2.15 | BRACKET, frt. mtg. to eng. |
| 69 | 400 Eng. | 402953 | 2 | 3.33 | BRACKET, mtg. frame |
| 69-70 | F85 350 Eng. | 404752 | 2 | 1.49 | BRACKET, mtg. to frame |
| 70 | F85 455 Eng. | 402953 | 2 | 3.33 | BRACKET, mtg. frame |
| 71-72 | F85 350 Eng. | 404752 | 2 | 1.49 | BRACKET, mtg. to frame |
| 71 | 4200, 4800 455 Eng. | 402953 | 2 | 3.33 | BRACKET, mtg. to frame |
| 71 | 4400 | 402953 | 2 | 3.33 | BRACKET, mtg. to frame |
| 71 | 5400, 6400, 6600, 6800, 98 (*1) | 408454 | 2 | 3.33 | BRACKET, mtg. (front) |
| | (*1) NOTE 1st type-use without spacer. | | | | |
| 71 | 5400, 6400, 6600, 6800, 98 (*2) | 410513 | 2 | 3.33 | BRACKET, mtg. (front) |
| | (*2) NOTE 2nd type-use with spacer 410512. | | | | |
| 72 | F85 455 Eng. | 402953 | 2 | 3.33 | BRACKET, mtg. to frame |
| 72 | 5400, 6400 350 Eng. | 408454 | RH | 3.33 | BRACKET, mtg. (front) |
| 72 | 5400, 6400, 6800, 98 455 Eng. | 411258 | RH | 3.33 | BRACKET, mtg. (front) |
| 72 | 5400, 6400, 6800, 98 .. | 408454 | LH | 3.33 | BRACKET, mtg. (front) |
| 73 | All X 350 Eng. | 413004 | RH | | BRACKET, mtg. |
| 73 | All X 350 Eng. | 413005 | LH | | BRACKET, mtg. |
| 73 | All A | 411916 | 2 | | BRACKET, mtg. |
| 73 | All B 350 Eng. | 408454 | RH | 3.33 | BRACKET, mtg.-frt. |
| 73 | All B, C 455 Eng. | 411258 | RH | 3.33 | BRACKET, mtg.-frt. |
| 73 | All B, C | 408454 | LH | 3.33 | BRACKET, mtg.-frt. |
| 68 | F85 350 Eng. | 401773 | 1 | .92 | SHIELD, L.H. mounting heat |
| 68 | 400 Eng. | 401864 | 1 | 1.13 | SHIELD, L.H. mounting heat |
| 68-69 | 455 Eng. exc. Tor. | 401484 | 1 | .56 | SHIELD, L.H. mounting heat |
| 69-70 | F85 V8 | 407038 | 1 | .62 | SHIELD, L.H. mounting heat |
| 71 | V8 exc. Tor. | 407038 | 1 | .62 | SHIELD, L.H. mounting heat |
| 72 | 3200, 3600 | 407038 | 2 | .62 | SHIELD |
| 72 | 4200, 4800 | 407038 | LH | .62 | SHIELD |
| 72 | 5400, 6400, 6800, 98 .. | 407038 | LH | .62 | SHIELD |
| 73 | All A Opt. L75 | 407038 | 1 | .62 | SHIELD |
| 73 | All A, B, C | 413192 | RH | | SHIELD |
| 65 | V6 (8.900) | 179856 | 4 | .15 | BOLT, frt. mount (7/16"-14 x 3/4") |

| | | | | | |
|-------|----------------------------------|---------|----|-----|--|
| 69 | F85 V8 (8.900) | 9423624 | 2 | .30 | BOLT (7/16"-14 x 4") |
| 69-70 | 5400, 6400, 6600 (8.900) | 454932 | LH | .15 | BOLT, frt. support to eng. (7/16"-14 x 1) |
| 69-70 | 5400, 6400, 6600, 98 (8.900) | 454932 | 2 | .15 | BOLT, frt. & rear support to eng.-RH (7/16"-14 x 1) |
| 69-70 | 5400, 6400, 6600, 98 (8.900) | 454932 | LH | .15 | BOLT, rear support to eng. (7/16"-14 x 1) |
| 69-72 | F85 V8 (8.900) | 454932 | 4 | .15 | BOLT, mount to eng. (7/16"-14 x 1) |
| 70-71 | L6 (8.900) | 9423624 | AR | .30 | BOLT, eng. mount to frame brkt. |
| 70-72 | F85 (8.900) | 9418821 | 6 | .10 | BOLT, frame to frame bracket (9/16"-16 x 7/8") |
| 71 | 5400, 6400, 6600, 98 (8.900) | 454932 | 4 | .15 | BOLT, frt. & rear support to eng. |
| 72 | Tor. | 411349 | 1 | .41 | SCREW & WASHER, supt. to eng. frt. (7/16"-14 stud end) |
| 71 | 5400, 6400, 6600, 6800, 98 | 410512 | 2 | .72 | SPACER, eng. mounting frame bracket |
| 72 | 5400, 6400, 6800, 98 455 Eng. | 411262 | RH | .72 | SPACER, eng. mtg.-2 used |
| 73 | All X 350 Eng. exc. Opt. N47 | 413003 | RH | | SPACER, eng. mount-frt. |
| 73 | All X 350 Eng. | 413003 | LH | | SPACER, eng. mount-rear |
| 73 | All B, C 455 Eng. | 411262 | RH | .72 | SPACER, eng. mtg.-2 used |
| 69-71 | F85 (2.334) | 3914674 | 6 | .10 | WASHER, bracket to frame |
| 71 | Exc. Tor. (2.334) | 3914674 | 6 | .10 | WASHER, frame to mtg. brkt. |
| 73 | All E Opt. C60, C61, Y72 | 411349 | 1 | .41 | SCREW & WASHER, supt. to eng.-7/16"-14 stud end |

0.033 BLOCK ASSY., ENGINE BLOCK (INCLUDES PISTONS, RINGS & BEARINGS)

| | | | | | |
|---|--|---------|---|--------|---|
| 61-63 | F85 2 BC | 581916 | 1 | 423.35 | BLOCK |
| 61-62 | F85 4 BC | 585991 | 1 | 423.35 | BLOCK |
| 62-63 | F85 - J/Fire | 586220 | 1 | 423.35 | BLOCK |
| 63 | F85 4 BC S.T. | 585991 | 1 | 423.35 | BLOCK |
| 63-64 | D88 | 230570 | 1 | 393.60 | BLOCK (low-comp.) (rebuilt) |
| 63-64 | Exc. F85 or J88 | 230571 | 1 | 393.60 | BLOCK (ultra-hi-comp.) (rebuilt) |
| 63-64 | D88, S88, 98 | 230454 | 1 | 393.60 | BLOCK (std. hi-comp.) (rebuilt) |
| 64-65 | F85 V6 Domestic | 1394141 | 1 | 291.10 | BLOCK (low-comp.) |
| 64-66 | 330 Eng. Domestic | 393966 | 1 | 410.00 | BLOCK (low comp.) |
| 64-66 | 330 Eng. Domestic | 393967 | 1 | 410.00 | BLOCK (hi-Comp.) |
| 64-66 | 330 Eng. Export | 393968 | 1 | 410.00 | BLOCK (low comp.) |
| 65-66 | 425 Eng. Domestic (*5) | 393956 | 1 | 425.40 | BLOCK (low comp.) |
| 65-66 | 425 Eng. Export exc. Tor. (*5) | 393957 | 1 | 425.40 | BLOCK (low comp.) |
| 65-66 | 425 Eng. Domestic exc. S/F, Police or Tor. (*5) | 393954 | 1 | 425.40 | BLOCK (hi-comp.) |
| (*5) NOTE: When installing this block it is also necessary to use one 1966 intake manifold baffle 391116 listed in Group 3.270. | | | | | |
| 65-66 | 425 Domestic S/F or Police Eng. exc. Tor. (*5) | 393955 | 1 | 425.40 | BLOCK (hi-comp.) |
| 66-71 | L6 (*6) | 391065 | 1 | 212.20 | BLOCK (domestic low comp.) |
| 66-70 | L6 (*6) | 3930970 | 1 | 176.55 | BLOCK (export low comp.) |
| (*6) NOTE: When installing this cylinder block also use (1) Oil Pan Gasket Set 3930962 listed in Group 1.429. | | | | | |
| 66-67 | 400 Eng. | 393969 | 1 | 421.30 | BLOCK (hi-comp) |
| 66-67 | Tor. | 393958 | 1 | 421.30 | BLOCK (domestic hi-comp.) |
| 67 | 330 Eng. (*1) | 396226 | 1 | 410.00 | BLOCK (9.0 C.R.) |
| (*1) Used on 1967 F85 Engines with serial Prefix "W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 67 | 330 Eng. (*2) | 396227 | 1 | 410.00 | BLOCK (10.25 C.R.) |
| (*2) Used on 1967 F85 Engines with serial Prefix "W" or "5W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 67 | F85 330 Eng. (*3) | 230530 | 1 | 584.25 | BLOCK PKG. (9.0 C.R. - w/heads & gaskets) |
| 67 | F85 330 Eng. (*3) | 230531 | 1 | 584.25 | BLOCK PKG. (10.25 C.R. - w/heads & gaskets) |
| (*3) Used on 1967 F85 Engines with serial Prefix "4W" or "8W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 67 | 330 Eng. Export | 396228 | 1 | 410.00 | BLOCK (8.3 C.R.) |
| 67 | 425 Eng. | 396232 | 1 | 425.40 | BLOCK (9.0 C.R.) |
| 67 | 425 Eng. exc. S/F or Police | 396230 | 1 | 425.40 | BLOCK (10.25 C.R.) |
| 67 | 425 S/F or Police Eng. exc. Tor. | 396231 | 1 | 425.40 | BLOCK (10.5 C.R.) |
| 68 | 400 Eng. | 230348 | 1 | 421.30 | BLOCK (domestic low comp.) |
| 73 | All X 6 Cyl. | 325183 | 1 | 212.20 | BLOCK (250 C.I.D.) |

0.033 ENGINE ASSY., BASIC ENGINE (LESS CYL. HEADS, MANIFOLDS, OIL PUMP, OIL PAN, FUEL AND ELECTRICAL PARTS)

NDTE: See Group 8.914 for Helical Thread Inserts and Insert Kits.

NOTE These domestic basic engine assys. include-crankshaft, camshaft, pistons, connecting rods, bearings, sprocket gears and timing chain.

| | | | | | |
|-------|--|---------|---|--------|---|
| 66-71 | L6 exc. Export (*8) | 3991066 | 1 | 393.60 | ENGINE (250 C.I.D.) |
| | (*8) When replacing 1966 or 1967 Engines with this Basic Engine Assy., it may be necessary to cut the front end plate bolts off flush. Also use 1968 Oil Pan Gasket when used on Models prior to 1968. | | | | |
| 68 | F85 Hurst C.A.C. | 231015 | 1 | 659.10 | ENGINE (w/46 Opt.) |
| 68 | F85 Hurst exc. C.A.C. (*10) | 231015 | 1 | 659.10 | ENGINE (w/45 Opt.) |
| | (*10) When replacing 1968 Hurst 455 Eng. also order 1-402194 Camshaft. | | | | |
| 68 | 5400, 6400, 6600, 98 | 231013 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 68 | 5400, 6400, 6600, 98 | 231138 | 1 | 666.25 | ENGINE (455 C.I.D.-export) |
| 68-69 | F85 400 Eng. 4 BC S.T. exc. O.A.I. or Perf. Eng. | 230822 | 1 | 563.75 | ENGINE (400 C.I.D.) |
| 68-69 | 4400 400 Eng. 4 BC A.T. exc. O.A.I. | 230823 | 1 | 563.75 | ENGINE (400 C.I.D.-hi-comp.) |
| 68-69 | 400 Eng. O.A.I. exc. W32 Opt. | 230824 | 1 | 579.15 | ENGINE (400 C.I.D.) |
| 68-69 | Tor. 455 Eng. (*7) | 231014 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| | (*7) When using on models with option W34 high performance engine it is necessary to remove camshaft from this engine and install camshaft 400165. | | | | |
| 68-70 | 350 Eng. (*9) | 231009 | 1 | 635.50 | ENGINE (350 C.I.D.-low comp.) |
| | (*9) When installing on 1968 5400 Models it is necessary to reuse the L.H. exhaust manifold. 5400 Models with C.A.C. also reuse curved Oil Filler Tube. | | | | |
| 68-70 | F85, 5400 | 231384 | 1 | 635.50 | ENGINE (350 C.I.D.-export) |
| 68-70 | 350 Eng. O.A.I. exc. W45 | 231011 | 1 | 659.10 | ENGINE (350 C.I.D.) |
| 68-70 | 455 Eng. A.T. | 231012 | 1 | 666.25 | ENGINE (455 C.I.D.-low comp.) |
| 68-70 | 350 Eng. exc. O.A.I. | 231010 | 1 | 635.50 | ENGINE (350 C.I.D.-hi-comp.) |
| 68-72 | Marine 455 Eng. Perf. (*4) | 231015 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| | (*4) When replacing 1972 Marine Performance Engine also order 1-409691 Camshaft. | | | | |
| 69 | F85 400 Eng. 4 BC T.H. O.A.I. w/W32 Opt. | 230822 | 1 | 563.75 | ENGINE (400 C.I.D.) |
| 69 | Hurst Olds T.H. | 231015 | 1 | 659.10 | ENGINE (455 C.I.D.) |
| 69 | 455 Eng. A.T. exc. Perf. or Tor. | 231013 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 69 | 455 Perf. Eng. A.T. | 231015 | 1 | 659.10 | ENGINE (455 C.I.D.-w/L32) |
| 69-70 | 455 Eng. exc. Tor. | 231138 | 1 | 666.25 | ENGINE (455 C.I.D.-export) |
| 70 | W45 | 231010 | 1 | 635.50 | ENGINE (350 C.I.D.-hi comp.) |
| 70 | 442 455 Eng. S.T. exc. O.A.I. | 231016 | 1 | 666.25 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | 442 455 Eng. A.T. exc. O.A.I. | 231015 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | 442 455 Eng. S.T. O.A.I. | 231017 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | 442 455 Eng. T.H. O.A.I. | 231018 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | 455 Eng. T.H. exc. Perf. Eng. or Tor. | 231013 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | 5400, 6400, 6600 455 Perf. Eng. T.H. | 231015 | 1 | 659.10 | ENGINE (455 C.I.D.-hi-comp.) |
| 70 | Tor. 455 Eng. (*7) | 231014 | 1 | 666.25 | ENGINE (455 C.I.D.-hi-comp.) |
| | (*7) When using on models with option W34 high performance engine it is necessary to remove camshaft from this engine and install camshaft 400165. | | | | |
| 71 | 3200, 3600, 4200, 4800 350 Eng. 2 BC | 231275 | 1 | 635.50 | ENGINE (350 C.I.D.) |
| 71 | 3200, 3600, 4200 350 Eng. 4 BC S.T. | 231133 | 1 | 635.50 | ENGINE (350 C.I.D.) |
| 71 | 350 Eng. 4 BC A.T. | 231275 | 1 | 635.50 | ENGINE (350 C.I.D.) |
| 71 | 4400 455 Eng. S.T. exc. O.A.I. | 231135 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 71 | 4400 455 Eng. A.T. exc. O.A.I. | 231139 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 71 | 4400 455 Eng. S.T. O.A.I. | 231136 | 1 | 691.90 | ENGINE (455 C.I.D.) |
| 71 | 4400 455 Eng. A.T. O.A.I. exc. C.A.C. | 231137 | 1 | 691.90 | ENGINE (455 C.I.D.) |
| 71 | 4400 455 Eng. A.T. O.A.I. C.A.C. | 231249 | 1 | 691.90 | ENGINE (455 C.I.D.) |
| 71 | 4800, 5400 455 Eng. | 231138 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 71 | 4200, 6400, 6600, 6800, 98 455 Eng. 4 BC | 231138 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 71 | 5400 350 Eng. | 231132 | 1 | 635.50 | ENGINE (350 C.I.D.) |
| 71 | Tor. w/2.73 axle (*11) | 231386 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| | (*11) Note - 2.73 axle used after V.I. No. 1M715816. | | | | |
| 71 | Tor. w/3.07 Axle (*12) | 231140 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| | (*12) NOTE: 3.07 axle used prior to V.I. No. 1M715817. | | | | |
| 72 | F85, 5400, 6400 350 Eng. exc. 4 BC S.T. | 231384 | 1 | 635.50 | ENGINE (350 C.I.D.) |

| | | | | | |
|----|---|--------|---|--------|---------------------|
| 72 | F85, 5400, 6400 350 Eng. 4 BC S.T. | 231383 | 1 | 635.50 | ENGINE (350 C.I.D.) |
| 72 | 3200, 3600, 4200 455 Eng. 4 BC S.T. exc. O.A.I. | 231385 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 72 | 3200, 3600, 4200 455 Eng. S.T. O.A.I. | 231387 | 1 | 691.90 | ENGINE (455 C.I.D.) |
| 72 | 3200, 3600, 4200 455 Eng. A.T. O.A.I. | 231388 | 1 | 691.9D | ENGINE (455 C.I.D.) |
| 72 | 455 Eng. A.T. exc. O.A.I. | 231386 | 1 | 666.25 | ENGINE (455 C.I.D.) |
| 73 | All X 6 Cyl. | 325184 | 1 | 393.60 | ENGINE (250 C.I.D.) |

0.034 PLUG, ENGINE CUP TYPE

| | | | | | |
|--|---------------------------|---------|-----|-----|---|
| 41-73 | 8 Cylinder | 555679 | AR | .25 | PLUG, cup (cyl. block 1½") |
| 49-55 | 8 Cylinder | 555695 | 1 | .25 | PLUG, cup (eng. cam rear 2 1/64" dia.) |
| 49-62 | Exc. F85 | 410845 | 2 | .25 | PLUG, cup (eng. frt. cover 1¼" dia.) |
| 49-64 | Exc. F85 or J88 | 556096 | AR | .25 | PLUG, cup (cyl. block ¾" dia.) |
| 49-73 | V8 | 557319 | 1 | .25 | PLUG, cup (cyl. block 29/32") |
| 56-64 | Exc. F85 or J88 | 567944 | 1 | .25 | PLUG, cup (cm/s rear 29/64" dia.) |
| 59-60 | All | 573348 | 2 | .10 | PLUG, cup (cyl. block water by-pass 1" dia. w/7/16" hole) |
| 59-64 | Exc. F85, J88 | 555695 | 6 | .25 | PLUG, cup (cyl. block 29/64" dia.) |
| 61-63 | F85 (8.970) | 9427468 | 4-8 | .25 | PLUG, cup (cyl. block 1½" dia.) |
| 61-63 | F85 (*1) (8.970) | 9427467 | AR | .25 | PLUG, cup (cyl. block 19/16" dia.) |
| 61-64 | Exc. F85 or J88 | 580606 | 2 | .10 | PLUG, cup (cyl. block water by-pass 19/16" dia. w/7/16" hole) |
| 61-63 | F85 (*1) | 9427467 | AR | .25 | PLUG, cup (cyl. block .06" O.S.) |
| (*1) Use when necessary in place of 1351516 to prevent leaks. | | | | | |
| 61-63 | F85 | 1348730 | AR | .30 | PLUG, cup (oil pass. frt. .030" O.S.) |
| 62-64 | Exc. F85 or J88 | 584999 | 4 | .25 | PLUG, cup (cyl. block 27/32" dia.) |
| 57-64 | See Group 5.505 For Usage | 518026 | 1 | .25 | PLUG, cup |
| 64 | F85, J88 | 588527 | 1 | .25 | PLUG, camshaft rear bearing (.098" dia.) |
| 64-65 | V6 (8.970) | 9427468 | 4-8 | .25 | PLUG, cup (cyl. block 1½" dia.) |
| 64-65 | V6 (*1) (8.970) | 9427467 | AR | .25 | PLUG, cup (cyl. block 19/16" dia.) |
| 64-65 | V6 (0.553) | 1172025 | 1 | .25 | PLUG, cup (cm/s rear) |
| 64-73 | V8 | 380254 | 4 | .20 | PLUG, cup (cyl. head 1¼") |
| 65-73 | V8 | 588527 | 1 | .25 | PLUG, camshaft rear bearing (2.098" dia.) |
| 66-71 | L6 | 3835577 | 1 | .10 | PLUG, cup (oil passage 19/32" O.D.) |
| 66-71 | L6 | 3789860 | 1 | .20 | PLUG, cup (water jacket rear 2" O.D.) |
| 66-71 | L6 (0.553) (*3) | 3704158 | 1 | .15 | PLUG, cup (camshaft rear 2½") |
| (*3) 1971 1st type-no identification mark on plug. | | | | | |
| 66-71 | L6 | 838538 | 3 | .20 | PLUG, cup (cyl. block 19/16" L.H.) |
| 66-71 | L6 | 3788418 | 3 | .20 | PLUG, cup (cyl. head 5/16") |
| 71 | F85 L6 (0.553) (*2) | 3997752 | 1 | .10 | PLUG, cup (camshaft rear brg.) |
| (*2) 1971 2nd type-identify by diamond shaped mark with letter "M" embossed in center. | | | | | |
| 66-67 | V8 | 394018 | 8 | .41 | PLUG, cyl. head (spec. for plugging A.I.R. holes ¼"-18) |
| 73 | All X 6 Cyl. | 838538 | 3 | .20 | PLUG, cyl. block water jacket-side |
| 73 | All X 6 Cyl. | 3788418 | 3 | .20 | PLUG, cyl. head water jacket hole |
| 73 | All X 6 Cyl. | 3789860 | 1 | .20 | PLUG, water jacket-rear 2" O.D. cup |
| 73 | All X 6 Cyl. | 3835577 | 1 | .10 | PLUG, cyl. block oil-19/32" O.D. cup |

0.034 PLUG-DRAIN COCK, ENGINE PIPE

NOTE: For additional standard size plugs see Groups 8.970 & 8.971 in the standard parts section.

| | | | | | |
|-------|----------------|---------|-----|-----|---|
| 49-63 | Exc. F85 | 555778 | 1 | .31 | PLUG, pipe (cyl. block L.H. inner 3/8") |
| 49-62 | Exc. F85 | 557702 | 1 | .23 | PLUG, pipe (cyl. block R.H. oil pass. 19/16"-16) |
| 57-63 | Exc. F85 | 571388 | 1 | .25 | PLUG, pipe (cyl. block R.H. rear countersunk head less 1/2") |
| 61-63 | F85 | 578811 | 4 | .41 | PLUG, pipe (cyl. hd. top-sq. socket head 1/2" x 14) |
| 61-63 | F85 (8.971) | 444577 | 2 | .05 | PLUG, cyl. block drain (1/4"-sq. hd. stainless steel) |
| 61-63 | F85 (8.971) | 444782 | 2 | .10 | PLUG, cyl. block oil passage-rear 3/8"-18 |
| 63 | Exc. F85 | 380101 | 2 | .25 | PLUG, oil pass. (frt. 5/8"-18 hex hd.) |
| 64 | All | 380101 | 2 | .25 | PLUG, oil pass. (frt. 5/8"-18 hex hd.) |
| 64 | F85 V6 (8.971) | 444613 | 2 | .10 | PLUG, pipe (cyl. block drain) |
| 64-65 | V6 (8.971) | 444746 | 2 | .10 | PLUG, eng. oil passage-rear 1/2"-14 |
| 64-65 | V6 (8.971) | 444776 | 2 | .15 | PLUG, pipe (rear oil pass. drain) |
| 64-67 | V8 | 571388 | 1 | .25 | PLUG, pipe (cyl. block-R.H. countersunk headless socket 1/2") |
| 64-72 | V8 (8.971) | 444577 | 2-4 | .05 | PLUG, pipe (1/4"-sq. hd. stainless steel) |
| 66-71 | L6 (8.971) | 444782 | 1 | .10 | PLUG, cyl. block oil passage-rear 3/8"-18 |
| 67-73 | V8 | 404199 | LH | .25 | PLUG, oil passage (rear-3/8") |
| 65-73 | V8 | 380101 | RH | .25 | PLUG, oil passage (hex. hd. 5/8"-18 thread) (front) |
| 66-73 | V8 | 390895 | LH | .30 | PLUG, oil passage (hex. hd. 19/16"-16 thread) (front) |
| 68-70 | V8 (8.971) | 444782 | RH | .10 | PLUG, cyl. block oil passage-rear 3/8"-18 |
| 49-64 | All (8.951) | 9427524 | 2 | .56 | DRAIN COCK |

0.034 HEATER ASSY., ENGINE CYLINDER BLOCK

59-64 Exc. F85 or J88 385165 1 12.90 HEATER ONLY

0.040 GASKET SET, ENGINE CYLINDER BLOCK INSTALLATION

61-62 Exc. F85 561422 1 16.35 GASKET SET (w/.025" hd. gaskets)
 61-63 F85 (*3) 581340 1 9.25 GASKET SET (w/.020" hd. gaskets)
 (*3) Less intake manifold gasket. See Group 3.270.
 63-64 Exc. F85 or J88 380014 1 16.20 GASKET SET (w/.020" hd. gaskets)
 64 F85, J88 V8 385126 1 8.40 GASKET SET (w/.020" hd. gaskets)
 65 400, 425 Eng. 391594 1 12.60 GASKET SET
 65-67 330 Eng. (*1) 391592 1 9.45 GASKET SET (W/.025" head gaskets)
 (*1) Used on 1967 F85 Engines with serial Prefix "W" or "5W".
 66-67 400, 425 Eng. exc. Tor. ... 393960 1 12.75 GASKET SET (W/.025" head gaskets)
 67 F85 330 Eng. (*2) 231292 1 14.35 GASKET SET (W/.025" head gaskets)
 (*2) Used on 1967 F85 Engines with serial Prefix "4W" or "8W".
 66-67 Tor. 391920 1 12.75 GASKET SET (W/.025" head gaskets)
 68-72 350 Eng. 231292 1 14.35 GASKET SET (w/.025" head gaskets)
 68-69 400, 455 Eng. exc. Tor. ... 231293 1 15.05 GASKET SET (w/.025" head gaskets)
 68-72 Tor. 231294 1 15.05 GASKET SET (w/.025" head gaskets)
 70-72 455 Eng. exc. Tor. 231293 1 15.05 GASKET SET
 73* 350 Eng. 231468 1 GASKET PKG.
 73* 455 Eng. 231469 1 GASKET PKG.

0.056 BOLT-STUD, ENGINE CRANKSHAFT BEARING CAP

49-64 Exc. F85 or J88 555678 2 .36 BOLT (7/16"-12 x 3 3/8")
 52-58 All 382607 8 .36 BOLT (1/2"-13 x 3 3/32")
 59-65 V8 exc. 330 Eng. 574541 6-8 .36 BOLT (1/2"-13 x 3 5/8")
 61-62 3200 H.D. 577477 4 .36 BOLT
 61-63 F85 exc. J/Fire 1194065 10 .25 BOLT (1/2"-13 x 3 5/32")
 62-63 F85 1352474 10 .25 BOLT
 63-64 Exc. F85 587509 2 .41 BOLT (w/stud end No. 3 cap)
 64-65 V6 1234618 8 .51 BOLT (1/2"-13 x 3")
 64 F85 V8, J88 (D.293) 380253 8 .25 BOLT (7/16"-14 x 3")
 64 F85 V8, J88 382607 2 .36 BOLT (1/2"-13 x 3 3/32")
 65 V8 382607 2 .36 BOLT (1/2"-13 x 3 3/32")
 65-67 F85 V8, 5200 330 Eng.
 —(0.293) 380253 8 .25 BOLT (No. 1, 2, 3, 4) (7/16"-14 x 3")
 66-73 L6 3872781 13 .25 BOLT (7/16"-14 x 3 3/32")
 66-72 330, 350 Eng. 392190 2 .41 BOLT (No. 5) (1/2"-13 x 3 11/16")
 66-72 400, 425, 455 Eng. exc.
 Tor. 392190 1D .41 BOLT (No. 1,2,3,4,5) (1/2"-13 x 3 11/16")
 66-72 Tor. 392190 6 .41 BOLT (No. 2,3,5) (1/2"-13 x 3 11/16")
 66-72 Tor 587509 4 .41 BOLT (No. 1, 4) (1/2"-13 x 3 11/16" w/3/8"-24 x 1/2" stud
 end)
 68-73 350 Eng. 398659 8 .36 BOLT (No. 1, 2, 3, 4) (7/16"-14 x 3 3/16")
 68-72 O.A.I. 392190 2 .41 BOLT (No. 4) (1/2"-13 x 3.68")
 68-72 O.A.I. 587509 8 .41 BOLT (No. 4) (1/2"-13 x 3 11/16" w/3/8"-24 x 1/2" stud
 end)
 73 350 Eng. 392190 2 .41 BOLT (No. 4-1/2"-13 x 3.68)
 73 455 Eng. 4 BC S.T. 587509 4 .41 BOLT (No. 1, 4-1/2"-13 x 3 11/16" w/3/8"-24)
 73 All A 455 Eng. Opt. M20 392190 6 .41 BOLT (No. 2, 3, 5-1/2"-13 x 3.68)
 73 All B, C 455 Eng. 392190 10 .41 BOLT (No. 1, 2, 3, 4, 5-1/2"-13 x 3.68)
 73 All E 587509 4 .41 BOLT (No. 1, 4-1/2"-13 x 3 11/16" w/3/8"-24 x 1/2" stud
 end)
 73 All E 392190 6 .41 BOLT (No. 2, 3, 5-1/2"-13 x 3.68)
 73 V8 585927 1 .15 PIN (No. 5)
 66-73 L6 3852B70 1 .30 STUD (No. 6 R.H.) (3/8"-16 x 7/16"-14 x 3/4")

0.093 PLASTIGAGE PKG., CRANKSHAFT BEARING CLEARANCE

56-69 All 1390274 AR 5.15 PLASTIGAGE PKG. (12 pieces)

0.094 BEARING PKG., CRANKSHAFT (COMPLETE)

64 V6 546B582 1 16.00 BRG. PKG. (std.)
 64 V6 546B583 1 16.10 BRG. PKG. (.001" U.S.)
 64 V6 546B584 1 16.70 BRG. PKG. (.002" U.S.)

0.096 BEARING PKG., CRANKSHAFT FRONT (UPPER & LOWER HALVES)

| MODEL USAGE | STD. | .0005 U.S. | .0010 U.S. | .0015 U.S. | .002 U.S. | .010 U.S. | .020 U.S. |
|--------------------------|---------|------------|------------|------------|-----------|-----------|-----------|
| 59-60 88, S88, 98 | 5458317 | — | — | — | — | 5458322 | 5458323 |
| 61-63 F85 exc. J/Fire | 5458455 | — | — | — | — | 5458501 | — |
| 61-64 Exc. F85 or J88 | 5458543 | 5458544 | 5458545 | 5458546 | 5458547 | 5458548 | 5458549 |
| 62-63 F85 J/Fire | 5458593 | — | — | — | — | 5458687 | — |
| 64-65 V6 | 5452294 | — | 5452296 | — | 5452298 | — | — |
| 64-67 330 Eng. (‡) | 5466211 | 5466212 | 5466213 | 5466214 | 5466215 | 5466216 | 5466217 |
| 64 330 Eng. (†) | 5466089 | 5466104 | 5466093 | 5466105 | 5466097 | 5466101 | 5466109 |
| 66-73 L6 | 3792553 | — | 3792554 | — | 3792555 | 3792556 | 3792557 |
| 68-73 350 Eng. | 5466211 | 5466212 | 5466213 | 5466214 | 5466215 | 5466216 | 5466217 |
| 65-72 400, 425, 455 Eng. | 5466312 | 5466315 | 5466318 | 5466321 | 5466303 | 5466306 | 5466309 |

(†) 1964 330 Eng. 1st type - with lower grooved bearing shell in block 381916.
 (‡) 1964 330 Eng. 2nd type - with plain lower bearing.

0.099 BEARING PKG., CRANKSHAFT FRONT INTERMEDIATE (UPPER & LOWER HALVES)

| MODEL USAGE | STD. | .0005 U.S. | .0010 U.S. | .0015 U.S. | .002 U.S. | .010 U.S. | .020 U.S. |
|-------------------------------|---------|------------|------------|------------|-----------|-----------|-----------|
| 59-61 Exc. F85 (0.096) | 5458317 | — | — | — | — | 5458322 | 5458323 |
| 61-63 F85 exc. J/Fire (0.096) | 5458455 | — | — | — | — | 5458501 | — |
| 62-63 F85 J/Fire (0.096) | 5458593 | — | — | — | — | 5458687 | — |
| 62-64 394 Eng. | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |
| 64-65 V6 (0.101) | 5452295 | — | 5452297 | — | 5452299 | 5452301 | — |
| 65-72 330, 350 Eng. (0.096) | 5466089 | 5466104 | 5466093 | 5466105 | 5466097 | 5466101 | 5466109 |
| 65-72 400, 425, 455 Eng. | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |
| 66-73 L6 (0.096) | 3792553 | — | 3792554 | — | 3792555 | 3792556 | 3792557 |

0.101 BEARING PKG., CRANKSHAFT CENTER (UPPER & LOWER HALVES)

| MODEL USAGE | STD. | .0005 U.S. | .0010 U.S. | .0015 U.S. | .002 U.S. | .010 U.S. | .020 U.S. |
|--------------------------|---------|------------|------------|------------|-----------|-----------|-----------|
| See Group 0.099 | 5452295 | — | 5452297 | — | 5452299 | 5452301 | — |
| 59-61 Exc. F85 (0.096) | 5458317 | — | — | — | — | 5458322 | 5458323 |
| 62-63 F85 J/Fire | 5458594 | — | — | — | — | 5458688 | — |
| 62-64 394 Eng. (0.099) | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |
| 64-72 330, 350 Eng. | 5466090 | 5466110 | 5466094 | 5466111 | 5466098 | 5466102 | 5466113 |
| 65-67 425 Eng. | 5463797 | 5463798 | 5466319 | 5466322 | 5466304 | 5463802 | 5466310 |
| 65-69 400 Eng. | 5463797 | 5463798 | 5463799 | 5463800 | 5463801 | 5463802 | 5463803 |
| 66-73 L6 (0.096) | 3792553 | — | 3792554 | — | 3792555 | 3792556 | 3792557 |
| 67 425 Oil Research Eng. | 5466313 | — | — | — | — | — | — |
| 68 455 Eng. | 5463797 | 5463798 | 5466319 | 5466322 | 5466304 | 5463802 | 5466310 |
| 69-72 455 Eng. | 5463797 | 5463798 | 5463799 | 5463800 | 5463801 | 5463802 | 5463803 |

0.103 BEARING PKG., CRANKSHAFT REAR INTERMEDIATE (UPPER & LOWER HALVES)

| MODEL USAGE | STD. | .0005 U.S. | .0010 U.S. | .0015 U.S. | .002 U.S. | .010 U.S. | .020 U.S. |
|-------------------------------|---------|------------|------------|------------|-----------|-----------|-----------|
| 59-61 Exc. F85 (0.096) | 5458317 | — | — | — | — | 5458322 | 5458323 |
| 61-63 F85 exc. J/Fire (0.096) | 5458455 | — | — | — | — | 5458501 | — |
| 62-63 F85 J/Fire (0.096) | 5458593 | — | — | — | — | 5458687 | — |
| 62-64 394 Eng. (0.099) | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |
| 64-65 V6 | 5452294 | — | 5452296 | — | 5452298 | — | — |
| 65-69 400 Eng. (0.099) | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |
| 65-72 330, 350 Eng. (0.096) | 5466089 | 5466104 | 5466093 | 5466105 | 5466097 | 5466101 | 5466109 |
| 66-73 L6 (0.096) | 3792553 | — | 3792554 | — | 3792555 | 3792556 | 3792557 |
| 65-72 425, 455 Eng. (0.099) | 5458657 | 5458658 | 5458659 | 5458660 | 5458661 | 5458662 | 5458663 |

0.106 BEARING PKG., CRANKSHAFT REAR (UPPER & LOWER HALVES)

| MODEL USAGE | STD. | .0005 U.S. | .0010 U.S. | .0015 U.S. | .002 U.S. | .010 U.S. | .020 U.S. |
|-------------------------------|---------|------------|------------|------------|-----------|-----------|-----------|
| 57-58 All | 5458089 | — | — | — | — | — | — |
| 59-64 371, 394 Eng. | 5458324 | 5458325 | 5458326 | 5458327 | 5458328 | 5458329 | 5458330 |
| 61-63 F85 exc. J/Fire (0.096) | 5458455 | — | — | — | 5458501 | — | — |
| 62-63 F85 J/Fire (0.096) | 5458593 | — | — | — | 5458687 | — | — |
| 64-65 V6 | 5468578 | — | 5468579 | — | 5468580 | 5468581 | — |
| 64-72 330, 350 Eng. | 5466091 | 5466114 | 5466095 | 5466115 | 5466099 | 5466103 | 5466117 |
| 65-72 400, 425, 455 Eng. | 5466314 | 5466317 | 5466320 | 5466323 | 5466305 | 5466308 | 5466311 |
| 66-73 L6 | 3792558 | — | 3792559 | — | 3792560 | 3792561 | 3792562 |

NOTE - The tang of the 1949 thru 1957 8 cyl. std. size rear bearing is marked with the letters "M", "T" or "H" to designate medium, thin or heavy wall size. The 1958 std. size .0005 thicker wall bearing is stamped with the letter "A" and the .0010 thicker wall bearing with the letter "B". The std. size standard wall bearing does not have an identification marking.

0.137 CORK-PACKING-SEAL, CRANKSHAFT REAR BEARING CAP OIL

| | | | | |
|--------------------------|---------|---|------|--------------------------------|
| 49-64 Exc. F85 or J88 | 555691 | 2 | .25 | CORK |
| 64-70 330, 350 Eng. | 380178 | 2 | .36 | PACKING (asbestos fabric) |
| 71 F85, 5400 350 Eng. | 380178 | 2 | .36 | PACKING (asbestos fabric) |
| 72-73 350 Eng. | 380178 | 2 | .36 | PACKING (asbestos fabric) |
| 41-64 Exc. F85 or J88 | 574542 | 2 | .46 | SEAL |
| 61-63 F85 | 1379246 | 2 | .41 | SEAL (asbestos fabric) |
| 61-63 F85 | 1193151 | 2 | .36 | SEAL (Neoprene) |
| 64-65 V6 | 1193151 | 2 | .36 | SEAL (Neoprene) |
| 64-65 V6 | 1379246 | 2 | .41 | SEAL (asbestos fabric) |
| 65-70 400, 425, 455 Eng. | 385938 | 2 | .36 | SEAL (asbestos fabric) |
| 66-67 L6 | 3792463 | 1 | 1.70 | SEAL, rear oil (upper & lower) |
| 68-73 L6 | 3958001 | 2 | 1.08 | SEAL |
| 71-73 455 Eng. | 385938 | 2 | .36 | SEAL |

0.206 COVER-BOLT-PIN-PLUG-PLUNGER PKG.-SCREW, ENGINE FRONT COVER

NOTE See Group 0.004 for engine plate back of cover.

| | | | | |
|--|---------|-----|-------|---|
| 58-62 Exc. F85 | 572251 | 1 | 30.70 | COVER |
| 61-63 F85 | 1396912 | 1 | 27.15 | COVER (inc. oil seal & shedder) |
| 63-64 Exc. F85 or J88 | 587777 | 1 | 20.20 | COVER |
| 64 F85, J88 | 382926 | 1 | 7.25 | COVER |
| 64-65 V6 | 1396917 | 1 | 33.25 | COVER |
| 65-73 V8 | 382926 | 1 | 7.25 | COVER |
| 66-68 L6 | 3998160 | 1 | 4.61 | COVER (w/seal) |
| 69-73 L6 | 3996616 | 1 | 4.31 | COVER (w/seal) |
| 61-63 F85 | 1195018 | 1 | .20 | BOLT (5/16"-18 x 2 3/4") |
| 61-63 F85 | 1195016 | 4 | .10 | BOLT (5/16"-18 x 1") |
| 63-64 425 Eng. | 587779 | 4 | .15 | BOLT (3/8"-16 x 2" wshr. hd.) |
| 63-64 425 Eng. | 587786 | 4 | .25 | BOLT (3/8"-16 x 3 5/8" wshr. hd.) |
| 64 F85 V8 C.A.C. 2nd type | 384753 | 2 | .82 | BOLT (3/8"-16 x 1 31/32") |
| 65 C.A.C. exc. F85 | 390567 | 1 | .25 | BOLT (w/stud end-5/16"-18 x 2.62"-5/16"-18 x .56") |
| 65-72 V8 (8.900) | 179822 | 2 | | BOLT (5/16"-18 x 1 1/2") |
| 65-70 V8 exc. C.A.C. or A.I.R. (8.900) | 271486 | 1 | .10 | BOLT, front cover to block (5/16"-18 x 2 5/8") |
| 66-67 V8 C.A.C. exc. Tor. | 394453 | 1 | .25 | BOLT, frt. cover to block-5/16"-18 x 3 19/64" stud end |
| 66-73 L6 (0.679) | 3817006 | 8 | .10 | BOLT, front cover (1/2"-20 x 7/16") |
| 66-72 Tor. (8.900) | 435611 | 3-4 | .10 | BOLT, cover & supt. to eng. (3/8"-16 x 1 1/8") |
| 66-67 V8 A.I.R. exc. C.A.C. Tor. | 394453 | 1 | .25 | BOLT (5/16"-18 x 3 19/64" O.L. w/stud end) |
| 68-69 V8 C.A.C. | 394453 | 1 | .25 | BOLT, frt. cover to block-5/16"-18 x 3 19/64" stud end |
| 68-71 V8 | 398444 | 1 | .25 | BOLT (5/16"-18 x 1 1/2" stud end-upper L.H.) |
| 68 V8 exc. Tor. | 398445 | 1 | .62 | BOLT (3/8"-16 x 1 5/16" stud end) |
| 68-73 Tor. | 398446 | 1 | .62 | BOLT (3/8"-16 x 2" stud end-2nd from bottom) |
| 69-72 V8 exc. Tor. | 404352 | 1 | .51 | BOLT (3/8"-16 x 1 5/16" x 1 1/2" stud end) |
| 70-72 V8 exc. Tor. (8.900) | 180120 | 3 | | BOLT, front cover to block |
| 71 V8 exc. C.A.C. (8.900) | 271486 | 1 | .10 | BOLT, front cover to block |
| 70-72 V8 C.A.C. | 394453 | 1 | .25 | BOLT (5/16"-18 x 3 19/64"-stud end) |
| 72 V8 | 411332 | 1 | .25 | BOLT, water pump & frt. cover to block (5/16"-18 x 2 7/16" stud end) |
| 72 V8 | 394453 | 1 | .25 | BOLT, frt. cover to block-5/16"-18 x 3 19/64" stud end |
| 73 All X, A, B, C V8 | 404352 | 1 | .51 | BOLT (3/8"-16 x .93 x 1.5-2nd from bottom) |
| 73* 350, 455 Eng. | 412610 | 1 | | BOLT, water pump & frt. cover to block-5/16"-18 x 2.62 x .65-stud end |
| 41-62 Exc. F85 | 394109 | 2 | .10 | PIN, dowel (3/8" x 1 9/16") |
| 61-63 F85 | 1170801 | 2 | .10 | PIN, dowel (3/16" x 1 1/8") |

| | | | | | |
|-------|-------------------------|---------|---|-----|--|
| 65-70 | V8 (O.293) | 585927 | 2 | .15 | PIN, dowel (5/16" x 9/16") |
| 64 | Exc. F85 | 394109 | 2 | .10 | PIN, dowel (3/8" x 15/16") |
| 49-62 | Exc. F85 (O.034) | 410845 | 2 | .25 | PLUG, core hole |
| 57-64 | Exc. F85 or J88 (8.971) | 444589 | 1 | .20 | PLUG, heater hole |
| 64-65 | See Group O.533 | 1396311 | 1 | .97 | PLUNGER PKG. |
| 69-73 | L6 | 3770309 | 2 | .15 | SCREW, oil pan to front cover (w/washer) |

0.207 GASKET, ENGINE FRONT COVER

| | | | | | |
|-------|-----------------|---------|---|------|--------|
| 49-62 | Exc. F85 | 560003 | 1 | .30 | GASKET |
| 61-63 | F85 | 1357706 | 1 | .51 | GASKET |
| 63-64 | Exc. F85 or J88 | 586264 | 1 | .36 | GASKET |
| 64-65 | V6 | 1385478 | 1 | 1.03 | GASKET |
| 64-73 | V8 | 382927 | 1 | .25 | GASKET |
| 66-73 | L6 | 3923472 | 1 | .30 | GASKET |

0.211 SHEDDER, ENGINE CRANKSHAFT FRONT OIL

| | | | | | |
|-------|-----|---------|---|-----|-----------------------|
| 61-63 | F85 | 1193966 | 1 | .46 | SHEDDER (23/32" O.D.) |
| 64-65 | V6 | 1193966 | 1 | .46 | SHEDDER (23/32" O.D.) |

0.213 SEAL ASSY., ENGINE CRANKSHAFT FRONT OIL (IN ENGINE COVER)

| | | | | | |
|-------|-----------------|---------|---|------|------------------------|
| 49-62 | Exc. F85 | 380750 | 1 | 2.56 | SEAL |
| 61-63 | F85 | 1305044 | 1 | .30 | SEAL (asbestos fabric) |
| 63-64 | Exc. F85 or J88 | 587778 | 1 | 2.26 | SEAL |
| 64-65 | V6 | 1305044 | 1 | .30 | SEAL (asbestos fabric) |
| 64-73 | V8 | 382663 | 1 | 1.23 | SEAL (2 7/8" O.D.) |
| 66-73 | L6 | 3980267 | 1 | 1.79 | SEAL |

0.219 INDICATOR-PIN, ENGINE TIMING INDICATOR

| | | | | | |
|-------|---------------------------|--------|---|-----|-----------|
| 65-67 | 330 Low-Comp. Eng. | 387167 | 1 | .51 | INDICATOR |
| 65-67 | 330,400,425 Hi-Comp. Eng. | 387168 | 1 | .51 | INDICATOR |
| 68 | V8 | 400204 | 1 | .62 | INDICATOR |
| 69-73 | V8 | 403902 | 1 | .92 | INDICATOR |

| | | | | | |
|-------|----------------|--------|---|-----|----------------------|
| 53-54 | S88, 98 C.A.C. | 563661 | 1 | .20 | PIN (1/4" x 1 5/64") |
| 55-62 | Exc. F85 | 563661 | 1 | .20 | PIN (1/4" x 1 5/64") |

0.253 INSERT, EXHAUST VALVE (IN CYLINDER HEAD)

| | | | | | |
|-------|--------------------------|--------|---|------|----------------------------|
| 65-71 | 425, 455 Irrigation Eng. | 409239 | 8 | 2.56 | INSERT, exhaust valve seat |
| 71 | 4400 | 409239 | 8 | 2.56 | INSERT, exhaust valve seat |
| 71-72 | Tor. | 409239 | 8 | 2.56 | INSERT, exh. valve seat |
| 72 | F85 455 Eng. S.T. or W30 | 409239 | 8 | 2.56 | INSERT, exh. valve seat |
| 73 | All A 455 Eng. Opt. M20 | 409239 | 8 | 2.56 | INSERT, exh. valve seat |

0.269 HEAD ASSY.-HEAD PKG.-SHIM, ENGINE CYLINDER HEAD (LESS VALVES)

NOTE - When installing new heads make sure head and valves are ground to same angle.

| | | | | | |
|-------|--------------------|---------|---|-------|-----------------------|
| 57-58 | All | 571869 | 2 | 97.18 | HEAD (w/valve guides) |
| 59-60 | All | 575966 | 2 | 83.35 | HEAD (w/valve guides) |
| 61 | Exc. S/Fire or F85 | 580419 | 2 | 79.80 | HEAD (w/valve guides) |
| 61-62 | F85 4BC | 582163 | 2 | 96.07 | HEAD (w/valve guides) |
| 61-63 | F85 2BC | 577745 | 2 | 96.45 | HEAD (w/valve guides) |
| 62-63 | F85 J/Fire | 582163 | 2 | 96.07 | HEAD (w/valve guides) |
| 62-64 | Exc. F85 or J88 | 584782 | 2 | 81.95 | HEAD (w/valve guides) |
| 63 | F85 S.T. 4BC | 582163 | 2 | 96.07 | HEAD (w/valve guides) |
| 63 | F85 H.T. 4BC | 588533 | 2 | 93.61 | HEAD (w/valve guides) |
| 64 | F85 V6 | 1369427 | 2 | 57.65 | HEAD |
| 64 | F85 V8, J88 (*1) | 384462 | 2 | 79.80 | HEAD |

(*1) 1964 1st type-used with cast iron valve rocker arms.

| | | | | | |
|-------|-------------------------------------|--------|---|-------|------|
| 64-65 | F85 V8, J88 exc. 1965 442 Opt. (*2) | 387575 | 2 | 59.45 | HEAD |
|-------|-------------------------------------|--------|---|-------|------|

(*2) 1964 2nd type-used with stamped steel valve rocker arms.

| | | | | | |
|-------|---------------------|---------|---|-------|----------------------------------|
| 65 | V6 | 1396787 | 2 | 62.55 | HEAD |
| 65 | Exc. F85 or J88 | 387573 | 2 | 79.80 | HEAD |
| 65 | F85 442 Opt. | 387573 | 2 | 79.80 | HEAD |
| 65 | 425 Irrigation Eng. | 391491 | 2 | 99.50 | HEAD (w/hard iron valve inserts) |
| 66 | 330 Eng. | 394189 | 2 | 66.25 | HEAD |
| 66 | 425 Eng. exc. Tor. | 394190 | 2 | 82.55 | HEAD |
| 66-71 | L6 (*5) | 3997419 | 1 | 78.05 | HEAD |

(*5) When replacing 1966 & 67 original cylinder head it is necessary to rework power steering pump mounting bracket, by adding a cutout for clearance to front smog hole boss on cylinder head.

| | | | | | |
|-------|-------------------|--------|---|-------|-------------------------------|
| 67 | 330 Eng. (*3) | 396054 | 2 | 68.10 | HEAD |
| 67 | F85 330 Eng. (*4) | 230532 | 2 | 82.55 | HEAD PKG. (inc. head gaskets) |
| 66-67 | 400 Eng., Tor. | 396056 | 2 | 83.30 | HEAD (exc. 1967 O.A.I.) |
| 67 | 400 Eng. O.A.I. | 230369 | 2 | 83.30 | HEAD |

(*3) Used on 1967 F85 Engines with serial Prefix "W" or "5W". See Dealer Technical Bulletin 67-T-19.

(*4) Used on 1967 F85 Engines with serial Prefix "4W" or "8W". See Dealer Technical Bulletin 67-T-19.

| | | | | | |
|-------|--|---------|---|--------|--|
| 67 | 425 Eng. W/A.I.R. exc. Tor. | 396055 | 2 | 83.30 | HEAD |
| 67 | 425 Oil Research Eng. | 230342 | 2 | 70.40 | HEAD |
| 67-69 | 425,455 Cu.In. Irrigation Eng. | 230991 | 2 | 111.60 | HEAD (w/hard iron valve inserts) |
| 67-68 | 425, 455 Eng. exc. Tor. or A.I.R. (*6) | 230898 | 2 | 59.80 | HEAD |
| 68-69 | 350 Eng. exc. O.A.I. (*6) | 230894 | 2 | 59.10 | HEAD |
| 68-69 | 350 Eng. O.A.I. | 230619 | 2 | 83.30 | HEAD |
| 68-69 | 400 Eng. 4 BC exc. O.A.I. (*6) | 230896 | 2 | 61.50 | HEAD |
| 68-69 | 400 Eng. O.A.I. | 230612 | 2 | 83.30 | HEAD |
| 68-69 | Tor. (*6) | 230896 | 2 | 61.50 | HEAD |
| 68 | F85 Hurst exc. C.A.C. (*6) | 230897 | 2 | 108.55 | HEAD |
| 68 | F85 Hurst C.A.C. | 230612 | 2 | 83.30 | HEAD |
| 68 | 400 Eng. 2 BC (*6) | 230898 | 2 | 59.80 | HEAD |
| 69 | 5400, 6400, 6600, 98 exc. Perf. Eng. (*6) | 230898 | 2 | 59.80 | HEAD |
| 69 | 5400, 6400, 6600 Perf. Eng. (*6) | 230896 | 2 | 61.50 | HEAD |
| 69 | F85 Hurst (*6) | 230897 | 2 | 108.55 | HEAD |
| | (*6) When replacing Head also order 8-231004 spacers and 1-404896 Head Gasket. | | | | |
| 70 | 350 Eng. exc. O.A.I. | 230894 | 2 | 59.10 | HEAD |
| 70 | 350 Eng. O.A.I. | 230895 | 2 | 71.05 | HEAD |
| 70 | 4400 O.A.I. | 230897 | 2 | 108.55 | HEAD |
| 70 | 4400 O.A.I. & S.T. | 231252 | 1 | 81.40 | HEAD |
| 70 | 4400 455 Eng. exc. O.A.I. | 230896 | 2 | 61.50 | HEAD (w/45 deg. int. & exh. seats) |
| 70 | 455 Eng. exc. 4400 or Tor. Perf. Eng. | 230898 | 2 | 59.80 | HEAD |
| 70 | 5400, 6400, 6600 455 Perf. Eng. | 230896 | 2 | 61.50 | HEAD (W33 Opt.) |
| 70 | Tor. Perf. Eng. | 230896 | 2 | 61.50 | HEAD |
| 70 | 455 Irrigation Eng. | 230991 | 2 | 111.60 | HEAD (w/hard iron valve inserts) |
| 71 | 350 Eng. | 231250 | 2 | 70.00 | HEAD |
| 71 | 4400 exc. O.A.I. | 231252 | 2 | 81.40 | HEAD |
| 71 | 4400 O.A.I. | 231253 | 2 | 107.45 | HEAD |
| 71 | 455 Eng. exc. 4400 or Tor. | 231251 | 2 | 81.40 | HEAD |
| 71 | Tor. | 231252 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 71 | 455 Marine & Irrigation Eng. | 231252 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 72 | 350 Eng. | 231322 | 2 | 70.00 | HEAD (w/30 deg. exh. seats) |
| 72 | 455 Eng. S.T. or W30 | 231252 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 72 | 455 Eng. A.T. exc. Tor., W30 or Calif. | 231324 | 2 | 81.40 | HEAD (w/30 deg. exh. seats) |
| 72 | Tor. | 231325 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 72 | 455 Marine Eng. | 231252 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 72 | Irig. Eng. | 231325 | 2 | 81.40 | HEAD (w/45 deg. exh. seats) |
| 73 | All X 6 Cyl. | 6263037 | 1 | 78.05 | HEAD (w/studs) |
| 73* | 350 Eng. Opt. L33 | 231471 | 2 | | HEAD |
| 73* | 350 Eng. | 231470 | 2 | | HEAD |
| 73* | 455 Eng. Opt. L74, L75 A.T. & L78 | 231472 | 2 | | HEAD |
| 73* | 455 Eng. Opt. L75 | 231473 | 2 | | HEAD |
| 73* | 455 Marine & Irig. Eng. | 231473 | 2 | | HEAD |

68-70 Marine 455 Eng. Low
Comp. 230515 2 11.95 SHIM, cyl. head

0.269 HEAD ASSY., ENGINE CYLINDER HEAD (COMPLETE)

NOTE-These head assemblies are complete with valves, valve springs and rotators.

| | | | | | |
|----|---|--------|---|--------|-----------------|
| 70 | 350 Eng. exc. O.A.I. | 405584 | 2 | 99.95 | HEAD ASSY. |
| 70 | 4400 O.A.I. T.H. | 406741 | 2 | 155.25 | HEAD ASSY. |
| 71 | 3200, 3600, 4200 350 Eng. 4 BC S.T. | 409388 | 2 | 104.90 | HEAD ASSY. |
| 71 | 3200, 3600 350 Eng. O.A.I. | 409392 | 2 | 161.97 | HEAD ASSY. |
| 71 | 4400 O.A.I. A.T. | 409392 | 2 | 161.97 | HEAD ASSY. |
| 71 | 350 Eng. exc. O.A.I. | 409386 | 2 | 104.90 | HEAD ASSY. |
| 71 | 4400 exc. O.A.I. | 409389 | 2 | 111.35 | HEAD ASSY. |
| 71 | 4400 O.A.I. | 409392 | 2 | 161.97 | HEAD ASSY. |
| 71 | 455 Eng. exc. 4400 or Tor. | 409390 | 2 | 108.20 | HEAD ASSY. |
| 71 | Tor. | 409389 | 2 | 111.35 | HEAD ASSY. |
| 71 | 455 Marine & Irrigation Eng. | 409389 | 2 | 111.35 | HEAD ASSY. |
| 72 | 350 Eng. | 411185 | 2 | 104.90 | HEAD ASSY. |

| | | | | | |
|-----|---|--------|---|--------|-----------------|
| 72 | 455 Eng. A.T. exc. O.A.I., Tor. or Calif. | 411186 | 2 | 108.20 | HEAD ASSY. |
| 72 | 455 Eng. S.T. or O.A.I. | 411187 | 2 | 111.35 | HEAD ASSY. |
| 72 | 455 Eng. Tor. & Calif. exc. S.T. | 411188 | 2 | 111.35 | HEAD ASSY. |
| 73* | All X, A 350 Eng. | 412478 | 2 | | HEAD ASSY. |
| 73* | All B 350 Eng. 2 BC | 412479 | 2 | | HEAD ASSY. |
| 73* | All A, B, C, E 455 Eng. 4 BC Opt. M40 | 412480 | 2 | | HEAD ASSY. |

0.283 GUIDE, ENGINE INTAKE & EXHAUST VALVE

| | | | | | |
|--|---------------------------|--------|----|------|--|
| 49-64 | Exc. F85 or J88 (*1) | 569968 | 8 | 1.54 | GUIDE (int.) (std. size) |
| (*1) NOTE: When installing on 1949-51 models use 1952 installation tool J-5158. See Dealer Bulletin 53-W-61. | | | | | |
| 54-64 | Exc. F85 or J88 | 569970 | AR | 1.54 | GUIDE (int.) (.010" O.S.) |
| 54-61 | Exc. F85 | 581740 | 8 | 1.54 | GUIDE (int.-std.) (2 grooves) |
| 61-63 | F85 | 581741 | 8 | 1.54 | GUIDE (exh.-std.) (2 grooves) |
| 61-63 | F85 | 581743 | AR | 1.54 | GUIDE (exh.-.011" O.S.) (3 grooves) |
| 62-64 | Exc. F85 or J88 | 585413 | 8 | 1.54 | GUIDE (exh.) (std. size) |

0.289 GASKET-GASKET PKG.-SHIM, ENGINE CYLINDER HEAD OR VALVE GRIND

NOTE - For L6 Engine tune-up gasket set see group 0.010.

| | | | | | |
|---|-------------------------------------|---------|---|-------|---------------------------------|
| 57 | J/2 | 571271 | 2 | 1.38 | GASKET (.025" thick) |
| 57 | Exc. J/2 | 571267 | 2 | 3.02 | GASKET (.050" thick) |
| 58 | Domestic 1st type (*1) ... | 571271 | 2 | 1.38 | GASKET (.025" thick) |
| 58 | Domestic 2nd type (*1) .. | 571267 | 2 | 3.02 | GASKET (.050" thick) |
| (*1) NOTE: 1958 1st type domestic production used .025" head gaskets, 2nd type production .050". When replacing both RH & LH gaskets on early type production models use the .050" gaskets. Do not mix gasket sizes. See Dealer Technical Bulletin 58-W-57. | | | | | |
| 59 | 88 Domestic | 574898 | 2 | 1.38 | GASKET (.025" thick) |
| 59 | S88, 98 Domestic | 575400 | 2 | 2.36 | GASKET (.050" thick) |
| 60 | Domestic (*2) | 574898 | 2 | 1.38 | GASKET (.025" thick) |
| (*2) 1960 domestic 1st type-used up to Eng. No. C751526. | | | | | |
| 60 | Export | 575400 | 2 | 2.36 | GASKET (.050" thick) |
| 60 | 88 Domestic | 581288 | 2 | 3.13 | GASKET (.040" thick) |
| 61-63 | F85 | 578813 | 2 | 1.08 | GASKET (.020" thick) |
| 61-64 | Export exc. F85 or J88 (*3) | 581288 | 2 | 3.13 | GASKET (.040" thick) |
| (*3) 1960 domestic 2nd type-used after Engine No. C751526. | | | | | |
| 61-64 | Domestic exc. F85 or J88 | 588040 | 2 | 1.38 | GASKET (.020" thick) |
| 64-65 | V6 | 1357869 | 2 | 1.49 | GASKET (.015" thick) |
| 64-67 | 330 Eng. (*4) | 391585 | 2 | 1.38 | GASKET (.020" thick) |
| 65-67 | 400, 425 Eng. | 391586 | 2 | 1.38 | GASKET, head |
| 66-73 | L6 | 3901016 | 1 | 3.18 | GASKET, head |
| 67 | F85 330 Eng. (*5) | 404896 | 2 | 1.54 | GASKET, head |
| 68-73 | V8 | 404896 | 2 | 1.54 | GASKET, head |
| 58 | All | 578181 | 1 | 20.30 | GASKET PKG., valve grind |
| 59 | 88 | 578140 | 1 | 16.90 | GASKET PKG., valve grind |
| 59 | S88, 98 | 578141 | 1 | 18.75 | GASKET PKG., valve grind |
| 60 | All | 578140 | 1 | 16.90 | GASKET PKG., valve grind |
| 61-62 | Exc. F85 | 581423 | 1 | 14.75 | GASKET PKG., valve grind |
| 61-63 | F85 | 581339 | 1 | 5.70 | GASKET PKG., valve grind |
| 63-64 | Exc. F85 or J88 | 380016 | 1 | 14.10 | GASKET PKG., valve grind |
| 64-65 | V6 | 1396320 | 1 | 8.90 | GASKET PKG., valve grind |
| 64-67 | 330 Eng. (*4) | 391593 | 1 | 7.50 | GASKET PKG., valve grind |
| (*4) Used on 1967 F85 Engines with serial Prefix "W" or "5W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 65 | 400, 425 Eng. | 391595 | 1 | 11.95 | GASKET PKG., valve grind |
| 66-71 | L6 | 3960191 | 1 | 8.80 | GASKET PKG., valve grind |
| 66-67 | 400, 425 Eng. | 393961 | 1 | 11.65 | GASKET PKG., valve grind |
| 67 | F85 330 Eng. (*5) | 230892 | 1 | 11.20 | GASKET PKG., valve grind |
| (*5) Used on 1967 F85 Engines with serial Prefix "4W" or "8W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 68-69 | V8 exc. 350 Eng. | 230893 | 1 | 12.00 | GASKET PKG., valve grind |
| 68-72 | 350 Eng. (*6) | 230892 | 1 | 11.20 | GASKET PKG., valve grind |
| (*6) On 1968 engines which had two piece intake manifold gaskets, remove and discard oil baffle before installing package. | | | | | |
| 70-72 | 455 Eng. | 230893 | 1 | 12.00 | GASKET PKG., valve grind |
| 73 | All X 6 Cyl. | 6258180 | 1 | | GASKET PKG. |
| 73* | 350 Eng. | 231466 | 1 | | GASKET PKG., valve regrind |
| 73* | 455 Eng. | 231467 | 1 | | GASKET PKG., valve regrind |
| 68-70 | 455 Marine Eng. Low Comp. | 230515 | 2 | 11.95 | SHIM, cyl. head |

0.289 CONVERSION PKG., ENGINE CYLINDER HEAD (LOW OCTANE FUEL)

NOTE Following packages for converting to low compression ratio for low octane fuel.

| | | | | | |
|---|--------------------|--------|---|-------|----------------------------------|
| 61-63 | F85 Export | 583457 | 1 | 38.00 | CONVERSION PKG., low comp. |
| 64-66 | 330 Eng. | 386036 | 1 | 34.05 | CONVERSION PKG., low compression |
| 65-66 | 425 Eng. exc. Tor. | 389290 | 1 | 42.90 | CONVERSION PKG., low compression |
| 66-67 | 400 Eng., Tor. | 394352 | 1 | 35.40 | CONVERSION PKG., low compression |
| 67 | 330 Eng. (*4) | 397370 | 1 | 40.70 | CONVERSION PKG., low compression |
| (*4) Used on 1967 F85 Engines with serial Prefix "W" or "5W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 67 | 425 Eng. exc. Tor. | 396257 | 1 | 55.15 | CONVERSION PKG., low compression |
| 67-72 | 330, 350 Eng. (*5) | 230513 | 1 | 35.25 | CONVERSION PKG., low compression |
| (*5) Used on 1967 F85 Engines with serial Prefix "4W" or "8W". See Dealer Technical Bulletin 67-T-19. | | | | | |
| 6B-72 | 400, 455 Eng. | 230514 | 1 | 54.65 | CONVERSION PKG., low compression |

0.293 BOLT-PIN-WASHER, CYLINDER HEAD ATTACH.

| | | | | | |
|---------------------------------------|------------------------|---------|-----|------|---|
| 49-64 | Exc. F85 or J88 | 576138 | AR | .30 | BOLT (7/16"-14 x 2 3/8") |
| 59-64 | Exc. F85 or J88 | 577070 | AR | .51 | BOLT (7/16"-14 x 4 5/8") |
| 59-64 | Exc. F85 or J88 | 577071 | 2 | .62 | BOLT (7/16"-14 x 4 5/8") w/tapped hd. for C.A.C. comp. mtg. |
| 61-63 | F85 | 578812 | 8 | .51 | BOLT (7/16"-14 x 6 3/8") |
| 61-63 | F85 | 583721 | 12 | .30 | BOLT (7/16"-14 x 2 1/4") |
| 61-63 | F85 | 583722 | 9 | .30 | BOLT (7/16"-14 x 3 3/8") |
| 61-63 | F85 | 583723 | 6 | .41 | BOLT (7/16"-14 x 4 1/4") |
| 61-63 | F85 | 583724 | 1 | .46 | BOLT (w/stud hd. for ground strap) |
| 61-64 | Exc. F85 or J88 | 380253 | 4 | .25 | BOLT (7/16"-14 x 3") |
| 61-64 | C.A.C. exc. F85 or J88 | 579B29 | 2 | .51 | BOLT (threaded both ends) (6 5/16") |
| 62-63 | F85 C.A.C. & J/Fire | 585483 | 1 | .86 | BOLT (L.H. head & oil level indicator brkt. to block) |
| 63-64 | V6 (8.900) | 9419652 | 12 | .46 | BOLT (7/16"-14 x 2 11/16") |
| 64-65 | V6 (8.900) | 454937 | 4 | .20 | BOLT (7/16"-14 x 3 1/2") |
| 64 | J88 | 383060 | 1 | .51 | BOLT (7/16"-14 x 3" w/stud end) |
| 64 | D88 2 BC exc. C.A.C. | 384693 | 1 | .28 | BOLT (5/8"-16 x 2 1/2" stud end) |
| 64-73 | V8 | 380252 | 14 | .36 | BOLT (7/16"-14 x 4 5/32") |
| 64-73 | V8 | 380253 | 4 | .25 | BOLT (7/16"-14 x 3") |
| 64-72 | V8 | 383038 | 1-2 | .51 | BOLT (7/16"-14 x 4 11/64") (stud end-7/16"-20) |
| 65-70 | V8 | 380253 | 4 | .25 | BOLT (7/16"-14 x 3") |
| 66-73 | L6 | 3788417 | AR | .36 | BOLT (1/2"-13 x 3 3/64") |
| 6B-70 | Tor. (*1) | 40400B | 1 | 1.85 | BOLT (7/16"-14 x 4 1/8"-w/hole for temp. switch) |
| (*1) Use with 6489435 Switch in 1968. | | | | | |
| 70-72 | F85 455 Eng. | 383038 | 1 | .51 | BOLT (stud end-7/16"-20) |
| 71 | L6 | 3834490 | 1 | .35 | BOLT, head to block (stud) |
| 71 | WM2 Opt. | 383038 | 2-3 | .51 | BOLT (7/16"-14 x 4 11/64") (stud end 7/16"-20) |
| 73 | 350, 455 Eng. S.T. | 383038 | 2-3 | .51 | BOLT (7/16"-14 x 4 11/64"-7/16"-20 stud end) |
| 73 | V8 C.A.C. | 383038 | 2-3 | .51 | BOLT (7/16"-14 x 4 11/64"-7/16"-20 stud end) |
| 73* | All X 350 Eng. 4 BC | 412458 | RH | | BOLT, cyl. hd. lwr. frt.-7/16"-14 x 3.48-stud end |
| 73* | All A 350, 455 Eng. | 412458 | LH | | BOLT, cyl. hd. lwr. frt.-7/16"-14 x 3.48-stud end |
| 49-73 | All | 585927 | 2-4 | .15 | PIN, dowel (5/16" x 3/16") |
| 61-62 | F85 (0.738) | 3836903 | 4 | .10 | PIN, dowel (1/4" x 3/16") |
| 61-63 | F85 | 583718 | 28 | .10 | WASHER, bolt |

0.296 VALVE, 6 CYLINDER ENGINE INTAKE VALVE

| | MODEL USAGE | STD. | .003 O.S. | .004 O.S. | .005 O.S. | .010 O.S. | .015 O.S. | .030 O.S. |
|-------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|
| 64 | V6 | 1362086 | — | — | — | — | — | — |
| 65 | V6 | 1370109 | — | 1371342 | — | — | — | — |
| 66-68 | L6 | 3989083 | 3995684 | — | — | — | 3995685 | 3995686 |
| 69-73 | L6 | 3989088 | 3997749 | — | — | — | 3997750 | 3739246 |

0.296 VALVE, V8 ENGINE INTAKE VALVE

| YEAR | MODEL USAGE | STD. | .003 O.S. | .004 O.S. | .005 O.S. | .010 O.S. | .013 O.S. | .015 O.S. |
|-------|---------------------------------------|-----------|-----------|-----------|-----------|-----------|--------------|-----------|
| 59-61 | Exc. S/Fire or F85 | 576497 | — | — | — | — | — | — |
| 61 | S/Fire | 581790 | — | — | — | — | — | — |
| 61-62 | F85 2 BC (*1) | 578787 | — | — | — | — | — | — |
| 61-63 | F85 4 BC | 582068 | — | — | — | — | — | — |
| 62-63 | F85 2 BC (*2) | 586779 | — | — | — | — | — | — |
| 62-63 | F85 J/Fire | 585640 | — | — | — | — | — | — |
| 62-64 | 394 Eng. | 583761 | — | — | — | — | — | — |
| 64 | 330 Eng. | 380776 | 384578 | — | 384573 | 384580 | 384575 | — |
| 65 | 400 Eng. | 385264 | 385940 | — | 385941 | 385942 | 385943 | — |
| 65 | 425 Eng. exc. Ultra Hi-Comp. S/F Eng. | 385264 | 385940 | — | 385941 | 385942 | 385943 | — |
| 65 | 425 Ultra Hi-Comp. S/F Eng. | 389451 | 411203 | — | 389453 | 389454 | 389455 | — |
| 65-67 | 330 Eng. exc. O.A.I. | 399809(t) | 399810(t) | — | 399811(t) | 388383(t) | 399813(t) | — |
| 65-67 | 330 Eng. O.A.I. | — | 399810(t) | — | — | 388383(t) | — | — |
| 66 | 425 Eng. exc. S/F, Tor. or Pol. (*3) | 385264(t) | 385940(t) | — | 230163(t) | 230164(t) | 230165(t) | — |
| 66 | 425 S/F or Pol. Eng. | 230166(t) | 230167(t) | — | 230168(t) | 230169(t) | 230170(t) | — |
| 66-69 | 400 Eng. 4 BC | 403350(t) | 230172(t) | — | 230173(t) | 230174(t) | 230175(t) | — |
| 66-68 | Tor. | 403350(t) | 230172(t) | — | 230173(t) | 230174(t) | 230175(t) | — |
| 67 | 400 Eng. 2 BC | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 67 | 425 Eng. exc. S/F, Tor. or Pol. | 385264(t) | 385940(t) | — | 385941(t) | 385942(t) | 385943(t) | — |
| 67 | 425 Eng. S/F or Pol. | 389451(t) | 411203(t) | — | 389453(t) | 389454(t) | 389455(t) | — |
| 68 | 400 Eng. 2 BC | 389451(t) | 411203(t) | — | 389453(t) | 389454(t) | 389455(t) | — |
| 68 | 455 Pol. Eng. | 403350(t) | 230172(t) | — | 230173(t) | 230174(t) | 230175(t) | — |
| 68-69 | 455 Eng. exc. Pol. or Tor. | 389451(t) | 411203(t) | — | 389453(t) | 389454(t) | 389455(t) | — |
| 68-70 | 350 Eng. O.A.I. | 389451(t) | 411203(t) | — | 389453(t) | 389454(t) | 389455(t) | — |
| 68-71 | 350 Eng. exc. O.A.I. | 399809(t) | 399810(t) | — | 399811(t) | 399812(t) | 399813(t) | — |
| 69 | 400 Eng. 4 BC | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 69 | 455 Pol. Eng. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 69 | Tor. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 69 | 455 Marine Eng. 4 BC Hi-Perf. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 70 | 4257-67 W32 | 403350(t) | 403351(t) | — | — | 403352(t) | — | — |
| 70 | 455 Eng. exc. Perf. Eng. | 389451(t) | 411203(t) | — | 389453(t) | 389454(t) | 389455(t) | — |
| 70-71 | 5400, 6400, 6600, Tor. Perf. Eng. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 70-71 | 4400 455 Eng. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 71 | 455 Eng. exc. Tor. | 389451(t) | 411203(t) | — | — | — | — | — |
| 71 | 455 Eng. exc. W33 or Tor. | — | — | — | 389453(t) | 389454(t) | 389455(t) | — |
| 71 | Tor. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 72 | 350 Eng. | 399809(t) | 399810(t) | — | 399811(t) | 399812(t) | 399813(t) | — |
| 72 | F85 455 Eng. S.T. or W30 | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 72 | 455 Eng. exc. F85 S.T. or W30 | 411202(t) | 411203(t) | — | 411204(t) | 411205(t) | 411206(t) | — |
| 72 | Irrig. 455 Eng. | 411202(t) | 411203(t) | — | 411204(t) | 411205(t) | 411206(t) | — |
| 72-73 | Marine 455 Eng. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |
| 73* | 350 Eng. | 412354 | 412355 | — | 412357 | 412356 | 412358 | — |
| 73 | 455 Eng. 4 BC S.T. | 403350(t) | 403351(t) | — | 403353(t) | 403352 | (t)403354(t) | — |
| 73* | 455 Eng. Opt. M40 | 412821 | 412822 | — | 412823 | 412824 | 412825 | — |
| 73 | Irrig. Eng. | 403350(t) | 403351(t) | — | 403353(t) | 403352(t) | 403354(t) | — |

(t) 45 degree chamfer.
 (‡) 30 degree chamfer.
 (*1) 1962 1st type-flat head.
 (*2) 1962 2nd type-concave head.
 (*3) Original cylinder head and valves were 30 degree chamfer.

0.297 VALVE, 6 CYLINDER ENGINE EXHAUST

| YEAR | MODEL USAGE | STD. | .003 O.S. | .004 O.S. | .005 O.S. | .010 O.S. | .015 O.S. | .030 O.S. |
|-------|--------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|
| 64 | V6 | 1362087 | — | 1371915 | — | — | — | — |
| 65 | V6 | 1370108 | — | 1371341 | — | — | — | — |
| 66-71 | L6 | 6263778 | 6263774 | — | — | — | 3995603 | 3995604 |
| 73 | All X 6 Cyl. | 6263778 | 6263774 | — | — | — | 3995603 | 6263776 |

0.297 VALVE, V8 ENGINE EXHAUST VALVE

| YEAR | MODEL USAGE | STD. | .003 O.S. | .004 O.S. | .005 O.S. | .010 O.S. | .013 O.S. | .015 O.S. |
|-------|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 56-61 | Exc. S/Fire or F85 | 576498 | — | — | — | — | — | — |
| 61 | S/Fire | 581791 | — | — | — | — | — | — |
| 61-63 | F85 2 BC | 578788 | — | — | — | — | — | — |
| 61-63 | F85 4 BC | 582069 | — | — | — | — | — | — |
| 62-64 | Exc. F85 or J88 | 583762 | — | — | — | — | — | — |
| 64 | 330 Eng. | 380777 | 384579 | — | 384574 | 384581 | 384576 | — |
| 65 | 400 Eng. | 385265 | 385944 | — | 385945 | 385946 | 385947 | — |
| 65 | 425 Eng. exc. Ultra Hi-Comp. S/F Eng. | 385265 | 385944 | — | 385945 | 385946 | 385947 | — |
| 65 | 425 Ultra Hi-Comp. S/F Eng. | 401762 | 401763 | — | 401764 | 401765 | 389461 | — |
| 65-67 | 330 Eng. exc. O.A.I. | 401768 | 401769 | — | 401770 | — | — | — |
| 65-67 | 330 Eng. | — | — | — | — | 388388 | 401772 | — |
| 66-67 | 400 Eng. | — | 401763 | — | — | — | 389461 | — |
| 66-67 | 425 Eng. exc. S/F, Pol. or Tor. | 385265 | 385944 | — | 385945 | 385946 | 385947 | — |
| 66-67 | 425 S/F, Pol. or Tor. Eng. | 401762 | 401763 | — | 401764 | 401765 | 389461 | — |
| 66-69 | 400 Eng. | 401762 | — | — | 401764 | 401765 | 401766 | — |
| 68-70 | 350 Eng. O.A.I. | — | 401763 | — | 401764 | 401765 | — | — |
| 68-71 | 350 Eng. O.A.I. | 401762 | — | — | — | — | 401766 | — |
| 68-71 | 350 Eng. exc. O.A.I. | 401768 | 401769 | — | 401770 | 401771 | 401772 | — |
| 68-71 | 455 Eng. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 72 | 350 Eng. | 409265(t) | 409266(t) | — | 409268(t) | 409267(t) | 409269(t) | — |
| 72 | F85 455 Eng. S.T. or O.A.I. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 72 | 455 Eng. A.T. exc. Tor., O.A.I. or Calif. | 409270(t) | 409271(t) | — | 409273(t) | 409272(t) | 409274(t) | — |
| 72 | Calif. 455 Eng. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 72 | Tor. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 72-73 | Irrig. & Marine 455 Eng. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 73* | 350 Eng. | 412615 | 412616 | — | 412617 | 412618 | 412619 | — |
| 73 | 455 Eng. 4 BC S.T. | 401762 | 401763 | — | 401764 | 401765 | 401766 | — |
| 73* | 455 Eng. Opt. M40 | 412615 | 412616 | — | 412617 | 412618 | 412619 | — |

(t) 30 degree chamfer.

0.303 SPRING, ENGINE INTAKE & EXHAUST VALVE

| | | | | | | | | |
|--|---------------------------------------|---------|----|------|-----------------------------------|--|--|--|
| 56-61 | Exc. F85 (*4) | 565669 | 16 | 1.49 | SPRING | | | |
| (*4) When replacing this valve spring on 1956 & 1957 models it is also necessary to use valve seal 401822 Int. & 581692 Exh. in Group 0.308 and valve spring cup 572861 in Group 0.309. Refer to May 1959 Service Guild & Dealer Tech. Information Bulletin No. 59-W-54. | | | | | | | | |
| 61-63 | F85 | 578789 | 16 | 1.33 | SPRING | | | |
| 62 | 88 2BC | 575533 | 16 | | SPRING | | | |
| 62 | 4BC exc. F85 | 585689 | 16 | 1.49 | SPRING | | | |
| 63 | 88, S88, 98 exc. 98 S.C. | 585689 | 16 | 1.49 | SPRING | | | |
| 63 | S/Fire & 98 S.C. | 585669 | 16 | 1.49 | SPRING | | | |
| 64 | F85 V6 | 1349041 | 12 | .82 | SPRING | | | |
| 64 | F85, J88 (*3) | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) | | | |
| 64 | 330 Eng. (*2) | 384009 | 16 | 1.59 | SPRING | | | |
| (*2) NOTE: 1964 1st type - used with cast iron valve rocker arms. | | | | | | | | |
| 64 | 330 Eng. (*3) | 397583 | 16 | 1.54 | SPRING | | | |
| (*3) NOTE: 1964 2nd type - used with stamped steel valve rocker arms. | | | | | | | | |
| 64 | 394 Eng. | 585689 | 16 | 1.49 | SPRING (std. comp. eng.) | | | |
| 64 | 394 Eng. | 585689 | 16 | 1.49 | SPRING (high comp. eng.) | | | |
| 65 | V6 | 1369982 | 12 | .87 | SPRING | | | |
| 65-67 | V8 exc. 400 Eng. O.A.I. or irrigation | 397583 | 16 | 1.54 | SPRING (w/damper) | | | |
| 65-66 | V8 H.D. (*1) | 393649 | 16 | 2.72 | SPRING (inner-special-see note) | | | |
| (*1) NOTE: This part used to provide supplemental spring loads at extreme high speed shifts. Intake and exhaust valve oil deflectors must be removed and discarded when installing this spring. | | | | | | | | |
| 66 | 400 Eng. O.A.I. | 397206 | 16 | 2.92 | SPRING | | | |
| 66-67 | V8 irrigation Eng. | 387720 | 16 | 1.23 | SPRING, int. & exh. (less damper) | | | |
| 66-73 | L6 | 3864895 | 12 | .92 | SPRING, int. & exh. | | | |

| | | | | | |
|-------|--|--------|----|------|---|
| 67-68 | V8 O.A.I. | 398247 | 16 | 2.82 | SPRING, int. & exh. (w/damper) |
| 68-69 | 350, 455 Eng. exc. O.A.I. | 397583 | 8 | 1.54 | SPRING, intake |
| 68-69 | 3200, 3600, 4200, V.C. Low Comp. | 387720 | 8 | 1.23 | SPRING, exhaust (less damper) |
| 68-69 | 400 Eng. 2BC | 397583 | 8 | 1.54 | SPRING, intake |
| 68-69 | 4400 400 Eng. 2BC Low Comp. | 387720 | 8 | 1.23 | SPRING, exhaust (less damper) |
| 68-69 | 400 Eng. 4BC exc. O.A.I. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 68-69 | 350, 455 Eng. exc. F85, Tor. or Police | 387720 | 8 | 1.23 | SPRING, exhaust |
| 68-69 | 455 Police Eng. | 397583 | 8 | 1.54 | SPRING, exhaust (w/damper) |
| 68-69 | Tor. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 69 | F85 Hurst | 398247 | 16 | 2.82 | SPRING, int. & exh. |
| 69 | 455 Marine Eng. 4BC Hi Perf. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 69-71 | F85 350 Eng. O.A.I. | 398247 | 16 | 2.82 | SPRING, int. & exh. |
| 69 | 400 Eng. O.A.I. | 404729 | 16 | 2.82 | SPRING, int. & exh. |
| 70 | 3200, 3600, V.C. 350 Eng. 2BC exc. O.A.I. | 387720 | 16 | 1.23 | SPRING, int. & exh. (less damper) |
| 70 | 3200, 3600, V.C. 350 Eng. 4BC T.H. 350 | 387720 | 16 | 1.23 | SPRING, int. & exh. (less damper) |
| 70-71 | 3200, 3600, V.C. 350 Eng. 4BC exc. T.H. 350 | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 70 | 4200 2BC | 387720 | 16 | 1.23 | SPRING, int. & exh. (less damper) |
| 70 | 4200 T.H. 350 exc. 350 Eng. 2BC | 387720 | 16 | 1.23 | SPRING, int. & exh. (less damper) |
| 70 | 4200, 4400 4BC exc. T.H. 350 or O.A.I. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 70 | 4400 T.H. O.A.I. | 398247 | 16 | 2.82 | SPRING, int. & exh. |
| 70 | 4400 S.T. O.A.I. | 404729 | 16 | 2.82 | SPRING, int. & exh. |
| 70 | 5400 350 Eng. | 387720 | 16 | 1.23 | SPRING, int. & exh. |
| 70 | 455 Eng. exc. F85 or Perf. Eng. | 387720 | 16 | 1.23 | SPRING, int. & exh. |
| 70 | 5400, 6400, 6600, Tor. w/Perf. Eng. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) (w33 & w34 Opt.) |
| 71 | 3200, 3600, 4800 350 Eng. 2BC | 397583 | 8 | 1.54 | SPRING, exh. |
| 71 | 3200, 3600 4BC T.H. 350 | 397583 | 8 | 1.54 | SPRING, exh. |
| 71 | 350, 455 Eng. exc. 4400 or Tor. | 387720 | 8 | 1.23 | SPRING, int. (less damper) |
| 71 | 4200 350 Eng. 4 BC exc. T.H. 350 | 397583 | 16 | 1.54 | SPRING, int. & exh. (with damper) |
| 71 | 4400 exc. O.A.I. | 397583 | 16 | 1.54 | SPRING, int. & exh. (with damper) |
| 71 | 4400 O.A.I. | 398247 | 16 | 2.82 | SPRING, int. & exh. (with damper) |
| 71 | 5400, 6400, 6600 w/Perf. Eng. | 397583 | 16 | 1.54 | SPRING, int. & exh. (with damper) |
| 71 | 3200, 3600 350 Eng. 4 BC S.T. | 397583 | 16 | 1.54 | SPRING, int. & exh. (w/damper) |
| 71 | 5400, 6400, 6600, 6800, 98 | 397583 | 8 | 1.54 | SPRING, exh. (w/damper) |
| 71 | Tor. | 397583 | 16 | 1.54 | SPRING, int. & exh. |
| 72 | 350 Eng. | 411226 | 8 | 1.23 | SPRING, int. (less damper) |
| 72 | 350 Eng. | 411225 | 8 | 1.54 | SPRING, exh. |
| 72 | 455 Eng. exc. Tor. | 411225 | 16 | 1.54 | SPRING, int. & exh. |
| 73 | 455 Eng. S.T. | 411225 | 16 | 1.54 | SPRING, int. & exh. |
| 72 | Tor. | 411226 | 16 | 1.23 | SPRING, int. & exh. |
| 72 | Irrig. & Marine 455 Eng. | 411226 | 16 | 1.23 | SPRING, int. & exh. |
| 73 | 350 Eng. | 411226 | 16 | 1.23 | SPRING, int. & exh. |
| 73 | 455 Eng. A.T. | 411226 | 16 | 1.23 | SPRING, int. & exh. |

0.308 DEFLECTOR- O RING-SEAL-SHIELD, ENGINE INTAKE & EXHAUST VALVE OIL

| | | | | | |
|-------|--|--------|----|-----|---|
| 58-63 | V8 (*1) | 388833 | 8 | .25 | DEFLECTOR (intake) |
| | (*1) Also used on 1956-57 models when replacing valve spring 571990 by 575533. | | | | |
| 61 | F85 | 388834 | 8 | .25 | DEFLECTOR (exhaust) |
| 62-63 | V8 | 388834 | 8 | .25 | DEFLECTOR (exhaust) |
| 64 | 330 Eng. | 401823 | 16 | .25 | DEFLECTOR, intake & exhaust (std. - .005" O.S.) |
| 64 | 330 Eng. | 401825 | 16 | .25 | DEFLECTOR, intake & exhaust (.010"-.013" O.S.) |
| 64 | 394 Eng. | 388833 | 8 | .25 | DEFLECTOR (intake) |
| 64 | 394 Eng. | 388834 | 8 | .25 | DEFLECTOR (exhaust) |
| 65-70 | V8 | 401823 | 16 | .25 | DEFLECTOR, intake & exhaust (std. - .005" O.S.) |
| 65-69 | V8 | 401825 | 16 | .25 | DEFLECTOR, intake & exhaust (.010" - .013" O.S.- Blue) |
| 67 | Oil Research | 401822 | AR | .25 | DEFLECTOR, intake |
| 70-72 | V8 | 401825 | 8 | .25 | DEFLECTOR, exhaust (.010-.013" O.S.) |
| 70-73 | V8 | 406595 | 8 | .25 | DEFLECTOR, intake (std.-.005 O.S.) |
| 70-73 | V8 | 406945 | AR | .25 | DEFLECTOR, intake (.010-.013 O.S.) |

| | | | | | |
|-------|----------|---------|----|-----|---|
| 71-73 | V8 | 401823 | 8 | .25 | DEFLECTOR, exhaust (std.-.005" O.S.) |
| 73 | V8 | 401825 | AR | .25 | DEFLECTOR, exh. (.010"-.013" O.S.) |
| 66-73 | L6 | 3835333 | 12 | .15 | O RING (int. & exh.) |
| 52-55 | All | 1180942 | 16 | | SEAL (int. & exh.) (umbrella type) |
| 56-57 | All | 567924 | 16 | .30 | SEAL (int. & exh.) (umbrella type) |
| 58-61 | Exc. F85 | 581692 | 8 | .30 | SEAL (exh.) (umbrella type) |
| 66-73 | L6 | 3836755 | 12 | .15 | SHIELD, oil (cup shape 7/8" I.D. x 1 3/8" O.D.) |

0.309 CAP-CONVERSION PKG.-RETAINER-ROTATOR-SPACER, ENGINE INTAKE & EXHAUST VALVE SPRING

| | | | | | |
|--|------------------------------------|---------|----|-------|---|
| 64-65 | V6 | 1192816 | 12 | .51 | CAP |
| 66-73 | L6 | 3729363 | 12 | .20 | CAP, spring (1 3/16" O.D.) |
| 70-72 | 350, 455 Eng. O.A.I. | 231003 | 1 | 14.05 | CONVERSION PKG., valve train (includes retainers & spacers) |
| 73 | 455 Eng. 4 BC S.T. | 231003 | 1 | 14.05 | CONVERSION PKG., valve train-inc. 16-retainers, 16-spacers |
| 52-57 | All | 568501 | 16 | .51 | RETAINER (upper) (1 1/32" O.D.) |
| 58-64 | Exc. F85 or J88 (*1) | 572861 | 16 | .50 | RETAINER (1 7/64" O.D.) |
| (*1) 572861 retainer must be used in conjunction with service valve spring 575533 on 1956 & 1957 models. | | | | | |
| 61-63 | F85 | 578790 | 16 | .41 | RETAINER (1 5/16" O.D.) |
| 64 | 330 Eng. | 389178 | 16 | .62 | RETAINER (copper coated) |
| 65-69 | V8 | 387596 | 16 | .25 | RETAINER, spring (steel 1 5/16" O.D.) |
| 70-71 | F85 O.A.I. | 387596 | 16 | .25 | RETAINER, spring (steel 1 5/16" O.D.) |
| 70-71 | Irrigation Eng. | 387596 | 16 | .25 | RETAINER, valve stem |
| 71 | 3200, 3600, 4200, 4800 exc. D.A.I. | 387596 | 8 | .25 | RETAINER, exhaust |
| 71-72 | 5400, 6400, 6600, 6800, 98 | 387596 | 8 | .25 | RETAINER, exhaust |
| 70 | V8 | 406996 | 16 | 1.49 | ROTATOR, eng. valve |
| 71 | 3200, 3600, 4200, 4800 | 406996 | 8 | 1.49 | ROTATOR, intake |
| 71 | 4400, Tor. | 406996 | 8 | 1.49 | ROTATOR, exhaust |
| 71 | 5400, 6400, 6600, 6800, 98 | 406996 | 8 | 1.49 | ROTATOR, intake |
| 71 | 5400, 6400, 6600 Perf. Eng. | 406996 | 8 | 1.49 | ROTATOR, exhaust |
| 71 | Irrigation & Marine | 406996 | 16 | 1.49 | ROTATOR, intake & exhaust |
| 72-73 | All V8 | 406996 | 16 | 1.49 | ROTATOR, intake & exh. |
| 70 | F85 V8 O.A.I. | 231004 | 16 | .67 | SPACER, valve spring |
| 70 | Irrigation Eng. | 231004 | 16 | .67 | SPACER, valve spring |

0.310 KEY, ENGINE INTAKE & EXHAUST VALVE STEM

| | | | | | |
|-------|--------|---------|----|-----|-----------------|
| 49-73 | 8 Cyl. | 838029 | 32 | .10 | KEY ("U" shape) |
| 64-65 | V6 | 1192817 | 24 | .10 | KEY |
| 66-71 | L6 | 838029 | 24 | .10 | KEY |
| 73 | L6 | 838029 | 24 | .10 | KEY |

0.333 ARM-SHAFT PKG., ENGINE INTAKE & EXHAUST VALVE ROCKER

| | | | | | |
|-------|-------------------|---------|----|-------|---------------------------------------|
| 56-58 | All | 567319 | 16 | 2.61 | ARM |
| 59-61 | Exc. F85 | 573346 | RH | 2.56 | ARM (offset type) |
| 59-61 | Exc. F85 | 573347 | LH | 2.56 | ARM (offset type) |
| 61-63 | F85 | 586916 | RH | 2.36 | ARM |
| 61-63 | F85 | 586917 | LH | 2.36 | ARM |
| 62-64 | Exc. F85 or J88 | 587006 | RH | 2.72 | ARM |
| 62-64 | Exc. F85 or J88 | 587007 | LH | 2.72 | ARM |
| 64 | 330 Eng. 1st type | 382925 | 16 | 2.00 | ARM (cast iron) |
| 64 | 330 Eng. 2nd type | 401384 | 16 | 1.28 | ARM (stamped steel) |
| 64-65 | V6 | 1194142 | RH | 2.46 | ARM |
| 64-65 | V6 | 1194143 | LH | 2.46 | ARM |
| 65-73 | V8 | 401384 | 16 | 1.28 | ARM |
| 66-73 | L6 | 5723551 | 12 | 1.74 | ARM PKG. (inc. ball & nut) |
| 64 | 330 Eng. | 386527 | 1 | 46.05 | SHAFT PKG. (inc. shafts, arms & pins) |

0.349 BRACKET-BOLT-SPACER, ENGINE VALVE ROCKER SHAFT

| | | | | | |
|--|--------------------|--------|---|------|---------------------------------------|
| 52-58 | All | 561563 | 6 | 2.26 | BRACKET |
| 59-60 | All (*3) | 573344 | 2 | 1.23 | BRACKET (R.H. front or L.H. rear) |
| 59-60 | All (*3) | 573345 | 2 | 1.23 | BRACKET (L.H. front or R.H. rear) |
| (*3) 1st type - used on first 1960 Engines with Rocker Shaft End Brackets. | | | | | |
| 59-64 | 371, 394, 425 Eng. | 578158 | 6 | 1.23 | BRACKET |
| 59-64 | 371, 394, 425 Eng. | 578159 | 2 | 1.23 | BRACKET (w/hole for shaft anchor pin) |

| | | | | | |
|-------|-------------------------|---------|---|------|---------------------------------------|
| 61-63 | F85 | 578037 | 8 | 1.23 | BRACKET |
| 64 | 330 Eng. (*2) | 384995 | 8 | .72 | BRACKET |
| 64-65 | V6 | 1192124 | 6 | 1.08 | BRACKET |
| 49-58 | 8 cylinder | 566658 | 8 | .20 | BOLT, bracket attaching |
| 59-64 | Exc. F85 or J88 (8.900) | 179825 | 8 | .10 | BOLT, valve rocker shaft to head |
| 61-63 | F85 (0.293) | 578812 | 8 | .51 | BOLT, brkt. to cyl. head |
| 64 | F85 V6 | 1195495 | 6 | .20 | BOLT (3/8" - 16 x 2 3/4") |
| 64 | 330 Eng. (8.900) (*2) | 179846 | 8 | .10 | BOLT, brkt. to cyl. head |
| 65 | V6 | 1372462 | 2 | .20 | BOLT, brkt. to cyl. head (No. 2 rear) |
| 65 | V6 | 1195666 | 4 | .20 | BOLT (3/8" - 16 x 2 1/32") |

64 F85 V8, J88 (*1) (*2) 385987 2 .77 SPACER, bracket
 (*1) NOTE This part must be used in conjunction with 5232385 valve lifter & 385100 push rod.
 (*2) 1964 1st type Used with cast iron valve rocker arms.

0.353 SHAFT ASSY., ENGINE VALVE ROCKER

| | | | | | |
|---|-----------------|---------|---|------|-------|
| 49-56 | 8 cylinder (*1) | 566376 | 2 | 7.70 | SHAFT |
| (*1) On 1949 thru 1951 Models also use special anchor pin 563057 Group 0.366. | | | | | |
| 57-58 | All | 569048 | 2 | 8.25 | SHAFT |
| 59-60 | All (*2) | 575138 | 2 | 7.70 | SHAFT |
| (*2) 1960 - 1st type used on engines with Rocker Shaft End Brackets. | | | | | |
| 60-61 | Exc. F85 (*3) | 578155 | 2 | 7.70 | SHAFT |
| (*3) Used after 12,000 engines which are less rocker shaft end brackets. | | | | | |
| 61-63 | F85 | 578035 | 2 | 8.25 | SHAFT |
| 62-64 | 394 Eng. | 583571 | 2 | 8.25 | SHAFT |
| 64 | 330 Eng. (*4) | 383363 | 2 | 6.60 | SHAFT |
| (*4) 1964 1st type - Used with cast iron valve rocker arms. | | | | | |
| 64-65 | V6 | 1388972 | 2 | 6.65 | SHAFT |

0.354 BAFFLE, ENGINE VALVE ROCKER ARM OIL

| | | | | | |
|-------|----|---------|---|-----|--------------------|
| 64-65 | V6 | 1353596 | 1 | .30 | BAFFLE (R.H. only) |
|-------|----|---------|---|-----|--------------------|

0.356 PLUG, ENGINE VALVE ROCKER SHAFT END

| | | | | | |
|-------|------------|---------|---|-----|----------------|
| 49-63 | 8 cylinder | 557351 | 4 | .20 | PLUG, cup type |
| 64 | 394 Eng. | 557351 | 4 | .20 | PLUG, cup type |
| 64-65 | V6 | 1237691 | 4 | .15 | PLUG |

0.366 PIN, ENGINE VALVE ROCKER SHAFT ANCHOR

| | | | | | |
|-------|-----------------|--------|---|-----|-----------------------------------|
| 52-64 | Exc. F85 or J88 | 561831 | 2 | .20 | PIN (15/32" x 1/4" straight type) |
| 61-63 | F85 (8.940) | 443248 | 2 | .05 | PIN (3/16" x 1" groove type) |

0.373 WASHER, ENGINE VALVE ROCKER SHAFT

| | | | | | |
|-------|------------|---------|-----|-----|--------|
| 49-58 | 8 cylinder | 1237679 | 4-8 | .15 | WASHER |
| 64-65 | V6 | 1237679 | 4-8 | .15 | WASHER |

0.376 SPRING, ENGINE VALVE ROCKER SHAFT

| | | | | | |
|---|------------------|---------|---|-----|-------------------------------|
| 49-58 | 8 cylinder | 1249383 | 4 | .20 | SPRING, washer |
| 49-60 | All | 562683 | 6 | .20 | SPRING (inner - 8 coils) |
| 57-60 | All | 575540 | 4 | .15 | SPRING (outer - 2 1/2" coils) |
| 61-63 | F85 | 562683 | 6 | .20 | SPRING (inner - 8 coils) |
| 61-64 | F85 V8, J88 (*1) | 575540 | 4 | .15 | SPRING (outer - 2 1/2 coils) |
| (*1) 1964 1st type - Used with cast iron valve rocker arms. | | | | | |
| 64-65 | V6 | 1249383 | 4 | .20 | SPRING, washer |
| 64-65 | V6 | 1343468 | 4 | .10 | SPRING |

0.386 COVER-LABEL-PLUG-SEAL, ENGINE VALVE ROCKER COVER

| | | | | | |
|--|----------------------|---------|-----|-------|--|
| 59-64 | Exc. F85 or J88 | 584805 | 1 | 2.87 | COVER (painted L.H.) (w/round grommet) |
| 61-62 | Exc. F85 | 581390 | RH | 7.50 | COVER (chrome) |
| 61-62 | Exc. F85 | 581391 | LH | 6.05 | COVER (chrome) |
| 61-63 | F85 exc. J/Fire | 578854 | RH | 3.18 | COVER |
| 61-63 | F85 exc. J/Fire | 578855 | LH | 3.02 | COVER |
| 61-64 | Exc. F85 or J88 (*4) | 385240 | RH | 4.20 | COVER (w/D shaped grommet hole) |
| (*4) NOTE: "D" shaped grommet 385243 listed in Group 1.762 must be used with this cover. | | | | | |
| 62-63 | F85 J/Fire | 585290 | RH | 6.50 | COVER |
| 63 | F85 J/Fire | 380793 | LH | 5.02 | COVER |
| 64 | 330 Eng. (*5) | 392323 | 1-2 | 4.92 | COVER (w/D shaped grommet hole) |
| (*5) NOTE: "D" shaped grommet 385204 listed in Group 1.762 must be used with this cover. | | | | | |
| 64 | 330 Eng. | 382141 | 1 | 2.67 | COVER (L.H.-no grommet hole) |
| 65 | V6 | 1369724 | RH | 4.36 | COVER |
| 64-65 | V6 | 1369725 | LH | 3.23 | COVER |
| 65 | V8 (*5) | 392323 | RH | 4.92 | COVER (w/D shaped grommet hole) |
| 65 | V8 exc. P.C.V. | 382141 | LH | 2.67 | COVER (no grommet hole) |
| 65 | V8 w/P.C.V. | 392323 | LH | 4.92 | COVER |
| 65 | 400 Eng. | 389419 | RH | 6.45 | COVER |
| 66-67 | L6 | 3980229 | 1 | 5.02 | COVER |
| 66 | 400 Eng. O.A.I. | 397131 | 2 | 12.65 | COVER (chrome) |

| | | | | | |
|---|---------------------------------------|---------|----|-------|---|
| 66 | 3400, 3600, 3800 exc. O.A.I. | 392323 | 2 | 4.92 | COVER |
| 66-67 | V8 exc. Tor. or F85 | 392323 | 2 | 4.92 | COVER |
| 66-67 | Tor. | 391058 | 2 | 2.82 | COVER |
| 67 | L6 closed P.C.V. | 397507 | 1 | 8.90 | COVER |
| 67 | 3400, 3600, 3800 330, 400 Eng. | 392323 | RH | 4.92 | COVER |
| 67 | 3400, 3600, 3800 330 Eng. | 392323 | LH | 4.92 | COVER |
| 67 | 400 Eng. exc. O.A.I. | 395447 | LH | 4.61 | COVER |
| 67 | 400 Eng. O.A.I. | 397131 | RH | 12.65 | COVER (chrome) |
| 67 | 400 Eng. O.A.I. | 399585 | LH | 12.65 | COVER (Chrome) |
| 68 | F85 Hurst | 399668 | RH | 4.92 | COVER |
| 68 | F85 Hurst | 395447 | LH | 4.61 | COVER |
| 68-69 | 400 Eng. | 399668 | RH | 4.92 | COVER |
| 68-69 | 400 Eng. | 395447 | LH | 4.61 | COVER |
| 68-71 | L6 | 401141 | 1 | 9.50 | COVER |
| 68-70 | 350, 455 Eng. | 392323 | 2 | 4.92 | COVER |
| 69 | F85 Hurst 455 Eng. | 399585 | LH | 12.65 | COVER (chrome) |
| 71-72 | F85 V8 350 Eng. | 392323 | 2 | 4.92 | COVER |
| 71 | 4200, 4400, 4800 455 Eng. | 399668 | RH | 4.92 | COVER |
| 71-72 | F85 455 Eng. | 395447 | LH | 4.61 | COVER |
| 71 | Exc. F85 | 392323 | 2 | 4.92 | COVER |
| 72 | F85 455 Eng. | 399668 | RH | 4.92 | COVER |
| 72 | 455 Eng. exc. F85 | 392323 | 2 | 4.92 | COVER |
| 73* | L6 | 6273456 | 1 | | COVER (w/grommet) |
| 73* | V8 | 413068 | 2 | | COVER |
| 67 | 400 Eng. 2BC | 397765 | 1 | .25 | LABEL, cover ("Rocket") |
| 67 | 400 Eng. | 397543 | 1 | .30 | LABEL, cover ("442") |
| 67 | 330 Eng. 4BC exc. C.C.C. | 397542 | 1 | .25 | LABEL, cover ("Jetfire") |
| 67 | F85 330 Eng. 4 BC C.C.C. Low Comp. | 398152 | 1 | .30 | LABEL, cover ("Jetfire") |
| 67 | 330 Eng. 2BC S.T. | 397541 | 1 | .25 | LABEL, cover ("Jetfire") |
| 67 | 330 Eng. J.T., T.H. 2BC Hi-Comp. | 397540 | 1 | .25 | LABEL, cover ("Jetfire") |
| 67 | 425 Eng. T.H. 2BC Hi- Comp | 397547 | 1 | .25 | LABEL cover ("Super Rocket") |
| 67 | 425 Eng. 4BC | 397546 | 1 | .25 | LABEL, cover ("Starfire") |
| 67 | 425 Eng. 4 BC | 397545 | 1 | .25 | LABEL, cover ("Super Rocket") |
| 67 | 425 Eng. 2BC S.T. or Low Comp. | 397544 | 1 | .25 | LABEL, cover ("Super Rocket") |
| 67 | Tor. | 397548 | 1 | .25 | LABEL, cover ("Toronado") |
| 68-72 | Marine or Irrigation | 403744 | 2 | .25 | LABEL, cover ("Rocket power by Oldsmobile") |
| 61-62 | Exc. P.C.V. or F85 | 583195 | LH | .25 | PLUG, cover (rubber) (1 3/8" O.D.) |
| 64-65 | V8 (*3) | 386676 | LH | .25 | PLUG, cover |
| (*3) This part required to plug hole in valve cover on California built cars sold outside the state which do not have closed type positive crankcase ventilation. | | | | | |
| 67-72 | Irrigation Eng. | 386676 | 1 | .25 | PLUG, ventilation hole (rubber) |
| 64-65 | V6 (1.745) | 1365030 | LH | .51 | SEAL, cover (exc. closed P.C.V.) |
| 0.413 BOLT-CLIP-REINFORCEMENT-SCREW, ENGINE VALVE ROCKER COVER | | | | | |
| 59-63 | All | 575284 | AR | .10 | BOLT (1/4"-20 x 3/16") |
| 64 | 330 Eng. | 388708 | 20 | .05 | BOLT (1/4"-20 x 3/16" wshr. face) |
| 64 | 394 Eng. | 575284 | AR | .10 | BOLT (1/4"-20 x 3/16") |
| 65-73 | V8 | 388708 | AR | .05 | BOLT (1/4"-20 x 3/16" wash. face) |
| 73 | All A, B, C (2.559) | 404003 | LH | .10 | CLIP, harn. to valve cover |
| 66-73 | L6 | 3877670 | 7 | .10 | REINFORCEMENT, cover |
| 64-65 | V6 | 1364099 | 8 | .15 | SCREW |
| 0.423 ADHESIVE-GASKET, ENGINE VALVE ROCKER COVER | | | | | |
| 67-70 | All | 1360016 | AR | | ADHESIVE (2-3 1/2 oz. tubes) |
| 49-56 | 8 cylinder | 556374 | 2 | 1.44 | GASKET |
| 57-58 | All | 569227 | 2 | 1.44 | GASKET |
| 59-64 | Exc. F85 or J88 | 573396 | 2 | 1.13 | GASKET |
| 61-63 | F85 | 578857 | 2 | .77 | GASKET |
| 64-65 | V6 | 1363779 | 2 | 2.56 | GASKET |
| 64 | 330 Eng. | 404656 | 2 | .92 | GASKET (rubber) |
| 65-73 | V8 | 404656 | 2 | .92 | GASKET (rubber) |
| 66-73 | L6 | 3930912 | 1 | 1.13 | GASKET |
| 67 | 425 Oil Research Eng. | 393573 | 2 | .87 | GASKET (cork) |

0.426 ROD, ENGINE VALVE PUSH ROD

| | | | | | |
|---|-----------------------------------|---------|----|------|-----------------------------------|
| 52-55 | Exc. F85 or J88 | 561904 | 16 | 1.08 | ROD (5/16" x 9 3/32") |
| 56 | All | 568072 | 16 | 1.08 | ROD (5/16" x 9 7/32") (4 grooves) |
| 57-58 | Domestic | 569263 | 16 | 1.08 | ROD (5/16" x 9 7/32") (2 grooves) |
| 59-64 | Exc. F85 or J88 | 561904 | 16 | 1.08 | ROD (5/16" x 9 7/32") |
| 61-63 | F85 | 578791 | 16 | .62 | ROD (1/4" x 8 1/4") |
| 64 | F85 V6 | 1357864 | 12 | 1.13 | ROD |
| 64 | 330 Eng. exc. Police Pursuit (*1) | 382987 | 16 | .87 | ROD (5/16" x 8 15/64") |
| (*1) 1964 1st type - Used up to engine No. 034275. | | | | | |
| 64 | 330 Eng. exc. Police Pursuit (*2) | 385100 | 16 | .87 | ROD (5/16" x 8 5/16") |
| (*2) 1964 2nd type - Used after engine No. 034276, see Dealer Technical Bulletin 64-W-22. | | | | | |
| 64 | F85 Police Pursuit | 387479 | 16 | .92 | ROD (5/16" x 8 2 1/64") |
| 65 | V6 | 1185648 | 12 | 1.38 | ROD |
| 65-66 | 330 Eng. 2BC | 385100 | 16 | .87 | ROD (8 5/16" long) |
| 65-66 | 330 Eng. 4BC | 387479 | 16 | .92 | ROD (8 2 1/64" long) |
| 65 | 400 Eng. | 385288 | 16 | 1.03 | ROD |
| 65-66 | 425 Eng. exc. Tor. | 385288 | 16 | 1.03 | ROD (9 5/8" long) |
| 66-67 | 400 Eng., Tor. | 390972 | 16 | 1.03 | ROD (9 7/16" long) |
| 66-73 | L6 | 3788495 | 12 | .97 | ROD (9 5/8" long) |
| 67 | 330 Eng. 2BC | 387479 | 16 | .92 | ROD (8 2 1/64" long) |
| 67 | 330 Eng. 4BC | 397367 | 16 | .92 | ROD (8 2 3/64" long) |
| 67 | 425 Eng. exc. Tor. | 397368 | 16 | .92 | ROD (9 2 1/32" long) |
| 68-73 | 350 Eng. | 398687 | 16 | .92 | ROD (8 17/64" long) |
| 68-73 | 400, 455 Eng. | 401479 | 16 | .92 | ROD (9 37/64" long) |

0.429 BALL-BOLT-LOCK-NUT-PIVOT-STUD-WASHER, VALVE PUSH ROD ADJUSTING (ON ROCKER ARM)

| | | | | | |
|--|-----------------------|---------|----|-----|--|
| 66-73 | L6 | 3992294 | 12 | .25 | BALL (15/16" dia.) |
| 66-72 | V8 (8.900) | 9423842 | 16 | .15 | BOLT, pivot (5/16"-18 x 1 3/8") |
| 64 | 330 Eng. (*1) | 385890 | 8 | .36 | LOCK, pivot |
| 65 | V8 | 385890 | 8 | .36 | LOCK, pivot |
| 61-62 | F85 (8.916) | 9419815 | 16 | .05 | NUT, H.D. rocker arm adj. screw to arm jam |
| 64 | 330 Eng. (0.626) (*1) | 395921 | 16 | .20 | NUT, adjusting |
| 65 | V8 (0.626) | 395921 | 16 | .20 | NUT, adjusting |
| 66-73 | L6 | 3744341 | 12 | .20 | NUT (5/8"-24) (5/8" across flats x 1/2" thick) |
| 64 | 330 Eng. (*1) | 385299 | 16 | .30 | PIVOT, rocker arm |
| 65 | V8 | 385299 | 16 | .30 | PIVOT, rocker arm |
| 66-73 | V8 | 391208 | 8 | .72 | PIVOT |
| 64 | 330 Eng. (*1) | 385973 | 16 | .51 | STUD, rocker arm |
| 65 | V8 | 385973 | 16 | .51 | STUD, rocker arm |
| 66-73 | L6 | 3814692 | 12 | .46 | STUD (5/8"-24 x 2 1/2" - .003" D.S. 2 grooves) |
| 66-73 | L6 | 3815892 | 12 | .46 | STUD (5/8"-24 x 2 1/2" - .013" O.S. 1 groove) |
| 64 | 330 Eng. (*1) | 387399 | 16 | .10 | WASHER, stud |
| (*1) 1964 2nd type - Used with stamed steel valve rocker arms. | | | | | |
| 65 | V8 | 387399 | 16 | .10 | WASHER, stud |

0.439 COVER, ENGINE VALVE PUSH ROD SIDE

| | | | | | |
|-------|-----------------|---------|---|------|-------------|
| 59-64 | Exc. F85 or J88 | 573338 | 1 | 3.49 | COVER (top) |
| 66-73 | L6 | 3788496 | 2 | 1.28 | COVER |

0.443 GASKET, ENGINE VALVE PUSH ROD SIDE COVER

| | | | | | |
|-------|-----------------|---------|---|------|--------------------|
| 59-64 | Exc. F85 or J88 | 573339 | 1 | 1.08 | GASKET (top cover) |
| 66-73 | L6 | 3920938 | 2 | 1.13 | GASKET |

0.446 BOLT-CLAMP-SEAL-WASHER, ENGINE VALVE PUSH ROD COVER TO BLOCK

| | | | | | |
|-------|-----------------|---------|---|-----|----------------------------------|
| 61-63 | F85 (3.270) | 1195558 | 2 | .10 | BOLT, cover clamp |
| 66-73 | L6 | 3814350 | 6 | .15 | BOLT (w/lock washer & seal) |
| 61-63 | F85 | 1348763 | 2 | .72 | CLAMP, cover |
| 61-63 | F85 (3.270) | 1351670 | 2 | .41 | SEAL, int. mfl'd. clamp (rubber) |
| 49-64 | Exc. F85 or J88 | 583539 | 2 | .10 | WASHER (steel w/seal compound) |
| 56-58 | All | 570322 | 4 | .07 | WASHER (valve cover stud) |
| 54-61 | Exc. F85 | 564388 | 4 | .02 | WASHER (special) (steel) |

0.459 LIFTER ASSY., ENGINE VALVE

| | | | | | |
|-------|-----------------|---------|----|------|--------------------------------------|
| 57-64 | Exc. F85 or J88 | 5232435 | 16 | 4.04 | LIFTER (std.) (hydraulic type) |
| 57-64 | Exc. F85 or J88 | 5232481 | AR | 4.10 | LIFTER (.001" O.S.) (hydraulic type) |
| 57-64 | Exc. F85 or J88 | 5231663 | AR | 4.10 | LIFTER (.003" O.S.) (hydraulic type) |
| 57-64 | Exc. F85 or J88 | 5232255 | AR | 4.10 | LIFTER (.005" O.S.) (hydraulic type) |
| 57-64 | Exc. F85 or J88 | 5232436 | AR | 4.00 | LIFTER (.010" O.S.) (hydraulic type) |
| 61-63 | F85 | 5232245 | 16 | 4.04 | LIFTER (std.) (hydraulic type) |

| | | | | | |
|-------|---|---------|----|------|--------------------------------------|
| 61-63 | F85 | 5232246 | AR | 3.98 | LIFTER (.010" O.S.) (hydraulic type) |
| 64 | 330 Eng. (*1) | 5232320 | 16 | 3.71 | LIFTER (std.) |
| 64 | 330 Eng. (*1) | 5232321 | AR | 3.95 | LIFTER (.010" O.S.) |
| 64 | (*1) 1964 1st type - Used up to Eng. No. 034275. | | | | |
| 64 | 330 Eng. (*2) | 5232755 | 16 | 4.04 | LIFTER (std.) |
| | (*2) 1964 2nd type - Used after Eng. No. 034276, see Dealer Technical Bulletin 64-W-22. | | | | |
| 64 | F85, J88 V8 | 5232756 | 16 | 4.10 | LIFTER (.010" O.S.) |
| 64-65 | V6 | 5232245 | 16 | 4.04 | LIFTER (std.) (hydraulic type) |
| 64-65 | V6 | 5232246 | AR | 3.98 | LIFTER (.010" O.S.) (hydraulic type) |
| 65-70 | V8 exc. 1966-67 400 Eng. or Tor. | 5232755 | 16 | 4.04 | LIFTER (std. hydraulic) |
| 65-70 | V8 exc. 1966-67 400 Eng. or Tor. | 5232756 | AR | 4.10 | LIFTER (.010" O.S. hydraulic) |
| 66-67 | 400 Eng. & Tor. | 5232435 | 16 | 4.04 | LIFTER (std. hydraulic) |
| 66-67 | 400 Eng. && Tor. | 5232481 | 16 | 4.10 | LIFTER (.001" O.S.) |
| 66-67 | Eng. & Tor. | 5231663 | 16 | 4.10 | LIFTER (.003" O.S.) |
| 66-67 | Eng. & Tor. | 5232255 | 16 | 4.10 | LIFTER (.005" O.S.) |
| 66-67 | 400 Eng. & Tor. | 5232436 | 16 | 4.00 | LIFTER (.010" hydraulic) |
| 66-73 | L6 | 5232450 | 12 | 3.42 | LIFTER (hydraulic) |
| 71 | V8 | 5232755 | 16 | 4.04 | LIFTER, hydraulic (Std.) |
| 71 | V8 | 5232756 | AR | 4.10 | LIFTER, hydraulic (.010" O.S.) |
| 72 | All | 5232750 | 16 | 4.04 | LIFTER, hydraulic (std.) |
| 72 | All | 5232895 | AR | 4.10 | LIFTER, hydraulic (.010" O.S.) |

0.519 CAMSHAFT, ENGINE

| | | | | | |
|-------|--|---------|---|-------|--|
| 57-58 | All | 581667 | 1 | 46.65 | CAMSHAFT |
| 59 | All | 581827 | 1 | 45.35 | CAMSHAFT |
| 60 | S88, 98 | 581827 | 1 | 45.35 | CAMSHAFT |
| 60-63 | 88 2 BC exc. 1961 88 hi-comp. | 577994 | 1 | 45.35 | CAMSHAFT |
| 61 | 88 2 BC hi-comp. Eng. | 581827 | 1 | 45.35 | CAMSHAFT |
| 61 | S/Fire | 582198 | 1 | 48.80 | CAMSHAFT |
| 61-63 | 4 BC exc. S/F, 98, S.C. or F85 | 581827 | 1 | 45.35 | CAMSHAFT (std. comp.) |
| 61-63 | F85 | 1362245 | 1 | 38.40 | CAMSHAFT |
| 62-64 | 3600, 3900 | 588475 | 1 | 48.80 | CAMSHAFT |
| 63 | 3200 Pol. Pursuit | 588475 | 1 | 48.80 | CAMSHAFT (B07 opt.) |
| 64 | 3457 | 588475 | 1 | 48.80 | CAMSHAFT |
| 64 | 3500, 3800 w/S/Fire Eng. | 588475 | 1 | 48.80 | CAMSHAFT (L75 opt.) |
| 64 | 3400 Pol. w/S/Fire Eng. | 588475 | 1 | 48.80 | CAMSHAFT (B01 or B07 w/L76 or L77) |
| 64 | D88 2 BC | 577994 | 1 | 45.35 | CAMSHAFT |
| 64 | D88, S88, 98 4 BC | 581827 | 1 | 45.35 | CAMSHAFT |
| 64 | 394 Eng. | 588475 | 1 | 48.80 | CAMSHAFT (Hi-comp.) |
| 64-65 | V6 | 1357868 | 1 | 32.60 | CAMSHAFT |
| 64 | 330 Eng. Police Pursuit | 387484 | 1 | 43.70 | CAMSHAFT (std. comp.) |
| 65 | 400 Eng. | 387484 | 1 | 43.70 | CAMSHAFT |
| 65 | J88 4 BC | 388992 | 1 | 42.55 | CAMSHAFT |
| 65-66 | 330 Eng. 2 BC | 588528 | 1 | 39.40 | CAMSHAFT (W/pin) |
| 65-66 | 330 Eng. 4 BC J.T., T.H. | 388992 | 1 | 42.55 | CAMSHAFT (W/pin) |
| 65-66 | 330 Eng. 4 BC S.T. | 387484 | 1 | 43.70 | CAMSHAFT (W/pin) |
| 65-66 | 425 Eng. exc. S/Fire | 387484 | 1 | 43.70 | CAMSHAFT (w/pin) |
| 65-66 | 425 S/F Eng. | 388828 | 1 | 45.55 | CAMSHAFT (W/pin) |
| 66 | 400 Eng. J.T. exc. O.A.I. | 393964 | 1 | 43.70 | CAMSHAFT (W/pin) |
| 66-69 | 400 Eng. S.T. exc. O.A.I. | 393859 | 1 | 38.30 | CAMSHAFT (W/pin) |
| 66-67 | Tor. | 390961 | 1 | 48.35 | CAMSHAFT (W/pin) |
| 66-73 | L6 | 3864497 | 1 | 31.20 | CAMSHAFT (W/key & spacer) |
| 66-67 | 400 Eng. O.A.I. | 397328 | 1 | 41.35 | CAMSHAFT (W/pin) |
| 67 | 330 Eng. 2BC, Low Comp. | 396188 | 1 | 39.15 | CAMSHAFT (W/pin) |
| 67 | 330 Eng. 4 BC J.T., T.H. | 396192 | 1 | 39.35 | CAMSHAFT (W/pin) |
| 67 | 400 Eng. 2 BC | 397744 | 1 | 39.35 | CAMSHAFT (W/pin) |
| 67 | 330 Eng. 4 BC S.T. | 393964 | 1 | 43.70 | CAMSHAFT (W/pin) |
| 67 | 400 Eng. 4 BC T.H. exc. O.A.I. | 396192 | 1 | 39.35 | CAMSHAFT (W/pin) |
| 67 | 425 Eng. exc. S/F, Police or Tor. | 393964 | 1 | 43.70 | CAMSHAFT (w/pin) |
| 67 | 425 S/Fire Eng. | 396190 | 1 | 39.35 | CAMSHAFT (W/pin) |
| 67 | 400 Eng. O.A.I. | 230328 | 1 | 76.75 | CAMSHAFT PKG. (W/pin & 16 valve springs) |
| 68-69 | 400 Eng. T.H. 400 trans. exc. O.A.I. or Perf. Eng. | 402486 | 1 | 32.60 | CAMSHAFT (W/pin) |
| 68-69 | 455 Eng. exc. Police or Tor. Hi Perf. | 400117 | 1 | 50.75 | CAMSHAFT (W/pin) |
| 68-69 | 350 Eng. exc. O.A.I. | 400084 | 1 | 41.05 | CAMSHAFT (W/pin) |
| 68-70 | 350 Eng. O.A.I. | 402194 | 1 | 41.35 | CAMSHAFT (W/pin) |
| 68 | F85 Hurst A.T., exc. C.A.C. | 402194 | 1 | 41.35 | CAMSHAFT (W/pin) |
| 68 | F85 Hurst A.T., C.A.C. | 400165 | 1 | 50.75 | CAMSHAFT (W/pin) |

| | | | | | |
|-------|---|--------|---|-------|------------------------|
| 68-70 | 455 Police Eng. or Tor. Perf. Eng. | 400165 | 1 | 50.75 | CAMSHAFT (W/pin) |
| 68-69 | 400 Eng. O.A.I. exc. W 32 opt. | 402569 | 1 | 42.50 | CAMSHAFT (W/pin) |
| 68 | 3269 T.H. 350 Police H.D. | 402486 | 1 | 32.60 | CAMSHAFT |
| 68-70 | Tor. w/Perf. Eng. | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 68-72 | Irrig. & Marine 455 Eng. Hi Comp. | 400117 | 1 | 50.75 | CAMSHAFT |
| 69 | 455 Marine Eng. 4 BC Hi Perf. | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 69 | 4400 400 Perf. Eng. T.H. 400 O.A.I. (W 32 opt.) . | 393859 | 1 | 38.30 | CAMSHAFT (w/pin) |
| 69 | F85 Hurst A.T. | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 70 | 3200, 3600, 4200, 4800, 5400 350 Eng. 2BC exc. O.A.I. | 400084 | 1 | 41.05 | CAMSHAFT (w/pin) |
| 70 | 3200, 3600, 4800 350 Eng. 4BC w/T.H. 350 .. | 400084 | 1 | 41.05 | CAMSHAFT (w/pin) |
| 70 | 3200, 3600, 4200, 4800 350 Eng. 4 BC exc. T.H. 350, O.A.I. or Perf. Eng. | 393859 | 1 | 38.30 | CAMSHAFT (w/pin) |
| 70 | 4257-67 455 Perf. Eng. . | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 70 | 4400 455 Eng. T.H. | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 70 | 4400 S.T. exc. O.A.I. | 406768 | 1 | 34.75 | CAMSHAFT (w/pin) |
| 70 | 4400 S.T. O.A.I. | 402569 | 1 | 42.50 | CAMSHAFT (w/pin) |
| 70 | Tor. exc. Perf. Eng. | 402486 | 1 | 32.60 | CAMSHAFT (w/pin) |
| 70 | 455 Eng. exc. Tor. or Perf. Eng. | 400117 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 71 | 3200, 3600, 4200 350 Eng. 2 BC | 400084 | 1 | 41.05 | CAMSHAFT |
| 71 | 3200, 3600, 4200 350 Eng. 4 BC S.T. | 402486 | 1 | 32.60 | CAMSHAFT |
| 71 | 3200, 3600, 4200 350 Eng. 4 BC A.T. | 400084 | 1 | 41.05 | CAMSHAFT |
| 71 | 4400 S.T. exc. O.A.I. | 409691 | 1 | 43.80 | CAMSHAFT |
| 71 | 4400 T.H. exc. O.A.I. | 400165 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 71 | 4400 S.T. O.A.I. | 409759 | 1 | 43.80 | CAMSHAFT |
| 71 | 4400 A.T. O.A.I. exc. C.A.C. | 409691 | 1 | 43.80 | CAMSHAFT |
| 71 | 4400 O.A.I. C.A.C. | 400165 | 1 | 50.75 | CAMSHAFT |
| 71 | 5400 350 Eng. | 409717 | 1 | 41.95 | CAMSHAFT |
| 71 | 455 Eng. exc. 4400 or Perf. Eng. | 400117 | 1 | 50.75 | CAMSHAFT (w/pin) |
| 71 | Tor. w/2.73 Axle (*1) . . . | 400117 | 1 | 50.75 | CAMSHAFT |
| | (*1) Note - 2.73 axle used after V.I. No. 1M715816. | | | | |
| 71 | Tor. w/3.07 Axle Ratio (*2) | 402486 | 1 | 32.60 | CAMSHAFT (w/pin) |
| | (*2) Note - 3.07 axle used prior to V.I. No. 1M715817. | | | | |
| 72 | F85 350 Eng. 2 BC | 400084 | 1 | 41.05 | CAMSHAFT |
| 72 | F85 350 Eng. 4 BC S.T. . | 402486 | 1 | 32.60 | CAMSHAFT |
| 72 | F85 S.T. O.A.I. | 409759 | 1 | 43.80 | CAMSHAFT |
| 72 | F85 455 Eng. | 409691 | 1 | 43.80 | CAMSHAFT |
| 72 | F85 455 Eng. 4 BC A.T. . | 400117 | 1 | 50.75 | CAMSHAFT |
| 72-73 | 350 Eng. A.T. | 400084 | 1 | 41.05 | CAMSHAFT |
| 72 | 5400, 6400, 6800, 98, Tor. 455 Eng. | 400117 | 1 | 50.75 | CAMSHAFT |
| 73 | 350 Eng. Opt. M15, M20 | 402486 | 1 | 32.60 | CAMSHAFT |
| 73 | All A 455 Eng. 4 BC Opt. M20 | 409691 | 1 | 43.80 | CAMSHAFT |
| 73 | 455 Eng. Opt. M40 | 400117 | 1 | 50.75 | CAMSHAFT |

0.533 BEARING PKG.-PLUNGER-PLUNGER PKG.-SPRING, ENGINE CAMSHAFT THRUST

| | | | | | |
|-------|------------------|---------|---|------|---|
| 66-73 | L6 | 3790531 | 1 | 1.28 | BEARING PKG. (W/spacing ring) |
| 49-62 | Exc. F85 | 557761 | 1 | .20 | PLUNGER |
| 64-65 | V6 (0.206) | 1396311 | 1 | .97 | PLUNGER PKG. (inc spring & wshr.) |
| 49-62 | Exc. F85 | 557762 | 1 | .10 | SPRING |

0.539 BEARING, ENGINE CAMSHAFT (FRONT)

| | | | | | |
|-------|-----------------------|--------|---|------|---------------------------------------|
| 56-64 | Exc. F85 or J88 | 395769 | 5 | 4.00 | BRG. |
| 61-63 | F85 | 583421 | 1 | 4.00 | BRG. (No. 1-front) |
| 64-65 | V6 | 384074 | 1 | 4.00 | BRG. (No. 1-front) |
| 64 | 330 Eng. | 390299 | 1 | 4.00 | BRG. (No. 1-front) |
| 64 | 330 Eng. | 390300 | 1 | 4.00 | BRG. (No. 2-front intermediate) |
| 64 | 330 Eng. | 390301 | 1 | 4.00 | BRG. (No. 3-center) |
| 64 | 330 Eng. | 390302 | 1 | 4.00 | BRG. (No. 4-rear intermediate) |

| | | | | | |
|-------|------------|---------|---|------|---------------------------------|
| 64 | 330 Eng. | 390303 | 1 | 4.00 | BRG. (No. 5-rear) |
| 65-73 | V8 | 390299 | 1 | 4.00 | BRG. (No. 1-front) |
| 65-73 | V8 | 390300 | 1 | 4.00 | BRG. (No. 2 front intermediate) |
| 65-73 | V8 | 390301 | 1 | 4.00 | BRG. (No. 3-center) |
| 65-73 | V8 | 390302 | 1 | 4.00 | BRG. (No. 4-rear intermediate) |
| 65-73 | V8 | 390303 | 1 | 4.00 | BRG. (No. 5-rear) |
| 66-70 | L6 (0.543) | 3750882 | 2 | 1.74 | BRG. (No. 1 & 4) |
| 66-73 | L6 (0.546) | 3750884 | 2 | 1.74 | BRG. (No. 1-2-3-4) |

0.543 BEARING, ENGINE CAMSHAFT (FRONT INTERMEDIATE & CENTER)

| | | | | | |
|-------|-----------------|---------|---|------|------------------------------------|
| 61-63 | F85 | 583422 | 1 | 4.00 | BEARING (No. 2-front intermediate) |
| 61-63 | F85 | 583423 | 1 | 4.00 | BEARING (No. 3-center) |
| 64-65 | V6 | 583423 | 1 | 4.00 | BEARING (No. 2-front intermediate) |
| 66-70 | See Group 0.539 | 3750882 | 2 | 1.74 | BEARING |
| 71-73 | L6 (0.546) | 3750884 | 2 | 1.74 | BEARING (No. 1-2-3-4) |

0.546 BEARING, ENGINE CAMSHAFT (REAR INTERMEDIATE)

| | | | | | |
|-------|-----|---------|---|------|-----------------------------------|
| 61-63 | F85 | 583424 | 1 | 4.00 | BEARING (No. 4-rear intermediate) |
| 64-65 | V6 | 583424 | 1 | 4.00 | BEARING (No. 3-rear intermediate) |
| 66-73 | L6 | 3750884 | 2 | 1.74 | BEARING (No. 1-2-3-4) |

0.549 BEARING, ENGINE CAMSHAFT (REAR)

| | | | | | |
|-------|-----|--------|---|------|----------------------|
| 61-63 | F85 | 583425 | 1 | 4.00 | BEARING (No. 5-rear) |
| 64-65 | V6 | 583425 | 1 | 4.00 | BEARING (No. 4-rear) |

0.553 PLUG, ENGINE CUP TYPE

| | | | | | |
|-------|--|---------|---|-----|------------------------------------|
| 61-63 | F85 | 1193557 | 1 | .25 | PLUG, camshaft rear bearing |
| | (*1) 1971 1st type-No identification mark on plug. | | | | |
| 71 | F85 L6 (*2) | 3997752 | 1 | .10 | PLUG, camshaft rear brg. |
| | (*2) 1971 2nd type-identify by diamond shaped mark with letter "M" embossed in center. | | | | |
| 64-65 | See Group 0.034 | 1172025 | 1 | .25 | PLUG |
| 66-71 | L6 (*1) | 3704158 | 1 | .15 | PLUG, camshaft rear brg. |
| 73* | L6 | 3994225 | 1 | | PLUG, camshaft rear brg. blockhole |

0.603 ROD ASSY., ENGINE CONNECTING (LESS BEARINGS)

| | | | | | |
|-------|----------------------|---------|---|-------|--------------------------|
| 59-60 | S88, 98 | 585470 | 8 | 14.45 | ROD |
| 61-63 | F85 | 1193362 | 8 | 10.75 | ROO |
| 61-64 | Exc. F85 or J88 | 585470 | 8 | 14.45 | ROO |
| 64-65 | V6 | 1377248 | 6 | 11.50 | ROO |
| 64-67 | 330 Eng. | 380282 | 8 | 11.85 | ROO |
| 65-67 | 400, 425 Eng. | 384758 | 8 | 12.30 | ROO |
| 66-73 | L6 | 3788435 | 6 | 9.05 | ROO (cap forged 2788437) |
| 68-71 | 350 Eng. exc. O.A.I. | 398410 | 8 | 12.40 | ROO |
| 68-70 | 350 Eng. & O.A.I. | 402212 | 8 | 8.35 | ROO |
| 68-69 | 400 Eng. exc. O.A.I. | 397858 | 8 | 12.95 | ROD |
| 68-69 | 400 Eng. O.A.I. | 401406 | 8 | 12.95 | ROO |
| 68-70 | 455 Eng. exc. O.A.I. | 397858 | 8 | 12.95 | ROD |
| 70-71 | 4400 O.A.I. | 401406 | 8 | 12.95 | ROO |
| 71 | 455 Eng. | 397858 | 8 | 12.95 | ROD |
| 72-73 | 350 Eng. | 410997 | 8 | 12.40 | ROD |
| 72-73 | 455 Eng. | 410999 | 8 | 12.10 | ROO |

0.613 BUSHING, CONNECTING ROD

| | | | | | |
|-------|-----------------|--------|---|-----|---------------------|
| 50-64 | Exc. F85 or J88 | 557703 | 8 | .51 | BUSHING (std. size) |
|-------|-----------------|--------|---|-----|---------------------|

0.616 BEARING PKG., ENGINE CONNECTING ROD (UPPER & LOWER HALVES)

| | | | | | |
|-------|-----------------|---------|-----|------|-----------------------------------|
| 50-56 | 8 cylinder (*1) | 559565 | AR | 3.08 | BEARING (.002" U.S.) (plain type) |
| 59-64 | 371, 394 Eng. | 5471226 | 8 | 2.82 | BEARING (std.) |
| 59-64 | 371, 394 Eng. | 5458314 | AR | 3.23 | BEARING (.002" U.S.) |
| 59-64 | 371, 394 Eng. | 5471228 | AR | 4.05 | BEARING (.010" U.S.) |
| 59-64 | 371, 394 Eng. | 5467172 | AR | 4.25 | BEARING (.020" U.S.) |
| 61-62 | F85 exc. J/Fire | 5463928 | AR | 3.62 | BEARING (.020" U.S.) |
| 61-63 | F85 exc. J/Fire | 5463932 | 8 | 2.51 | BEARING (std.) |
| 61-63 | F85 exc. J/Fire | 5458451 | AR | 3.23 | BEARING (.001" U.S.) |
| 61-63 | F85 exc. J/Fire | 5463930 | AR | 5.35 | BEARING (.002" U.S.) |
| 61-63 | F85 exc. J/Fire | 5463929 | AR | 5.35 | BEARING (.010" U.S.) |
| 62-63 | F85 J/Fire | 5463932 | 6-8 | 2.51 | BEARING (std.) |
| 62-63 | F85 J/Fire | 5463931 | AR | 2.67 | BEARING (.001" U.S.) |
| 62-63 | F85 J/Fire | 5463930 | AR | 5.35 | BEARING (.002" U.S.) |
| 62-64 | 394 Eng. | 5471229 | AR | 4.31 | BEARING (.012" U.S.) |
| 64-65 | V6 | 5463932 | 6 | 2.51 | BEARING (std.) |
| 64-65 | V6 | 5463931 | AR | 2.67 | BEARING (.001" U.S.) |
| 64-65 | V6 | 5463930 | AR | 5.35 | BEARING (.002" U.S.) |

| | | | | | |
|-------|---------------|---------|----|------|----------------------|
| 64-67 | 330 Eng. | 5466952 | 8 | 4.05 | BEARING (std.) |
| 64-67 | 330 Eng. | 5467174 | AR | 4.05 | BEARING (.002" U.S.) |
| 64-67 | 330 Eng. | 5467198 | AR | 4.05 | BEARING (.010" U.S.) |
| 64-67 | 330 Eng. | 5466092 | AR | 3.08 | BEARING (.012" U.S.) |
| 64-67 | 330 Eng. | 5467206 | AR | 4.05 | BEARING (.020" U.S.) |
| 65-67 | 400, 425 Eng. | 5471226 | 8 | 2.82 | BEARING (std.) |
| 65-67 | 400, 425 Eng. | 5458314 | AR | 3.23 | BEARING (.002" U.S.) |
| 65-67 | 400, 425 Eng. | 5471228 | AR | 4.05 | BEARING (.010" U.S.) |
| 65-67 | 400, 425 Eng. | 5471229 | AR | 4.31 | BEARING (.012" U.S.) |
| 65-67 | 400, 425 Eng. | 5467172 | AR | 4.25 | BEARING (.020" U.S.) |
| 66-73 | L6 | 3711828 | 6 | 3.90 | BEARING (std.) |
| 66-73 | L6 | 3715041 | AR | 2.20 | BEARING (.001" U.S.) |
| 66-73 | L6 | 3715046 | AR | 3.38 | BEARING (.002" U.S.) |
| 66-73 | L6 | 3715048 | AR | 3.43 | BEARING (.010" U.S.) |
| 66-73 | L6 | 3715047 | AR | 3.43 | BEARING (.020" U.S.) |
| 68-72 | 350 Eng. | 5474130 | 8 | 4.05 | BEARING (std.) |
| 68-72 | 350 Eng. | 5474131 | AR | 4.05 | BEARING (.002" U.S.) |
| 68-72 | 350 Eng. | 5474132 | AR | 4.05 | BEARING (.010" U.S.) |
| 68-71 | 350 Eng. | 5467199 | AR | 4.05 | BEARING (.012" U.S.) |
| 68-72 | 350 Eng. | 5474134 | AR | 4.05 | BEARING (.020" U.S.) |
| 72 | 350 Eng. | 5474133 | AR | 4.05 | BEARING (.012" U.S.) |
| 68-69 | 400, 455 Eng. | 5474560 | 8 | 4.25 | BEARING (std.) |
| 68-69 | 400, 455 Eng. | 5466939 | AR | 4.25 | BEARING (.002" U.S.) |
| 68-69 | 400, 455 Eng. | 5474562 | AR | 4.25 | BEARING (.010" U.S.) |
| 68-69 | 400, 455 Eng. | 5466941 | AR | 4.25 | BEARING (.012" U.S.) |
| 68-69 | 400, 455 Eng. | 5467172 | AR | 4.25 | BEARING (.020" U.S.) |
| 70-72 | 455 Eng. | 5474560 | AR | 4.25 | BEARING (std.) |
| 70-71 | 455 Eng. | 5471227 | AR | 4.46 | BEARING (.002" U.S.) |
| 70-72 | 455 Eng. | 5474562 | AR | 4.25 | BEARING (.010" U.S.) |
| 70-71 | 455 Eng. | 5471229 | AR | 4.31 | BEARING (.012" U.S.) |
| 70-71 | 455 Eng. | 5471230 | AR | 4.31 | BEARING (.020" U.S.) |
| 72 | 455 Eng. | 5474561 | AR | 4.25 | BEARING (.002" U.S.) |
| 72 | 455 Eng. | 5474563 | AR | 4.25 | BEARING (.012" U.S.) |
| 72 | 455 Eng. | 5474564 | AR | 4.25 | BEARING (.020" U.S.) |

(*1) 1950 2nd type - these bearings do not have an oil hole & are used with connecting rod 559630 which is not rifle drilled.

0.623 BOLT, ENGINE CONNECTING ROD BEARING CAP

| | | | | | |
|-------|-----------------|---------|----|-----|----------------------------|
| 49-58 | All | 556564 | AR | .51 | BOLT (3/8"-24 x 2 1/2") |
| 59-64 | Exc. F85 or J88 | 585471 | 16 | .41 | BOLT (3/8"-24 x 2 1/16") |
| 61-63 | F85 | 1193341 | 16 | .41 | BOLT |
| 64-65 | V6 | 3892670 | 12 | .41 | BOLT |
| 64 | 330 Eng. | 382570 | 16 | .46 | BOLT (3/8"-24 x 2 25/64") |
| 65-67 | V8 | 382570 | 16 | .46 | BOLT (3/8"-24 x 2 25/64") |
| 66-73 | L6 | 3892670 | 12 | .41 | BOLT (1 1/32"-24 x 1 7/8") |
| 68-73 | 350 Eng. | 382570 | 16 | .46 | BOLT (3/8"-24 x 2 25/64") |
| 68-73 | 400, 455 Eng. | 397859 | 16 | .51 | BOLT (3/8"-24 x 2 3/32") |

0.626 NUT, ENGINE CONNECTING ROD BEARING CAP BOLT

| | | | | | |
|-------|--------------------------------|---------|----|-----|------------------|
| 49-63 | Exc. F85 | 395921 | AR | .20 | NUT |
| 61-63 | F85 | 1193342 | 16 | .15 | NUT |
| 64-65 | V6 | 1193342 | 12 | .15 | NUT |
| 64-72 | See Group 0.429, 3.275 & 6.525 | 395921 | AR | .20 | NUT (3/8"-24) |
| 64-73 | V8 | 395921 | 16 | .20 | NUT (3/8"-24) |
| 66-73 | L6 | 3815280 | 12 | .15 | NUT (1 1/32"-24) |

0.629 PISTON ASSY., DOMESTIC ENGINE (WITH PIN)

| | | | | | |
|-------|-----------------------------|--------|----|-------|--|
| 60 | All 88 Std. Eng. | 578378 | AR | 16.61 | PISTON (Code D) (for cyl. coded A, B, C, D, E) |
| 61 | 88 Std. Eng. S88, 98 Export | 582101 | AR | 17.74 | PISTON (Code B) (for cyl. coded BB & B) |
| 61 | 88 Std. Eng. S88, 98 Export | 582102 | AR | 17.74 | PISTON (Code C) (for cyl. coded CC & C) |
| 61 | F85 4 BC | 583373 | AR | 15.25 | PISTON (Code 2-4-6-8) |
| 61-63 | F85 2 BC | 581921 | AR | 15.25 | PISTON (Code 4) |
| 61-63 | F85 2 BC | 581922 | AR | 15.25 | PISTON (Code 6) |
| 61-63 | F85 2 BC Export | 581985 | 8 | 15.25 | PISTON (std.) |
| 61-63 | F85 2 BC Export | 581983 | AR | 15.25 | PISTON (.010" O.S.) |
| 62 | F85 4 BC | 585984 | AR | 15.55 | PISTON (Coded 1 thru 8) |
| 62-63 | F85 J/Fire | 586213 | AR | 15.55 | PISTON (Code 2, 4, 6 or 8) |
| 62-63 | F85 J/Fire | 586218 | AR | 15.55 | PISTON (.010" O.S.) |

| | | | | | |
|-------|---|---------|----|-------|---|
| 62-64 | 394 Eng. | 381734 | AR | 19.20 | PISTON (.030" O.S.) (ultra hi-comp. S/F eng.) |
| 62-64 | 394 Eng. | 381703 | AR | 19.20 | PISTON (Code B) (low comp. eng.) |
| 62-64 | 394 Eng. | 381714 | AR | 19.20 | PISTON (Code B) (std. hi-comp. eng.) |
| 62-64 | 394 Eng. | 381719 | AR | 19.20 | PISTON (Code X) (std. hi-comp. eng.) |
| 62-64 | 394 Eng. | 381722 | AR | 19.20 | PISTON (.010" O.S.) (std. hi-comp. eng.) |
| 62-63 | 394 Eng. | 381723 | AR | 16.85 | PISTON (.020" O.S.-std. hi-comp.) |
| 62-64 | 394 Eng. | 381724 | AR | 19.20 | PISTON (.030" O.S.) (std. hi-comp. eng.) |
| 62-64 | 394 Eng. | 381728 | AR | 19.20 | PISTON (Code B) (ultra hi-comp. S/F eng.) |
| 62-64 | 394 Eng. | 381730 | AR | 19.20 | PISTON (Code D) (ultra hi-comp. S/F eng.) |
| 63 | F85 4 BC S.T. | 585984 | AR | 15.55 | PISTON (Coded 1 thru 8) |
| 63 | F85 4 BC H.T. | 586213 | AR | 15.55 | PISTON (Code 2, 4, 6 or 8) |
| 63 | F85 4 BC H.T. | 586218 | AR | 15.55 | PISTON (.010" O.S.) |
| 63-64 | 394 Eng. | 381702 | AR | 19.20 | PISTON (Code A) (low comp. eng.) |
| 63-64 | 394 Eng. | 381707 | AR | 19.20 | PISTON (.010" O.S.) (low comp. eng.) |
| 64-65 | V6 Domestic | 1399524 | 6 | 13.70 | PISTON (std.) |
| 64-65 | V6 Domestic | 1396479 | AR | 14.05 | PISTON (.005" O.S.) |
| 64-65 | V6 Domestic | 1396481 | AR | 14.05 | PISTON (.020" O.S.) |
| 64-65 | V6 Export | 1395513 | 6 | 13.70 | PISTON (std.) |
| 64-65 | V6 Export | 1396854 | AR | 13.60 | PISTON (.005" O.S.) |
| 64-65 | V6 Export | 1396855 | AR | 13.60 | PISTON (.010" O.S.) |
| 64-65 | V6 Export | 1396856 | AR | 14.05 | PISTON (.020" O.S.) |
| 64-65 | V6 Export | 1396857 | AR | 13.60 | PISTON (.030" O.S.) |
| 64-67 | 330 Eng. | 385036 | AR | 13.70 | PISTON (Code A, B, C, D) (Low comp.) |
| 64-67 | 330 Eng. | 387006 | AR | 13.70 | PISTON (.010" O.S.) (Low comp.) |
| 64-67 | 330 Eng. | 386179 | AR | 13.70 | PISTON (.030" O.S.) (Low comp.) |
| 64-67 | 330 Eng. | 385044 | AR | 13.70 | PISTON (Code C) (Hi comp.) |
| 64-67 | 330 Eng. | 385045 | AR | 13.70 | PISTON (Code D) (Hi comp.) |
| 64-67 | 330 Eng. | 385048 | AR | 13.70 | PISTON (.005" O.S. - Code W) (Hi comp.) |
| 64-67 | 330 Eng. | 385047 | AR | 13.70 | PISTON (.005" O.S. - Code X) (Hi comp.) |
| 64-67 | 330 Eng. | 385049 | AR | 13.70 | PISTON (.005" O.S. - Code Z) (Hi comp.) |
| 64-67 | 330 Eng. | 386170 | AR | 13.70 | PISTON (.010" O.S. - Code J) (Hi comp.) |
| 64-67 | 330 Eng. | 386171 | AR | 13.70 | PISTON (.010" O.S. - Code K) (Hi comp.) |
| 64-67 | 330 Eng. | 386172 | AR | 13.70 | PISTON (.010" O.S.-Code L, M) (Hi comp.) |
| 64-67 | 330 Eng. | 386174 | AR | 13.70 | PISTON (.030" O.S.) (Hi comp.) |
| 65-67 | 400 Eng. | 390166 | AR | 15.55 | PISTON (Code C) (Hi comp.) |
| 65-67 | 400 Eng. | 390168 | AR | 15.55 | PISTON (.005" O.S. - Code W) (Hi comp.) |
| 65-67 | 400 Eng. | 390171 | AR | 15.55 | PISTON (.005" O.S. - Code Z) (Hi comp.) |
| 65-67 | 400 Eng. | 394137 | AR | 15.55 | PISTON (.010" O.S. - Code L, M, J) (Hi comp.) |
| 65-67 | 400 Eng. | 401309 | AR | 19.25 | PISTON (.030" O.S.) (Hi comp.) |
| 65-67 | 425 Eng. | 388621 | AR | 18.40 | PISTON (Code B) (Low comp.) |
| 65-67 | 425 Eng. | 388622 | AR | 18.40 | PISTON (Code A, C, CC) (Low comp.) |
| 65-67 | 425 Eng. | 388623 | AR | 18.40 | PISTON (Code D) (Low comp.) |
| 65-67 | 425 Eng. | 388624 | AR | 18.40 | PISTON (.010" O.S.) (Low comp.) |
| 65-67 | 425 Eng. | 388625 | AR | 18.40 | PISTON (.030" O.S.) (Low comp.) |
| 65-67 | 425 Eng. exc. S/Fire Police or Tor. | 388602 | AR | 18.40 | PISTON (Code B) (Hi comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388603 | AR | 18.40 | PISTON (Code C) (Hi-comp.) (use for Code A) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388604 | AR | 18.40 | PISTON (Code D) (Hi comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388606 | AR | 18.40 | PISTON (.005" O.S.-Code X) (Hi-comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388607 | AR | 18.40 | PISTON (.005" O.S. - Code W & Y) (Hi-comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388608 | AR | 18.40 | PISTON (.005" O.S. - Code Z) (Hi-comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388611 | AR | 18.40 | PISTON (.010" O.S. Code L) (Hi-comp.) (use for Code K) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388612 | AR | 18.40 | PISTON (.010" O.S. - Code M) (Hi comp.) |
| 65-67 | 425 Eng. exc. S/Fire, Police or Tor. | 388613 | AR | 18.40 | PISTON (.030" O.S.) (Hi-comp.) |
| 65-67 | 425 S/F, Police or Tor. Eng. | 388616 | AR | 18.40 | PISTON (Code A, B, C, D) (Hi-comp.) |
| 65-67 | 425 S/F, Police or Tor. Eng. | 394055 | AR | 15.55 | PISTON (.005" O.S.-Code Z & X) (Hi-comp.) |
| 65-67 | 425 S/F, Police or Tor. Eng. | 394054 | AR | 15.55 | PISTON (.005" O.S. - Code Y) (Hi-comp.) |

| | | | | | |
|-------|------------------------------------|---------|----|-------|--|
| 65-67 | 425 S/F, Police or Tor. Eng. | 394055 | AR | 15.55 | PISTON (.005" O.S. Code Z) (Hi-comp) |
| 65-67 | 425 S/F, Police or Tor. Eng. | 388619 | AR | 18.40 | PISTON (.030" O.S.) (Hi-comp.) |
| 66-67 | 425 S/F, Police or Tor. Eng. | 394058 | AR | 15.55 | PISTON (.010" O.S. - Code L) (Hi-comp.) |
| 65-67 | 425 S/F, Police or Tor. Eng. | 388618 | AR | 18.40 | PISTON (.010" O.S. - Code K, M) (Hi-comp.) |
| 66-70 | L6 | 3886040 | 6 | 10.55 | PISTON (std.) (Low comp.) |
| 66-70 | L6 | 3886041 | AR | 10.85 | PISTON (.001" O.S.) (Low comp.) |
| 66-70 | L6 | 3886042 | AR | 10.35 | PISTON (.020" O.S.) (Low comp.) |
| 66-70 | L6 | 3886043 | AR | 10.35 | PISTON (.030" O.S.) (Low comp.) |
| 67 | 425 Oil Research Hi- Comp. Eng. | 230536 | AR | 18.50 | PISTON (std.) (code B-O) |
| 67 | 425 Oil Research Hi- Comp. Eng. | 230538 | AR | 18.50 | PISTON (std.) (code C-O) |
| 67 | 425 Oil Research Hi- Comp. Eng. | 230540 | AR | 18.50 | PISTON (std.) (code D-O) |
| 67 | 425 Oil Research Hi- Comp. Eng. | 230542 | AR | 18.50 | PISTON (std.) (Code E-O) |
| 68 | 400 Eng. | 400628 | AR | 16.30 | PISTON (Low comp. - Code A) |
| 68 | 400 Eng. | 400629 | AR | 16.30 | PISTON (Low comp. - Code B) |
| 68 | 400 Eng. | 400630 | AR | 16.30 | PISTON (Low comp. - Code C) |
| 68 | 400 Eng. | 400631 | AR | 16.30 | PISTON (Low comp. - Code D) |
| 68 | 400 Eng. | 400635 | AR | 16.30 | PISTON (Low comp. - .010" O.S.) |
| 68 | 400 Eng. | 400636 | AR | 16.30 | PISTON (Low comp. - .030" O.S.) |
| 68-70 | 350 Eng. | 400591 | AR | 14.35 | PISTON (Low comp. - Code A) |
| 68-70 | 350 Eng. | 400592 | AR | 14.35 | PISTON (Low comp. - Code B) |
| 68-70 | 350 Eng. | 400593 | AR | 14.35 | PISTON (Low comp. - Code C) |
| 68-70 | 350 Eng. | 400594 | AR | 14.35 | PISTON (Low comp. - Code D) |
| 68-70 | 350 Eng. | 400598 | AR | 14.35 | PISTON (Low comp. - .010" O.S.) |
| 68-70 | 350 Eng. | 400599 | AR | 14.35 | PISTON (Low comp. - .030" O.S.) |
| 68-70 | F85 350 Eng. exc. W31 | 400602 | AR | 14.35 | PISTON (Hi-comp-Code B) |
| 68-70 | F85 350 Eng. exc. W31 | 400603 | AR | 14.35 | PISTON (Hi-comp. - Code C - use for Code A) |
| 68-70 | F85 350 Eng. exc. W31 | 400604 | AR | 14.35 | PISTON (Hi-comp. - Code 0) |
| 68-70 | F85 350 Eng. exc. W31 | 400605 | AR | 14.35 | PISTON (Hi-comp. - .010" O.S. - Code J) |
| 68-70 | F85 350 Eng. exc. W31 | 400606 | AR | 14.35 | PISTON (Hi-comp. - .010" O.S. - Code K) |
| 68-70 | F85 350 Eng. exc. W31 | 400607 | AR | 14.35 | PISTON (Hi-comp. - .010" O.S. - Code L) |
| 68-70 | F85 350 Eng. exc. W31 | 400608 | AR | 14.35 | PISTON (Hi-comp. - .010" O.S. - Code M) |
| 68-70 | F85 350 Eng. exc. W31 | 400609 | AR | 14.35 | PISTON (Hi-comp. - .030" O.S.) |
| 68-70 | 4 BC 350 Eng. w/W31 | 230645 | 8 | 14.35 | PISTON (Hi-comp. - std.) |
| 68-70 | 4 BC 350 Eng. w/W31 | 230646 | AR | 14.35 | PISTON (Hi-comp. - .010" O.S.) |
| 68-70 | 4 BC 350 Eng. w/W31 | 230648 | AR | 19.25 | PISTON (Hi-comp. - .030" O.S.) |
| 68-69 | 400 Eng. | 400618 | AR | 16.30 | PISTON (Hi-comp. - Code A) |
| 68-69 | 400 Eng. | 400619 | AR | 16.30 | PISTON (Hi-comp. - Code B) |
| 68-69 | 400 Eng. | 400620 | AR | 16.30 | PISTON (Hi-comp. - Code C - use for Code 0) |
| 68-69 | 400 Eng. | 400622 | AR | 16.30 | PISTON (Hi-comp. - .010" O.S. Code J) |
| 68-69 | 400 Eng. | 400623 | AR | 16.30 | PISTON (Hi-comp. - .010" O.S. Code K) |
| 68-69 | 400 Eng. | 400624 | AR | 16.30 | PISTON (Hi-comp. - .010" O.S. - Code L) |
| 68-69 | 400 Eng. | 400625 | AR | 16.30 | PISTON (Hi-comp. - .010" O.S. - Code M) |
| 68-69 | 400 Eng. | 400626 | AR | 16.30 | PISTON (Hi-comp. - .030" O.S.) |
| 68-70 | 455 Eng. | 400571 | AR | 19.25 | PISTON (Low comp. - Code A) |
| 68-70 | 455 Eng. | 400572 | AR | 19.25 | PISTON (Low comp. - Code B - use for Code C) |
| 68-70 | 455 Eng. | 400574 | AR | 19.25 | PISTON (Low comp. - Code 0) |
| 68-70 | 455 Eng. | 400578 | AR | 19.25 | PISTON (Low comp. - .010" O.S.) |
| 68-70 | 455 Eng. | 400579 | AR | 19.25 | PISTON (Low comp. - .030" O.S.) |
| 68-69 | 455 Eng. exc. F85 | 400561 | AR | 19.25 | PISTON (Hi-comp. - Code A) |
| 68-69 | 455 Eng. exc. F85 | 400562 | AR | 19.25 | PISTON (Hi-comp. - Code B) |
| 68-69 | 455 Eng. exc. F85 | 400563 | AR | 19.25 | PISTON (Hi-comp. - Code C) |
| 68-69 | 455 Eng. exc. F85 | 400564 | AR | 19.25 | PISTON (Hi-comp. - Code D) |
| 68-69 | 455 Eng. exc. F85 | 400565 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code J) |
| 68-69 | 455 Eng. exc. F85 | 400566 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code K) |
| 68-69 | 455 Eng. exc. F85 | 400567 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code L) |
| 68-69 | 455 Eng. exc. F85 | 400568 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code M) |
| 68-69 | 455 Eng. exc. F85 | 400569 | AR | 19.25 | PISTON (Hi-comp. - .030" O.S.) |
| 68-69 | F85 Hurst | 400561 | AR | 19.25 | PISTON (Hi-comp. - Code A) |
| 68-69 | F85 Hurst | 400562 | AR | 19.25 | PISTON (Hi-comp. Code B) |
| 68-69 | F85 Hurst | 400563 | AR | 19.25 | PISTON (Hi-comp. - Code C) |

| | | | | | |
|-------|-----------------------------|---------|----|-------|--|
| 68-69 | F85 Hurst | 400564 | AR | 19.25 | PISTON (Hi-comp. - Code D) |
| 68-69 | F85 Hurst | 400565 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code J) |
| 68-69 | F85 Hurst | 400566 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. - Code K) |
| 68-69 | F85 Hurst | 400567 | AR | 19.25 | PISTON (Hi-comp. - .010" O.S. Code L) |
| 68-69 | F85 Hurst | 400568 | AR | 19.25 | PISTON (Hi-Comp.-.010" O.S.-Code M) |
| 68-69 | F85 Hurst | 400569 | AR | 19.25 | PISTON (Hi-comp. - .030" O.S.) |
| 70 | L6 1st Type | 3886040 | 6 | 10.55 | PISTON, std. (w/1/16" thick comp. rings) |
| 70 | L6 1st Type | 3886041 | AR | 10.85 | PISTON, .001" O.S. (w/1/16" thick comp. rings) |
| 70 | L6 1st Type | 3886042 | AR | 10.35 | PISTON, .020" O.S. (w/1/16" thick comp. rings) |
| 70 | L6 1st Type | 3886043 | AR | 10.35 | PISTON, .030" O.S. (w/1/16" thick comp. rings) |
| 70 | L6 2nd Type | 3886048 | 6 | 10.55 | PISTON, std. (w/9/16" thick comp. rings) |
| 70 | L6 2nd Type | 3886049 | AR | 9.70 | PISTON, .001" O.S. (w/9/16" thick comp. rings) |
| 70 | L6 2nd Type | 3886050 | AR | 10.35 | PISTON, .020" O.S. (w/9/16" thick comp. rings) |
| 70 | L6 2nd Type | 3886051 | AR | 10.50 | PISTON, .030" O.S. (w/9/16" thick comp. rings) |
| 70 | 455 Eng. | 400561 | AR | 19.25 | PISTON (Hi-comp. - Code A) |
| 70 | 455 Eng. | 400562 | AR | 19.25 | PISTON (Hi-comp. - Code B) |
| 70 | 455 Eng. | 400563 | AR | 19.25 | PISTON (Hi-comp. - Code C) |
| 70 | 455 Eng. | 400564 | AR | 19.25 | PISTON (Hi-comp. - Code D) |
| 70 | 455 Eng. | 400565 | AR | 19.25 | PISTON (Hi-comp. - Code J - .010" O.S.) |
| 70 | 455 Eng. | 400566 | AR | 19.25 | PISTON (Hi-comp. - Code K - .010" O.S.) |
| 70 | 455 Eng. | 400567 | AR | 19.25 | PISTON (Hi-comp. - Code L - .010" O.S.) |
| 70 | 455 Eng. | 400568 | AR | 19.25 | PISTON (Hi-comp. - Code M - .010" O.S.) |
| 70 | 455 Eng. | 400569 | AR | 19.25 | PISTON (Hi-comp. .030" O.S.) |
| 71 | L6 | 3886048 | AR | 10.55 | PISTON, std. |
| 71 | L6 | 3886049 | AR | 9.70 | PISTON (.001" O.S.) |
| 71 | L6 | 3886050 | AR | 10.35 | PISTON (.020" O.S.) |
| 71 | L6 | 3886051 | AR | 10.50 | PISTON (.030" O.S.) |
| 71-72 | 350 Eng. | 231101 | AR | 14.90 | PISTON, std. (Code A) |
| 71-72 | 350 Eng. | 231102 | AR | 14.90 | PISTON, std. (Code B) |
| 71-72 | 350 Eng. | 231103 | AR | 14.90 | PISTON, std. (Code C) |
| 71-72 | 350 Eng. | 231104 | AR | 14.90 | PISTON, std. (Code D) |
| 71-72 | 350 Eng. | 231105 | AR | 14.90 | PISTON (Code J-.010" O.S.) |
| 71-72 | 350 Eng. | 231106 | AR | 14.90 | PISTON (Code K-.010" O.S.) |
| 71-72 | 350 Eng. | 231107 | AR | 14.90 | PISTON (Code L-.010" O.S.) |
| 71-72 | 350 Eng. | 231108 | AR | 14.90 | PISTON (Code M-.010" O.S.) |
| 71-72 | 350 Eng. | 231109 | AR | 14.90 | PISTON (.030" O.S.) |
| 71-73 | 455 Eng. | 231110 | AR | 16.25 | PISTON, std. (low comp.-Code A) |
| 71-73 | 455 Eng. | 231111 | AR | 16.25 | PISTON, std. (low comp.-Code B) |
| 71-73 | 455 Eng. | 231112 | AR | 16.25 | PISTON, std. (low comp.-Code B) |
| 71-73 | 455 Eng. | 231113 | AR | 16.25 | PISTON, std. (low comp.-Code D) |
| 71-73 | 455 Eng. | 231114 | AR | 16.25 | PISTON (low comp.-Code J-.010" O.S.) |
| 71-73 | 455 Eng. | 231115 | AR | 16.25 | PISTON (low comp.-Code K-.010" O.S.) |
| 71-73 | 455 Eng. | 231116 | AR | 16.25 | PISTON (low comp.-Code L-.010" O.S.) |
| 71-73 | 455 Eng. | 231117 | AR | 16.25 | PISTON (low comp.-Code M-.010" O.S.) |
| 71-73 | 455 Eng. | 231118 | AR | 16.25 | PISTON (low comp.-.030" O.D.) |
| 71-73 | Irrigation, Marine 455 Eng. | 400561 | AR | 19.25 | PISTON (Hi-Comp.-Code A) |
| 71-73 | Irrigation, Marine 455 Eng. | 400562 | AR | 19.25 | PISTON (Hi-Comp.-Code B) |
| 71-73 | Irrigation, Marine 455 Eng. | 400563 | AR | 19.25 | PISTON (Hi-Comp.-Code C) |
| 71-73 | Irrigation, Marine 455 Eng. | 400564 | AR | 19.25 | PISTON (Hi-Comp.-Code D) |
| 71-73 | Irrigation, Marine 455 Eng. | 400565 | AR | 19.25 | PISTON (Hi-Comp.-Code J-.010" O.S.) |
| 71-73 | Irrigation, Marine 455 Eng. | 400566 | AR | 19.25 | PISTON (Hi-Comp.-Code K-.010" O.S.) |
| 71-73 | Irrigation, Marine 455 Eng. | 400567 | AR | 19.25 | PISTON (Hi-Comp.-Code L-.010" O.S.) |
| 71-73 | Irrigation, Marine 455 Eng. | 400568 | AR | 19.25 | PISTON (Hi-Comp.-Code M-.010" O.S.) |
| 71-73 | Irrigation, Marine 455 Eng. | 400569 | AR | 19.25 | PISTON (Hi-Comp.-.030" O.S.) |
| 73* | L6 | 6270033 | 6 | | PISTON, std. |
| 73* | L6 | 6270034 | AR | | PISTON (.001 O.S.) |
| 73* | L6 | 6270035 | AR | | PISTON (.020 O.S.) |
| 73* | L6 | 6270036 | AR | | PISTON (.030 O.S.) |
| 73* | 350 Eng. | 231433 | AR | | PISTON, std.-Code A |
| 73* | 350 Eng. | 231434 | AR | | PISTON, std.-Code B |
| 73* | 350 Eng. | 231436 | AR | | PISTON, std.-Code C |
| 73* | 350 Eng. | 231437 | AR | | PISTON, std.-Code D |
| 73* | 350 Eng. | 231438 | AR | | PISTON (.010" O.S.-Code J) |
| 73* | 350 Eng. | 231439 | AR | | PISTON (.010" O.S.-Code K) |

| | | | | | |
|-----|----------|--------|----|--|----------------------------|
| 73* | 350 Eng. | 231440 | AR | | PISTON (.010" O.S.-Code L) |
| 73* | 350 Eng. | 231441 | AR | | PISTON (.010" O.S.-Code M) |
| 73* | 350 Eng. | 231443 | AR | | PISTON (.030" O.S.) |

0.629 PISTON ASSY., EXPORT ENGINE (WITH PIN)

| | | | | | |
|-------|-------------------|---------|----|-------|--|
| 66-67 | 330 Eng. | 385050 | AR | 13.70 | PISTON (Code A) (Low comp.) |
| 66-67 | 330 Eng. | 385051 | AR | 13.70 | PISTON (Code B) (Low comp.) |
| 66-67 | 330 Eng. | 385052 | AR | 13.70 | PISTON (Code C, D, CC, DD) (Low comp.) |
| 65-67 | 425 Eng. | 388629 | AR | 18.40 | PISTON (Code D) (Low Comp.-also Code B, BB, C, CC, DD) |
| 66-67 | 425 Eng. | 388630 | AR | 18.40 | PISTON (.010" O.S.) (Low comp.) |
| 66-70 | L6 | 3886055 | 6 | 9.30 | PISTON (std.) (low comp.) |
| 66-70 | L6 | 3886056 | AR | 9.55 | PISTON (.020" O.S.) (Low comp.) |
| 66-70 | L6 | 3886057 | AR | 9.55 | PISTON (.030" O.S.) (Low comp.) |
| 68-70 | 350 Eng. | 400611 | AR | 14.35 | PISTON (Low comp. Code A) |
| 68-70 | 350 Eng. | 400612 | AR | 14.35 | PISTON (Low comp. - Code B) |
| 68-70 | 350 Eng. | 400613 | AR | 14.35 | PISTON (Low comp. - Code C) |
| 68-70 | 350 Eng. | 400614 | AR | 14.35 | PISTON (Low comp. - Code D) |
| 68-70 | 350 Eng. | 400615 | AR | 14.35 | PISTON (Low comp.-.010" O.S.) |
| 68-70 | 350 Eng. | 400616 | AR | 14.35 | PISTON (Low comp. - .030" O.S.) |
| 68-70 | 455 Eng. exc. F85 | 231110 | AR | 16.25 | PISTON (Low comp. - Code A) |
| 68-70 | 455 Eng. exc. F85 | 400582 | AR | 19.25 | PISTON (Low comp. - Code B) |
| 68-70 | 455 Eng. exc. F85 | 400583 | AR | 19.25 | PISTON (Low comp. - Code C) |
| 68-70 | 455 Eng. exc. F85 | 400584 | AR | 19.25 | PISTON (Low comp. - Code D) |
| 68-70 | 455 Eng. exc. F85 | 400585 | AR | 19.25 | PISTON (Low comp. - .010" O.S.) |
| 68-70 | 455 Eng. exc. F85 | 400586 | AR | 19.25 | PISTON (Low comp. - .030" O.S.) |

0.636 PIN, ENGINE PISTON WRIST

| | | | | | |
|-------|-----------------|---------|----|------|-------------------------|
| 59-63 | Exc. F85 | 380048 | 8 | 1.49 | PIN (std.) |
| 59-64 | Exc. F85 or J88 | 384115 | AR | 1.54 | PIN (.001" O.S.) |
| 59-64 | Exc. F85 or J88 | 386076 | AR | 1.54 | PIN (.003" O.S.) |
| 64-65 | V6 | 1365034 | 6 | 1.79 | PIN (std.) |
| 64-67 | V8 | 380048 | 8 | 1.49 | PIN (63/64" x 3 1/8") |
| 68-73 | V8 | 398295 | 8 | 1.54 | PIN (63/64" x 2 63/64") |

0.639 RETAINER, PISTON PIN LOCK

| | | | | | |
|-------|-----------------|--------|----|-----|---------------|
| 49-64 | Exc. F85 or J88 | 555671 | 16 | .13 | RETAINER, pin |
|-------|-----------------|--------|----|-----|---------------|

0.643 RING PKG., ENGINE PISTON (FOR ONE PISTON)

| | | | | | |
|-------|--------------------------|---------|----|------|-------------------------------------|
| 59-60 | S88, 98 | 576378 | 8 | 8.60 | RING PKG. (std.) |
| 61-63 | F85 | 580468 | 8 | 8.35 | RING PKG. (std.) |
| 61-63 | F85 | 581986 | AR | 8.35 | RING PKG. (.010" O.S.) |
| 61-64 | Exc. F85, J88 | 576378 | 8 | 8.60 | RING PKG. (std.) |
| 64-65 | V6 | 1396985 | 1 | 5.07 | RING PKG. (std.) (Muskegon) |
| 64-67 | 330 Eng. | 384226 | 8 | 7.85 | RING PKG. (std.) (Perfect circle) |
| 64-67 | 330 Eng. | 385123 | 8 | 7.85 | RING PKG. (std.) (Muskegon) |
| 64-67 | 330 Eng. | 386294 | AR | 7.85 | RING PKG. (.010" O.S.) (Muskegon) |
| 64-67 | 330 Eng. | 386295 | AR | 7.85 | RING PKG. (.030" O.S.) (Muskegon) |
| 65-67 | 400 Eng. | 389980 | 8 | 8.35 | RING PKG. (std.) (Muskegon) |
| 65-67 | 400 Eng. | 230295 | AR | 8.55 | RING PKG. (.030" O.S. Sealed Power) |
| 65-67 | 425 Eng. exc. irrigation | 388582 | 8 | 9.35 | RING PKG. (std.) (Muskegon) |
| 65-67 | 425 Eng. exc. irrigation | 388583 | AR | 9.35 | RING PKG. (.010" O.S.) (Muskegon) |
| 65-67 | 425 Eng. exc. irrigation | 388584 | AR | 9.35 | RING PKG. (.030" O.S.) (Muskegon) |
| 68-73 | 350 Eng. | 230301 | 8 | 8.35 | RING PKG. (std.-Sealed Power) |
| 68-73 | 350 Eng. | 230302 | 8 | 8.35 | RING PKG. (.010" O.S.-Sealed Power) |
| 68-73 | 350 Eng. | 230303 | 8 | 8.35 | RING PKG. (.030" O.S.-Sealed Power) |
| 68-70 | 400 Eng. | 230370 | 8 | 9.75 | RING PKG. (std. - Muskegon) |
| 68-70 | 400 Eng. | 230371 | 8 | 9.75 | RING PKG. (.010" O.S. - Muskegon) |
| 68-70 | 400 Eng. | 230372 | 8 | 9.75 | RING PKG. (.030" O.S. - Muskegon) |
| 68-73 | 455 Eng. | 230373 | 8 | 9.75 | RING PKG. (Std. Muskegon) |
| 68-73 | 455 Eng. | 230374 | 8 | 9.75 | RING PKG. (.010" O.S. - Muskegon) |
| 68-73 | 455 Eng. | 230375 | 8 | 9.75 | RING PKG. (.030" O.S. Muskegon) |

0.643 RING, ENGINE PISTON COMPRESSION

| | | | | | |
|-------|---------------|--------|----|------|--|
| 59-60 | S88, 98 | 576363 | AR | 2.67 | RING (.010" O.S.) (top) (Perfect Circle) |
| 59-60 | S88, 98 | 576364 | AR | 1.34 | RING (.010" O.S.) (lower) (Perfect Circle) |
| 61-64 | Exc. F85, J88 | 576363 | AR | 2.67 | RING (.010" O.S.) (top) (Perfect Circle) |
| 61-64 | Exc. F85, J88 | 576364 | AR | 1.34 | RING (.010" O.S.) (lower) (Perfect Circle) |

0.643 RING, ENGINE PISTON OIL

| | | | | | |
|-------|---------------|--------|----|------|------------------------------------|
| 59-60 | S88, 98 | 577031 | AR | 2.85 | RING (.010" O.S.) (Perfect Circle) |
| 61-64 | Exc. F85, J88 | 577031 | AR | 2.85 | RING (.010" O.S.) (Perfect Circle) |

0.643 RING PKG., ENGINE PISTON (FOR ENTIRE ENGINE)

| | | | | | |
|---|-----------------------|---------|---|-------|---|
| 59-60 | S88, 98 | 398577 | 1 | 48.75 | RING PKG. (std.) (Kromex) (Sealed Power) |
| 59-60 | S88, 98 | 578848 | 1 | 49.90 | RING PKG. (std.) ("2 in 1" chrome) (Perfect Circle) |
| 59-60 | S88, 98 | 578896 | 1 | 49.90 | RING PKG. (.030" O.S.) ("2 in 1" chrome) (Perfect Circle) |
| 61-63 | Exc. F85 | 398577 | 1 | 48.75 | RING PKG. (std.) (Kromex) (Sealed Power) |
| 61-63 | F85 | 384798 | 1 | 49.90 | RING PKG. (std.) (Perfect Circle) |
| 61-64 | Exc. F85, J88 | 578848 | 1 | 49.90 | RING PKG. (std.) ("2 in 1" chrome) (Perfect Circle) |
| 61-64 | Exc. F85, J88 | 578896 | 1 | 49.90 | RING PKG. (.030" O.S.) ("2 in 1" chrome) (Perfect Circle) |
| 64-65 | V6 | 1396986 | 1 | 28.20 | RING PKG. (std.) (Muskegon) |
| 66-67 | 330 Eng. | 396924 | 1 | 73.95 | RING PKG. (std.) (Sealed Power) |
| 66-67 | 330 Eng. | 230260 | 1 | 73.95 | RING PKG. (.010" O.S.) (Sealed Power) |
| 66-67 | 330 Eng. | 230261 | 1 | 73.95 | RING PKG. (.030" O.S.) (Sealed Power) |
| 64-67 | 330 Eng. | 230111 | 1 | 73.95 | RING PKG. (std.) (Perfect Circle) |
| 64-67 | 330 Eng. | 230112 | 1 | 73.95 | RING PKG. (.010" O.S.) (Perfect Circle) |
| 64-67 | 330 Eng. | 230113 | 1 | 73.95 | RING PKG. (.030" O.S.) (Perfect Circle) |
| 65-67 | Exc. F85 or 5200 (*1) | 230114 | 1 | 61.70 | RING PKG. (std.) (Perfect Circle) |
| 66-67 | Exc. F85 or 5200 (*1) | 230273 | 1 | 79.65 | RING PKG. (.010" O.S.) (Perfect Circle) |
| (*1) Also used on 425 cu. in. irrigation Engines. | | | | | |
| 66-69 | L6 | 3892343 | 1 | 35.35 | RING PKG. (std.) (Sealed Power) |
| 66-69 | L6 | 3892345 | 1 | 35.35 | RING PKG. (.030" O.S.) (Sealed Power) |
| 68-69 | 400 Eng. | 230886 | 1 | 61.70 | RING PKG. (std.) |
| 68-69 | 400 Eng. | 230887 | 1 | 62.00 | RING PKG. (.010" O.S.) |
| 68-69 | 400 Eng. | 230888 | 1 | 62.00 | RING PKG. (.030" O.S.) |
| 68-73 | 350 Eng. | 230843 | 1 | 62.60 | RING PKG. (std.) |
| 68-73 | 350 Eng. | 230844 | 1 | 62.40 | RING PKG. (.010" O.S.) |
| 68-73 | 350 Eng. | 230845 | 1 | 62.40 | RING PKG. (.030" O.S.) |
| 68-73 | 455 Eng. | 230889 | 1 | 61.70 | RING PKG. (std.) |
| 68-73 | 455 Eng. | 230890 | 1 | 63.45 | RING PKG. (.010" O.S.) |
| 68-73 | 455 Eng. | 230891 | 1 | 63.45 | RING PKG. (.030" O.S.) |
| 70 | L6 1st Type | 3892343 | 1 | 35.35 | RING PKG. (std.-w/1/16" thick comp. rings) |
| 70 | L6 1st Type | 3892345 | 1 | 35.35 | RING PKG. (.030" O.S.-w/1/16" thick comp. rings) |
| 70 | L6 2nd Type | 3892385 | 1 | 41.65 | RING PKG. (std.-w/3/64" thick comp. rings) |
| 70 | L6 2nd Type | 3892388 | 1 | 41.65 | RING PKG. (.020" O.S.-w/3/64" thick comp. rings) |
| 70 | L6 2nd Type | 3892392 | 1 | 41.65 | RING PKG. (.030" O.S.-w/3/64" thick comp. rings) |
| 71-73 | L6 | 3892385 | 1 | 41.65 | RING PKG. (std.) |
| 71-73 | L6 | 3892388 | 1 | 41.65 | RING PKG. (.020" O.S.) |
| 71-73 | L6 | 3892392 | 1 | 41.65 | RING PKG. (.030" O.S.) |

0.646 CRANKSHAFT, ENGINE

| | | | | | |
|---|-------------------------------------|---------|---|--------|--|
| 61-63 | F85 | 1193645 | 1 | 128.85 | CRANKSHAFT |
| 62-64 | 394, 425 Eng. | 582744 | 1 | 142.50 | CRANKSHAFT (less bushing & retainer) |
| 64-65 | V6 | 1378354 | 1 | 123.55 | CRANKSHAFT (less pilot & bushing) |
| 64-65 | 330 Eng. (*3) | 230330 | 1 | 151.65 | CRANKSHAFT, w/bolt & washer (less pilot bearing) |
| 65 | 425 Eng. (*3) | 230331 | 1 | 179.55 | CRANKSHAFT, w/bolt & washer (less pilot bearing) |
| (*3) NOTE: When replacing original production crankcase, pilot bushing must be discarded and replaced with pilot bearing 907321 listed in Group 0.649, 455012 (1/2") or 271630 (3/4") bolt and 391921 (17/32") or 568738 (25/32") washer listed in Group 0.662. | | | | | |
| 66-67 | F85 V8, 5200 330 Eng. | | | | |
| | (*2) | 230330 | 1 | 151.65 | CRANKSHAFT (w/bolt & washer) |
| (*2) NOTE: When replacing 230330 crankshaft in 1967 F85 V8 with prefix letters "CW" in Engine Serial number, also order 1-386250 Flywheel and 1-386350 Balancer. | | | | | |
| 65-67 | F85 400 Eng. | 230331 | 1 | 179.55 | CRANKSHAFT (w/bolt & washer) |
| 66-67 | 5400, 5600, 5800, 98, Tor. 425 Eng. | 230331 | 1 | 179.55 | CRANKSHAFT (w/bolt & washer) |
| 66-73 | L6 (*1) | 3876840 | 1 | 101.65 | CRANKSHAFT (W/pilot bearing) |
| (*1) NOTE: When used on J.T. models remove pilot bearing. | | | | | |
| 67 | 425 T.H. Oil Ranch Hi-Comp. Eng. | 384722 | 1 | 166.30 | CRANKSHAFT |
| 68-73 | 350 Eng. (*4) | 230905 | 1 | 168.90 | CRANKSHAFT (W/bolt & washer) |
| (*4) NOTE: When ordering this crankshaft for 1968 and 1969 usage also order Snap Ring 9425556 listed in Group 0.649. | | | | | |
| 68-69 | 455 Eng. exc. Police | 230908 | 1 | 178.60 | CRANKSHAFT (w/bolt & washer) |
| 68-69 | Police H.D. T.H. | 230908 | 1 | 178.60 | CRANKSHAFT |

| | | | | | |
|--|---|---------|----|--------|---|
| 68-69 | F85 Hurst A.T. | 230908 | 1 | 178.60 | CRANKSHAFT |
| 68-69 | F85 400 Eng. | 230816 | 1 | 187.85 | CRANKSHAFT (less pilot bearing) |
| 69 | 455 Marine Perf. Eng. S.T. | 405954 | 1 | 181.85 | CRANKSHAFT |
| 70-73 | 455 Eng. | 230908 | 1 | 178.60 | CRANKSHAFT |
| 0.648 SLINGER, ENGINE CRANKSHAFT OIL | | | | | |
| 49-58 | All | 570696 | 1 | .25 | SLINGER (front) |
| 59-60 | All | 573392 | 1 | .25 | SLINGER (front) |
| 61-64 | Exc. F85, J88 | 570696 | 1 | .25 | SLINGER (front) |
| 61-63 | F85 | 1193967 | 1 | .20 | SLINGER |
| 64 | V6 | 1193967 | 1 | .20 | SLINGER |
| 64 | 330 Eng. | 382572 | 1 | .15 | SLINGER |
| 65 | V6 S.T. | 1193967 | 1 | .20 | SLINGER |
| 65-73 | V8 | 382572 | 1 | .15 | SLINGER (front) |
| 0.649 BEARING-BUSHING-RETAINER-SNAP RING, ENGINE CRANKSHAFT CLUTCH GEAR PILOT | | | | | |
| 65-72 | V8 | 907321 | 1 | 3.11 | BEARING |
| 73 | V8 Opt. L34, L75 S.T. ... | 907321 | 1 | 3.11 | BEARING |
| 49-56 | Exc. "O" H.T. | 3752487 | 1 | .97 | BUSHING |
| 57-65 | S.T. (1st Type) | 3752487 | 1 | .97 | BUSHING |
| 66-73 | L6 | 3752487 | 1 | .97 | BUSHING |
| 49-56 | Exc. "O" H.T. | 411617 | 1 | .15 | RETAINER, bushing |
| 57-64 | S.T. exc. F85, J88 | 411617 | 1 | .15 | RETAINER, bushing |
| 70-72 | S.T. (8.934) | 9425556 | AR | .15 | SNAP RING, pilot brg. retg. |
| 0.659 BALANCER-COVER-HUB-PULLEY-SPACER-BOLT, ENGINE CRANKSHAFT | | | | | |
| 57 | Exc. C.A.C. | 569168 | 1 | 28.10 | BALANCER (2 groove type) |
| 57 | C.A.C. | 569170 | 1 | 37.50 | BALANCER (3 groove type) |
| 59-60 | Exc. C.A.C. or Air/R | 574358 | 1 | 27.85 | BALANCER (2 groove type) |
| 59-60 | C.A.C. | 574360 | 1 | 39.30 | BALANCER (4 groove type) |
| 61 | Exc. C.A.C., Spec. Cool or F85 | 579486 | 1 | 25.30 | BALANCER (2 groove type) |
| 61 | C.A.C. exc. F85 | 582050 | 1 | 31.10 | BALANCER (3 groove type) |
| 61-62 | F85 exc. J/Fire | 578784 | 1 | 17.00 | BALANCER |
| 62 | Exc. C.A.C. or F85 | 583480 | 1 | 24.40 | BALANCER (2 groove type) |
| 62 | C.A.C. exc. F85 | 583482 | 1 | 30.00 | BALANCER (3 groove type) |
| 62-63 | F85 J/Fire | 585642 | 1 | 16.40 | BALANCER |
| 63 | F85 2 BC | 578784 | 1 | 17.00 | BALANCER |
| 63 | F85 S.T. 4 BC | 578784 | 1 | 17.00 | BALANCER |
| 63 | F85 H.T. 4 BC | 585642 | 1 | 16.40 | BALANCER |
| 63-64 | Exc. C.A.C., F85, J88 or 52 Amp. Delcotron ... | 586745 | 1 | 25.20 | BALANCER (2 groove type) |
| 63-64 | C.A.C. exc. F85, J88 or 52 Amp. Delcotron ... | 586748 | 1 | 31.65 | BALANCER (3 groove type) |
| 64 | F85 V8 4 BC | 382354 | 1 | 20.10 | BALANCER |
| 64 | J88 Hi Comp. | 382354 | 1 | 20.10 | BALANCER |
| 64-65 | V6 | 1379553 | 1 | 15.65 | BALANCER |
| 65 | 330 Eng. (*2) | 393590 | 1 | 20.45 | BALANCER (.002" U.S.-special field fix press fit) |
| (*2) NOTE: When replacing balancer on 330 cu. in. low compression engines also remove pulley hub and install timing indicator 387168 listed in Group 0.219. See Dealer Technical Bulletin 65-W-42. | | | | | |
| 65 | 400, 425 Eng. | 393591 | 1 | 20.45 | BALANCER (.002" U.S.-special field fix press fit) |
| 65-66 | 5200 Hi Comp. Eng. | 386350 | 1 | 20.45 | BALANCER |
| 65-67 | F85 330 Eng. | 386350 | 1 | 20.45 | BALANCER |
| 65-67 | 400, 425 Eng. | 386351 | 1 | 20.45 | BALANCER |
| 66-70 | L6 exc. C.A.C. or H.D. Cool. | 3896590 | 1 | 14.75 | BALANCER (2 groove) |
| 66-70 | L6 C.A.C. or H.D. Cool. ... | 3896591 | 1 | 21.45 | BALANCER (2 groove) |
| 67 | F85 330 Eng. J.T. (*1) ... | 399863 | 1 | 22.15 | BALANCER |
| (*1) This balancer used on Engines which have prefix letters "CW". Use in conjunction with flywheel 398068. | | | | | |
| 67 | 5200 A.T. Hi Comp. | 386350 | 1 | 20.45 | BALANCER |
| 68-70 | 350 Eng. O.A.I. | 402962 | 1 | 25.35 | BALANCER |
| 68-69 | 400 Eng. | 406541 | 1 | 20.60 | BALANCER |
| 68-70 | 4400 S.T. or O.A.I. | 406541 | 1 | 20.60 | BALANCER |
| 68-72 | 350 Eng. exc. O.A.I. | 409219 | 1 | 19.40 | BALANCER |
| 68-72 | 455 Eng. | 406541 | 1 | 20.60 | BALANCER |
| 71 | L6 | 3896591 | 1 | 21.45 | BALANCER |
| 73 | L6 | 3896590 | 1 | 14.75 | BALANCER (2 groove) |
| 73* | V8 | 400133 | 1 | | BALANCER |
| 68 | V8 C.A.C. or H.D. Cool. ... | 401298 | 1 | .73 | COVER, pulley (6 1/4" dia.) |
| 64 | F85 V8 2 BC | 382361 | 1 | 10.05 | HUB, pulley |

| | | | | | |
|-------|--|---------|---|-------|---|
| 64 | J88 Low Comp. | 382361 | 1 | 10.05 | HUB, pulley |
| 65-67 | F85 2 BC, 5200 low-comp. | 386349 | 1 | 10.05 | HUB, pulley |
| 61-63 | F85 exc. P.S. or C.A.C. | 1194884 | 1 | 3.23 | PULLEY (1 groove type) |
| 61-63 | F85 P.S. exc. C.A.C. | 1350141 | 1 | 3.95 | PULLEY (2 groove) |
| 61-63 | F85 C.A.C. | 1195960 | 1 | 5.45 | PULLEY (3 groove) |
| 64 | F85 V8 Spec. Cool | 382421 | 1 | 5.50 | PULLEY (2 groove) |
| 64 | J88 C.A.C. exc. P.S. | 382421 | 1 | 5.50 | PULLEY (2 groove) |
| 64 | F85 V8 C.A.C. exc. P.S., J88 C.A.C., P.S. or 55 Amp. Delcotron | 382413 | 1 | 10.90 | PULLEY (3 groove) |
| 64-65 | V6 P.S. exc. C.A.C. | 1365028 | 1 | 3.90 | PULLEY (2 groove) |
| 64-65 | V6 C.A.C. or Spec. Cool | 1362611 | 1 | 6.20 | PULLEY (3 groove) |
| 64 | 330 Eng. C.A.C. w/P.S. | 384679 | 1 | 10.65 | PULLEY (3 groove) |
| 64 | 330 Eng. C.A.C. or 52 Amp. Delcotron | 382169 | 1 | 2.97 | PULLEY (2 groove) |
| 65 | V8 C.A.C. or Spec. Cool | 384679 | 1 | 10.65 | PULLEY (3 groove) |
| 65 | V8 exc. C.A.C. or Spec. Cool | 382169 | 1 | 2.97 | PULLEY (2 groove) |
| 66-67 | V8 C.A.C. or H.D. cool. exc. A.I.R. | 391434 | 1 | 12.22 | PULLEY (3 groove) |
| 66-67 | V8 exc. C.A.C., H.D. cool., or A.I.R. | 390206 | 1 | 4.87 | PULLEY (2 groove) |
| 66-67 | V8 A.I.R. exc. C.A.C. or H.D. Cool. | 391432 | 1 | 8.95 | PULLEY (3 groove) |
| 66-67 | V8 A.I.R. W/C.A.C. exc. Tor. | 391434 | 1 | 12.22 | PULLEY (4 groove) |
| 66-67 | Tor. A.I.R. | 391434 | 1 | 12.22 | PULLEY (4 groove) |
| 66-69 | L6 C.A.C., P.S. or A.I.R. | 3876872 | 1 | 4.51 | PULLEY (1 groove) |
| 68-69 | V8 exc. C.A.C. or Y72 | 399402 | 1 | 4.97 | PULLEY (2 groove) |
| 68-71 | V8 C.A.C. or Y72 | 399405 | 1 | 11.30 | PULLEY (3 groove) |
| 70-71 | L6 C.A.C., P.S. | 3876872 | 1 | 4.51 | PULLEY (1 groove) |
| 70 | V8 exc. C.A.C., Y72 or Tor. | 405459 | 1 | 4.97 | PULLEY (2 groove-6 ⁷ / ₃₂ " dia.) |
| 70 | Tor. exc. C.A.C. or Y72 .. | 399402 | 1 | 4.97 | PULLEY (2 groove) |
| 71-73 | V8 exc. C.A.C. or Y72 | 405459 | 1 | 4.97 | PULLEY (2 groove-6 ⁷ / ₃₂ " dia.) |
| 72 | V8 C.A.C. or Y72 | 409806 | 1 | 11.30 | PULLEY |
| 72 | W30 | 405459 | 1 | 4.97 | PULLEY (2 groove-6 ⁷ / ₃₂ " dia.) |
| 73* | All X 6 cyl. Opt. N47 | 3883263 | 1 | 3.28 | PULLEY |
| 73 | All E C.A.C., Y72 | 409806 | 1 | 11.30 | PULLEY |
| 68 | V8 C.A.C. or Y72 | 401299 | 2 | .30 | SPACER, pulley cover mtg. (2 9/64" x 1/2") |
| 61-62 | F85 H.T. (8.900) | 271486 | 6 | .10 | BOLT, crankshaft pulley to balancer |

0.660 REINFORCEMENT, ENGINE CRANKSHAFT PULLEY

| | | | | | |
|-------|---|---------|---|-----|---------------------|
| 61-63 | F85 exc. C.A.C. | 1358431 | 1 | .47 | REINFORCEMENT |
| 64 | J88 C.A.C. exc. P.S. | 382177 | 1 | .36 | REINFORCEMENT |
| 64 | F85 V8 P.S. exc. C.A.C. or 55 Amp. Delcotron .. | 382177 | 1 | .36 | REINFORCEMENT |
| 64 | J88 exc. C.A.C. or 55 Amp. Delcotron | 382177 | 1 | .36 | REINFORCEMENT |
| 64-65 | V6 | 1358431 | 1 | .47 | REINFORCEMENT |
| 65 | V8 exc. C.A.C. or Spec. Cool. | 382177 | 1 | .36 | REINFORCEMENT |
| 68-72 | V8 exc. C.A.C., Y72 or 1968 F85 | 382177 | 1 | .36 | REINFORCEMENT |
| 72 | W30 | 382177 | 1 | .36 | REINFORCEMENT |
| 73 | V8 exc. C.A.C. or Y72 | 382177 | 1 | .36 | REINFORCEMENT |

0.662 BOLT-KEY-WASHER, ENGINE CRANKSHAFT BALANCER OR PULLEY

| | | | | | |
|-------|-----------------------|---------|---|-----|--|
| 56-72 | V8 (8.900) | 271630 | 1 | .56 | BOLT, balancer to crankshaft- ³ / ₄ "-16 x 1 ¹ / ₂ " |
| 61-63 | F85 (8.900) | 271582 | 1 | .41 | BOLT (⁵ / ₁₆ "-18 x 1 ³ / ₈ ") |
| 61-63 | F85 (3.270) | 1195558 | 6 | .10 | BOLT, pulley to balancer (⁵ / ₁₆ "-18 x ⁷ / ₈ ") |
| 64-65 | V6 (8.900) | 186677 | 6 | .10 | BOLT, pulley to balancer (⁵ / ₁₆ "-18 x 1") |
| 65 | V8 (*4) (8.900) | 455012 | 1 | .20 | BOLT (1/2"-20 x 1 ¹ / ₄ ") |
| 65 | V8 (*4) | 391913 | 1 | .41 | BOLT & WASHER PKG. (1/2" bolt, ¹⁷ / ₃₂ " washer) |
| 56-71 | V8 (8.900) (*5) | 271630 | 1 | .56 | BOLT, balancer (³ / ₄ "-16 x 1 ¹ / ₂ ") |
| | (*5) 1965 2nd type. | | | | |
| 66-71 | L6 (8.960) | 106751 | 1 | .10 | KEY |
| 54-56 | All (*1) (*2) | 391921 | 1 | .25 | WASHER (¹⁷ / ₃₂ " I.D.) |
| | (*1) 1954 2nd type. | | | | |
| | (*2) 1956 1st type. | | | | |
| 56-63 | Exc. F85 (*3) | 568738 | 1 | .30 | WASHER (²⁵ / ₃₂ " I.D.) |
| | (*3) 1956 2nd type. | | | | |

| | | | | | |
|---|---|---------|---|-------|--|
| 61-63 | F85 | 1231966 | 1 | .49 | WASHER ($\frac{25}{32}$ " I.D.) |
| 64-65 | V6 | 1231966 | 1 | .49 | WASHER ($\frac{25}{32}$ " I.D.) |
| 65 | V8 (*4) | 391921 | 1 | .25 | WASHER ($\frac{17}{32}$ " I.D.) |
| | (*4) 1965 1st type. | | | | |
| 64-73 | V8 | 568738 | 1 | .30 | WASHER ($\frac{25}{32}$ " I.D.) |
| 0.665 GASKET-SEALER, CRANKSHAFT TO FLYWHEEL | | | | | |
| 49-55 | 8 Cyl. | 414156 | 1 | .30 | GASKET |
| 56 | "R" H.T. | 414156 | 1 | .30 | GASKET |
| 0.666 FLYWHEEL-BOLT-BUSHING-DAMPER ASSY.-PLATE, ENGINE CRANKSHAFT FLYWHEEL | | | | | |
| 57-60 | S.T. | 568944 | 1 | 53.60 | FLYWHEEL |
| 61 | S.T. exc. F85 | 578326 | 1 | 35.55 | FLYWHEEL |
| 61 | H.T. exc. S/Fire or F85 | 578329 | 1 | 32.30 | FLYWHEEL |
| 61 | S/Fire | 583226 | 1 | 53.90 | FLYWHEEL |
| 61-62 | F85 H.T. exc. J/Fire | 578342 | 1 | 31.45 | FLYWHEEL (w/ring gear) |
| 61-63 | F85 S.T. exc. J/Fire | 586998 | 1 | 39.80 | FLYWHEEL (w/ring gear) |
| 61-63 | F85 S.T. Police & Taxi | 588457 | 1 | 39.80 | FLYWHEEL |
| 62 | H.T. exc. F85 | 582749 | 1 | 33.05 | FLYWHEEL |
| 62-63 | F85 J/Fire S.T. | 587264 | 1 | 39.80 | FLYWHEEL (w/ring gear) |
| 62-63 | F85 J/Fire H.T. | 585651 | 1 | 39.80 | FLYWHEEL (w/ring gear) |
| 63 | F85 H.T. 2 BC | 578342 | 1 | 31.45 | FLYWHEEL (w/ring gear) |
| 63 | F85 H.T. 4 BC | 585651 | 1 | 39.80 | FLYWHEEL (w/ring gear) |
| 63-64 | S.T. exc. F85, J88 | 587022 | 1 | 37.30 | FLYWHEEL (w/ring gear) |
| 63-64 | H.T. exc. F85 | 587028 | 1 | 33.05 | FLYWHEEL (w/ring gear) |
| 64 | 330 Eng. S.T. | 389248 | 1 | 36.50 | FLYWHEEL (w/ring gear) |
| 64-65 | V6 S.T. | 1359407 | 1 | 51.05 | FLYWHEEL (w/ring gear) |
| 64-65 | V6 J.T. | 1381226 | 1 | 20.25 | FLYWHEEL (w/ring gear) |
| 65-67 | V8 S.T. | 389248 | 1 | 36.50 | FLYWHEEL (w/ring gear) |
| 64-67 | V8 J.T., T.H. | 386250 | 1 | 32.45 | FLYWHEEL (w/ring gear) |
| 66-73 | L6 S.T. | 3973452 | 1 | 25.20 | FLYWHEEL (W/ring gear) |
| 66-70 | L6 A.T. | 3789821 | 1 | 18.05 | FLYWHEEL (W/ring gear) |
| 67 | F85 V8 330 Eng. J.T. | | | | |
| | (*1) | 398068 | 1 | 19.60 | FLYWHEEL (w/ring gear) |
| | (*1) This flywheel used on engines which have prefix letters "CW". Use in conjunction with balancer 399863. | | | | |
| 68-70 | V8 S.T. | 398071 | 1 | 38.35 | FLYWHEEL (W/ring gear) |
| 68-73 | V8 A.T. | 399964 | 1 | 34.00 | FLYWHEEL (W/ring gear) |
| 71-73 | L6 A.T. | 3991402 | 1 | 18.40 | FLYWHEEL (w/ring gear) |
| 71-72 | V8 S.T. exc. H.D. Clutch | 398071 | 1 | 38.35 | FLYWHEEL (w/ring gear) |
| 71 | 4400 H.D. Clutch | 408877 | 1 | 36.40 | FLYWHEEL |
| 72 | 442 Opt. & H.D. Clutch | 408877 | 1 | 36.40 | FLYWHEEL |
| 73 | V8 S.T. | 398071 | 1 | 38.35 | FLYWHEEL (w/ring gear) |
| 61-62 | F85 H.T. (8.900) | 443899 | 6 | .10 | BOLT, damper to flywheel ($\frac{5}{16}$ "—18 x $\frac{7}{8}$ ") |
| 56 | "O" H.T. | 8619930 | 1 | 1.69 | BUSHING, flywheel (precision) |
| 57-60 | H.T. (4.156) | 8619930 | 1 | 1.69 | BUSHING, flywheel (precision) |
| 61-64 | H.T. exc. F85 | 8621966 | 1 | 36.55 | DAMPER ASSY., flywheel to trans. |
| 61-63 | F85 H.T. exc. J/Fire | 8622206 | 1 | 33.85 | DAMPER ASSY., flywheel to trans. |
| 62-63 | F85 J/Fire H.T. | 8622676 | 1 | 31.50 | DAMPER ASSY., flywheel to trans. |
| 57-60 | H.T. | 570552 | 1 | 8.25 | PLATE, flex (steel stamping) |
| 0.669 BOLT-PIN, ENGINE FLYWHEEL ATTACHING | | | | | |
| 50-73 | V8 S.T. | 558805 | 6 | .30 | BOLT ($\frac{7}{16}$ " - 20 x $\frac{59}{64}$ ") |
| 56-60 | "O" H.T. | 3727207 | 6 | .15 | BOLT (to cr/shaft- $\frac{7}{16}$ "-20 x $\frac{45}{64}$ ") |
| 61-63 | H.T. | 579528 | 6 | .15 | BOLT ($\frac{7}{16}$ "-20 x .820") |
| 64 | Exc. F85 | 579528 | 6 | .15 | BOLT ($\frac{7}{16}$ "-20 x .820") |
| 64-73 | V8 A.T. | 3727207 | 6 | .15 | BOLT ($\frac{7}{16}$ "-20 x $\frac{45}{64}$ ") (to cr/shaft) |
| 64-73 | A.T. (4.115) | 1484645 | 3 | .36 | BOLT ($\frac{3}{8}$ "-16 x $\frac{1}{2}$ ") (to converter) |
| 66-73 | L6 S.T. | 839756 | 6 | .15 | BOLT ($\frac{7}{16}$ "-20 x 1") (flywheel to c/shaft) |
| 66-70 | L6 J.T. | 3727207 | 6 | .15 | BOLT ($\frac{7}{16}$ "-20 x $\frac{45}{64}$ ") |
| 73 | L6 A.T. | 3727207 | 6 | .15 | BOLT, flywheel to c/shaft- $\frac{7}{16}$ "-20 x $\frac{45}{64}$ " |
| 61-64 | H.T. | 577906 | 2 | .10 | PIN, damper to flywheel |
| 0.673 GEAR, ENGINE CRANKSHAFT FLYWHEEL RING | | | | | |
| 54-60 | S.T. | 564283 | 1 | 5.65 | GEAR |
| 61-63 | F85 | 1194117 | 1 | 8.75 | GEAR |
| 61-63 | Exc. F85 | 8619504 | 1 | 6.45 | GEAR |
| 64-65 | V6 | 1230924 | 1 | 9.05 | GEAR |
| 64-73 | V8 S.T. | 383812 | 1 | 5.75 | GEAR |

0.679 COVER-HOUSING-PAN-BOLT-SCREW, CONVERTER OR FLYWHEEL HOUSING (LOWER)

| | | | | | |
|-------|---|---------|----|------|-----------------------------------|
| 61-63 | F85 H.T. | 579047 | 1 | 1.64 | COVER |
| 64-65 | V6 S.T. | 1363732 | 1 | 2.56 | COVER |
| 64 | 330 Eng. S.T. | 386445 | 1 | 1.74 | COVER |
| 64 | 400 Eng. S.T. (*2) | 391797 | 1 | 4.87 | COVER |
| | (*2) 1965-F85 3/S S.T. H.D. 2nd type-fully synchronized trans. | | | | |
| 65 | V8 S.T. exc. 400 Eng. S.T. (*1) | 386445 | 1 | 1.74 | COVER |
| | (*1) 1965-F85 3/S S.T. H.D. 1st type - 2nd & 3rd trans. gears synchronized. | | | | |
| 66-73 | L6 S.T. | 3788422 | 1 | 2.10 | COVER, flywheel hsg. lower |
| 66-69 | V8 S.T. | 391797 | 1 | 4.87 | COVER, flywheel hsg. |
| 66-73 | Tor. | 389750 | 1 | 4.46 | COVER, flywheel hsg. |
| 70-73 | V8 S.T. | 406273 | 1 | 4.92 | COVER, flywheel hsg. |
| 61-63 | F85 S.T. | 1194310 | 1 | 4.36 | HOUSING, lower (sheet metal) |
| 64 | F85 V8 J.T., J88 J.T. | 403703 | 1 | 5.50 | PAN, converter |
| 64-65 | V6 J.T. | 1386324 | 1 | 6.40 | PAN |
| 66-69 | L6 J.T. | 393933 | 1 | 6.25 | PAN, converter |
| 65-72 | V8 A.T. exc. Tor. | 403703 | 1 | 5.50 | PAN, converter |
| 70-71 | L6 A.T. | 6261091 | 1 | 3.33 | PAN, converter |
| 73 | All X, A, B, C V8 | 403703 | 1 | 5.50 | PAN, converter |
| 65 | F85 V8 (8.900) | 9419029 | 3 | .10 | BOLT, cover to flywheel hsg. |
| 66-73 | L6 S.T. | 3817006 | 4 | .10 | BOLT, lower cover-1/4"-20 x 7/16" |
| 71 | Exc. L6 (8.900) | 180075 | AR | | BOLT, clutch hsg. pan |
| 69-70 | 5400, 6400, 6600, V8 S.T. (8.900) | 9419029 | 4 | .10 | BOLT, cover to flywheel hsg. |
| 69-72 | Tor. (8.900) | 106962 | 4 | .05 | BOLT, hsg. cover to trans. |
| 70-71 | V8 S.T. (8.900) | 9419029 | AR | .10 | BOLT, cover to flywheel hsg. |
| 65-70 | S.T. (8.977) | 9420825 | 1 | .05 | SCREW, flywheel cover to hsg. |

0.683 HOUSING-BOLT-BUSHING, FLYWHEEL HOUSING

| | | | | | |
|-------|--|---------|----|-------|---|
| 59-64 | S.T. exc. F85 | 575B80 | 1 | 26.65 | HOUSING (rear - w/oil seal) |
| 61-63 | F85 S.T. | 1355746 | 1 | 21.75 | HOUSING (upper) |
| 61-64 | Exc. F85, J88 | 577446 | 1 | 19.20 | HOUSING (lower) |
| 64 | F85 V8 S.T. | 9785581 | 1 | 28.95 | HOUSING (rear) |
| 64-65 | V6 S.T. | 9774035 | 1 | 23.90 | HOUSING (rear) |
| 65-73 | V8 S.T. | 9785581 | 1 | 28.95 | HOUSING |
| 66-73 | L6 S.T. (*1) | 3858403 | 1 | 24.10 | HOUSING |
| | (*1) NOTE: When installing this housing also order one 3729000 stud listed in Group 0.796. | | | | |
| 61-63 | F85 S.T. (3.275) | 1195564 | 7 | .20 | BOLT, upper hsg. to cyl. block |
| 64 | F85 V6 (8.90D) | 9420462 | 6 | .15 | BOLT, hsg. to block (5/8"-16 x 1 1/4") |
| 66 | L6 S.T. (3.275) | 3736035 | 6 | .20 | BOLT, hsg. to block (5/8"-16 x 1 5/16") |
| 69-70 | S.T. (8.900) | 179842 | AR | .10 | BOLT, flywheel hsg. to block (5/8"-16 x 1 3/8") |
| 70 | 5400, 6400, 6600 S.T. (8.900) | 186626 | 4 | .10 | BOLT, trans. to flywheel hsg. |
| 71 | F85 V8 S.T. (8.900) | 179842 | AR | .10 | BOLT, flywheel hsg. to block |
| 72 | V8 S.T. (8.900) | 179842 | AR | .10 | BOLT, flywheel hsg. to block |

| | | | | | |
|-------|------|---------|---|------|------------------------|
| 58-60 | H.T. | 8619956 | 1 | 1.92 | BUSHING, flywheel hsg. |
|-------|------|---------|---|------|------------------------|

0.685 PIN, FLYWHEEL HOUSING TO CYLINDER BLOCK

| | | | | | |
|-------|--------------------|---------|---|-----|---|
| 49-55 | 8 Cylinder | 1453658 | 2 | .25 | PIN (std. - 5/8" x 1 5/16") (rear) |
| 49-55 | 8 Cylinder | 8616520 | 2 | .30 | PIN (.030" O.S. 2 1/32" x 1 5/16") (rear) |
| 49-63 | Exc. F85 (0.206) | 394109 | 2 | .10 | PIN (5/8" x 1 5/16") (lower) |
| 56 | "R" H.T. | 1453658 | 2 | .25 | PIN (std. - 5/8" x 1 5/16") (rear) |
| 56 | "R" H.T. | 8616520 | 2 | .30 | PIN (.030" O.S. 2 1/32" x 1 5/16") (rear) |
| 56-64 | Exc. F85 | 8616520 | 2 | .30 | PIN (.030" O.S. 2 1/32" x 1 5/16") (rear) |
| 57-58 | All | 8616520 | 2 | .30 | PIN (5/8" x 1 3/32") |
| 59-64 | S.T. exc. F85, J88 | 8616520 | 2 | .30 | PIN (5/8" x 1 3/32") |
| 64-72 | All | 3712745 | 2 | .41 | PIN, trans. to block (2 1/32" x 1 1/4") |

0.686 COVER-PLUG, CLUTCH & FLYWHEEL HOUSING ACCESS OR VENT

| | | | | | |
|-------|------------------------|---------|---|-----|------------------------|
| 49-60 | 8 Cylinder | 555664 | 1 | .25 | COVER (lower access) |
| 50-64 | S.T. exc. F85, J88 | 558799 | 1 | .20 | COVER (side vent) |
| 61-64 | Exc. F85, J88 | 577448 | 1 | .51 | COVER (lower access) |
| 61-63 | F85 H.T. | 537016 | 2 | .10 | PLUG, cover inspection |
| 65 | 400 Eng. 3/S S.T. H.D. | 3771273 | 1 | .10 | PLUG, dust (plastic) |

0.724 CHAIN-BOLT-DAMPER-SPRING, ENGINE TIMING CHAIN

| | | | | | |
|-------|-------------|--------|---|-------|------------------|
| 49-56 | 8 Cylinder | 557396 | 1 | 11.55 | CHAIN (64 links) |
| 50-64 | V8 exc. F85 | 405B66 | 1 | 11.55 | CHAIN (48 links) |

| | | | | | |
|--|--|---------|----|-------|--|
| 61-63 | F85 | 1359707 | 1 | 10.45 | CHAIN |
| 64-65 | V6 | 1359707 | 1 | 10.45 | CHAIN |
| 65-73 | 400, 425, 455 Eng. | 405866 | 1 | 11.55 | CHAIN (48 links) |
| 64-73 | 330, 350 Eng. | 401584 | 1 | 10.85 | CHAIN (48 links) |
| 64-65 | V6 | 1356635 | 1 | .56 | BOLT, R.H. damper |
| 64-65 | V6 | 1356634 | RH | 1.33 | DAMPER, chain |
| 64-65 | V6 | 1354138 | LH | 1.33 | DAMPER, chain |
| 64-65 | V6 | 1358909 | 1 | .25 | SPRING, R.H. damper |
| 0.728 GEAR, ENGINE CRANKSHAFT SPROCKET | | | | | |
| 50-58 | All | 559445 | 1 | 6.45 | GEAR (18 teeth side guide type - gear teeth offset & $\frac{17}{32}$ " wide) |
| 59-60 | All | 573393 | 1 | 4.10 | GEAR (18 teeth side guide type - gear teeth offset & $\frac{17}{32}$ " wide) |
| 61-63 | F85 | 1192916 | 1 | 2.92 | GEAR (20 teeth) |
| 61-64 | Exc. F85, J88 | 559445 | 1 | 6.45 | GEAR (18 teeth side guide type - gear teeth offset & $\frac{17}{32}$ " wide) |
| 64-65 | V6 | 1192916 | 1 | 2.92 | GEAR (20 teeth) |
| 65-73 | 400, 425, 455 Eng. | 388057 | 1 | 3.28 | GEAR (18 teeth) |
| 66-73 | L6 | 3836605 | 1 | 4.41 | GEAR |
| 64-73 | 330, 350 Eng. | 382880 | 1 | 2.72 | GEAR (18 teeth) |
| 0.729 KEY, CRANKSHAFT SPROCKET GEAR | | | | | |
| 49-60 | All (*1) | 559433 | 1 | .36 | KEY ($2\frac{5}{8}$ " long) |
| | (*1) Used on 1949 & 1950 8 cyl. crankshafts with $\frac{7}{16}$ " dia. pulley bolt hole. | | | | |
| 61-63 | F85 | 1352537 | 1 | .15 | KEY ($\frac{3}{16}$ " x $1\frac{1}{8}$ ") |
| 61-64 | Exc. F85, J88 | 578278 | 1 | .30 | KEY |
| 64 | 330 Eng. | 588526 | 1 | .30 | KEY ($\frac{1}{4}$ " x $2\frac{19}{32}$ ") |
| 64-65 | V6 | 1352537 | 1 | .15 | KEY ($\frac{3}{16}$ " x $2\frac{1}{8}$ ") |
| 65-73 | V8 | 588526 | 1 | .30 | KEY ($\frac{1}{4}$ " sq. x $2\frac{19}{32}$ ") |
| 66-71 | L6 (8.960) | 106751 | 1 | .10 | KEY ($\frac{3}{16}$ " x $\frac{3}{4}$ ") |
| 0.736 GEAR-KEY, ENGINE CAMSHAFT SPROCKET GEAR | | | | | |
| 50-58 | 8 Cylinder | 559444 | 1 | 6.75 | GEAR (36 teeth side guide type - gear $\frac{17}{32}$ " wide) |
| 59-64 | Exc. F85, J88 | 588206 | 1 | 6.85 | GEAR (36 teeth) |
| 61-63 | F85 | 1233447 | 1 | 4.92 | GEAR (40 teeth) |
| 64-65 | V6 | 1233447 | 1 | 4.92 | GEAR (40 teeth) |
| 65-73 | 400, 425, 455 Eng. | 388049 | 1 | 4.72 | GEAR (36 teeth) |
| 66-73 | L6 | 3788508 | 1 | 11.75 | GEAR (54 teeth) |
| 64-73 | 330, 350 Eng. | 381263 | 1 | 3.90 | GEAR (36 teeth) |
| 66-71 | L6 (8.960) | 106751 | 1 | .10 | KEY ($\frac{3}{16}$ " x $\frac{3}{4}$ ") |
| 0.738 BOLT-KEY-PIN, CAMSHAFT GEAR ATTACHING | | | | | |
| 61-63 | F85 | 1285606 | 1 | .25 | BOLT ($\frac{7}{16}$ "-20 x $1\frac{1}{8}$ ") |
| 64-65 | V6 | 1285606 | 1 | .25 | BOLT ($\frac{7}{16}$ "-20 x $1\frac{1}{8}$ ") |
| 64 | 330 Eng. | 382888 | 1 | .30 | BOLT |
| 65-73 | V8 | 382888 | 1 | .30 | BOLT ($\frac{7}{16}$ "-20 x $1\frac{5}{64}$ ") |
| 61-62 | F85 (8.960) | 144542 | 1 | .15 | KEY, Woodruff |
| 49-64 | Exc. F85, J88 | 396034 | 1 | .03 | PIN, dowel |
| 64 | J88 (0.293) | 585927 | 1 | .15 | PIN, dowel |
| 64-71 | See Group 1.653 | 3836903 | 2 | .10 | PIN ($\frac{1}{4}$ " x $\frac{9}{16}$ ") |
| 65-73 | V8 (0.293) | 585927 | 1 | .15 | PIN, dowel ($\frac{9}{16}$ " x $\frac{9}{16}$ ") |
| 0.748 NOZZLE, ENGINE TIMING GEAR | | | | | |
| 66-73 | L6 | 3875950 | 1 | .25 | NOZZLE ($1\frac{7}{32}$ " long) |
| 0.787 ROD-NUT-RETAINER-SWIVEL, CLUTCH RELEASE ROD | | | | | |
| 50-58 | 8 Cylinder | 558522 | 1 | .67 | ROD |
| 61-63 | F85 | 1199837 | 1 | .87 | ROD |
| 61-64 | Exc. F85, J88 | 587435 | 1 | .72 | ROD (clutch yoke to release B/C) |
| 64 | 330 Eng. (*1) | 385054 | 1 | .82 | ROD, lower |
| (*1) NOTE: A 2nd type design 1964-F85 V8 & J88 clutch pedal linkage was introduced early in 1964 production. All 1st design parts have been superseded by 2nd type parts for service. When replacing only 1st design part it will be necessary to use all of the 2nd design parts in conjunction to make proper installation. 2nd design parts are listed in following Groups 0.787 lower rod & swivel, 0.795 extension, 0.846 extension, 0.852 equalizer and 0.854 upper rod. | | | | | |
| 64-65 | V6 | 1363431 | 1 | .92 | ROD, lower |
| 65 | V8 | 385054 | 1 | .82 | ROD, lower |
| 66 | All | 385054 | 1 | .82 | ROD, lower |
| 67-72 | All | 9779202 | 1 | .67 | ROD, lower adjusting |
| 73* | L6 | 3939116 | 1 | | ROD, fork adj. push |
| 73 | All X, A V8 | 9779202 | 1 | .67 | ROD, push |

| | | | | | |
|-------|----------------|---------|----|------|---|
| 50-64 | Exc. F85, J88 | 575990 | 1 | .67 | NUT, rod connecting |
| 61-64 | F85, J88 | 37490B4 | AR | .20 | RETAINER, rods to lever & equal |
| 65-73 | All (4.037) | 37490B4 | AR | .20 | RETAINER, rod ("G" shape) |
| 62-63 | F85 | 3764588 | 1 | .30 | SWIVEL, clutch push rod to release lever |
| 64 | F85 V8, J88 | 3B40B45 | 1 | 1.08 | SWIVEL, clutch release rod to equalizer arm |
| 65-70 | V8 | 3B40B45 | 1 | 1.08 | SWIVEL, clutch release rod to equalizer arm |
| 66-70 | L6 | 3B40B45 | 1 | 1.08 | SWIVEL, clutch release rod to equalizer arm |
| 71-72 | S.T. | 3B40B45 | 1 | 1.08 | SWIVEL, clutch release rod to equalizer arm |
| 73 | All X Opt. M15 | 3B40B45 | 1 | 1.08 | SWIVEL, clutch release rod to equalizer arm |

0.793 PIN-RETAINER-RIVET-SEAT-SPRING, CLUTCH RELEASE LEVER CONN. ROD

| | | | | | |
|-------|-----------------|---------|---|-----|---|
| 61-63 | F85 S.T. | 3738054 | 1 | .15 | PIN, push rod clevis to clutch yoke |
| 50-64 | Exc. F85, J88 | 1435930 | 1 | .15 | RETAINER (rivets to clutch release rod) |
| 50-58 | All | 1436082 | 1 | .02 | RIVET, retainer to yoke |
| 61-64 | Exc. F85, J88 | 1436082 | 1 | .02 | RIVET, retainer to yoke |
| 64-65 | See Group 0.851 | 1363420 | 1 | .46 | SEAT |
| 64-65 | See Group 0.851 | 1363421 | 1 | .46 | SEAT |
| 62-63 | F85 | 1352190 | 1 | .15 | SPRING (anti-rattle) |

0.795 EXTENSION-FORK-REPAIR KIT-YOKE, CLUTCH RELEASE FORK

Repair kits include yoke, sleeve, bearing, retainer, ball stud, dust guard, and grease fitting.

| | | | | | |
|-------|----------------|---------|---|-------|-----------------|
| 64-72 | All | 397116 | 1 | .25 | EXTENSION, fork |
| 73 | All X 350 Eng. | 397116 | 1 | .25 | EXTENSION, fork |
| 64 | F85 V8 | 9787069 | 1 | 7.40 | FORK |
| 64-65 | V6 | 1363719 | 1 | 4.20 | FORK |
| 65 | V8 | 9787069 | 1 | 7.40 | FORK |
| 66-72 | All | 9787069 | 1 | 7.40 | FORK |
| 73 | All X | 9787069 | 1 | 7.40 | FORK |
| 50-64 | Exc. F85 | 560615 | 1 | 14.25 | REPAIR KIT |
| 50-64 | Exc. F85, J88 | 561321 | 1 | 5.45 | YOKE |
| 61-63 | F85 | 13534B4 | 1 | 3.95 | YOKE |

0.796 BALL STUD-RETAINER-RING-SPRING RETAINER, CLUTCH RELEASE FORK

| | | | | | |
|-------|-----------------------|---------|---|------|------------------------------|
| 50-64 | Exc. F85, J88 | 561504 | 1 | .51 | RETAINER PKG. (inc. rivet) |
| 65-73 | V8 exc. 1965 F85, J88 | 392336 | 1 | .30 | RETAINER, stud ring (steel) |
| 61-63 | F85 | 1349163 | 1 | .41 | SPRING RETAINER |
| 65-73 | V8 exc. 1965 F85, J88 | 392335 | 1 | .10 | RING, stud (3/4" I.D. felt) |
| 50-64 | Exc. F85, J88 | 142B964 | 1 | 1.18 | STUD |
| 61-63 | F85 | 3B36314 | 1 | .30 | BALL STUD |
| 64 | F85, J88 | 3729000 | 1 | .82 | BALL STUD (in flywheel hsg.) |
| 65-72 | All | 3729000 | 1 | .82 | BALL STUD |
| 73* | All X | 9786072 | 1 | 1.95 | BALL STUD |
| 73 | All A Opt. M15, M20 | 3729000 | 1 | .82 | BALL STUD |

0.797 BOOT-CLIP-GUARD, CLUTCH RELEASE FORK

| | | | | | |
|-------|---------------|---------|---|------|---------------------|
| 64 | F85, J88 | 3993B51 | 1 | .56 | BOOT, fork (rubber) |
| 65-72 | All S.T. | 3993B51 | 1 | .56 | BOOT (rubber) |
| 61-63 | F85 | 3756554 | 1 | .10 | CLIP, dust guard |
| 50-64 | Exc. F85, J88 | 560006 | 1 | .82 | GUARD, dust |
| 61-63 | F85 | 373B282 | 1 | 1.95 | GUARD, dust |

0.799 BEARING-RETAINER, CLUTCH RELEASE BEARING

| | | | | | |
|-------|-------------------------|---------|---|-------|-----------------------|
| 50-64 | Exc. F85, J88 | 942114B | 1 | 7.95 | BEARING |
| 61-63 | F85 | 907B26 | 1 | 8.65 | BEARING |
| 64-65 | V6 | 90758B | 1 | 10.20 | BEARING |
| 65 | S.T. exc. F85, J88 | 907790 | 1 | 12.55 | BEARING (inc. collar) |
| 64-67 | 330 exc. V.C. | 909422 | 1 | 11.00 | BEARING |
| 65-67 | V.C. | 907826 | 1 | 8.65 | BEARING |
| 65-70 | F85 H.D., Police or 442 | 907B26 | 1 | 8.65 | BEARING |
| 66-69 | L6 | 909422 | 1 | 11.00 | BEARING |
| 66-70 | 425 & 455 Eng. | 907B26 | 1 | 8.65 | BEARING |
| 68-70 | 350 Eng. O.A.I. | 907826 | 1 | 8.65 | BEARING |
| 68-69 | 350 Eng. exc. O.A.I. | 909422 | 1 | 11.00 | BEARING |

| | | | | | |
|-------|-----------------------------|--------|---|-------|---------|
| 70 | 350 Eng. 2 BC | 909422 | 1 | 11.00 | BEARING |
| 70-71 | 350 Eng. 4 BC exc. O.A.I. | 907826 | 1 | 8.65 | BEARING |
| 71 | 4400 | 907826 | 1 | 8.65 | BEARING |
| 71-72 | F85 exc. 4400 or O.A.I. | 909422 | 1 | 11.00 | BEARING |
| 71 | 5400, 6400 | 909422 | 1 | 11.00 | BEARING |
| 71 | 6600, 6800 | 907826 | 1 | 8.65 | BEARING |
| 72 | F85, Irrig. Eng. | 907963 | 1 | 9.40 | BEARING |
| 73* | All X 6 cyl. | 908092 | 1 | | BEARING |
| 73* | All X 350 Eng. Opt. M15 | 908093 | 1 | | BEARING |
| 73* | All A Opt. M15 & L34 | 908093 | 1 | | BEARING |
| 73* | All A Opt. M20 & L34 or L75 | 908093 | 1 | | BEARING |

| | | | | | |
|-------|---------------|---------|---|------|------------------------|
| 50-64 | Exc. F85, J88 | 1438784 | 1 | 4.61 | RETAINER (sleeve type) |
|-------|---------------|---------|---|------|------------------------|

0.805 RETAINER, CLUTCH RELEASE COLLAR (WIRE)

| | | | | | |
|-------|---------------|--------|---|-----|----------|
| 50-64 | Exc. F85, J88 | 399777 | 2 | .25 | RETAINER |
|-------|---------------|--------|---|-----|----------|

0.829 BELLOWS-BOOT-BRACKET-BUMPER-COVER-RETAINER-SEAL, CLUTCH PEDAL OR ROD

| | | | | | |
|-------|-----|---------|---|-----|----------------------------|
| 66-67 | F85 | 9776826 | 1 | .82 | BELLOWS, upper release rod |
|-------|-----|---------|---|-----|----------------------------|

| | | | | | |
|-------|---------------|--------|---|-----|----------------------|
| 59-64 | Exc. F85, J88 | 575650 | 1 | .82 | BOOT, pedal rod seal |
|-------|---------------|--------|---|-----|----------------------|

| | | | | | |
|-------|-----|---------|---|------|-------------------------------|
| 61-63 | F85 | 1199106 | 1 | 1.54 | BOOT, pedal rod seal (rubber) |
|-------|-----|---------|---|------|-------------------------------|

| | | | | | |
|-------|-----|--------|---|------|---------------------|
| 59-60 | All | 575527 | 1 | 1.85 | BRACKET, pedal stop |
|-------|-----|--------|---|------|---------------------|

| | | | | | |
|-------|-----|--------|---|-----|-----------------------|
| 61-63 | F85 | 580198 | 1 | .92 | BRACKET, pedal bumper |
|-------|-----|--------|---|-----|-----------------------|

| | | | | | |
|-------|---------------|--------|---|------|---------------------|
| 61-64 | Exc. F85, J88 | 579662 | 1 | 2.20 | BRACKET, pedal stop |
|-------|---------------|--------|---|------|---------------------|

| | | | | | |
|----|-----|--------|---|------|-----------------------|
| 64 | J88 | 383665 | 1 | 1.59 | BRACKET, pedal bumper |
|----|-----|--------|---|------|-----------------------|

| | | | | | |
|----|----------|--------|---|-----|-----------------------|
| 66 | Exc. F85 | 386420 | 1 | .51 | BRACKET, pedal bumper |
|----|----------|--------|---|-----|-----------------------|

| | | | | | |
|-------|-----|--------|---|-----|--------------------|
| 61-63 | F85 | 583389 | 1 | .10 | BUMPER, pedal stop |
|-------|-----|--------|---|-----|--------------------|

| | | | | | |
|-------|----------|---------|---|-----|--------------------------|
| 61-63 | F85 M.B. | 3978807 | 1 | .10 | BUMPER, brake pedal stop |
|-------|----------|---------|---|-----|--------------------------|

| | | | | | |
|----|-----|--------|---|------|--|
| 64 | J88 | 383664 | 1 | 2.41 | BUMPER, pedal stop (rubber covered bolt) |
|----|-----|--------|---|------|--|

| | | | | | |
|-------|----------------------|---------|---|-----|--------------------|
| 64-68 | Exc. 350 Eng. O.A.I. | 1361714 | 1 | .05 | BUMPER, pedal stop |
|-------|----------------------|---------|---|-----|--------------------|

| | | | | | |
|----|------------------|--------|---|-----|--------------------|
| 65 | Exc. F85 (8.024) | 400764 | 1 | .46 | BUMPER, pedal stop |
|----|------------------|--------|---|-----|--------------------|

| | | | | | |
|----|-----------------|--------|---|-----|--------------------|
| 68 | 350 Eng. O.A.I. | 583389 | 1 | .10 | BUMPER, pedal stop |
|----|-----------------|--------|---|-----|--------------------|

| | | | | | |
|-------|---------------------|---------|---|-----|--------------------|
| 69-70 | F85 exc. 350 O.A.I. | 1361714 | 1 | .05 | BUMPER, pedal stop |
|-------|---------------------|---------|---|-----|--------------------|

| | | | | | |
|-------|----------|--------|---|-----|--------------------|
| 69-70 | 455 Eng. | 583389 | 1 | .10 | BUMPER, pedal stop |
|-------|----------|--------|---|-----|--------------------|

| | | | | | |
|-------|---------------------|--------|---|-----|--------------------|
| 69-70 | F85 350 Eng. O.A.I. | 404185 | 1 | .87 | BUMPER, pedal stop |
|-------|---------------------|--------|---|-----|--------------------|

| | | | | | |
|-------|-----|---------|---|-----|--------------------|
| 71-72 | F85 | 1361714 | 1 | .05 | BUMPER, pedal stop |
|-------|-----|---------|---|-----|--------------------|

| | | | | | |
|----|---------------|---------|---|-----|--------------------|
| 71 | S.T. exc. F85 | 3781770 | 1 | .10 | BUMPER, pedal stop |
|----|---------------|---------|---|-----|--------------------|

| | | | | | |
|----|-------|---------|---|-----|--------------------|
| 73 | All X | 1361714 | 1 | .05 | BUMPER, pedal stop |
|----|-------|---------|---|-----|--------------------|

| | | | | | |
|----|---------------------|---------|---|-----|--------------------|
| 73 | All A Opt. M15, M20 | 3781770 | 1 | .10 | BUMPER, pedal stop |
|----|---------------------|---------|---|-----|--------------------|

| | | | | | |
|-----|----------------|---------|---|-----|-----------------------------------|
| 73* | All X Opt. M38 | 3886689 | 1 | .15 | COVER, clutch pedal push rod hole |
|-----|----------------|---------|---|-----|-----------------------------------|

| | | | | | |
|----|-----|--------|---|-----|--|
| 64 | F85 | 383753 | 1 | .20 | RETAINER, release rod seal to dash (steel) |
|----|-----|--------|---|-----|--|

| | | | | | |
|----|-----|--------|---|------|--|
| 64 | J88 | 383670 | 1 | 1.03 | RETAINER, release rod seal to dash (steel) |
|----|-----|--------|---|------|--|

| | | | | | |
|-------|-----|---------|---|-----|-------------------------------|
| 65-67 | F85 | 3903973 | 1 | .30 | RETAINER, release rod bellows |
|-------|-----|---------|---|-----|-------------------------------|

| | | | | | |
|----|----------|--------|---|------|--|
| 66 | Exc. F85 | 383670 | 1 | 1.03 | RETAINER, release rod seal to dash (steel) |
|----|----------|--------|---|------|--|

| | | | | | |
|-------|----------|--------|---|-----|--|
| 67-68 | Exc. F85 | 395577 | 1 | .67 | RETAINER, release rod seal to dash (steel) |
|-------|----------|--------|---|-----|--|

| | | | | | |
|-------|----------|--------|---|------|--|
| 69-70 | Exc. F85 | 402297 | 1 | 2.46 | RETAINER, release rod seal to dash (steel) |
|-------|----------|--------|---|------|--|

| | | | | | |
|----|-----|--------|---|-----|---|
| 64 | F85 | 383752 | 1 | .77 | SEAL, release rod (rubber bellows type) |
|----|-----|--------|---|-----|---|

| | | | | | |
|----|-----|--------|---|-----|-----------------------------|
| 64 | J88 | 383668 | 1 | .80 | SEAL, release rod (in dash) |
|----|-----|--------|---|-----|-----------------------------|

| | | | | | |
|----|----------|--------|---|------|-------------------------|
| 66 | Exc. F85 | 388198 | 1 | 1.49 | SEAL, upper release rod |
|----|----------|--------|---|------|-------------------------|

| | | | | | |
|-------|----------|--------|---|------|---------------------------|
| 67-68 | Exc. F85 | 395569 | 1 | 2.92 | SEAL, release rod to dash |
|-------|----------|--------|---|------|---------------------------|

| | | | | | |
|-------|-----|--------|---|------|---------------------------|
| 68-72 | F85 | 399904 | 1 | 2.15 | SEAL, release rod to dash |
|-------|-----|--------|---|------|---------------------------|

| | | | | | |
|-------|----------|--------|---|------|---------------------------|
| 69-70 | Exc. F85 | 402296 | 1 | 3.59 | SEAL, release rod to dash |
|-------|----------|--------|---|------|---------------------------|

| | | | | | |
|----|---------------|---------|---|------|----------------------|
| 71 | S.T. exc. F85 | 3988202 | 1 | 2.31 | SEAL, pedal push rod |
|----|---------------|---------|---|------|----------------------|

| | | | | | |
|-----|-------|---------|---|--|------------------------|
| 73* | All X | 3909071 | 1 | | SEAL, push rod at dash |
|-----|-------|---------|---|--|------------------------|

0.830 PEDAL ASSY., CLUTCH

NOTE - For clutch pedal foot pad see Group 4.630 for rubber bumper or seal see Group 9.039.

| | | | | | |
|-------|-----|--------|---|------|------------------|
| 61-63 | F85 | 583360 | 1 | 8.70 | PEDAL (less pad) |
|-------|-----|--------|---|------|------------------|

| | | | | | |
|-------|---------------|--------|---|------|------------------|
| 61-64 | Exc. F85, J88 | 579663 | 1 | 7.20 | PEDAL (less pad) |
|-------|---------------|--------|---|------|------------------|

| | | | | | |
|----|--------------------|--------|---|-------|------------------|
| 64 | J88 Cruise Control | 384318 | 1 | 14.55 | PEDAL (less pad) |
|----|--------------------|--------|---|-------|------------------|

| | | | | | |
|----|---------------|--------|---|-------|------------------|
| 65 | Exc. F85, J88 | 389764 | 1 | 20.50 | PEDAL (less pad) |
|----|---------------|--------|---|-------|------------------|

| | | | | | |
|----|----------|--------|---|------|-------------------------|
| 66 | Exc. F85 | 387179 | 1 | 9.65 | PEDAL (less rubber pad) |
|----|----------|--------|---|------|-------------------------|

| | | | | | |
|-------|-----|---------|---|------|-------------------------|
| 67-68 | F85 | 1231313 | 1 | 6.25 | PEDAL (less rubber pad) |
|-------|-----|---------|---|------|-------------------------|

| | | | | | |
|-------|----------|--------|---|-------|-------------------------|
| 67-68 | Exc. F85 | 395578 | 1 | 14.05 | PEDAL (less rubber pad) |
|-------|----------|--------|---|-------|-------------------------|

| | | | | | |
|----|-----|--------|---|------|-------|
| 69 | F85 | 404165 | 1 | 6.25 | PEDAL |
|----|-----|--------|---|------|-------|

| | | | | | |
|-------|-----|--------|---|------|-------------------------|
| 70-72 | F85 | 406173 | 1 | 6.55 | PEDAL (less rubber pad) |
|-------|-----|--------|---|------|-------------------------|

| | | | | | |
|-------|-----------------------|--------|---|-------|------------------|
| 69-70 | 5400, 6400, 6600 S.T. | 408493 | 1 | 24.55 | PEDAL (less pad) |
|-------|-----------------------|--------|---|-------|------------------|

| | | | | | |
|----|---------------|---------|---|------|------------------|
| 71 | S.T. exc. F85 | 3988193 | 1 | 3.84 | PEDAL (less pad) |
|----|---------------|---------|---|------|------------------|

| | | | | | |
|-----|-------|--------|---|--|-------|
| 73* | All X | 332513 | 1 | | PEDAL |
|-----|-------|--------|---|--|-------|

0.831 BUSHING-SPACER, CLUTCH PEDAL PIVOT BOLT

| | | | | | |
|-------|------------------------|---------|---|-----|-----------------------|
| 59-64 | Exc. F85 (4.626) | 575509 | 2 | .20 | BUSHING |
| 61-63 | F85 | 579984 | 2 | .05 | BUSHING |
| 67-72 | F85 (4.626) | 3965692 | 2 | .10 | BUSHING (Nylon) |
| 73 | All X Opt. M15 (4.626) | 3965692 | 2 | .10 | BUSHING, arm to brkt. |
| 67-72 | F85 (4.634) | 9783098 | 1 | .56 | SPACER, pivot bolt |
| 71-72 | Exc. F85 (4.634) | 9783098 | 1 | .56 | SPACER, pivot bolt |
| 73 | All A Opt. M15, M20 | 9783098 | 1 | .56 | SPACER |

0.833 BUSHING-PIN, CLUTCH PEDAL SUPPORT

| | | | | | |
|-------|------------------------|--------|---|------|--------------------------|
| 62-63 | See group 0.831, 4.626 | 579984 | 2 | .05 | BUSHING |
| 61-63 | See group 0.837, 4.634 | 580196 | 1 | 1.64 | PIN (1/2" O.D. x 4 3/8") |

0.837 BOLT-NUT-PIN-RETAINER-SLEEVE-SPRING-SPRING WASHER-WASHER, CLUTCH PEDAL ATTACHING

| | | | | | |
|-------|------------------------------------|---------|-----|------|--|
| 59-62 | Exc. F85 (4.634) | 575511 | 1 | 2.15 | BOLT, pedal pivot |
| 61-63 | F85 (4.634) | 580196 | 1 | 1.64 | BOLT, pedal pivot |
| 63-64 | Exc. F85 | 587153 | 1 | 1.95 | BOLT, pedal pivot |
| 65 | J88 | 587153 | 1 | 1.95 | BOLT, pedal pivot |
| 66 | Exc. F85 (4.634) | 587153 | 1 | 1.95 | BOLT, pedal |
| 70 | F85 S.T. (8.900) | 9422585 | 1 | .30 | BOLT, pedal arm to brkt. |
| 70 | 5400, 6400, 6600 S.T. (8.917) | 9422297 | 1 | .15 | BOLT, pedal |
| 70 | F85, 5400, 6400, 6600 S.T. (8.917) | 9422299 | 1 | .15 | BOLT, arm to pedal supt. brkt. |
| 70-72 | 5400, 6400, 6600 S.T. (8.917) | 9422297 | 1 | .15 | NUT, arm to pedal supt. brkt. bolt |
| 71 | F85, Tor. (8.917) | 9422299 | 1 | .15 | NUT, arm to pedal support brkt. |
| 67-70 | Exc. F85 | 395586 | 1 | 5.75 | PIN |
| 61-63 | F85 S.T. (0.833) | 580196 | 1 | 1.64 | PIN, clutch pedal to pivot (1/2" O.D. x 4 3/8") |
| 73 | All X Opt. M15 (4.634) | 3828428 | 1 | .15 | RETAINER, clutch pedal to supt. |
| 69-72 | F85 | 404168 | 1 | .25 | SLEEVE, pedal (Nylon-at switch) |
| 59-64 | Exc. F85 (4.634) | 575510 | 1 | .10 | SPRING WASHER, pivot bolt |
| 61-63 | F85 (8.928) | 413329 | 1 | .10 | SPRING WASHER, pivot bolt |
| 65 | J88 (4.634) | 575510 | 1 | .10 | SPRING WASHER, pivot bolt |
| 65-66 | Exc. F85 | 544628 | 1-3 | .10 | WASHER, pedal pivot & arm to brkt thrust (plastic) |
| 65 | Exc. F85, J88 | 544627 | 2 | .10 | WASHER, thrust (steel) |
| 66-70 | Exc. F85 (4.648) | 575510 | 1 | .10 | WASHER, pedal pivot (wave) |

0.844 SPRING, CLUTCH PEDAL RETURN

| | | | | | |
|-------|-----------------------------|---------|---|------|---|
| 50-58 | 8 Cylinder | 558523 | 1 | .72 | SPRING (pedal return) |
| 59-60 | All | 576042 | 1 | .92 | SPRING (pedal return) (inner) |
| 59-60 | All | 576043 | 1 | .92 | SPRING (pedal return) (outer) |
| 61-63 | F85 | 1347555 | 1 | 1.13 | SPRING (pedal return) (18 coils 8 7/8") |
| 61-64 | Exc. F85, J88 | 579670 | 1 | 1.03 | SPRING (pedal return) (inner) |
| 61-64 | Exc. F85, J88 | 579671 | 1 | 1.03 | SPRING (pedal return) (outer) |
| 65 | Exc. F85, J88 | 391426 | 1 | 1.54 | SPRING (pedal return) (5") |
| 65 | Exc. F85, J88 | 390196 | 1 | 1.38 | SPRING (pedal return) (4 3/4") |
| 64 | J88 | 383690 | 1 | .67 | SPRING, clutch fork |
| 64-65 | V6 | 1363432 | 1 | .41 | SPRING, clutch fork |
| 64-65 | F85 330 Eng. | 385986 | 1 | .46 | SPRING, clutch fork |
| 65 | 330, 400, 425 Eng. exc. F85 | 388911 | 1 | .67 | SPRING, release lever (3/4" x 5 5/8"-39 1/2") |
| 66-70 | V8 | 388911 | 1 | .67 | SPRING (39 1/2" coils) |
| 69-71 | L6 | 404201 | 1 | 1.08 | SPRING |
| 71-72 | F85 V8 | 388911 | 1 | .67 | SPRING, clutch return |
| 71 | S.T. exc. F85 | 482677 | 1 | .67 | SPRING, clutch return |
| 71 | S.T. exc. F85 | 9787410 | 1 | .30 | SPRING, clutch fork push rod |
| 73* | All X 6 cyl. | 332517 | 1 | | SPRING, clutch fork pull back |
| 73 | All X 350 Eng. S.T. | 388911 | 1 | .67 | SPRING, clutch return |

0.846 BRACKET-EXTENSION-HOOK-LEVER-PLATE-WASHER, CLUTCH PEDAL RETURN SPRING

| | | | | | |
|-------|---------------------|--------|---|------|----------------------------------|
| 65 | Exc. F85 | 388910 | 1 | .20 | BRACKET, return spring (to eng.) |
| 65 | F85 442 Opt. | 388910 | 1 | .20 | BRACKET, return spring (to eng.) |
| 66-72 | V8 | 388910 | 1 | .20 | BRACKET, return spring |
| 73 | All X 350 Eng. S.T. | 388910 | 1 | .20 | BRACKET, return spring |
| 64-65 | F85 330 Eng. (*1) | 385055 | 1 | 1.03 | EXTENSION, return spring |

(*1) NOTE: A 2nd type design 1964 F85 V8 and J88 clutch pedal linkage was introduced early in 1964 production. All 1st design parts have been superseded by 2nd type parts for service. When replacing any 1st design part it will be necessary to use all 2nd design parts in conjunction to make proper installation. The 2nd design parts are listed in the following Groups - 0.787 lower rod & swivel, 0.795 extension, 0.846 extension, 0.852 equalizer and 0.854 upper rod.

| | | | | | |
|---|------------------------|---------|---|------|---|
| 73* | All X 6 cyl. | 332518 | 1 | | EXTENSION, fork pull back spring |
| 61-63 | F85 | 1347556 | 1 | .56 | HOOK, return spring |
| 66 | L6 | 392309 | 2 | .25 | HOOK, return spring |
| 67-68 | L6 | 399699 | 1 | .20 | HOOK, return spring |
| 65 | Exc. F85, J88 | 389767 | 1 | 3.49 | LEVER ASSY., over-center spring |
| 61-63 | F85 | 3764732 | 1 | .15 | PLATE, lever (spring attaching) |
| 65 | Exc. F85, J88 (8.929) | 502306 | 1 | .05 | WASHER, lever to arm |
| 0.851 BUSHING-NUT-PIVOT-SEAL-SEAT-SPRING-STUD-WASHER, CLUTCH RELEASE EQUALIZER | | | | | |
| 64-65 | V6 (*2) | 1363427 | 1 | .56 | BUSHING, equal. to inner pivot (nylon - 3/4" O.D.) |
| 64-65 | V6 (*2) | 1363412 | 1 | .46 | BUSHING, equal. to outer pivot (nylon - 5/64" O.D.) |
| 64 | F85, V8, J88 (3.023) | 9414034 | 1 | | NUT, outer pivot to frame brkt. |
| 65 | V6 (3.023) | 9414034 | 1 | | NUT, outer pivot to frame brkt. |
| 66 | L6 (3.023) | 9414034 | 1 | | NUT, outer pivot to frame brkt. |
| 64-65 | V6 (*2) | 1363426 | 1 | 1.64 | PIVOT, equal. to eng. (inner - 2 7/32" long) |
| 64-65 | V6 (*2) | 1363414 | 1 | .97 | PIVOT, equal. to eng. (outer - 1 3/64" long) |
| 64-65 | V6 (*2) | 1363413 | 1 | .10 | SEAL, equal. to frame brkt. dust (felt - 1 1/16" I.D.) |
| 64-65 | V6 (*2) | 1363422 | 1 | .72 | SEAL, outer equal. lever to shaft (rubber boot type) |
| 64-65 | V6 (*2) | 1363429 | 1 | .62 | SEAL, inner equal. lever to shaft (rubber boot type) |
| 64-65 | V6 (*2) | 1363430 | 1 | .46 | SEAL, equal. to inner pivot (rubber boot type) |
| 64 | J88 | 382658 | 1 | .15 | SEAL, equal. to eng. stud (rubber 1/2" I.D. x 3/8" O.D.) |
| 64-65 | V6 (*3) | 1369546 | 1 | .10 | SEAL, equal. to frame brkt. |
| 65-70 | Exc. F85 | 388906 | 1 | .15 | SEAL, equal. to eng. stud (rubber 1 3/32" I.D. x 3/8" O.D.) |
| 61-72 | F85 V8 | 382658 | 1 | .15 | SEAL, equal. to eng. stud (rubber 1/2" I.D. x 3/8" O.D.) |
| 72 | Irrig. Eng. | 382658 | 1 | .15 | SEAL, equal. to eng. stud |
| 61-64 | F85, J88 | 3743349 | 2 | .15 | SEAT, aux. shaft ball stud |
| 64-65 | V6 (*2) (0.793) | 1363420 | 1 | .46 | SEAT, inner shaft to lever ball stud (nylon - 2 1/32" I.D.) |
| 64-65 | V6 (*2) (0.793) | 1363421 | 1 | .46 | SEAT, outer shaft to lever ball stud (nylon - 1 9/32" I.D.) |
| 64-65 | V6 (*3) | 3743349 | 1 | .15 | SEAT, equal. ball stud to brkt. (nylon) |
| 65-70 | Exc. F85 | 388905 | 4 | .41 | SEAT, equal. stud to eng. & frame (plastic) |
| 65-72 | F85 | 3743349 | 2 | .15 | SEAT, equal. stud to brkt. (Nylon) |
| 73 | All X, A Opt. M15, M20 | 3743349 | 2 | .15 | SEAT, equalizer ball stud to brkt.-Nylon |
| 61-64 | F85, J88 | 3750696 | 1 | .10 | SPRING, ball stud retg. (L.H.) |
| 65-72 | All | 3750696 | 1 | .10 | SPRING, stud retg. (LH) |
| 73 | All X, A Opt. M15, M20 | 3750696 | 1 | .10 | SPRING, equalizer ball stud |
| 61-63 | F85 (*1) | 3816341 | 1 | 1.33 | STUD, ball (R.H. to eng.) |
| (*1) When stud is being installed on 1961 & 1962-F85 also use 1-1354671 washer. | | | | | |
| 61-64 | F85 | 3935289 | 1 | .82 | STUD, equal. to frame (1 53/64" long) |
| 64 | J88 | 3935289 | 1 | .82 | STUD, equal. to frame (1 53/64" long) |
| 64 | J88 | 3816341 | 1 | 1.33 | STUD, equal. to eng. (2 27/64" long 3/8" ball dia.) |
| 64-65 | V6 (*3) | 3935289 | 1 | .82 | STUD, equal. to frame |
| 64-65 | V6 (*3) | 1375615 | 1 | 3.59 | STUD, equal. to eng. |
| (*3) 1964 & 1965 V6 service replacement design. See parts illustration. | | | | | |
| 65-72 | F85 | 3935289 | 1 | .82 | STUD, equal. to frame |
| 65-70 | Exc. F85 | 388907 | 1 | .87 | STUD, equal. to frame |
| 65-70 | Exc. F85 | 388908 | 1 | .97 | STUD, equal. to eng. |
| 65-72 | F85 | 3816341 | 1 | 1.33 | STUD, equal. to eng. |
| 71-72 | F85 S.T. | 3935289 | 1 | .82 | STUD, clutch equalizer to frame ball |
| 72 | Irrig. Eng. | 3816341 | 1 | 1.33 | STUD, equal. to eng. ball |
| 73* | All X 6 cyl. Opt. M15 | 3866568 | 1 | .77 | STUD, lever shaft to eng. |
| 73* | All A Opt. M15, M20 | 3866568 | 1 | .77 | STUD, lever shaft to eng. |
| 73 | All X, A M15, M20 | 3935289 | 1 | .82 | STUD, equal. to frame |
| 41-64 | Exc. F85, J88 | 411552 | 2 | .15 | WASHER (felt) |
| 59-64 | Exc. F85, J88 | 575526 | 2 | .20 | WASHER (clutch pedal bellcrank) (felt) |
| 61-62 | F85 | 1347563 | 1 | .20 | WASHER, ball stud to eng. (felt 1/2" I.D. x 3/8" O.D.) |
| 61-63 | F85 (8.932) | 138489 | 1 | | WASHER, ball stud to brkt. (L.H. - steel) |
| 61-62 | F85 | 3743360 | 1 | .15 | WASHER, ball stud to frame (L.H.) (felt 3/16" I.D. x 3/8" O.D.) |
| 63 | F85 | 1354668 | 1 | .30 | WASHER, ball stud to frame (L.H. - rubber) |
| 64 | F85 V8, J88 | 3743360 | 1 | .15 | WASHER, ball stud to frame (L.H.) (felt 3/16" I.D. x 3/8" O.D.) |
| 64-65 | V6 (*2) | 1363428 | 1 | .41 | WASHER, clutch equalizer to inner pivot (steel) |

(*2) 1964 & 1965 V6 production design. See parts illustration.

| | | | | | |
|-------|------------------------|---------|----|-----|---|
| 65 | Exc. F85 (3.463) | 562265 | AR | .10 | WASHER, relay rod to b/crank |
| 65-70 | V8 | 3743360 | 1 | .15 | WASHER, stud to frame (felt 3/16" I.D. x 3/8" O.D.) |
| 66-70 | L6 | 3743360 | 1 | .15 | WASHER, stud to frame (felt 3/16" I.D. x 3/8" O.D.) |
| 69-72 | F85 S.T. (2.334) | 3914674 | 1 | .10 | WASHER, equalizer stud to frame brkt. |
| 71 | All | 3743360 | 1 | .15 | WASHER, stud to frame (3/16" I.D. x 3/8" O.D.) |
| 72 | F85 | 3743360 | 1 | .15 | WASHER, equal. shaft dirt seal |
| 72 | F85 S.T. | 138489 | AR | | WASHER, stud to frame brkt. |
| 73 | All X, A Opt. M15, M20 | 3743360 | 1 | .15 | WASHER, equal. shaft dirt seal |

0.852 BELLCRANK-BEARING-BOLT-BRACKET-COUNTERSHAFT-EQUALIZER-LEVER-LEVER & BUSHING-LEVER & HUB-LINK-PIN-RETAINER-SHAFT ASSY.-WASHER, CLUTCH RELEASE

| | | | | | |
|-------|----------------|---------|---|------|---------------------------------------|
| 59-62 | Exc. F85 | 575521 | 1 | 5.45 | BELLCRANK, pedal |
| 61-62 | Exc. F85 | 579655 | 1 | 6.20 | BELLCRANK, release |
| 63-64 | Exc. F85, J88 | 587437 | 1 | 6.50 | BELLCRANK, pedal |
| 63-64 | Exc. F85, J88 | 587429 | 1 | 6.20 | BELLCRANK, release |
| 71 | S.T. exc. F85 | 9791018 | 1 | .62 | BEARING, lever & hub to eng. |
| 63 | F85 | 1354669 | 2 | 2.10 | BOLT, aux. shaft brkt. to frame |
| 57-60 | All | 569259 | 1 | .41 | BRACKET (outer) |
| 60-62 | Exc. F85 | 579666 | 1 | 2.41 | BRACKET, pedal bellcrank |
| 61-62 | Exc. F85 | 579653 | 1 | 2.61 | BRACKET (inner) |
| 61-62 | Exc. F85 | 579659 | 1 | .56 | BRACKET (outer) |
| 61-63 | F85 | 1199794 | 1 | .62 | BRACKET, aux. shaft |
| 63-64 | Exc. F85, J88 | 587427 | 1 | 3.74 | BRACKET (inner) |
| 63-64 | Exc. F85, J88 | 587433 | 1 | 1.59 | BRACKET (outer) |
| 64 | J88 | 383672 | 1 | 2.26 | BRACKET, equalizer |
| 65-70 | Exc. F85 | 388909 | 1 | 3.33 | BRACKET, equalizer |
| 64-67 | F85 | 3840B41 | 1 | .56 | BRACKET, equalizer |
| 68-72 | F85 | 3918098 | 1 | .56 | BRACKET, equalizer |
| 69-70 | Exc. F85 | 403711 | 1 | 2.15 | BRACKET, frame rail to equal. bracket |
| 71 | S.T. exc. F85 | 482674 | 1 | 4.61 | BRACKET, countershaft to frame |
| 73* | All X Opt. M15 | 3932760 | 1 | | BRACKET (w/lever & shaft) |

| | | | | | |
|-------|---------------|---------|---|-------|-----------------------------|
| 71 | S.T. exc. F85 | 482673 | 1 | 8.45 | COUNTERSHAFT, clutch |
| 64-65 | V6 (*3) | 1394214 | 1 | 17.90 | EQUALIZER PKG. (completely) |
| 64-65 | V6 (*3) | 1376762 | 1 | 13.10 | EQUALIZER |

(*3) 1964-1965 V6 Service replacement design. See parts illustration.

| | | | | | |
|-------|-------------|--------|---|-------|-----------|
| 64 | J88 | 385117 | 1 | 21.60 | EQUALIZER |
| 64-65 | F85 V8 (*1) | 396679 | 1 | 12.40 | EQUALIZER |

(*1) NOTE: A 2nd type design 1964-F85 V8 & J88 clutch pedal linkage was introduced early in 1964 production. All 1st design parts have been superseded by 2nd type parts for service. When replacing any 1st design part it will be necessary to use all of the 2nd design parts in conjunction to make proper installation. 2nd design parts are listed in the following Groups - 0.787 lower rod & swivel, 0.795 extension, 0.846 extension, 0.852 equalizer and 0.854 upper rod.

| | | | | | |
|-------|-----|--------|---|-------|-----------|
| 66-67 | All | 396679 | 1 | 12.40 | EQUALIZER |
| 68-69 | F85 | 401077 | 1 | 12.60 | EQUALIZER |
| 70-72 | F85 | 406169 | 1 | 9.70 | EQUALIZER |

| | | | | | |
|-------|-------------------|---------|---|-------|-------------------------------|
| 65-70 | Exc. F85 | 388902 | 1 | 14.95 | LEVER, equalizer |
| 71 | S.T. exc. F85 | 482755 | 1 | 5.40 | LEVER & BUSHING, countershaft |
| 71 | S.T. exc. F85 | 9797165 | 1 | 2.82 | LEVER & HUB, clutch control |
| 73* | All X V8 Opt. M15 | 413797 | 1 | | LEVER & SHAFT |

| | | | | | |
|----|---------------|---------|---|------|---|
| 71 | S.T. exc. F85 | 482664 | 1 | 2.15 | LINK, countershaft |
| 71 | S.T. exc. F85 | 482662 | 2 | .36 | PIN, countershaft to link & lever & bushing |
| 71 | S.T. exc. F85 | 9791017 | 1 | .41 | PIN, link to lever & hub clevis |

| | | | | | |
|-------|------------------|---------|---|------|---------------------------------------|
| 59-63 | Exc. F85 (8.934) | 455564 | 1 | .10 | RETAINER, spring (bellcrank to brkt.) |
| 61-63 | F85 | 1354667 | 1 | 5.40 | SHAFT ASSY., equalizer |

| | | | | | |
|----|------------------|---------|---|-----|---------------------------------|
| 68 | F85 S.T. (8.977) | 9419402 | 2 | .10 | SCREW, equalizer brkt. to frame |
|----|------------------|---------|---|-----|---------------------------------|

| | | | | | |
|----|---------------|--------|---|-----|-------------------------------------|
| 71 | S.T. exc. F85 | 535076 | 1 | .05 | WASHER, rod to lever & bushing flat |
|----|---------------|--------|---|-----|-------------------------------------|

0.854 BUSHING-CLEVIS-PIN-RETAINER-ROD-SPRING-SPRING WASHER-WASHER, CLUTCH RELEASE UPPER ROD

| | | | | | |
|-------|------------|--------|---|-----|-------------------------------|
| 70-72 | F85 | 406172 | 2 | .67 | BUSHING, rod to arm-plastic |
| 71 | 5400, 6400 | 406172 | 2 | .67 | BUSHING, rod to pedal-plastic |
| 73 | All A | 406172 | 2 | .67 | BUSHING, rod to pedal |

| | | | | | |
|-------|-----------------------|--------|---|-----|--------------------------------|
| 59-64 | Exc. F85, J88 (4.037) | 561102 | 1 | .46 | CLEVIS, b/crank rod to b/crank |
|-------|-----------------------|--------|---|-----|--------------------------------|

| | | | | | |
|-------|-----------------------|---------|---|------|---|
| 59-64 | Exc. F85, J88 (4.037) | 408162 | 3 | .10 | PIN, clevis |
| 61 | F85 | 1348717 | 1 | .10 | PIN, clutch release aux. shaft outer lever |
| 67-68 | Exc. F85 (4.662) | 395511 | 1 | .15 | PIN, rod to arm |
| 69-70 | Exc. F85 | 404175 | 1 | .41 | PIN, clutch rel. rod to arm |
| 64 | F85 V8, J88 (4.037) | 1351769 | 1 | .10 | RETAINER, upper rod to lever |
| 65 | V6 (4.037) | 1351769 | 1 | .10 | RETAINER, upper rod to lever |
| 66-69 | Exc. F85 (4.037) | 1351769 | 1 | .10 | RETAINER, clutch rel. rod to equalizer (hairpin type) |
| 67-70 | Exc. F85 (4.662) | 3817880 | 1 | .10 | RETAINER, clutch rel. rod to arm |
| 61-63 | F85 | 1348714 | 1 | 2.05 | ROD (clevis on one end) |
| 61-64 | Exc. F85, J88 | 579667 | 1 | 1.69 | ROD, pedal to bellcrank |
| 63-64 | Exc. F85, J88 | 587443 | 1 | 2.56 | ROD, pedal b/crank to clutch release b/crank |
| 64 | J88 | 385122 | 1 | 2.87 | ROD, clutch release upper |
| 64-65 | V6 | 1363433 | 1 | 2.05 | ROD, clutch release upper |
| 64-65 | F85 V8 (*1) | 385060 | 1 | 1.79 | ROD, clutch release upper |

(*1) NOTE: A 2nd type design 1964-F85 V8 & J88 clutch pedal linkage was introduced early in 1964 production. All 1st design parts have been superseded by 2nd type parts for service. When replacing any 1st design part it will be necessary to use all of the 2nd design parts in conjunction to make proper installation. 2nd design parts are listed in following Groups 0.787 lower rod & swivel, 0.795 extension, 0.846 extension, 0.852 equalizer and 0.854 upper rod.

| | | | | | |
|-------|---------------------------|---------|----|------|--|
| 66 | F85 | 385060 | 1 | 1.79 | ROD |
| 65-66 | Exc. F85 | 386426 | 1 | 2.72 | ROD |
| 67 | F85 | 396956 | 1 | 2.46 | ROD |
| 67-69 | Exc. F85 | 395567 | 1 | 6.10 | ROD, clutch release upper |
| 68-69 | F85 | 401080 | 1 | 3.59 | ROD |
| 70-72 | F85 | 406171 | 1 | 3.54 | RDD |
| 70 | 5400, 6400, 6600 P.B. | 408544 | 1 | 6.45 | ROD, clutch release upper |
| 70 | Exc. F85 power disc | 395567 | 1 | 6.10 | ROD, clutch release upper |
| 71 | 5400, 6400 | 482676 | 1 | 3.02 | ROD, pedal push |
| 73* | All X | 332516 | 1 | | ROD, clutch pedal push |
| 61-63 | F85 (8.934) | 455563 | 1 | .20 | SPRING RETAINER, rod to aux. shaft |
| 61-65 | F85 | 1348713 | 2 | .10 | SPRING WASHER, rod to aux. shaft & pedal arm |
| 66 | F85 3/S S.T. H.D. (4.037) | 3989434 | 2 | .10 | SPRING WASHER, upper rod to pedal |
| 61-63 | F85 | 838090 | 4 | .10 | WASHER, rod to aux. shaft & pedal arm (flat) |
| 67-69 | Exc. F85 (5.158) | 5454797 | 1 | .14 | WASHER, rod to arm |
| 68-71 | F85 (4.037) | 382105 | AR | .10 | WASHER, rod to equalizer or outer lever |
| 71-73 | S.T. exc. F85 (4.037) | 382105 | AR | .10 | WASHER, rod to outer lever or equalizer |

0.858 PLATE PKG., CLUTCH DRIVE PLATE COVER & PRESSURE

| | | | | | |
|-------|----|---------|---|-------|--|
| 64-65 | V6 | 1396798 | 1 | 75.75 | PLATE PKG. (inc. cover & plate, plate) |
|-------|----|---------|---|-------|--|

0.859 COVER & PRESSURE PLATE, CLUTCH

| | | | | | |
|-------|--|---------|---|-------|-----------------------------------|
| 50-60 | All | 581253 | 1 | 54.55 | COVER |
| 61-64 | Exc. F85, J88 | 583130 | 1 | 54.55 | COVER |
| 61-63 | F85 exc. J/Fire, Police, or Taxi | 1347564 | 1 | 30.35 | COVER |
| 62-63 | F85 J/Fire | 584983 | 1 | 48.10 | COVER |
| 63 | F85 Police | 584983 | 1 | 48.10 | COVER |
| 64 | F85 442, J88 Police or H.D. | 3841673 | 1 | 41.70 | COVER |
| 64-65 | V6 (0.858) | 1396798 | 1 | 75.75 | COVER |
| 64-65 | F85 V8, J88 exc. H.D. | 3991496 | 1 | 35.50 | COVER |
| 65 | F85 V8, J88 exc. V.C. | 3991496 | 1 | 35.50 | COVER |
| 65 | Exc. F85, J88 | 9772808 | 1 | 45.65 | COVER |
| 65-68 | F85 H.D. or 400 Eng. | 3884598 | 1 | 45.95 | COVER |
| 66 | All V.C., 400, 425 Eng. | 3884598 | 1 | 45.95 | COVER |
| 65-67 | 330 Eng. exc. V.C. or H.D. | 3991496 | 1 | 35.50 | COVER |
| 66-71 | L6 | 3992290 | 1 | 27.95 | COVER |
| 65-67 | V.C., 425 Eng. | 3884598 | 1 | 45.95 | COVER |
| 68 | Exc. F85 | 3884598 | 1 | 45.95 | COVER |
| 68 | 350 Eng. exc. O.A.I. or H.D. | 3991496 | 1 | 35.50 | COVER |
| 68-70 | 350 Eng. O.A.I. | 3886066 | 1 | 65.85 | COVER |
| 68-72 | F85 3/S | 231254 | 1 | 50.15 | COVER & PLATE (less driven plate) |
| 69 | 455 Eng. 2 BC exc. F85 | 3884598 | 1 | 45.95 | COVER |
| 69 | 400 Eng. O.A.I. | 405047 | 1 | 44.00 | COVER |
| 69 | 442 exc. O.A.I. | 3884598 | 1 | 45.95 | COVER |
| 69 | 350 Eng. exc. O.A.I. | 3991496 | 1 | 35.50 | COVER |
| 70 | F85 350 Eng. 2 BC | 3991496 | 1 | 35.50 | COVER |
| 70 | F85 Eng. 4 BC exc. O.A.I. | 3841673 | 1 | 41.70 | COVER |
| 70 | 4400 S.T. w/O.A.I. | 406690 | 1 | 61.10 | COVER |
| 70 | 4400, 5400, 6400, 6600 455 Eng. S.T. exc. O.A.I. | 3884598 | 1 | 45.95 | COVER |

| | | | | | |
|-------|--|---------|---|--------|--|
| 71-72 | F85 350 Eng. 2 BC | 3991496 | 1 | 35.50 | COVER |
| 71 | F85 350 Eng. 4 BC 4/S S.T. exc. H.D. Clutch | 3841673 | 1 | 41.70 | COVER |
| 71 | 4400 O.A.I. exc. H.D. Clutch | 406690 | 1 | 61.10 | COVER, w/pressure plate |
| 71 | 4400 H.D. Clutch | 408880 | 1 | 104.95 | COVER, w/driven plate |
| 71 | 4400 3/S exc. H.D. or O.A.I. | 3884598 | 1 | 45.95 | COVER |
| 71 | 5400, 6400 | 3991496 | 1 | 35.50 | COVER |
| 71 | 6600, 6800 | 3884598 | 1 | 45.95 | COVER |
| 72 | F85 350 Eng. 4 BC 4/S S.T. | 3841673 | 1 | 41.70 | COVER, w/drive plate |
| 72 | 442 Opt. & H.D. Clutch | 408880 | 1 | 104.95 | COVER, w/drive plate |
| 72 | O.A.I. | 406690 | 1 | 61.10 | COVER, w/drive plate |
| 72 | 455 Eng. exc. H.D. Clutch | 3884598 | 1 | 45.95 | COVER, w/drive plate |
| 72 | Irrig. Eng. | 3884598 | 1 | 45.95 | COVER, w/drive plate |
| 73 | All X, A 350 Eng. Opt. M15, M20 | 3841673 | 1 | 41.70 | COVER, w/pressure plate |
| 73 | All A 455 Eng. Opt. M15 | 3884598 | 1 | 45.95 | COVER, w/pressure plate |
| 73* | All X Opt. M38 | 3903466 | | | SEAL, clutch pedal push rod hole cover |

0.861 COVER ONLY, CLUTCH PRESSURE PLATE

| | | | | | |
|-------|----|---------|---|-------|-----------------------|
| 66-73 | L6 | 3821764 | 1 | 15.60 | COVER, pressure plate |
|-------|----|---------|---|-------|-----------------------|

0.862 BOLT, CLUTCH COVER TO FLYWHEEL

| | | | | | |
|-------|------------------|---------|---|-----|----------------------------------|
| 50-60 | 8 Cylinder | 574173 | 6 | .26 | BOLT (5/16" - 18 x 1") |
| 61-63 | All | 1353547 | 6 | .15 | BOLT (5/16" - 18 x 7/8" special) |
| 64 | F85 V6 | 838653 | 6 | .10 | BOLT (3/8" - 16 x 1") |
| 64 | F85, J88 (8.900) | 179839 | 6 | .06 | BOLT, clutch cover to flywheel |
| 64 | Exc. F85, J88 | 1353547 | 6 | .15 | BOLT (5/16" - 18 x 7/8" special) |
| 66-73 | All | 838653 | 6 | .10 | BOLT (3/8" - 16 x 1") |

0.863 PLATE, CLUTCH PRESSURE

| | | | | | |
|-------|-----|---------|---|-------|-----------------|
| 53-60 | All | 1437834 | 1 | 10.00 | PLATE |
| 66-73 | L6 | 3992287 | 1 | 10.65 | PLATE, pressure |

0.864 BOLT-SPRING, CLUTCH PRESSURE PLATE RETRACTING SPRING

| | | | | | |
|-------|---------------------------------|---------|---|-----|---|
| 66-73 | L6 | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 65-67 | V8 S.W. or V.C. | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 66-68 | 330, 350 Eng. H.D., 400 Eng. | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 66-69 | Exc. F85 | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 69 | 442 | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 70 | All | 3962058 | 3 | .15 | BOLT, retracting spring (5/16" - 18 x 7/8") |
| 66-73 | L6 | 3788605 | 3 | .10 | SPRING, plate retracting |
| 66-67 | V8 S.W. or V.C. | 3788605 | 3 | .10 | SPRING, plate retracting |
| 66-68 | 330, 350 Eng. H.D. | 3788605 | 3 | .10 | SPRING, plate retracting |
| 66-68 | 400 Eng. | 3788605 | 3 | .10 | SPRING, plate retracting |
| 66-69 | Exc. F85 | 3788605 | 3 | .10 | SPRING, plate retracting |
| 69 | 442 | 3788605 | 3 | .10 | SPRING, plate retracting |
| 70 | All | 3788605 | 3 | .10 | SPRING, plate retracting |

0.886 PLATE ASSY., CLUTCH DRIVEN

| | | | | | |
|-------|---|---------|---|-------|--------------------|
| 50-61 | Exc. F85 | 565059 | 1 | 40.15 | PLATE (11" dia.) |
| 61-62 | F85 Police & Taxi | 583064 | 1 | 47.25 | PLATE (10.5" dia.) |
| 61-63 | F85 exc. J/Fire | 1355747 | 1 | 32.95 | PLATE |
| 62-63 | F85 J/Fire | 584982 | 1 | 30.60 | PLATE (10" dia.) |
| 62-64 | Exc. F85, J88 | 380028 | 1 | 36.90 | PLATE (11" dia.) |
| 63 | F85 Taxi | 583064 | 1 | 47.25 | PLATE (10.5" dia.) |
| 64 | F85 V8, J88 | 544185 | 1 | 35.25 | PLATE |
| 64-73 | L6 | 3886126 | 1 | 19.50 | PLATE |
| 65 | Exc. F85, J88 | 391367 | 1 | 37.80 | PLATE |
| 65-67 | 330 Eng. exc. V.C. or H.D. | 544185 | 1 | 35.25 | PLATE |
| 65-67 | F85 V8, Police or Spec. Duty | 9779392 | 1 | 44.85 | PLATE |
| 65-67 | V.C. | 9779392 | 1 | 44.85 | PLATE |
| 66-68 | F85 400 Eng. | 9779392 | 1 | 44.85 | PLATE |
| 66-69 | Exc. F85 | 9779392 | 1 | 44.85 | PLATE |
| 68-69 | 350 Eng. exc. O.A.I. | 544185 | 1 | 35.25 | PLATE |
| 68-70 | 350 Eng. O.A.I. | 3886059 | 1 | 49.60 | PLATE |
| 69 | 442 | 9779392 | 1 | 44.85 | PLATE |
| 70 | 350 Eng. exc. O.A.I. | 544185 | 1 | 35.25 | PLATE |
| 70 | 4400, 5400, 6400, 6600 455 Eng. S.T. | 9779392 | 1 | 44.85 | PLATE |

| | | | | | |
|-------|--|---------|---|-------|-------------|
| 71 | 3200, 3600, 4200, 4800 3/S S.T. | 544185 | 1 | 35.25 | PLATE |
| 71-72 | F85 350 Eng. 4/S S.T. .. | 482035 | 1 | 34.70 | PLATE |
| 71 | 4400 H.D. Clutch | 408879 | 2 | 50.05 | PLATE |
| 71 | 4400 4/S S.T. exc. H.D. Clutch or O.A.I. | 409002 | 1 | 44.70 | PLATE |
| 71 | 442 3/S S.T. | 9779392 | 1 | 44.85 | PLATE |
| 71 | 4400 S.T. O.A.I. | 409681 | 1 | 44.70 | PLATE |
| 71 | 5400, 6400 | 544185 | 1 | 35.25 | PLATE |
| 71 | 6600, 6800 | 9779392 | 1 | 44.85 | PLATE |
| 72 | F85 4/S S.T. 442 Opt. exc. O.A.I. or H.D. Clutch | 409002 | 1 | 44.70 | PLATE |
| 72 | F85 455 Eng. 4 BC S.T. O.A.I. exc. H.D. Clutch .. | 409681 | 1 | 44.70 | PLATE |
| 72 | 442 Opt. & H.D. Clutch .. | 408879 | 2 | 50.05 | PLATE |
| 72 | F85, 5400, 6400 35D Eng. 3/S S.T. | 544185 | 1 | 35.25 | PLATE |
| 72-73 | Irrg. Eng. | 9779392 | 1 | 44.85 | PLATE |
| 73 | 350 Eng. 3/S S.T. | 544185 | 1 | 35.25 | PLATE |
| 73 | All A 350 Eng. 4/S S.T. .. | 482035 | 1 | 34.70 | PLATE |
| 73 | All A 455 Eng. 4/S S.T. .. | 409002 | 1 | 44.70 | PLATE |

