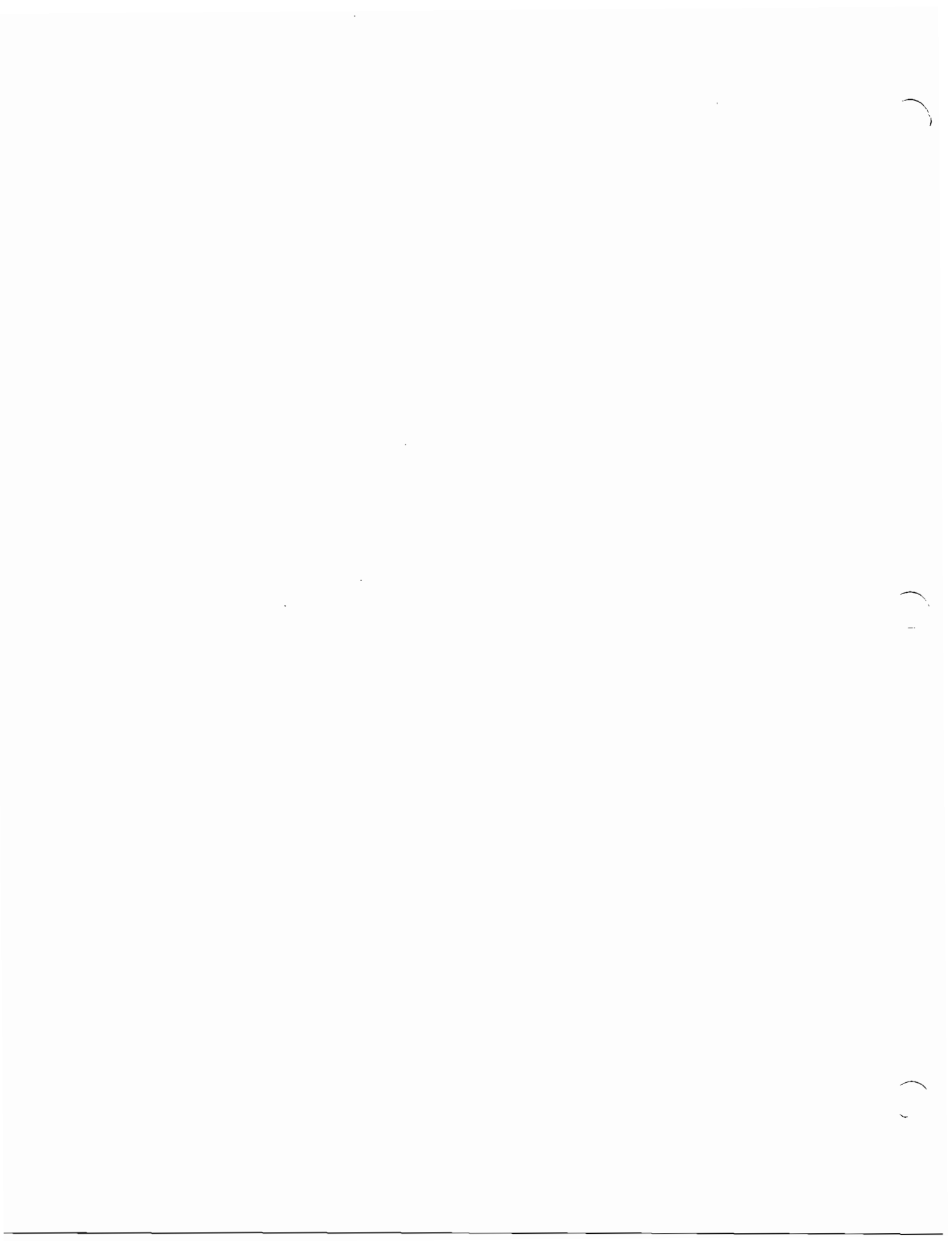


GROUP 6.000

FRONT SUSPENSION  
STEERING AND CONNECTING LINK

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## 6.020 KNUCKLE ASSY., STEERING

61	Exc. F85	581592	RH	22.70	KNUCKLE
61-63	F85	580350	RH	16.75	KNUCKLE (w/nut)
61-63	F85	580351	LH	16.75	KNUCKLE (w/nut)
62	Exc. F85	584698	2	24.10	KNUCKLE (w/nut)
63-64	Exc. F85, J88	384932	RH	26.40	KNUCKLE (w/nut)
63-64	Exc. F85, J88	384933	LH	26.40	KNUCKLE (w/nut)
64	J88	383578	2	23.05	KNUCKLE (w/nut)
65	Exc. F85, J88 (*2)	388788	RH	29.45	KNUCKLE (w/nut)
65	Exc. F85, J88 (*2)	388789	LH	29.45	KNUCKLE (w/nut)
64-66	F85	385091	2	21.10	KNUCKLE (less nut)
65-66	5200	388790	RH	27.70	KNUCKLE (w/nut)
65-66	5200	388791	LH	27.70	KNUCKLE (w/nut)
65-69	Drum Brakes exc. F85, Tor. or 1966-5200 (*1) (*3)	390696	RH	29.65	KNUCKLE (less nut)
65-69	Drum Brakes exc. F85, Tor. or 1966-5200 (*1) (*3)	390697	LH	29.65	KNUCKLE (less nut)
66-68	Tor. Drum Brakes	390382	RH	39.80	KNUCKLE (less nut)
66-68	Tor. Drum Brakes	390383	LH	39.80	KNUCKLE (less nut)
67-69	F85 Drum Brakes exc. Canadian	407017	2	27.95	KNUCKLE (less nut)
67-69	F85 Disc Brakes or 15" x 7 Chrome Wh.	405982	2	21.95	KNUCKLE (less nut)
67	5200 Drum Brakes	390696	RH	29.65	KNUCKLE (less nut)
67	5200 Drum Brakes	390697	LH	29.65	KNUCKLE (less nut)
67-70	Disc Brakes exc. F85 or Tor.	396460	RH	27.05	KNUCKLE (less nut)
67-70	Disc Brakes exc. F85 or Tor.	396461	LH	29.50	KNUCKLE (less nut)
67-68	Tor. Disc Brakes	396600	RH	45.60	KNUCKLE (less nut)
67-68	Tor. Disc Brakes	396601	LH	45.60	KNUCKLE (less nut)
68-69	Canadian F85 exc. Disc	1383958	2	21.00	KNUCKLE (less nut)
69	Tor. Drum Brakes	401014	RH	39.80	KNUCKLE (less nut)
69	Tor. Drum Brakes	401015	LH	39.80	KNUCKLE (less nut)
69-70	Tor. Disc Brakes	404376	RH	45.60	KNUCKLE (less nut)
69-70	Tor. Disc Brakes	404377	LH	45.60	KNUCKLE (less nut)
70-72	F85 Disc Brakes	405982	2	21.95	KNUCKLE (less nut)
70-71	F85 exc. Disc Brake or O.A.I.	407017	2	27.95	KNUCKLE (less nut)
70-71	3200, 3600, 4400 O.A.I. exc. Disc	405982	2	21.95	KNUCKLE
70	5400, 6400, 6600, exc. Disc Brakes	390696	RH	29.65	KNUCKLE (less nut)
70	5400, 6400, 6600, exc. Disc Brakes	390697	LH	29.65	KNUCKLE (less nut)
71-72	Exc. F85 or Tor.	3961262	RH	39.45	KNUCKLE (less nut)
71-72	Exc. F85 or Tor.	3961261	LH	39.45	KNUCKLE (less nut)
71-72	Tor.	407144	RH	50.55	KNUCKLE
71-72	Tor.	407145	LH	50.55	KNUCKLE
72	O.A.I. exc. P. Disc	405982	2	21.95	KNUCKLE (less nut)
72	F85 exc. Disc or O.A.I.	407017	2	27.95	KNUCKLE

(\*1) NOTE When replacing 1966 1st type production knuckles which used  $\frac{19}{16}$ "-20 nut, the following 2nd type attaching parts must be installed. 378137 R.H. and 388861 L.H. ( $\frac{3}{4}$ "-20) nuts, 388863 retainer and 390741 washers.

(\*2) 1965 1st type-part No. 386038 or 386039 stamped on knuckle. Use with 1st type brake drums & bearings.

(\*3) 1965 2nd type-part No. 390696 or 390697 stamped on knuckle. Use with 2nd type brake drums, plain arms & bearings. See notes in group 5.809 & 6.311.

## 6.022 NUT-RETAINER, STEERING KNUCKLE

39-56	All	378137	RH	.36	NUT ( $\frac{3}{4}$ "-20)
57-61	Exc. F85	1319138	RH	.46	NUT
57-61	Exc. F85	1319139	LH	.46	NUT
61-63	F85	579120	RH	.30	NUT
61-63	F85	579121	LH	.30	NUT
62	Exc. F85	584691	LH	.36	NUT
62-64	Exc. F85, J88	584690	RH	.36	NUT
64	F85, J88	378137	2	.36	NUT
63-64	Exc. F85, J88	384515	LH	.67	NUT
65-66	Police exc. F85 (*1)	584690	RH	.36	NUT ( $\frac{19}{16}$ "-20)
65-66	Police exc. F85 (*1)	384515	LH	.67	NUT ( $\frac{19}{16}$ "-20)
65-68	F85	378137	2	.36	NUT ( $\frac{3}{4}$ "-20)
65-70	Exc. F85 or Tor. (*2)	378137	RH	.36	NUT ( $\frac{3}{4}$ "-20)
65-70	Exc. F85 or Tor. (5.829) (*2)	388861	LH	.82	NUT ( $\frac{3}{4}$ "-20)

71	Exc. JLG Opt.	378137	2	.36	NUT
72	F85	378137	2	.36	NUT (3/4"-20)
72	Tor. exc. JLG Opt.	378137	2	.36	NUT (3/4"-20)
63-64	Exc. F85, J88	587718	LH	.10	RETAINER, nut (wire)
65-66	Police exc. F85 (*1)	587718	1	.10	RETAINER, L.H. nut (wire)
65-70	Exc. F85 or Tor. (5.830)				
	(*2)	388863	1	.15	RETAINER, L.H. nut (wire)
	(*1)	1966 1st type.			
	(*2)	1966 2nd type.			

### 6.038 GASKET- O RING, FRONT BRAKE GREASE

61-64	F85, J88	579092	2	.10	GASKET, oil deflector (1 29/32" I.D.)
61-70	Exc. F85, Tor. or 1966-5200	579693	2	.10	GASKET
65	1st Type exc. D88 or Delta Police	579092	2	.10	GASKET, oil deflector (1 29/32" I.D.)
71-72	Exc. F85 or Tor.	3966202	2	.10	GASKET
66-68	Tor. exc. Disc Brakes	390576	2	.41	O RING, backing plate to knuckle

### 6.055 SHAFT PKG.-SHAFT-BOLT-VALVE, FRONT DRIVE

66-72	Tor. (*6)	7808130	RH	274.20	SHAFT PKG., outer (complete w/shaft, inner & outer joints) (inc. adapter pkg. for 1966 1st type)
66-72	Tor. (*2) (*6)	7807559	LH	260.85	SHAFT PKG., outer (complete w/shaft & joints) (inc. adapter pkg. for 1966 1st type)
66-67	Tor. (*1)	5698164	RH	109.55	SHAFT, axle (outer-w/damper - 19.883")
66-67	Tor. (*1)	5696198	LH	34.70	SHAFT, axle (outer)
66-67	Tor. (*1)	7801040	RH	167.10	SHAFT, axle (outer-less outboard joint)
66-67	Tor. (*1)	7801039	LH	161.85	SHAFT, axle (outer-less outboard joint)
67-72	Tor. (*2)	7805327	RH	128.70	SHAFT, axle (outer-w/damper -19.883")
67-72	Tor.	7805325	LH	38.00	SHAFT, axle (outer)
66-67	Tor. (*1)	390816	RH	51.30	SHAFT, output (inner-w/brg., ret., support & slinger)
66-67	Tor. (*1)	390791	LH	26.95	SHAFT, output (inner)
67	Tor. (*2)	394776	RH	54.40	SHAFT, output (inner) (w/brg., ret., supt. & slinger)
67	Tor. (*2)	394779	LH	29.40	SHAFT, output (inner)
66-67	Tor. (*1) (*4)	230630	RH	54.40	SHAFT, output (inner-w/brg. retainer, support & slinger)
66-67	Tor. (*1) (*4)	230629	LH	26.71	SHAFT, output (inner)
67-68	Tor. (*2) (*5)	397489	RH	50.95	SHAFT, output (inner-w/brg., ret., supt. & slinger)
67-72	Tor. (*2) (*5)	397473	LH	29.40	SHAFT, output (inner)
69-72	Tor.	403708	RH	59.80	SHAFT, output (inner-w/brg. ret., supt. & slinger)
67-72	Tor.	394777	12	.20	BOLT, RH inner to RH outer axle
66-67	Tor.	391964	1	.46	VALVE, lube relief (in L.H. diff. output shaft)
	(*1)	1967 1st type-round type.			
	(*2)	1967 2nd type triangular type.			
	(*4)	NOTE These shafts to be used on 1966-67 models if conversion package 230627 listed in 5.504 has been previously installed. See Dealer Information Bulletin 68-1-23.			
	(*5)	NOTE These shafts to be used on 1967 model if conversion package 230626 has been previously installed. See Dealer Information bulletin 68-1-23.			
	(*6)	NOTE Also order 1-403193 Seal.			

### 6.056 BEARING-BOLT-BRACE-RETAINER-SCREW-SLINGER-SUPPORT-WASHER, FRONT DRIVE AXLE SHAFT

66-67	Tor. (5.855)	907664	RH	9.15	BEARING, output shaft
68-70	Tor. (5.855)	907677	RH	15.65	BEARING, output shaft
66-67	Tor. 1st type (*1)	390820	12	.10	BOLT, inner to outer shaft
67-72	Tor. 2nd Type (*2) (6.055)	394777	12	.20	BOLT, inner to outer shaft
68-72	Tor. (8.900)	9413313	1	.25	BOLT, L.H. output shaft to gear
66-67	Tor.	390819	1	1.18	BRACE, shaft to final drive
68	Tor.	397480	1	.56	BRACE, shaft to final drive
66-67	Tor.	389125	RH	.41	RETAINER, output shaft
68-72	Tor.	397474	RH	.51	RETAINER, output shaft
68-72	Tor.	405983	LH	1.80	RETAINER, output shaft
66-72	Tor.	390494	2	.30	SCREW & WASHER, support to eng.
66-67	Tor.	389126	1	.77	SLINGER, inner axle shaft grease
68-72	Tor.	397479	RH	.92	SLINGER, inner shaft grease
66-67	Tor.	390992	1	2.97	SUPPORT, shaft to eng.
68-72	Tor.	397478	RH	5.35	SUPPORT, inner shaft to eng.
66-72	Tor. (8.931)	9423406	12	.05	WASHER, inner to outer shaft bolt
	(*1)	1967 1st type-round type.			
	(*2)	1967 2nd type-triangular type.			
	(*3)	1967-2nd type.			

### 6.060 HOUSING-JOINT ASSY.-LUBRICANT-RING-SPIDER, FRONT DRIVE AXLE

67-72	Tor. (*2)	7804386	2	91.10	HOUSING PKG., in board (w/cup & "O" rings)
66-72	Tor.	7808580	2	136.50	JOINT PKG., outboard (complete)

66-72	Tor. (8.800)	1050802	AR	4.41	LUBRICANT, joint inboard & outboard (22 oz. can)
67-72	Tor. (*2)	5694379	4	.82	RING, spider retg.
67-72	Tor. (*2)	5698263	2	59.25	SPIDER, inboard (complete)

(\*1) 1967 1st type-round type.  
 (\*2) 1967 2nd type-triangular type.

### 6.061 CLAMP-CUP-O RING-RING-SEAL KIT, FRONT DRIVE OUTER AXLE SHAFT

66-72	Tor.	7800851	2	2.26	CLAMP, outboard joint seal
66-72	Tor.	7800852	4	1.90	CLAMP, outer seals to axle
66-67	Tor. 1st type (*1)	5696201	2	1.74	CUP, inboard joint retaining
67-68	Tor. 2nd type (*2)	5699184	2	4.10	CUP, inboard housing retg.
69-72	Tor.	7806647	2	4.36	CUP, inboard housing retg.
66-67	Tor. 1st type (*1)	5696202	2	2.26	"O" RING, inboard seal-inner (7/64" x 4 3/16" I.D.)
66-67	Tor. 1st type (*1)	5696214	2	2.26	"O" RING, inboard seal-outer (7/16" x 4 1/2" I.D.)
67	Tor. 2nd Type (*2)	5699183	2	1.95	"O" RING, inboard housing cup (7/64" x 4 3/4" I.D.)
67	Tor. 2nd type (*2)	5699418	2	2.61	"O" RING, inboard housing adapter (7/64" x 4 1/4" I.D.)
67-72	Tor. 3rd type	7801799	2	1.95	"O" RING, inboard housing cup (inner-3/64" x 4 3/4" I.D.)
67-72	Tor. 3rd type	7801800	2	1.33	"O" RING, inboard housing & retainer (outer-3/64" x 4 1/16" I.D.)
66-68	Tor.	5697541	2	3.18	RING, outer outboard reinf. (3 1/2")
66-68	Tor.	5697575	2	2.15	RING, outer outboard reinf. (2 1/2")
66-67	Tor. (*1)	7800667	2	18.10	SEAL KIT, inboard (inc. seal, ring & clamp)
66-72	Tor.	7800666	2	21.20	SEAL KIT, outboard (inc. seal, clamps & rings)
67-72	Tor. (*2)	7802092	2	21.40	SEAL KIT, inboard housing (inc. "O" ring, clamp & seal)

(\*1) 1967 1st type-round type.  
 (\*2) 1967 2nd type-triangular type.

### 6.063 NUT-PIN-WASHER, FRONT AXLE SHAFT HUB

66-72	Tor.	389791	2	1.03	NUT, shaft hub
66-72	Tor. (8.938)	119210	2	.05	PIN, cotter (5/32" x 1 5/8")
66-72	Tor.	389790	2	.41	WASHER, shaft hub

### 6.103 ARM, STEERING KNUCKLE

59	Exc. S.W.	574523	LH	8.05	ARM
61-62	P.S. exc. F85	579038	RH	7.45	ARM
61-62	P.S. exc. F85	579039	LH	7.45	ARM
62	F85 P.S. 2nd Type	582852	RH	5.85	ARM (stamped 582852)
62	F85 P.S. 2nd Type	582853	LH	5.85	ARM (stamped 582853)
63	F85 exc. P.S.	588356	RH	6.90	ARM
63	F85 P.S.	588358	RH	6.75	ARM
63-64	Exc. P.S., F85 or J88	586716	RH	8.80	ARM
63-64	Exc. P.S., F85 or J88	586717	LH	8.80	ARM
63-64	P.S. exc. F85 or J88	586718	RH	7.90	ARM
63-64	P.S. exc. F85, J88	586719	LH	7.90	ARM
64	J88 P.S.	381498	RH	8.40	ARM
64	J88 P.S.	381499	LH	8.40	ARM
64-66	F85	383806	RH	5.95	ARM
64-66	F85	383807	LH	5.95	ARM
65-66	5200 P.S. (*6)	391574	RH	13.55	ARM
65-66	5200 P.S. (*6)	391575	LH	13.55	ARM
65-66	5200 M.S. (*1) (*7)	391572	RH	13.50	ARM (stmpd. 391570-1)
65-66	5200 M.S. (*1) (*7)	391573	LH	13.50	ARM (stmpd. 391570-1)
65-66	M.S. exc. F85, 5200	386150	RH	14.30	ARM
65-66	M.S. exc. F85, 5200	386151	LH	14.30	ARM
65-70	P.S. exc. F85, Tor. (*2)				
	(*5)	391566	RH	13.80	ARM
65-70	P.S. exc. F85, Tor. (*3)				
	(*5)	391567	LH	13.80	ARM
67-70	F85	3894488	RH	4.77	ARM
67-70	F85	3894487	LH	4.77	ARM
67-70	M.S. exc. F85	393164	RH	10.00	ARM
67-70	M.S. exc. F85	393165	LH	10.00	ARM
71-72	F85	408604	RH	6.75	ARM
71-72	F85	408605	LH	6.75	ARM

(\*1) NOTE When replacing original production arms which were stamped 386376 and 386377 must be replaced in pairs.

(\*2) NOTE When replacing 1965 386152 RH arm w/391566 also use 1-391567 LH arm.

(\*3) NOTE When replacing 1965 386153 LH arm w/391567 also use 1-391566 RH arm.

(\*5) NOTE These are 1965 2nd type arms which replace original production arms 386152 and 386153.

(Part Nos. are stamped on both 1st & 2nd type arms for identification.) 2nd type arms must be used in pairs with 1st type steering knuckles, brake drums and wheel bearings.

(\*6) NOTE When replacing original production type arms on 1965-J88 models which do not have part No. 391574 and 391575 stamped on arms, these must be replaced in pairs. See Dealer Technical Bulletin 65-W-37A.

(\*7)NOTE-When replacing original production arms which were stamped 386376 & 386377 must be replaced in pairs.

### 6.104 BOLT-NUT-PLATE-WASHER, STEERING ARM & BACKING PLATE TO KNUCKLE

57-60	All (5.002)	569347	4	.25	BOLT (7/16"-20 x 1 3/8")
58-60	All (5.002)	572969	4	.46	BOLT (1/2"-20 x 2 3/4")
61-63	Exc. F85 (5.002)	579197	4	.46	BOLT (1/2"-20 x 2 5/8")
61-63	Exc. F85 (5.002)	582089	2	.46	BOLT (9/16"-28 x 2 1/2")
64	F85, J88 (8.900)	454947	2	.15	BOLT (7/16"-14 x 2 1/4")
64	F85, J88 (8.900)	454948	2	.25	BOLT (7/16"-14 x 2 1/2")
64	Exc. F85, J88 (8.900)	9411930	4	.30	BOLT (1/2"-13 x 2 5/8")
65-69	Drum exc. F85 or Tor. (5.002)	389234	4	.72	8OLT (9/16"-12 x 2 7/8")
66	F85 (8.900)	454947	2	.15	BOLT (7/16"-14 x 2 1/4")
66	F85 (8.900)	454948	2	.25	BOLT (7/16"-14 x 2 1/2")
61-72	F85, 5200 (8.900)	9423879	2	.36	BOLT (1/2"-20 x 2 5/8")
65-66	Exc. F85, 5200 or Tor. (5.002)	582089	2	.46	BOLT (9/16"-18 x 2 1/2")
66-69	Tor. (8.900)	454998	8	.10	BOLT, front brake to strg knuckle
65-69	Drum Brakes exc. F85, Tor. (5.002)	3B9234	4	.72	BOLT (lower-9/16"-12 x 2 7/8")
67-68	F85 Drum Brakes exc. 1968 H.D. (5.002)	1385922	2	.46	BOLT (1/2"-20 x 2 19/32")
67-6B	F85 Disc Brakes (5.002)	1381744	2	.56	BOLT, adapter brkt. to knuckle (9/8"-18 x 7/8")
67-69	Disc Brakes exc. F85 or Tor. (5.002)	396886	4	.87	BOLT, strg. arm to knuckle (9/14"-12 x 3")
67-68	Drum Brakes exc. F85 (5.002)	582089	2	.46	BOLT (upper-9/16"-18 x 2 1/2")
69	Exc. F85 or Disc (8.900)	9422268	2	.46	BOLT, bracket to knuckle (9/16"-18 x 2 1/2")
70	5400, 6400, 6600 Drum	9422268	2	.46	BOLT, bracket to knuckle (9/16"-18 x 2 1/2")
70	Exc. F85 or Tor. (5.002)	396886	4	.87	BOLT, bracket adapter & strg. arm to knuckle (9/16"-12 x 3")
65-70	Exc. F85 or Tor. (8.917)	9422303	4	.30	NUT (9/16"-13)
69-72	F85 (8.917)	9422302	4	.15	NUT, brkt. & strg. arm to knuckle (1/2"-20)
63-66	F85, 5200 (5.002)	381697	2	.10	PLATE, bolt lock
61-66	Exc. F85 & 5200 (5.002)	579291	2	.08	PLATE, bolt lock
67	F85 Drum Brakes (5.002)	3B1697	2	.10	PLATE, bolt lock
67-68	Drum Brakes exc. F85 (5.002)	579291	2	.08	PLATE, bolt lock
65-67	Drum Brakes exc. F85 or Tor. (5.002)	389139	4	.10	WASHER, bolt (flat)
68-69	Exc. F85 & Tor.	389139	4	.10	WASHER, bolt (flat)

### 6.163 RETAINER, UPPER CONTROL ARM BUSHING

65-66	F85	3710586	4	.15	RETAINER, upper control arm bushing
71-72	Exc. F85 or Tor.	3983086	4	.10	RETAINER, upper control arm bushing

### 6.164 BALL JOINT PKG.-BUSHING ASSY.-SHAFT PKG., UPPER CONTROL ARM SHAFT

61-62	F85	1360263	2	10.00	BALL JOINT PKG.
62	Exc. F85	380295	2	9.75	BALL JOINT PKG.
63-64	Exc. F85	380297	2	10.35	BALL JOINT PKG.
65-66	Exc. F85 or Tor.	390182	RH	10.45	BALL JOINT PKG.
65-66	Exc. F85 or Tor.	390183	LH	10.45	BALL JOINT PKG.
64-72	F85	383929	2	10.90	BALL JOINT PKG.
66-70	Tor.	393367	2	10.60	8ALL JOINT PKG.
67-70	Exc. F85 or Tor.	402460	RH	10.75	BALL JOINT PKG.
67-70	Exc. F85 or Tor.	402461	LH	10.75	8ALL JOINT PKG.
71-72	Exc. F85 or Tor.	3986009	2	6.40	BALL JOINT PKG., upper control arm
71-72	Tor.	231244	2	10.15	BALL JOINT PKG.
55-60	All	579994	4	1.44	BUSHING, upper cont. arm shaft
61-63	F85	5674527	4	1.33	BUSHING, upper cont. arm shaft
61-63	Exc. F85	5675062	4	5.95	BUSHING, upper cont. arm shaft
64	F85	3B2980	4	1.90	BUSHING, upper cont. arm shaft
64	Exc. F85	38B213	2	3.43	BUSHING PKG., upper cont. arm shaft
65-70	Exc. F85 or Tor.	390407	2	4.05	BUSHING PKG., upper cont. arm shaft
65-72	F85	401267	4	1.18	BUSHING
66	Tor.	390220	4	3.18	BUSHING, upper cont. arm shaft
67-72	Tor.	402116	4	2.97	BUSHING, upper cont. arm shaft
71-72	Exc. F85 or Tor.	3975588	4	1.33	BUSHING
71-72	Exc. F85 or Tor.	3986036	2	10.30	SHAFT PKG., frt. wh. upper cont. arm

### 6.166 PLUG-SEAL, FRONT WHEEL LOWER CONTROL ARM BUSHING

62	Exc. F85	5677162	4	.51	PLUG, ball joint-Saginaw
65-69	Exc. F85 or Tor.	5677162	4	.51	PLUG, ball joint-Saginaw
61-63	F85	579142	4	.20	SEAL (inner)

### 6.168 ARM ASSY., FRONT WHEEL UPPER CONTROL ARM

59-60	All	575126	RH	26.55	ARM ASSY. (w/shaft)
59-60	All	575127	LH	26.55	ARM ASSY. (w/shaft)
61	Exc. F85	579028	RH	28.60	ARM ASSY. (w/shaft)
61	Exc. F85	579029	LH	28.60	ARM ASSY. (w/shaft)
61-63	F85	588444	2	16.85	ARM ASSY. (w/shaft)
62	Exc. F85	584062	RH	30.55	ARM ASSY. (w/shaft)
62	Exc. F85	584063	LH	30.55	ARM ASSY. (w/shaft)
63	Exc. F85	586816	RH	31.55	ARM ASSY. (w/shaft)
63	Exc. F85	586817	LH	31.55	ARM ASSY. (w/shaft)
64	F85	382970	RH	26.15	ARM ASSY. (w/shaft)
64	F85	382971	LH	26.15	ARM ASSY. (w/shaft)
64	Exc. F85	386460	RH	27.45	ARM ASSY. (w/shaft)
64	Exc. F85	386461	LH	27.45	ARM ASSY. (w/shaft)
65	Exc. F85	385218	RH	30.35	ARM ASSY. (w/shaft)
65	Exc. F85	385219	LH	30.35	ARM ASSY. (w/shaft)
65-70	F85	402934	RH	30.10	ARM ASSY. (w/shaft)
65-70	F85	402935	LH	30.10	ARM ASSY. (w/shaft)
66	Exc. F85 or Tor.	393250	RH	48.60	ARM ASSY. (w/shaft)
66	Exc. F85 or Tor.	393251	LH	48.60	ARM ASSY. (w/shaft)
66-70	Tor.	404488	RH	24.80	ARM ASSY. (less shaft)
66-70	Tor.	404489	LH	23.95	ARM ASSY. (less shaft)
67-70	Exc. F85 or Tor.	402456	RH	30.95	ARM ASSY. (w/shaft)
67-70	Exc. F85 or Tor.	402457	LH	30.95	ARM ASSY. (w/shaft)
71-72	F85	404124	RH	29.80	ARM ASSY. (less shaft)
71-72	F85	404125	LH	29.80	ARM ASSY. (less shaft)
71-72	Exc. F85 or Tor.	3964828	RH	25.50	ARM ASSY. (w/shaft)
71-72	Exc. F85 or Tor.	3964827	LH	25.50	ARM ASSY. (w/shaft)
71-72	Tor.	407788	RH	24.55	ARM ASSY. (w/shaft)
71-72	Tor.	407789	LH	24.55	ARM ASSY. (w/shaft)
73*	All B, C	325831	LH		ARM
73*	All E	412296	RH		ARM
73*	All E	412297	LH		ARM

### 6.168 ARM ASSY., FRONT WHEEL LOWER CONTROL

60	All	577802	RH	37.40	ARM ASSY. (w/spring seat)
60	All	577803	LH	37.40	ARM ASSY. (w/spring seat)
61	Exc. F85	579012	RH	46.30	ARM ASSY. (w/shaft & bushing)
61	Exc. F85	579013	LH	46.30	ARM ASSY. (w/shaft & bushing)
61-63	F85	585778	RH	18.90	ARM ASSY.
61-63	F85	585779	LH	18.90	ARM ASSY.
62	Exc. F85	584066	RH	49.80	ARM ASSY. (w/shaft & bushing)
62	Exc. F85	584067	LH	49.80	ARM ASSY. (w/shaft & bushing)
63-64	Exc. F85	383500	RH	41.35	ARM ASSY. (complete)
63-64	Exc. F85	383501	LH	41.35	ARM ASSY. (complete)
64-68	F85 exc. Canadian	402038	RH	27.95	ARM (w/ball joint)
64-68	F85 exc. Canadian	402039	LH	27.95	ARM (w/ball joint)
65-70	Exc. F85 or Tor.	402080	RH	36.65	ARM (less shaft)
65-70	Exc. F85 or Tor.	402081	LH	36.65	ARM (less shaft)
66-70	Tor.	404490	RH	70.85	ARM (complete)
66-70	Tor.	404491	LH	70.85	ARM (complete)
68-69	Canadian F85	3990510	RH	21.70	ARM (w/ball joint)
68-69	Canadian F85	3990509	LH	21.70	ARM (w/ball joint)
69-70	F85 exc. Canadian	402964	RH	30.45	ARM (w/ball joint)
69-70	F85 exc. Canadian	402965	LH	30.45	ARM (w/ball joint)
71-72	F85	402964	RH	30.45	ARM (w/ball joint)
71-72	F85	402965	LH	30.45	ARM (w/ball joint)
71-72	Exc. F85 or Tor.	3964062	RH	27.90	ARM
71-72	Exc. F85 or Tor.	3964061	LH	27.90	ARM
71-72	Tor.	407786	RH	74.40	ARM
71-72	Tor.	407787	LH	74.40	ARM
73*	All X exc. Opt. JL2	330282	RH		ARM
73*	All X exc. Opt. JL2	330281	LH		ARM
73*	All X Opt. JL2	330284	RH		ARM
73*	All X Opt. JL2	330283	LH		ARM
73*	All B, C	325833	LH		ARM
73*	All B, C	325834	RH		ARM

### 6.169 BOLT-NUT-RETAINER, FRONT WHEEL LOWER CONTROL ARM & SHAFT

61-62	1st Type exc. F85 (8.900)	427562	4	.15	BOLT, bushing ret. (3/8"-24 x 1 1/4")
62-63	2nd Type exc. F85	587927	4	.15	BOLT, bushing ret. (7/16"-24 x 1 1/4")

64-71	F85 (8.900)	9421430	4	.36	BOLT, arm to brkt or frame
64	Exc. F85 (8.900)	453719	4	.10	BOLT, bushing ret. (7/16"-20 x 1/4")
66-72	Tor. (8.900)	9421431	4	.36	BOLT, arm to frame brkt. (1/2"-13 x 4")
65-70	Exc. Tor. (8.900)	9421430	4	.36	BOLT, arm to frame or bracket
71	Exc. F85 or Tor.	479352	4	.41	BOLT, lwr. arm to frame brkt. (9/16"-12 x 4")
65-72	All (8.917)	9422301	4	.10	NUT, arm to bracket bolt
69-70	F85 (8.915)	9427880	2	.25	NUT, lwr. arm to strg. knuckle
61-64	Exc. F85	587926	4	.41	RETAINER, bushing (steel cup)
	(*1) 1969 1st type used on 1st 7500 cars.				
	(*2) 1969 2nd type used after 7500 cars.				

### 6.170 BUSHING-BUSHING PKG.-SHAFT, FRONT WHEEL LOWER CONTROL ARM

61-62	Exc. F85 (*2)	381789	2	3.90	BUSHING PKG. (frt.)
	(*2) 1962 1st type-attaching bolts 7/16"-24 x 1/4"				
61-63	F85	5677836	4	2.00	BUSHING (frt.)
	(*3) 1962 2nd type-attaching bolts 7/16"-24 x 1/4"				
62-63	Exc. F85 (*3)	388205	2	4.10	BUSHING PKG. (frt.)
64	Exc. F85	388214	2	4.10	BUSHING PKG. (frt.)
64-65	F85	382740	2	1.74	BUSHING (front)
65-70	Exc. F85 or Tor.	382740	2	1.74	BUSHING (front)
66-68	F85	391016	2	1.69	BUSHING (front)
66-72	Tor.	402109	4	3.43	BUSHING (frt.)
69	F85 (*1)	391016	2	1.69	BUSHING (front)
	(*1) 1969 1st type used on 1st 7500 cars.				
69-72	F85	9778357	2	1.64	BUSHING PKG. (frt.)
71-72	Exc. F85 or Tor.	3993676	2	2.51	BUSHING (front)
64-65	F85	382741	2	1.85	BUSHING (rear)
65-70	Exc. F85 or Tor.	382741	2	1.85	BUSHING (rear)
66-68	F85	392826	2	1.90	BUSHING (rear)
69-72	F85	9792687	2	2.61	BUSHING (rear-oblong)
71-72	Exc. F85 or Tor.	3993677	2	2.51	BUSHING (rear)
49-60	All	576005	2	6.45	SHAFT
61-63	F85	581345	2	7.60	SHAFT

### 6.172 BOLT-NUT, FRONT WHEEL LOWER CONTROL ARM SHAFT TO FRAME

63-64	Exc. F85	3707480	8	.15	BOLT
64	F85 (8.900)	9421430	4	.36	BOLT (1/2"-13 x 3/4")
65	All (8.900)	9421430	4	.36	BOLT (1/2"-13 x 3/4")
63-64	Exc. F85 (8.917)	9422300	8	.10	NUT (7/16"-20 special)

### 6.174 BALL JOINT-FITTING-LUBRICANT-NUT-PLUG-SEAL-SEAL PKG., FRONT WHEEL LOWER CONTROL ARM

57-58	All	577207	LH	16.45	BALL JOINT UNIT (w/bolts & nuts)
59	All	577210	RH	16.45	BALL JOINT UNIT (w/bolts & nuts)
59	All	577211	LH	16.45	BALL JOINT UNIT (w/bolts & nuts)
60	All	578124	RH	16.45	BALL JOINT UNIT (w/bolts & nuts)
60	All	578125	LH	16.45	BALL JOINT UNIT (w/bolts & nuts)
61	Exc. F85	5B6712	2	18.20	BALL JOINT UNIT (w/bolts)
61-63	F85	1396309	2	6.80	BALL JOINT UNIT
62	Exc. F85	586715	2	19.25	BALL JOINT UNIT (w/bolts)
64-69	F85 exc. 1968 & 69				
	Canadian	5693552	2	8.65	BALL JOINT (.008" O.S.)
63-70	Exc. F85 or Tor.	5693464	2	18.25	BALL JOINT
66-70	Tor.	393371	2	19.40	BALL JOINT
68-69	Canadian F85	3875067	2	9.30	BALL JOINT
70-72	F85	5693552	2	8.65	BALL JOINT (.008 O.S.)
71-72	5400, 6400, 6600, 6800, 98	780BB65	2	6.85	BALL JOINT
71-72	Tor.	231144	2	20.25	BALL JOINT PKG., lower control arm
62-68	All exc. F85 (8.800)	1050411	AR	1.85	LUBRICANT, frt. susp. (1 lb. can)
61-63	F85 (8.984)	9417901	2	.15	FITTING, ball joint lube
63-70	Exc. F85 or Tor. (8.917)	273693	2	.20	NUT, arm to knuckle
71-72	Tor. (8.915)	102647	2	.10	NUT, upper ball joint to strg. knuckle-1/2"-20
71-72	Exc. F85 or Tor.	3983808	2	.30	NUT, lwr. arm to knuckle
72	Tor. (8.915)	102647	2	.10	NUT, link to knuckle-1/2"-20
61-62	F85	5674744	2	.30	SEAL, ball joint (w/insert)
62	Exc. F85	5B5794	2	3.08	SEAL, lower ball stud dust (Thompson)
63	F85 (6.178)	5674542	2	.46	SEAL, ball joint (w/insert)
62	Exc. F85	585796	2	3.02	SEAL PKG., ball joint (Saginaw)
63-64	Exc. F85	384755	2	3.02	SEAL PKG., ball joint (Inland)



63-64	Exc. F85	384754	2	3.02	SEAL PKG., ball joint (Saginaw)
64-72	F85	5679629	2	6.45	SEAL PKG., ball joint
65-70	Exc. F85 or Tor.	5695689	2	7.70	SEAL PKG., ball joint (Saginaw)
65-70	Exc. F85 or Tor.	390187	2	2.15	SEAL PKG., ball joint (Inland)

### 6.176 BUMPER, FRONT WHEEL UPPER CONTROL ARM

57-60	All	571020	2	.82	BUMPER
61-70	All exc. Tor.	384220	2	.25	BUMPER
71-72	F85	384220	2	.25	BUMPER, upper arm
71-72	Exc. F85 or Tor.	3993607	2	.36	BUMPER, upper arm

### 6.176 BUMPER, FRONT WHEEL LOWER CONTROL ARM

49-53	Exc. 1953 98 Conv. or 1953 C.A.C.	411143	2	.72	BUMPER
57-58	Exc. Air/R.	568866	2	1.44	BUMPER
58-59	Converted Air/R.	574433	2	1.03	BUMPER
59-60	Exc. Air/R.	574433	2	1.03	BUMPER
61-62	Exc. F85	579027	2	1.03	BUMPER
61-69	F85	402410	2	.82	BUMPER
63-64	Exc. F85	586830	2	.97	BUMPER
65-70	Exc. Tor.	402410	2	.82	BUMPER
70-72	F85 exc. S.W. or V.C.	402410	2	.82	BUMPER
70-71	F85 S.W. or V.C. (5.395)	9796093	2	.80	BUMPER
71-72	5400, 6400, 6600, 98	3964075	2	.82	BUMPER
71-72	6800	410086	2	.36	BUMPER

### 6.177 BRACKET, CONTROL ARM FRAME

65-67	F85 (*1)	3837592	RH	2.46	BRACKET, upper arm
65-67	F85 (*1)	3837591	LH	2.46	BRACKET, upper arm
72	F85	3937856	RH	3.43	BRACKET, upper arm
72	F85	3937855	LH	3.43	BRACKET, upper arm
65-68	F85 (*1)	3837590	RH	2.51	BRACKET, lower arm
65-68	F85 (*1)	3837589	LH	2.51	BRACKET, lower arm
72	F85	3837590	RH	2.51	BRACKET, lower arm
72	F85	3837589	LH	2.51	BRACKET, lower arm

(\*1) Used on A.O. Smith and Parrish Pressed Steel frames only. See Group 7.010 for identification.

### 6.178 BOLT-CAM-FITTING-LUBRICANT-NUT-PIN-PLUG-RETAINER-SEAL-SHAFT-SHIM-WASHER, FRONT WHEEL UPPER CONTROL ARM

57-60	All (8.900)	181743	4	.51	BOLT, shaft to frame
61-64	Exc. F85	579041	4	.51	BOLT, shaft to frame
64	Exc. F85 (8.900)	454921	4	.10	BOLT, shaft to arm
65	Exc. F85 (8.900)	385223	4	.56	BOLT, shaft to frame
64-70	F85	381909	4	.25	BOLT, arm to frame (7/16"-14 x 2 1/4")
66-72	Exc. F85 or Tor.	3994402	4	.30	BOLT, arm to frame (1/2"-13 x 2 5/8")
67-72	Tor.	395039	4	.92	BOLT, arm adj. cam
71-72	F85	381909	4	.25	BOLT, arm to brkt. (7/16"-14 x 2 1/4")
66	Tor.	390221	4	1.74	CAM, arm to frame (outer)
66	Tor.	390224	4	.56	CAM, arm adjusting (inner)
67-72	Tor.	395038	8	.62	CAM, arm adj.
61-63	F85 (8.984)	9417903	2	.20	FITTING, ball joint (90 degrees)
64	F85 (8.984)	9417901	4	.15	FITTING, arm bushing grease
62-63	Exc. F85 (8.800)	1050411	AR	1.85	LUBRICANT, ball joint
65	Exc. F85 (8.915)	9424985	4	.15	NUT, arm to frame (7/16"-14)
66	F85 (8.915)	9424985	4	.15	NUT, arm to frame
66	Exc. F85 or Tor. (8.915)	9414511	4	.12	NUT, arm to frame
66-70	Exc. F85 or Tor. (8.915)	9420460	4	.20	NUT, bushing to shaft
66-72	Tor.	394382	4	.20	NUT, arm assy. to frame
66-67	F85 (8.915)	9417614	2	.15	NUT, arm to knuckle
67-72	Exc. F85 or Tor. (8.917)	9422301	4	.10	NUT, arm to frame
69-70	Tor. (8.915)	9427880	4	.25	NUT, ball joint to strg. knuckle
69-70	Exc. F85 or Tor. (8.915)	9427880	2	.25	NUT, arm to strg. knuckle
69-72	F85 (8.915)	102647	2	.10	NUT, strg. knuckle to upper control arm
70-72	F85 (8.917)	9418809	4	.20	NUT, upper control arm bushing to shaft
70-71	F85 (8.917)	9422299	4	.15	NUT, upper control arm shaft to bracket
72	All (8.917)	9422299	4	.15	NUT, upper control arm shaft to brkt.
71-72	Exc. Tor.	3983036	2	.15	NUT, arm to knuckle
71-72	Exc. F85 or Tor. (8.917)	9422306	4	.20	NUT, control arm bushing to shaft
55-56	All	567113	2	3.59	PIN PKG. (inc. pin, bushings, nuts, seals & washers)
62	Exc. F85	5677162	2	.51	PLUG, ball joint (metal tapping)

65-68	Exc. F85 or Tor. (6.174)	5677162	2	.51	PLUG, ball joint (metal tapping)
64	Exc. F85	382369	4	.46	RETAINER, shaft bushing
65-68	Exc. Tor. or 1965-66-F85	402913	4	.10	RETAINER, bushing
67-70	Exc. Tor.	402913	4	.10	RETAINER, bushing
71-72	F85	402913	4	.10	RETAINER, bushing
59-61	Exc. F85	5672822	2	.67	SEAL, upper ball stud-dust (rubber)
61-62	F85	579141	4	.10	SEAL, control arm
61-63	F85	5674542	2	.46	SEAL, ball joint (w/insert)
62	Exc. F85	380296	2	3.38	SEAL PKG., ball joint (Saginaw)
63-64	Exc. F85	380298	2	3.79	SEAL PKG., ball joint (Saginaw)
63-64	Exc. F85, J88	383816	2	3.79	SEAL PKG., ball joint (Thompson)
65-66	Exc. F85 or Tor.	390582	RH	3.79	SEAL PKG., ball joint (Saginaw)
65-66	Exc. F85 or Tor.	390185	LH	3.79	SEAL PKG., ball joint (Saginaw)
64-67	F85	5679626	2	5.75	SEAL PKG., ball joint
65-70	Exc. F85 or Tor.	390184	2	3.79	SEAL PKG., ball joint (Thompson)
67-70	Exc. F85 or Tor.	230019	RH	4.10	SEAL PKG., ball joint (Saginaw)
67-70	Exc. F85 or Tor.	230026	LH	4.10	SEAL PKG., ball joint (Saginaw)
55-60	All	576004	2	7.45	SHAFT PKG. (w/seals & bushings)
61-63	F85	580352	2	5.02	SHAFT PKG. (w/seals & bushings)
61-63	Exc. F85	584279	2	7.00	SHAFT ONLY
64	F85	382976	2	6.55	SHAFT ASSY. (w/seals & ring)
65	Exc. F85	385217	2	4.72	SHAFT ONLY
65-66	F85	396678	2	7.30	SHAFT (less bushings & retainers)
66-70	Exc. F85 or Tor.	393252	2	5.85	SHAFT (less bushings & retainers)
65-72	F85	396678	2	7.30	SHAFT PKG. (w/bushings, retainers & nut)
57-64	Exc. F85	569034	AR	.20	SHIM, shaft (.020")
57-64	Exc. F85	569033	AR	.20	SHIM, shaft (.050")
57-64	Exc. F85	569032	AR	.20	SHIM, shaft (.120")
62-64	F85	587463	AR	.15	SHIM, cont. arm shaft (.020")
65	All	3751282	AR	.10	SHIM, cont. arm shaft (.030")
65	All	3751348	AR	.15	SHIM, cont. arm shaft (.120")
65	Exc. F85	587463	AR	.15	SHIM, cont. arm shaft (.020")
61-72	F85	3751348	AR	.15	SHIM, shaft (.120")
61-72	F85	3751282	AR	.10	SHIM, shaft (.030")
66-72	Exc. F85 or Tor.	393254	AR	.10	SHIM, shaft (.030")
66-72	Exc. F85 or Tor.	6270718	AR	.10	SHIM, shaft (.060")
66-72	Exc. F85 or Tor.	6270719	AR	.10	SHIM, shaft (.120")
66-70	See Groups 1.277, 7.836, 8.143	569034	AR	.20	SHIM (.020")
66-72	See Groups 1.277, 7.836, 8.143	569033	AR	.20	SHIM (.050")
66-70	See Groups 1.277, 7.836, 8.143	569032	AR	.20	SHIM (.120")
62-63	Exc. F85	381860	4	.07	WASHER, bshg. ret. ( <sup>25</sup> / <sub>64</sub> " I.D. x 1" D.D. x <sup>3</sup> / <sub>16</sub> " thick)

## 6.203 KING PIN PKG., STEERING KNUCKLE

49-56	All	405085	1	5.95	KING PIN PKG. (inc. pins, bearing, bushings & plugs)
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## 6.230 ROD ASSY.-SEAL, STEERING TIE ROD

57-58	P.S.	5671614	2	5.55	ROD (w/ball stud)
59	All	5672478	2	7.40	ROD (w/ball stud)
61-62	F85	5674366	RH	4.41	ROD (w/ball stud)
61-62	F85	5674363	LH	4.20	ROD (w/ball stud)
61-62	Exc. F85	5675620	2	10.90	ROD (w/ball stud-Saginaw)
61-62	88, S88 exc. P.S.	583415	2	7.85	ROD (w/ball stud-Thompson)
61-62	P.S. exc. F85	583417	2	7.85	ROD (w/ball stud-Thompson)
63	F85	5678384	RH	11.55	ROD (w/ball stud)
63	F85	5678385	LH	11.55	ROD (w/ball stud)
63-64	Exc. P.S. or F85	588106	2	7.85	ROD (w/ball stud-Thompson)
63-64	P.S. exc. F85	588106	RH	7.85	ROD (w/ball stud-Thompson)
63-64	P.S. exc. F85	588107	LH	7.85	RDD (w/ball stud-Thompson)
63-64	P.S. exc. F85	5678057	RH	11.55	ROD (w/ball stud-Saginaw)
63-64	P.S. exc. F85	5694576	LH	11.55	ROD (w/ball stud & positioner brkt.-Saginaw)
64	Exc. P.S.	5678057	2	11.55	ROD (w/ball stud-Saginaw)
64-70	F85	5678806	2	10.60	ROD (w/ball stud-Saginaw)
65-70	P.S. exc. F85 or Tor.	5693527	2	11.55	ROD (w/ball stud-Saginaw)
65-68	Exc. F85 or Tor.	386803	2	11.90	ROD (w/ball stud-Thompson)
66-72	Tor.	5695507	2	14.65	RDD (w/ball stud-Saginaw)
69-70	Exc. F85 or Tor.	404036	2	9.80	ROD (w/ball stud-Thompson)
71-72	F85	7810073	2	11.10	ROD, strg. tie inner (w/ball stud-Saginaw)
71-72	Exc. F85 or Tor.	7808959	2	14.40	ROD (w/stud-inner)

63	All (6.242)	5679728	4	1.13	SEAL, strg. link tie rod ball stud
64	F85 (6.111)	5678354	2	.82	SEAL, tie rod to relay rod
64-67	Exc. F85 (6.242)	5679728	4	1.13	SEAL, ball stud (Saginaw)
68-72	P.S. exc. F85 (6.242)	5679728	4	1.13	SEAL, ball stud (Saginaw)

NOTE-1961 Saginaw steering gear linkage identified by Nylon cap in tie rod end. 1961 Thompson has a metal cap.

### 6.231 ARM, STEERING IDLER (WITH SEAL AND BUSHING)

64	F85 (*1)	5699538	1	14.70	ARM
	(*1) 1964 2nd type with 7/8" diameter relay rod.				
65	F85 (*2)	5699538	1	14.70	ARM
	(*2) 1965 1st type with 7/8" diameter relay rod.				

### 6.232 BRACKET-SLEEVE-TUBE PKG.-TUBE, STEERING TIE ROD

NOTE: See Group 6.230 for 1961 Saginaw & Thompson identification.

63-64	P.S. exc. F85	588108	1	.30	BRACKET, rod clamp pos. (Thompson)
61-62	P.S. exc. F85	583433	2	1.18	SLEEVE (Thompson)
61-62	Exc. F85	5673986	2	1.33	SLEEVE (Saginaw)
63-70	Exc. F85 or Tor.	381484	2	1.08	SLEEVE, tie rod adjusting (Thompson)
49-60	All	7812118	2	5.20	TUBE PKG. (Thompson)
61-62	88, S88 exc. P.S.	7812118	2	5.20	TUBE PKG. (Thompson)
61-63	F85	7812118	2	5.20	TUBE PKG.
63-70	Exc. F85	7812118	2	5.20	TUBE PKG., tie rod adjusting (Saginaw)
64-70	F85	5678367	2	1.64	TUBE, tie rod adjusting (Saginaw)
71-72	All	5678367	2	1.64	TUBE, tie rod adjuster
71-72	All	7812118	2	5.20	TUBE PKG., tie rod adjusting (inc. nuts, clamps, bolts & tube)

### 6.233 END ASSY.-ROD, STEERING TIE ROD (COMPLETE WITH BALL STUD)

NOTE: See Group 6.230 for 1961 Saginaw & Thompson identification.

49-60	All	5674340	2	7.20	END ASSY.
61-62	F85 exc. P.S.	5674340	2	7.20	END ASSY.
61-62	F85 P.S.	5675855	2	6.10	END ASSY.
61-62	Exc. F85	5678192	RH	8.95	END ASSY. (Saginaw)
61-62	Exc. F85	5678191	LH	8.95	END ASSY. (Saginaw)
61-62	88, S88 exc. P.S.	583418	RH	6.30	END ASSY. (Thompson)
61-62	88, S88 exc. P.S.	583419	LH	6.30	END ASSY. (Thompson)
61-62	P.S. exc. F85	583427	RH	6.30	END ASSY. (Thompson)
61-62	P.S. exc. F85	583426	LH	6.30	END ASSY. (Thompson)
63	F85	5678152	2	8.95	END ASSY.
63-64	P.S. exc. F85	5678152	2	8.95	END ASSY. (Saginaw)
64	J88	5678152	2	8.95	END ASSY. (Saginaw)
63-68	Exc. F85 or Tor.	588111	2	6.30	END (Thompson)
64-70	F85	5678805	2	11.50	END (Saginaw)
65-70	P.S. exc. F85 or Tor.	5678152	2	8.95	END (Saginaw)
66-70	Tor.	5695506	2	15.90	END (Saginaw)
69-70	Exc. F85 or Tor.	404037	2	6.70	END (Thompson)
71-72	F85	7810072	2	11.50	END (Saginaw)
71-72	Exc. F85 or Tor.	7808960	2	14.40	ROD (w/stud-outer)
71-72	Tor.	7810467	2	16.70	ROD (w/stud-outer)

### 6.234 BOLT-CLAMP-NUT, STEERING TIE ROD END ADJUSTER

NOTE: See Group 6.230 for 1961 Saginaw & Thompson identification.

67-70	Exc. F85	7803059	4	.62	BOLT, clamp (Saginaw)
50-60	All	5668675	4	.67	CLAMP
61-62	Exc. F85	5675748	2	.62	CLAMP (inner-Saginaw)
61-62	Exc. F85	5673988	2	.77	CLAMP (outer-Saginaw)
61-62	88, S88 exc. P.S.	5668675	4	.67	CLAMP (Thompson)
61-63	F85	5668675	4	.67	CLAMP
63-64	All	5668675	4	.67	CLAMP (Thompson)
63-64	P.S. exc. F85	5668675	3	.67	CLAMP (Saginaw-exc. L.H. inner)
63-64	P.S. exc. F85	5668675	1	.67	CLAMP (Saginaw-L.H. inner)
64	J88	5668675	1	.67	CLAMP (Saginaw-L.H. inner)
64-70	F85	3886435	4	.15	CLAMP
65-70	Exc. F85	5668675	3-4	.67	CLAMP (Saginaw-use 3)(Thompson-use 4)
65-70	P.S. exc. F85	5668675	1	.67	CLAMP (Saginaw)
68-70	Exc. F85 or Tor.	1364898	4	2.41	CLAMP (Thompson)
71-72	All	3886435	4	.15	CLAMP
62-63	All	5678389	4	.25	NUT, tie rod clamp lock
64-68	F85 (8.917)	9413301	4	.05	NUT, clamp lock
64-67	Exc. F85	5678389	4	.25	NUT, clamp lock
68-70	P.S. exc. F85	7803060	4	.41	NUT, clamp lock (Saginaw)
71-72	F85 (8.915)	9418750	2	.15	NUT, arm to tie rod end
71-72	Exc. F85 or Tor. (8.915)	102647	2	.10	NUT, tie rod to strg. knuckle

## 6.242 SEAL-SEAL & COVER, STEERING TIE ROD END

41-60	All	5678685	2	.30	SEAL & COVER, tie rod end dust (rubber)
61-62	F85	5678685	2	.30	SEAL & COVER, tie rod end dust (rubber)
63	All	5679728	2	1.13	SEAL, strg. tie rod end hsg. (Saginaw)
64-67	Exc. F85	5679728	2	1.13	SEAL, strg. tie rod end hsg. (Saginaw)
64-72	F85	5678354	4	.82	SEAL, strg. tie rod end hsg. (Saginaw)
68-70	P.S. exc. F85	5679728	2	1.13	SEAL, strg. (Saginaw)
71-72	P.S. exc. F85	5679728	2	1.13	SEAL, strg. tie rod end hsg. (use w/Sag. or Thompson)

## 6.306 HUB & DRUM ASSY., FRONT WHEEL

NOTE-See group 5.809 for parts formerly listed in this group.

### 6.307 HUB ASSY.-BOLT, FRONT WHEEL HUB

66-68	Tor. Drum Brakes	390716	2	16.20	HUB (w/bolts-less brg. & ret.)
68-71	F85 Drum exc. S.W., V.C. or O.A.I. (*1)	3887867	2	9.25	HUB (use w/3996670 drum)
(*1) Use in Pairs only - See dealer Bulletin 71-T-11.					
69	Tor. Drum Brakes	401017	2	33.00	HUB (w/bolts-less bearings)
69-70	Tor. Disc Brakes	401811	2	32.55	HUB (w/bolts-less brg. & ret.)
71-72	Tor.	401811	2	32.55	HUB (w/bolts-less brg. & ret.)
67-68	Tor. Disc Brakes (3.275)	3836646	4	.20	BOLT, hub to knuckle
71-72	5400, 6400, 6600, 6800, 98 (5.812)	3961258	10	.51	BOLT, front hub

### 6.311 BEARING-RETAINER, FRONT WHEEL HUB (INNER)

49-52	All	909052	2	14.20	BEARING (complete)
53-58	All	909062	2	15.20	BEARING (complete)
59-61	Exc. F85	909066	2	10.35	BEARING (complete)
65	Exc. F85 Police or H.D. (*1)	7450630	2	3.60	BEARING (complete)
(*1) 1965 1st type-use with 1st type brake drums & steering knuckles.					
64-66	J88	7450630	2	3.60	BEARING (complete)
62-72	Exc. F85, Tor. or 1966- 5200 (*2)	7450700	2	5.00	BEARING (complete)
(*2) 1965 2nd type-use with 2nd type brake drums & steering knuckles. See notes in Group 5.809 & 6.020.					
61-72	F85	7450630	2	3.60	BEARING (complete)
66-68	Tor.	907770	2	35.10	BEARING, hub (complete)
69-72	Tor.	7451865	2	18.05	BEARING PKG. (matched)
66-68	Tor. Drum Brakes	389090	2	1.59	RETAINER, hub bearing
67-68	Tor. w/Disc Brakes	396607	2	1.49	RETAINER, hub bearing
69	Tor. Drum Brakes	401019	2	2.41	RETAINER, hub bearing
69-72	Tor. Disc Brakes	1493374	2	1.90	RETAINER, hub bearing
72	Tor. (5.002)	1600437	2	2.26	SPACER, retainer

### 6.313 BEARING ASSY., FRONT WHEEL HUB (OUTER)

49-56	All	909067	2	7.25	BEARING (complete)
57-61	All	909073	2	6.75	BEARING (complete)
62-66	Exc. F85, Tor. or 1962- 66-5200 (*2)	7450697	2	4.22	BEARING (complete)
(*2) 1965 2nd type-See note in Group 5.809 & 6.020.					
64-66	J88	7450627	2	2.80	BEARING (complete)
65	Exc. D88 Police or Delta Police (*1)	7450627	2	2.80	BEARING (complete)
(*1) 1965 1st type-See note in Group 5.809 & 6.020.					
61-72	F85	7450627	2	2.80	BEARING (complete)
67-72	Exc. F85 or Tor.	7450697	2	4.22	BEARING (complete)

### 6.321 WASHER, FRONT WHEEL HUB

57-64	Exc. F85, J88	568860	2	.25	WASHER
61-63	F85	579118	2	.10	WASHER
65	5400, 5600, 5800, 6600, 98 exc. Pol. or H.D. (*3)	3985839	2	.15	WASHER (round)
(*3) 1965-1st type-See note in group 5.809 & 6.020.					
64-66	J88	3985839	2	.15	WASHER
64-72	F85	3985839	2	.15	WASHER
65-66	5400, 5600, 98 Police (*1)	568860	2	.25	WASHER
66	5600, 5800, 8400 Pol. (*4)	3985839	2	.15	WASHER (2nd type w/3/4"-20 nut)
67	5200	3985839	2	.15	WASHER

65-70	5400, 5600, 5800, 6400, 6600, 98 exc. 1965 Pol. (*2) (*4) ..... 3985839	2	.15	WASHER	.....
	(*1) (*2) See note in Group 6.020. (*4) 1965 2nd type-Used after 112, 190 jobs-Knuckle stamped with number 4 on lower control arm ball joint boss.				
72	5400, 6400, 6800, 98 .. 3985839	2	.15	WASHER	.....
<b>6.326 SEAL ASSY. FRONT WHEEL HUB BEARING OIL</b>					
53-58	All ..... 562414	2	1.33	SEAL, hub brg.	.....
65	Exc. D88 Police or Delta Police (*5) ..... 579432	2	.87	SEAL, hub brg. (1 <sup>47</sup> / <sub>64</sub> " I.D. x 2 <sup>5</sup> / <sub>16</sub> " O.D.)	.....
61-64	F85 (*4) ..... 579432	2	.87	SEAL, hub brg. (1 <sup>47</sup> / <sub>64</sub> " I.D. x 2 <sup>5</sup> / <sub>16</sub> " O.D.)	.....
	(*4) 1965-1st type-See note in Group 5.809 & 6.020.				
59-68	Exc. F85, Tor. or 1966- 5200 (*5) ..... 579207	2	1.33	SEAL, hub brg.	.....
	(*5) 1965-2nd type-See note in Group 5.809 & 6.020.				
64	3300 ..... 579432	2	.87	SEAL	.....
65-66	5200 ..... 579432	2	.87	SEAL	.....
66-68	Tor. Drum Brakes ..... 390575	2	1.23	SEAL, hub brg.	.....
65-68	F85 Drum Brake (*2) .... 579432	2	.87	SEAL, hub brg. (1 <sup>47</sup> / <sub>64</sub> " I.D. x 2 <sup>5</sup> / <sub>16</sub> " O.D.)	.....
67-68	F85 Disc Brake ..... 3876191	2	.82	SEAL, hub brg. (1 <sup>1</sup> / <sub>16</sub> " I.D. x 2 <sup>13</sup> / <sub>32</sub> " O.D.)	.....
68	F85 Drum Brakes (*1) ... 3876191	2	.82	SEAL, hub brg. (1 <sup>1</sup> / <sub>16</sub> " I.D. x 2 <sup>13</sup> / <sub>32</sub> " O.D.)	.....
	(*1) 1968 1st type (*2) 1968 2nd type after 61215 jobs.				
67-68	Tor. Disc Brake ..... 396602	2	.56	SEAL, strg. knuckle-4" I.D.	.....
67-68	Tor. (*3) ..... 403193	2	2.67	SEAL, hub brg. (2 <sup>1</sup> / <sub>2</sub> " I.D. x 3 <sup>13</sup> / <sub>32</sub> " O.D.)	.....
	(*3) NOTE: This seal must be used when replacing 1967 2nd type and 1968 axle shafts with 1969 axle shafts.				
68-69	Canadian F85 ..... 3876191	2	.82	SEAL, hub brg. (1 <sup>1</sup> / <sub>16</sub> " I.D. x 2 <sup>13</sup> / <sub>32</sub> " O.D.)	.....
69-72	F85 ..... 404116	2	.92	SEAL, hub brg. (1 <sup>2</sup> / <sub>32</sub> " I.D. x 2 <sup>13</sup> / <sub>32</sub> " O.D.)	.....
69-70	Exc. F85 or Tor. .... 401918	2	1.18	SEAL, hub brg.	.....
69-72	Tor. .... 401026	2	1.23	SEAL, hub brg. (inner)	.....
69-72	Tor. .... 401024	2	1.23	SEAL, hub brg. (outer)	.....
71-72	Exc. F85 or Tor. .... 3965092	2	.82	SEAL, hub brg. (inner)	.....

### 6.330 CAP, FRONT WHEEL HUB GREASE RETAINING

49-56	All ..... 499204	2	.46	CAP	.....
59-61	Exc. F85 ..... 574763	1	.41	CAP	.....
61-64	F85, J88 ..... 539153	2	.25	CAP	.....
65	Exc. F85, H.D. or Police (*1) ..... 539153	RH	.25	CAP	.....
	(*1) 1965 1st type-See note in Group 5.809 & 6.020.				
65	Exc. F85, H.D. or Police (*1) ..... 385237	LH	1.18	CAP	.....
65-72	F85 ..... 539153	2	.25	CAP	.....
66	5200 ..... 539153	RH	.25	CAP	.....
66	5200 ..... 385237	LH	1.18	CAP	.....
62-70	Exc. F85, Tor. or 1966- 5200 (*2) ..... 581912	RH	.30	CAP	.....
63-70	Exc. F85, Tor. or 1966- 5200 (*2) ..... 392035	LH	1.33	CAP	.....
	(*2) 1965 2nd type-See note in Group 5.809 & 6.020.				
68-69	Canadian F85 ..... 3775190	2	.82	CAP	.....
71-72	Exc. F85 or Tor. .... 6274217	2	.82	CAP	.....

### 6.334 DRUM, FRONT WHEEL BRAKE

NOTE-See Group 5.809 for parts formerly listed in this group.

### 6.335 BOLT, FRONT WHEEL TO HUB ATTACHING

NOTE-For rear bolts see Group 5.812. For front & rear nuts see Group 5.813.

49-64	Exc. F85, J88 ..... 1462678	AR	.46	BOLT (RH thread)	.....
49-63	Exc. F85, J88 ..... 506052	5	.30	BOLT (LH thread)	.....
61-63	F85 ..... 579116	4	.20	BOLT (RH thread)	.....
61-63	F85 ..... 579117	4	.20	BOLT (LH thread)	.....
64-66	F85, J88 ..... 399865	10	.51	BOLT	.....
65	D88 Police & Delta Police ..... 1462678	AR	.46	BOLT (RH thread)	.....
65-66	Exc. F85, 5200 or Tor. .... 388715	10	.51	BOLT (exc. 15" reinforced wheels)	.....
66-72	Tor. (5.812) ..... 401813	10	.30	BOLT	.....
67	Drum Brakes exc. Pol. F85 or Tor. .... 399866	10	.51	BOLT, use on drums w/casting No. 390698 or 390699 - 1/2"-20 x 1.406"	.....
67	Police exc. F85 ..... 398036	10	.51	BOLT (w/15" reinf. wheel)	.....
67-69	Drum Brakes exc. F85, Tor., 15" Reinf. Wh. (*1) ..... 399867	10	.51	BOLT, drum to hub-1/2"-20 x 1.56	.....
64-69	F85 Drum Brakes ..... 399865	10	.51	BOLT	.....
67-69	F85 Disc Brakes (5.812) . 577924	10	.25	BOLT	.....

67-68	Disc Brakes exc. F85 or Tor. ....	396462	10	.67	<b>BOLT</b> .....
67-68	Tor. w/Disc .....	397388	10	.46	<b>BOLT</b> , disc to hub (7/16"—14 x 1 1/8") .....
69-70	Drum Brakes exc. F85 or Tor. (*2) .....	399866	10	.51	<b>BOLT</b> , drum to hub-1/2-20 x 1.406 .....
69-70	Disc Brakes exc. F85 or Tor. (5.812) .....	399416	10	.62	<b>BOLT</b> .....
70-72	F85 exc. O.A.I. or Disc. ....	399865	10	.51	<b>BOLT</b> (7/16"—20 x 1 3/8") .....
70-72	F85 Disc. ....	9785156	10	.56	<b>BOLT</b> .....
71-72	5400, 6400, 6600, 6800, 98 (5.812) .....	3961258	10	.51	<b>BOLT</b> , frt. hub .....

(\* 1) NOTE Use for replacement in drum 396368 (cast iron w/fins).

(\* 2) NOTE Use for replacement in drum 390698-9 (cast/steel-less fins).

### 6.500 BOLT-COVER-GATE-LOCK-RACK-RING-SCREW-SECTOR-SHAFT-SPRING-WASHER, STEERING SHAFT ANTI-THEFT

69-72	Exc. T/wh. ....	7806185	1	1.59	<b>BOLT</b> , shaft lock (w/spring) .....
69-72	T/wh. exc. Travel .....	7804905	1	1.59	<b>BOLT</b> , shaft lock .....
69	T & T/wh. exc. F85 .....	7804922	1	1.85	<b>BOLT</b> , shaft lock .....
70-72	T & T/wh. ....	7808614	1	1.08	<b>BOLT</b> , shaft lock .....
69-72	Exc. Tilt/wh. ....	7806232	1	1.79	<b>COVER</b> , shaft lock (inc. screw & ret.) .....
69-72	T/wh. exc. Travel .....	7806159	1	1.90	<b>COVER</b> , shaft lock plate (N37 opt.) (inc. screw & ret.) .....
69-73	T/wh. exc. Travel (2.906) .....	7805986	1	15.90	<b>COVER</b> , actuator & lock housing .....
69-72	T & T/wh. ....	7805987	1	20.40	<b>COVER</b> , actuator & lock housing .....
73*	AJ29 Opt. Y78 & N33 (2.906) .....	7815314	1		<b>COVER</b> .....
69-70	3/S S.T. Col. Shift (2.195) .....	7807652	1	.72	<b>GATE</b> , strg. shaft lock (in column) .....
69-72	Floor Shift exc. T/wh. (4.027) .....	7804761	1	.77	<b>GATE</b> , strg. shaft lock (in column) .....
69-70	A.T. Col. Shift exc. T/wh. (4.070) .....	7804406	1	1.08	<b>GATE</b> , strg. shaft lock (in column) .....
73	All X Opt. M11 (4.015) ..	7804761	1	.77	<b>GATE</b> , strg. shaft lock-in column .....
73	All X, A Opt. M15 (4.015) .....	7804761	1	.77	<b>GATE</b> , strg. shaft lock-in column .....
73	XB 17-27 Opt. M38, D55 exc. N33 (4.015) .....	7804761	1	.77	<b>GATE</b> , strg. shaft lock-in column .....
73	AF, AG37, AJ57 Opt. M20 (4.015) .....	7804761	1	.77	<b>GATE</b> , strg. shaft lock-in column .....
73	AG37, AJ Opt. M38, M40, D55 exc. N33 (4.015) .....	7804761	1	.77	<b>GATE</b> , strg. shaft lock-in column .....
71-72	F85 3/S S.T. Col. Shift exc. 4400 (2.195) .....	7807652	1	.72	<b>GATE</b> , strg. shaft lock (in column) .....
69-72	Exc. T/wh. ....	7804766	1	3.18	<b>LOCK</b> , shaft upper .....
69-72	T/wh. exc. Travel .....	7805227	1	2.92	<b>LOCK</b> , shaft upper .....
69	T & T/wh. exc. F85 .....	7806937	1	8.10	<b>LOCK</b> , shaft .....
70	T & T/wh. exc. F85 .....	7804921	1	2.10	<b>LOCK</b> , shaft upper .....
71-72	T & T/wh. ....	7811995	1	2.00	<b>LOCK</b> , shaft upper .....
69-70	6600 A.T., Tor. Console Shift exc. T/wh. (2.195) .....	7807284	1	4.51	<b>RACK</b> , strg. shaft lock (w/rod) .....
69-72	F85 exc. T/wh. (2.195) ..	7806114	1	4.10	<b>RACK</b> , shaft lock (w/rod) .....
69-72	F85 Floor Shift exc. T/wh. (2.195) .....	7807282	1	4.77	<b>RACK</b> , shaft lock (w/rod) .....
69-72	Exc. F85 or T/wh. (2.195) .....	7806117	1	5.35	<b>RACK</b> , shaft lock (w/rod) .....
73	All X, A Opt. M15 exc. N33 (2.195) .....	7806114	1	4.10	<b>RACK</b> , shaft lock-w/rod .....
73	All A Opt. M38, M40 exc. D55, N33 or AJ29 w/Opt. Y78 (2.195) .....	7806114	1	4.10	<b>RACK</b> , shaft lock-w/rod .....
73	All B, C, E exc. N33, N37 (2.195) .....	7807284	1	4.51	<b>RACK</b> , shaft lock-w/rod .....
69-73	T/wh. (2.195) .....	7804923	1	3.02	<b>RACK</b> , switch actuator .....
73	All X Opt. M38 exc. N33 (2.195) .....	7807282	1	4.77	<b>RACK</b> , ign. switch actuator .....
73	All X Opt. M11 exc. N33 (2.195) .....	7807282	1	4.77	<b>RACK</b> , ign. switch actuator .....
73	AF, AG37, AJ57 Opt. M20 exc. N33 (2.195) ..	7807282	1	4.77	<b>RACK</b> , ign. switch actuator .....
73	AG37, AJ Opt. M38, M40, D55 exc. N33 (2.195) .....	7807282	1	4.77	<b>RACK</b> , ign. switch actuator .....
69-73	T/wh. (2.195) .....	7804911	1	.46	<b>RING</b> , ign. switch sector retg. ....
69-72	T/wh. ....	7803623	1	.41	<b>SCREW</b> , lock bolt spring .....

69-70	F85 3/S S.T. col. shift exc. T/Wh. (4.027)	7806109	1	.72	SCREW, strg. col. shift detent
69	Floor shift exc. T/wh. (4.027)	7806109	1	.72	SCREW, strg. col. shift detent
69-73	Exc. T/wh. (4.012)	7804407	2	.20	SCREW, strg. col. shift lower lock gate
69	Exc. Tilt/wh. (2.195)	7806046	1	1.03	SECTOR, ign. switch actuator
69-73	T/wh. (2.195)	7805158	1	.51	SECTOR, ign. switch actuator
71-73	Exc. T/wh. (2.195)	7812526	1	1.03	SECTOR, ign. switch actuator
69	T/wh.	7804917	1	2.82	SHAFT, ign. switch sector
69-72	Exc. T/wh. (2.195)	7804412	1	1.03	SHAFT, ign. switch sector
70-73	T/wh. (2.195)	7809368	1	2.72	SHAFT, ign. switch sector
69-72	T/wh.	7805827	1	1.59	SPRING, shaft lock bolt
69-70	Exc. Tilt/wh. (2.195)	7804410	1	.46	SPRING, rack pre-load
69-73	T/wh. (2.195)	7804908	1	.46	SPRING, rack pre-load
69-70	Exc. Tilt/wh.	7805950	1	.36	WASHER, rack spring thrust
69	Tilt/wh. (2.195)	7804910	1	.46	WASHER, ign. sector shaft shear
71-72	Exc. T/wh.	7811794	1	.36	WASHER, rack spring thrust

### 6.507 SEAL PKG.- O RING KIT, STEERING GEAR

Includes retaining rings, O rings & seals necessary for gear overhaul.

59-72	P.S.	7811277	1	13.35	SEAL PKG., master overhaul
64-72	P.S.	7811276	1	3.59	"O" RING KIT, gear housing

### 6.508 CONVERSION PKG.-ADAPTER PKG., POWER STEERING

70	F85 V8	983170	1	116.85	STEERING PKG., power
71	L6	983196	1	122.70	STEERING PKG., power
71	F85 V8	983197	1	122.70	STEERING PKG., power
72	F85	983325	1	122.70	STEERING PKG., power
73*	All A	983380	1		STEERING PKG., power
71	L6 C.A.C.	983230	1	10.85	STEERING ADAPTER PKG., power (use w/983196)

### 6.508 GEAR ASSY., STEERING

64	Exc. P.S. or Police	5679270	1	61.25	GEAR ASSY. (less jacket & shaft)
64	P.S. exc. F85 or J88	5692266	1	196.15	GEAR ASSY. (less jacket & shaft)
65-66	5200 P.S.	5696117	1	165.00	GEAR, (less shaft & upper jacket)
65-66	P.S. exc. F85, 5200 or Tor.	5695949	1	208.95	GEAR (less shaft & upper jacket)
64-69	F85 P.S.	5696003	1	154.00	GEAR (less shaft & upper jacket)
65-68	M.S. exc. H.D. Police (*2)	5699254	1	60.55	GEAR (manual - 24 to 1 ratio)
66	Tor.	7800256	1	170.50	GEAR ASSY., less jacket & shaft
67	Police M.S. H.D.	7806396	1	63.55	GEAR (manual 20 to 1 ratio)
67-68	P.S. exc. F85 or Tor.	5699271	1	210.85	GEAR (less jacket & shaft)
67-68	Tor.	7812539	1	211.00	GEAR ASSY., power strg.
68	F85 Police M.S. H.D.	7806396	1	63.55	GEAR (manual 20 to 1 ratio)
69	M.S.	7807407	1	59.80	GEAR (24 to 1 ratio)
69	5400 P.S.	7807412	1	210.85	GEAR
69	6400, 6600, 98 P.S.	7809046	1	212.85	GEAR (complete)
69	Tor.	7810858	1	216.80	GEAR
70	F85 P.S.	6272004	1	78.95	GEAR (less jacket & shaft)
70	M.S.	7808549	1	72.25	GEAR (24 to 1 ratio)
70	5400, 6400, 6600, 98 P.S.	7809046	1	212.85	GEAR
70	Tor. P.S.	7807548	1	223.65	GEAR (less jacket & shaft)
71-72	F85 P.S.	7809529	1	136.85	GEAR ASSY., power strg.
71	5400, 6400, 6600, 98 exc. Pol.	7813600	1	200.80	GEAR ASSY., power strg.
71-72	6800	7814223	1	212.85	GEAR ASSY., power strg.
71-72	5400, 6400 Pol.	7813489	1	212.85	GEAR ASSY.
71-72	Tor.	7812539	1	211.00	GEAR ASSY., power strg.
71-72	F85 M.S.	7813499	1	71.60	GEAR ASSY., power strg.
72	5400, 6400 350 Eng. C.A.C. exc. Pol.	7814224	1	212.85	GEAR ASSY.
72	5400, 6400 455 Eng. exc. C.A.C.	7814224	1	212.85	GEAR ASSY.
72	5400, 6400 455 Eng. C.A.C. exc. Pol.	7814009	1	200.80	GEAR ASSY.
72	98 exc. Pol.	7814009	1	200.80	GEAR ASSY.

(\*1) NOTE-When installing on A.I.R. equipped cars it is also necessary to install one 391061 pump pulley listed in group 6.655.

(\*2) NOTE-This gear used on 1967 California Highway Patrol jobs.

### 6.509 BOLT-REPAIR PKG.-WASHER, STEERING GEAR MOUNTING

59-60	All (8.900)	455730	1	.25	BOLT (7/16"-14 x 4 1/4")
59-60	All (8.900)	454937	2	.20	BOLT (7/16"-14 x 3 1/2")
61	F85 (6.172)	3707480	2-4	.15	BOLT (7/16"-20 x 1 1/2")
61-63	F85 (8.900)	9420946	3-4	.15	BOLT (7/16"-20 x 1 3/4")

61-63	F85 exc. P.S. (8.90D)	9417852	1	.25	BOLT (7/16"-20 x 2 1/16")
64-70	F85 (8.900)	399803	3	.36	BOLT (7/16"-14 x 4 1/2")
61-70	Exc. F85 or Tor. (8.900)	9419713	3	.30	BOLT (7/16"-14 x 3 3/4")
66-70	Tor. (8.900)	9423624	3	.30	BOLT (7/16"-14 x 4")
71-72	All	399803	3	.36	BOLT (7/16"-14 x 4 1/2")
59-60	P.S.	409234	1	1.64	REPAIR PKG. (inc. washers & bolts)
61-71	All	479684	3	.15	WASHER

**6.512 COVER-PAD-RETAINER-SHROUD-BOLT-NUT-SCREW, STEERING WHEEL SPOKE**

67	Tor. exc. Tilt/wh. (* 1)	9747236	1	7.25	COVER, hub
67-68	Dlx. exc. Tilt/wh. F85 or Tor.	395632	2	2.15	PAD (w/retainer-Black)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395633	2	2.15	PAD (w/retainer-Pewter)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395634	2	2.15	PAD (w/retainer-Green)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395635	2	2.15	PAD (w/retainer-Blue)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395636	2	2.15	PAD (w/retainer-Burgundy)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395637	2	2.15	PAD (w/retainer-Turquoise)
67	Tor. exc. Tilt/wh.	395675	2	2.05	PAD (Black Vinyl)
67	Tilt/wh. exc. F85	396630	1	2.51	PAD (less retainer & emb-Black)
67	Tilt/wh. exc. F85	396631	1	2.51	PAD (less retainer & emb-Pewter)
67	Tilt/wh. exc. F85	396632	1	2.51	PAD (less retainer & emb-Green)
67	Tilt/wh. exc. F85	396633	1	2.51	PAD (less retainer & emb-Blue)
67	Tilt/wh. exc. F85	396634	1	2.51	PAD (less retainer & emb-Bergundy)
67	Tilt/wh. exc. F85	396635	1	2.51	PAD (less retainer & emb-Turquoise)
67	Tilt/wh. exc. F85	396636	1	2.51	PAD (less retainer & emb-Gold)
68	F85 dlx./wh.	398939	2	2.46	PAD, side (w/ret-Black)
68	F85 dlx./wh.	398940	2	2.46	PAD, side (w/ret-Dk. Blue)
68	F85 dlx./wh.	398941	2	2.46	PAD, side (w/ret-Teal)
68	F85 dlx./wh.	398942	2	2.46	PAD, side (w/ret-Garnet)
68	F85 dlx./wh.	398943	2	2.46	PAD, side (w/ret-Turq.)
68	F85 dlx./wh.	398944	2	2.46	PAD, side (w/ret-Willow Gold)
68	F85 dlx./wh.	398954	1	2.46	PAD, center (w/retainer-Black)
68	F85 dlx./wh.	398955	1	2.46	PAD, center (w/ret-Dk. Blue)
68	F85 dlx./wh.	398956	1	2.46	PAD, center (w/ret-Teal)
68	F85 dlx./wh.	398957	1	2.46	PAD, center (w/ret-Garnet)
68	F85 dlx./wh.	398958	1	2.46	PAD, center (w/ret-Turq.)
68	F85 dlx./wh.	398959	1	2.46	PAD, center (w/ret-Willow Gold)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399104	2	2.26	PAD (w/ret-Jade Gold)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399105	2	2.26	PAD (w/ret-Dk. Blue)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399107	2	2.26	PAD (w/ret-Garnet)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399108	2	2.26	PAD (w/ret-Turq.)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399109	2	2.26	PAD (w/ret-Willow Gold)
68	Dlx. exc. Tilt/wh. F85 or Tor.	399111	2	2.26	PAD (w/ret-Teal)
68	Tilt/wh. exc. F85	9747391	1	9.35	PAD (w/emb. & retainer-Black)
68	Tilt/wh. exc. F85 or Tor.	9747392	1	9.35	PAD (w/emb. & retainer-Jade Gold)
68	Tilt/wh. exc. F85 or Tor.	9747393	1	9.35	PAD (w/emb. & retainer-Dk. Blue)
68	Tilt/wh. exc. F85 or Tor.	9747395	1	9.35	PAD (w/emb. & retainer-Willow Gold)
68	Tilt/wh. exc. F85 or Tor.	9747396	1	9.35	PAD (w/emb. & retainer-Garnet)
68	Tilt/wh. exc. F85 or Tor.	9747397	1	9.35	PAD (w/emb. & retainer-Turquoise)
68	Tilt/wh. exc. F85 or Tor.	9747398	1	9.35	PAD (w/emb. & retainer-Teal)
69	F85 Dlx. Wh. exc. Cust. Sport or T & T/wh.	9749398	1	10.85	PAD (Red)
69	Dlx. or Rim Blower exc. Cust. Sport or T & T/wh.	9749399	1	10.85	PAD (Sandalwood)
69	Dlx. or Rim Blower exc. T & T/wh.	9749443	1	10.85	PAD (Black)
69	Dlx. or Rim Blower exc. T & T/wh.	9749444	1	10.85	PAD (Green)
69	Dlx. or Rim Blower exc. T & T/wh.	9749445	1	10.85	PAD (Blue)
69	Dlx. or Rim Blower exc. T & T/wh.	9749446	1	10.85	PAD (Gold)



69	Dlx. or Rim Blower exc. Cust. Sport or T & T/wh. .....	9749447	1	10.85	PAD (Turq.) .....
69	Dlx. exc. T/wh. ....	9751774	1	14.70	PAD (w/enb. & trim plate-Blue) .....
69	Dlx. exc. T/wh. ....	9751775	1	14.70	PAD (w/emb. & trim plate-Gold) .....
69	T & T/wh. ....	9750198	1	24.00	PAD (T Shaped) (Black) .....
69	T & T/wh. ....	9750199	1	24.00	PAD (T Shaped) (Green) .....
69	T & T/wh. ....	9750200	1	24.00	PAD (T Shaped) (Blue) .....
69	T & T/wh. ....	9750201	1	24.00	PAD (T Shaped) (Gold) .....
69	T & T/wh. ....	9750202	1	24.00	PAD (T Shaped) (Turq.) .....
69	T & T/wh. ....	9750203	1	24.00	PAD (T Shaped) (Sandalwood) .....
69	All Custom Sport Whl. exc. Tor. ....	230762	1	7.05	PAD (w/bezel & emblem-Black) .....
69	All Custom Sport Whl. ....	230763	1	6.75	PAD (w/bezel & emblem-Green) .....
69	All Custom Sport Whl. ....	230764	1	6.75	PAD (w/bezel & emblem-Blue) .....
69	All Custom Sport Whl. ....	230765	1	6.75	PAD (w/bezel & emblem-Gold) .....
69	5437-39-69, 6400 Custom Sport Whl. ....	230766	1	6.75	PAD (w/bezel & emblem-Turquoise) .....
69	8439-57-69, 8600 Custom Sport Whl. ....	230767	1	6.75	PAD (w/bezel & emblem-Sandalwood) .....
69	F85 Custom Sport Whl. ....	230768	1	7.05	PAD (w/bezel & emblem-Red) .....
70-72	F85 Custom Sport .....	410064	1	7.30	PAD (w/bezel & emblem-Black) .....
70	F85 Custom Sport .....	406718	1	7.30	PAD (w/bezel & emblem-Blue) .....
70	F85 Custom Sport .....	406719	1	7.30	PAD (w/bezel & emblem-Gold) .....
70	F85 Custom Sport .....	406720	1	7.30	PAD (w/bezel & emblem-Green) .....
70	F85 Custom Sport .....	406721	1	7.30	PAD (w/bezel & emblem-Brown) .....
70	Dlx. or Rim Blower exc. T & T/wh. ....	9751772	1	14.70	PAD (w/emblem & trim plate-Black) .....
70	Dlx. or Rim Blower exc. T & T/wh. ....	9751773	1	14.70	PAD (w/emblem & trim plate-Green) .....
70	Dlx. or Rim Blower exc. T & T/wh. ....	9751774	1	14.70	PAD (w/emblem & trim plate-Blue) .....
70	Dlx. or Rim Blower exc. T & T/wh. ....	9751775	1	14.70	PAD (w/emblem & trim plate-Gold) .....
70	Dlx. or Rim Blower exc. T & T/wh. ....	9751776	1	14.70	PAD (w/emblem & trim plate-Brown) .....
70	T & T/wh. ....	9751156	1	26.65	PAD & SHROUD (T shaped-Black) .....
70	T & T/wh. ....	9751157	1	26.65	PAD & SHROUD (T shaped-Green) .....
70	T & T/wh. ....	9751158	1	26.65	PAD & SHROUD (T shaped-Blue) .....
70	T & T/wh. ....	9751159	1	26.65	PAD & SHROUD (T shaped-Gold) .....
70	98, Tor. ....	9751160	1	26.65	PAD & SHROUD (T shaped-Brown) .....
71	F85 Dlx. wh. ....	9753417	1	15.50	PAD (complete-Black) .....
71	F85 Dlx. wh. ....	9753418	1	15.50	PAD (complete-Jade) .....
71	F85 Dlx. wh. ....	9753419	1	15.50	PAD (complete-Blue) .....
71	F85 Dlx. wh. ....	9753420	1	15.50	PAD (complete-Sienna) .....
71	3577-87, 3677-87, 4239 exc. Bucket Seat or Cust. Sport Whl. ....	9753581	1	11.55	PAD (complete-Beige) .....
71-72	Dlx. Wh. exc. F85, Tor. or T & T/wh. ....	9752456	1	15.30	PAD (w/emblem & trim plate-Black) .....
71	Dlx. Wh. exc. F85, Tor. or T & T/wh. ....	9752457	1	24.00	PAD (w/emblem & trim plate-Green) .....
71	Dlx. Wh. exc. F85, Tor. or T & T/wh. ....	9752458	1	24.00	PAD (w/emblem & trim plate-Blue) .....
71	Dlx. Wh. exc. F85, Tor. or T & T/wh. ....	9752459	1	24.00	PAD (w/emblem & trim plate-Rosewood) .....
71	Dlx. Wh. exc. F85, Tor. or T & T/wh. ....	9752460	1	24.00	PAD (w/emblem & trim plate-Sandalwood) .....
72	Dlx. Wh. exc. Conv., 60- 40 Seat or T & T/wh. ....	9752458	1	24.00	PAD (w/emblem & trim plate-Blue) .....
71-72	98 T & T/wh. ....	9752438	1	36.15	PAD (T shaped-Black) .....
71	98 T & T/wh. ....	9752439	1	36.15	PAD (T shaped-Jade) .....
71	98 T & T/wh. ....	9752440	1	36.15	PAD (T shaped-Blue) .....
71	98 T & T/wh. ....	9752441	1	36.15	PAD (T shaped-Rosewood) .....
71	98 T & T/wh. ....	9752442	1	36.15	PAD (T shaped-Beige) .....
72	F85 exc. Custom Sport ..	9753661	1	16.40	PAD, dlx. (Black) .....
72	F85 exc. Custom Sport ..	9753662	1	16.40	PAD, dlx. (Green) .....
72	F85 exc. Custom Sport ..	9753663	1	16.40	PAD, dlx. (Blue) .....
72	F85 exc. Custom .....	9753664	1	16.40	PAD, dlx. (Saddle) .....
72	F85 exc. Custom .....	9753665	1	16.40	PAD, dlx. (Midnite Covert) .....
72	5439-57, 6439-57-67, 6800 .....	9754020	1	24.00	PAD (Saddle) .....

72	5400, 6400, 6800, 98 exc. T & T/wh. or 60-40 Seat	9754018	1	24.00	PAD (Green)
72	5400, 6400, 6800, 98 exc. T & T/wh. or Conv.	9754021	1	24.00	PAD (Covert)
72	98 exc. T & T/wh.	9754019	1	24.00	PAD (Pewter)
72	98 T & T/wh. exc. 60-40 Seat	9752440	1	36.15	PAD (T shaped-Blue)
72	98 T & T/wh. exc. 60-40 Seat	9754026	1	36.15	PAD (Green)
72	98 T & T/wh.	9754027	1	36.15	PAD (Pewter)
72	98 T & T/wh.	9754029	1	36.15	PAD (Covert)
71-72	Tor. exc. T & T	9752462	1	24.00	PAD (w/emblem & trim plate-Black)
71-72	Tor. T & T/wh.	9752444	1	36.15	PAD (T shaped-Black)
67	Tilt/wh. exc. F85	396611	1	3.08	RETAINER, pad
61	F85 Dlx. Wheel	580572	1	3.43	SHROUD (Chrome-less switch)
62	P.S. & Dlx. Wheel exc. F85	584553	1	5.60	SHROUD (Chrome)
63-64	Dlx. Wheel exc. F85	587661	1	4.56	SHROUD (Chrome)
66	Tilt/wh. exc. F85	392632	1	8.25	SHROUD (chrome)
65-66	Dlx. exc. F85, Tor. or Tilt/wh.	386233	2	2.77	SHROUD (chrome)
64-66	F85 Dlx. wheel	382771	1	4.41	SHROUD (chrome)
67	F85 Dlx. wheel	395788	2	2.77	SHROUD, side (Black)
67	F85 Dlx. wheel	395789	2	2.77	SHROUD, side (Blue)
67	F85 Dlx. wheel	395790	2	2.77	SHROUD, side (Burgundy)
67	F85 Dlx. wheel	395791	2	2.77	SHROUD, side (Gold)
67	F85 Dlx. wheel	395792	2	2.77	SHROUD, side (Turquoise)
67	F85 Dlx. wheel	395841	1	2.77	SHROUD, center (Black)
67	F85 Dlx. wheel	395842	1	2.77	SHROUD, center (Blue)
67	F85 Dlx. wheel	395844	1	2.77	SHROUD, center (Gold)
67	F85 Dlx. wheel	395845	1	2.77	SHROUD, center (Turquoise)
67	Tilt/wh. exc. F85	396617	1	11.30	SHROUD (Chrome)
67	Dlx. exc. Tilt/wh. F85 or Tor.	395599	2	1.64	SHROUD (Chrome)
67	Tor. exc. Tilt/wh.	9747107	2	3.95	SHROUD (chrome)
68	Dlx. exc. F85 or Tilt/wh.	401345	2	2.10	SHROUD (chrome)
69	Cust. Sport	403446	3	2.51	SHROUD
66	Tor. exc. Tilt/wh. (8.906)	132911	2		BOLT, shroud to hub
63-64	Dlx. Wheel exc. F85 (8.915)	228850	4	.05	NUT, pad to shroud
69	F85 Wood Grain Whl. (8.913)	159592	3	.05	SCREW, shroud to wheel
69	5400, 6400, 6600, 98 (8.913)	159592	3	.05	SCREW, shroud to wheel
69	Custom Sport Wh. exc. Tor. (8.977)	9428740	3	.05	SCREW, shroud to wheel-outer
69-70	5400, 6400, 6600, 98 w/Cust. Sport Wheel (8.913)	159592	3	.05	SCREW, shroud to wheel (at hub)
69-70	Wood Grain Wheel (8.913)	159592	3	.05	SCREW, shroud to wheel (at hub)
<b>6.513 WHEEL ASSY.-HUB, STEERING WHEEL (LESS EMBLEM, SHROUD OR SWITCH)</b>					
NOTE-For strg. wheel horn switch & parts, see groups. 2.819 & 2.820.					
62	P.S. exc. F85	768044	1	27.55	WHEEL (dlx.) (Fawn) (less shroud)
63	F85	770010	1	23.65	WHEEL (std.) (Fawn)
63	F85	770011	1	23.65	WHEEL (std.) (Blue)
63	F85	770046	1	24.80	WHEEL (dlx.) (Fawn) (less shroud)
63	F85	770048	1	24.80	WHEEL (dlx.) (Green) (less shroud)
63	F85	770049	1	24.80	WHEEL (dlx.) (Silver) (less shroud)
63	F85	770051	1	24.80	WHEEL (dlx.) (White) (less shroud)
63	F85	770052	1	24.80	WHEEL (dlx.) (Saddle) (less shroud)
63-64	Exc. F85	770004	1	21.70	WHEEL (dlx.) (Blue) (less shroud)
63-64	Exc. F85	770435	1	21.70	WHEEL (dlx.) (Black) (less shroud)
64	F85	9740203	1	21.60	WHEEL (std.) (Platinum) (less emb.)
64	F85	9740299	1	21.60	WHEEL (std.) (Regal Red) (less emb.)
64	F85	9740290	1	28.50	WHEEL (dlx.) (Blue) (less shroud & emb.)
64	F85	9740291	1	28.50	WHEEL (dlx.) (Platinum) (less shroud & emb.)
64	F85	9740297	1	28.50	WHEEL (dlx.) (Holiday Red) (less shroud & emb.)

64	F85	9741278	1	56.40	WHEEL (Cust.dlx.) (Blue) (less shroud & emb.)
64	F85	9742280	1	56.40	WHEEL (Cust. dlx.) (Aqua) (less shroud & emb.)
64	F85	9742281	1	56.40	WHEEL (Cust. dlx.) (Platinum) (less shroud & emb.)
64	Exc. F85	9740317	1	27.20	WHEEL (std.) (Regal Red) (less emb.) (use for Holiday Red)
64	Exc. F85	9741617	1	58.00	WHEEL (Cust. dlx.) (Jade Green)
64	Exc. F85	9741619	1	58.00	WHEEL (Cust. dlx.) (Regal Red)
64-65	F85	9741430	1	56.40	WHEEL (Cust. dlx.) (Black)
65	F85	9740202	1	20.30	WHEEL (std.-Black)
65	F85	9742168	1	20.90	WHEEL (std.-Green)
65	F85	9742170	1	20.90	WHEEL (std.-Fawn)
65	F85	9742165	1	21.45	WHEEL (std.-Red)
65	F85	9742185	1	28.40	WHEEL (dlx.-Fawn)
65	F85	9742176	1	55.10	WHEEL (Cust. dlx.-Blue)
65	Exc. F85	9742048	1	28.80	WHEEL (dlx.-Black use for Red)
65	Exc. F85	9742049	1	28.80	WHEEL (dlx.-Sterling)
65	Exc. F85	9742051	1	28.80	WHEEL (dlx.-Forest Green)
65	Exc. F85	9742053	1	28.80	WHEEL (dlx.-Fawn)
65	Exc. F85	9742056	1	28.80	WHEEL (dlx.-Turquoise)
65	Exc. F85	9742057	1	28.80	WHEEL (dlx.-Blue)
65	Exc. F85	9742064	1	59.80	WHEEL (Cust. dlx.-Forest Green)
65	Exc. F85	9742066	1	59.80	WHEEL (Cust. dlx.-Fawn)
65	Exc. F85	9742068	1	59.80	WHEEL (Cust. dlx.-Red)
65-66	F85	9742163	1	21.55	WHEEL, std. (Blue)
65-66	F85	9742166	1	20.90	WHEEL, std. (Turquoise)
66	F85	9744058	1	27.85	WHEEL, std. (Fawn)
66	F85	9744402	1	26.10	WHEEL, std. (Red)
64-66	F85	9740296	1	28.50	WHEEL, dlx. (Black)
65-66	F85	9742182	1	28.40	WHEEL, dlx. (Green)
65-66	F85	9742184	1	28.40	WHEEL, dlx. (Blue)
65-66	F85	9742188	1	28.40	WHEEL, dlx. (Turquoise)
65-66	F85	9743225	1	28.40	WHEEL, dlx. (Red)
66	F85	9744065	1	29.00	WHEEL, dlx. (Fawn)
66	F85	9744066	1	29.00	WHEEL, dlx. (Bronze)
65-66	5200, 5600	9741862	1	26.75	WHEEL, std. (Black)
66	5200, 5600	9744072	1	27.20	WHEEL, std. (Sterling Grey)
65-66	5200, 5600	9744073	1	27.20	WHEEL, std. (Forest Green)
65-66	5200, 5600	9744074	1	27.20	WHEEL, std. (Royal Blue)
65-66	5200, 5600	9744075	1	27.20	WHEEL, std. (Fawn)
66	5200, 5600	9744076	1	27.20	WHEEL, std. (Dark Turquoise)
65-66	5200, 5600	9744077	1	27.20	WHEEL, std. (Bronze)
66	5200, 5600	9744252	1	27.20	WHEEL, std. (Burgundy)
66	Exc. Tilt/wh., F85 or Tor.	9742048	1	28.80	WHEEL, dlx. (Black-use for Burgundy, Bronze)
66	Exc. Tilt/wh., F85 or Tor.	9744088	1	29.00	WHEEL, dlx. (Sterling Grey-use for Forest Green)
66	Exc. Tilt/wh., F85 or Tor.	9744090	1	29.00	WHEEL, dlx. (Royal Blue)
66	Exc. Tilt/wh., F85 or Tor.	9744091	1	29.00	WHEEL, dlx. (Fawn)
66	Exc. Tilt/wh., F85 or Tor.	9744092	1	29.00	WHEEL, dlx. (Dark Turquoise)
66	Tilt/wh. exc. F85	9743881	1	33.45	WHEEL, dlx. (Black)
66	Tilt/wh. exc. F85	9743882	1	33.45	WHEEL, dlx. (Sterling Grey)
66	Tilt/wh. exc. F85	9743883	1	33.45	WHEEL, dlx. (Forest Green)
66	Tilt/wh. exc. F85	9743884	1	33.45	WHEEL, dlx. (Royal Blue)
66	Tilt/wh. exc. F85	9743885	1	33.45	WHEEL, dlx. (Fawn)
66	Tilt/wh. exc. F85	9743886	1	33.45	WHEEL, dlx. (Burgundy)
66	Tilt/wh. exc. F85	9743887	1	33.45	WHEEL, dlx. (Dark Turquoise)
66	Tilt/wh. exc. F85	9743888	1	33.45	WHEEL, dlx. (Bronze)
66	Tor. exc. Tilt/wh.	9743580	1	34.85	WHEEL, std. (Black)
67-68	F85	9745816	1	32.55	WHEEL, dlx. (Black)
67-68	F85	9747354	1	32.55	WHEEL, dlx. (Dark Blue-use for Teal)
67	F85	9747772	1	32.55	WHEEL, dlx. (Dark Red)
67	F85	9745819	1	32.55	WHEEL, dlx. (Gold)
67-68	F85	9747356	1	32.55	WHEEL, dlx. (Turquoise)
67	F85	9746110	1	25.55	WHEEL, std. (Gold)
67	F85	9746109	1	24.90	WHEEL, std. (Burgundy)
67	F85	9746108	1	25.55	WHEEL, std. (Blue)
67-68	F85	9745657	1	24.90	WHEEL, std. (Black)
67-68	Exc. Tilt/wh. F85	9745745	1	29.65	WHEEL, dlx. (Black)
67	Exc. Tilt/wh. F85 or Tor.	9745746	1	29.65	WHEEL, dlx. (Pewter)
67	Exc. Tilt/wh. F85 or Tor.	9745747	1	29.65	WHEEL, dlx. (Green)
67	Exc. Tilt/wh., F85 or Tor.	9745748	1	29.65	WHEEL, dlx. (Blue)
67	Exc. Tilt/wh., F85 or Tor.	9745749	1	29.65	WHEEL, dlx. (Burgundy)
67	Exc. Tilt/wh., F85 or Tor.	9745750	1	29.65	WHEEL, dlx. (Turquoise)
67	Exc. Tilt/wh. F85 or Tor.	9745751	1	29.65	WHEEL, dlx. (Gold)
67-68	Exc. Tilt/wh. F85 or Tor.	9745707	1	29.00	WHEEL, std. (Black)
67	Exc. Tilt/wh., F85 or Tor.	9745708	1	29.00	WHEEL, std. (Pewter)
67	Exc. Tilt/wh. F85 or Tor.	9745709	1	29.00	WHEEL, std. (Green)
67	Exc. Tilt/wh. F85 or Tor.	9745710	1	29.00	WHEEL, std. (Blue)

67	Exc. Tilt/wh. F85 or Tor.	9745711	1	29.00	WHEEL, std. (Burgundy)
67	Exc. Tilt/wh. F85 or Tor.	9745712	1	29.00	WHEEL, std. (Turquoise)
67	Exc. Tilt/wh. F85 or Tor.	9745713	1	29.00	WHEEL, std. (Gold)
67	Tor. exc. Tilt/wh. (*1)	9747220	1	36.15	WHEEL, std. (Black)
(*1) NOTE When replacing original production wheel also use one 9747236 cover listed in group 6.512.					
67-68	F85	9745657	1	24.90	WHEEL, std. (Black)
67-68	Exc. Tilt/wh., F85 or 1967 Tor.	9745745	1	29.65	WHEEL, dlx. (Black)
67-68	Exc. Tilt/wh., F85 or Tor.	9745707	1	29.00	WHEEL, std. (Black)
68	F85	9747350	1	24.90	WHEEL, std. (Dk. Blue)
68	F85	9747351	1	24.90	WHEEL, std. (Willow Gold)
68	F85	9747352	1	24.90	WHEEL, std. (Turquoise)
68	F85	9747772	1	32.55	WHEEL, dlx. (Garnet)
68	F85	9747355	1	32.55	WHEEL, dlx. (Willow Gold)
68	F85 (*2)	9748390	1	58.15	WHEEL, walnut trim
NOTE (*2) When replacing this wheel also order 1-399374 Hub (Paint to match).					
68	Exc. F85 or Tor.	9747359	1	29.00	WHEEL, std. (Dk. Blue)
68	Exc. F85 or Tor.	9747361	1	29.00	WHEEL, std. (Willow Gold)
68	Exc. F85 or Tor.	9747362	1	29.00	WHEEL, std. (Turquoise)
68	Exc. F85 or Tor.	9747363	1	29.00	WHEEL, std. (Teal)
68	Exc. F85 or Tor.	9747773	1	29.00	WHEEL, std. (Garnet)
68	Exc. Tilt/wh. F85 or Tor.	9747364	1	29.65	WHEEL, dlx. (Jade Gold)
68	Exc. Tilt/wh. F85 or Tor.	9747365	1	29.65	WHEEL, dlx. (Dk. Blue)
68	Exc. Tilt/wh. F85 or Tor.	9747367	1	29.65	WHEEL, dlx. (Willow Gold)
68	Exc. Tilt/wh. F85 or Tor.	9747368	1	29.65	WHEEL, dlx. (Turquoise)
68	Exc. Tilt/wh. F85 or Tor.	9747369	1	29.65	WHEEL, dlx. (Teal)
68	Exc. Tilt/wh. F85 or Tor.	9747771	1	29.65	WHEEL, dlx. (Garnet)
69	F85, 5400	9749368	1	31.25	WHEEL, std. (Green)
69	F85, 5400	9749369	1	31.25	WHEEL, std. (Blue)
69	F85, 5400	9749370	1	31.25	WHEEL, std. (Gold)
69	F85, 5400	9749371	1	31.25	WHEEL, std. (Turq.)
69	F85, 5400	9749700	1	31.25	WHEEL, std. (Black)
69	All	9751075	1	36.25	WHEEL, dlx. (Black)
69	All	9751076	1	36.25	WHEEL, dlx. (Green)
69	All	9751383	1	38.60	WHEEL, dlx. (Blue-also order 9751774 pad & 406815 plate)
69	All	9751384	1	38.60	WHEEL, dlx. (Gold-also order 9751775 pad & 406815 plate)
69	All	9751079	1	36.25	WHEEL, dlx. (Red)
69	All	9751080	1	38.10	WHEEL, dlx. (Turq.)
69	All	9751081	1	38.10	WHEEL, dlx. (Sandalwood)
69	Exc. Tor.	9751096	1	55.65	WHEEL, Cust. sport-3 spokes (Black)
69	Exc. Tor.	9751097	1	55.65	WHEEL, Cust. sport-3 spokes (Green)
69	Exc. Tor.	9751098	1	55.65	WHEEL, Cust. sport-3 spokes (Blue)
69	Exc. Tor.	9751099	1	55.65	WHEEL, Cust. sport-3 spokes (Gold)
69	Exc. Tor.	9751100	1	55.65	WHEEL, Cust. sport-3 spokes (Red)
69	Exc. Tor.	9751101	1	55.65	WHEEL, Cust. sport-3 spokes (Turq.)
69	Exc. Tor.	9751102	1	55.65	WHEEL, Cust. sport-3 spokes (Sandalwood)
70-72	F85	9751871	1	98.85	WHEEL, Custom sport-4 spokes
68	F85 w/walnut wh.	3923697	1	7.50	HUB, w/horn contact (Paint to match)
70-72	F85 Custom Sport Wheel	406708	1	8.95	HUB, strg. wheel
71-72	F85 Custom Sport Wheel (8.977)	9411454	6	.05	SCREW, wheel to hub
70	3100, 3200	9749700	1	31.25	WHEEL, std. (Black)
70	3100, 3200	9751376	1	30.45	WHEEL, std. (Green)
70	3100, 3200	9751377	1	30.45	WHEEL, std. (Blue)
70	3100, 3200	9751378	1	30.45	WHEEL, std. (Gold)
70	3100, 3200	9751379	1	30.45	WHEEL, std. (Brown)
70	All	9751381	1	38.60	WHEEL, dlx. (Black)
70	All	9751382	1	38.60	WHEEL, dlx. (Green)
70	All	9751383	1	38.60	WHEEL, dlx. (Blue)
70	All	9751384	1	38.60	WHEEL, dlx. (Gold)
70	All	9751385	1	38.60	WHEEL, dlx. (Brown)
71	3169, 3269	9749700	1	31.25	WHEEL, std. (Black)
71	3169, 3269	9752765	1	32.10	WHEEL, std. (Green)
71	3169, 3269	9752766	1	32.10	WHEEL, std. (Sandalwood)
71	F85	9751381	1	38.60	WHEEL, dlx. (Black)
71	F85	9753422	1	40.50	WHEEL, dlx. (Jade)
71	F85	9753423	1	40.50	WHEEL, dlx. (Blue)
71	F85	9753424	1	40.50	WHEEL, dlx. (Sienna)
71	F85	9753580	1	38.60	WHEEL, dlx. (Beige)

71	Exc. F85, Tor., or T & T/wh.	9752450	1	40.50	WHEEL, dlx. (Black)
71	Exc. F85, Tor., or T & T/wh.	9752451	1	40.50	WHEEL, dlx. (Green)
71	Exc. F85, Tor., or T & T/wh.	9752452	1	40.50	WHEEL, dlx. (Blue)
71	Exc. F85, Tor. or T & T/wh.	9752453	1	40.50	WHEEL, dlx. (Rosewood)
71	Exc. F85, Tor., or T & T/wh.	9752454	1	40.50	WHEEL, dlx. (Sandalwood)
71-72	Tor. Dlx. wh.	9752463	1	71.20	WHEEL (Black)
71-72	98 T & T/wh.	9752426	1	78.15	WHEEL (T shaped-Black)
71	98 T & T/wh.	9752427	1	78.15	WHEEL (T shaped-Jade)
71	98 T & T/wh.	9752428	1	78.15	WHEEL (T shaped-Blue)
71	98 T & T/wh.	9752429	1	78.15	WHEEL (T shaped-Rosewood)
71	98 T & T/wh.	9752430	1	78.15	WHEEL (T shaped-Beige)
71-72	Tor. T & T/wh.	9752432	1	78.15	WHEEL (Black)
72	98 T & T/wh. exc. 60-40 Seat	9752428	1	78.15	WHEEL (T shaped-Blue)
72	F85	9753617	1	38.60	WHEEL, dlx. (Black-less pad)
72	F85	9753671	1	38.60	WHEEL, dlx. (Green-less pad)
72	F85	9753672	1	38.60	WHEEL, dlx. (Blue-less pad)
72	F85	9753673	1	38.60	WHEEL, dlx. (Saddle-less pad)
72	F85	9753674	1	38.60	WHEEL, dlx. (Covert-less pad)
72	3269	9753793	1	32.10	WHEEL, std. (Green)
72	3269	9753794	1	32.10	WHEEL, std. (Covert)
72	3269	9749700	1	31.25	WHEEL, std. (Black)
72	5400, 6400, 98 exc. T & T/wh.	9752450	1	40.50	WHEEL, dlx. (Black)
72	5400, 6400, 6800, 98 exc. T & T/wh., Conv. or 60-40 Seat	9752452	1	40.50	WHEEL, dlx. (Blue)
72	5400, 6400, 6800, 98 exc. T & T/wh. or 60-40 Seat	9754014	1	40.50	WHEEL, dlx. (Green)
72	5400, 6400, 6800, 98 exc. T & T/wh. or Conv.	9754017	1	40.50	WHEEL, dlx. (Covert)
72	5439-57, 6439-57-67, 6800	9754016	1	40.50	WHEEL, dlx. (Saddle)
72	98 exc. T & T/wh.	9754015	1	40.50	WHEEL, dlx. (Pewter)
72	98 T & T/wh. exc. 60-40 Seat	9754022	1	78.15	WHEEL, 3 spokes (Green)
72	98 T & T/wh.	9754023	1	78.15	WHEEL, 3 spokes (Pewter)
72	98 T & T/wh.	9754025	1	78.15	WHEEL, 3 spokes (Covert)

### 6.513 WHEEL, STEERING WHEEL (WITH SHROUD)

67	Tilt/wh. exc. F85	9745551	1	53.90	WHEEL, dlx. (Black)
67	Tilt/wh. exc. F85	9745552	1	53.90	WHEEL, dlx. (Pewter)
67	Tilt/wh. exc. F85	9745553	1	53.90	WHEEL, dlx. (Green)
67	Tilt/wh. exc. F85	9745554	1	53.90	WHEEL, dlx. (Blue)
67	Tilt/wh. exc. F85	9745556	1	53.90	WHEEL, dlx. (Burgundy)
67	Tilt/wh. exc. F85	9745557	1	53.90	WHEEL, dlx. (Turquoise)
67	Tilt/wh. exc. F85	9745558	1	53.90	WHEEL, dlx. (Gold)

### 6.513 WHEEL, RIM BLOWER STEERING WHEEL

68	T & T/wh. exc. F85	9747381	1	82.40	WHEEL, dlx.-3 spokes (Black)
68	T & T/wh. exc. F85	9747382	1	82.40	WHEEL, dlx.-3 spokes (Jade Gold)
68	T & T/wh. exc. F85	9747383	1	82.40	WHEEL, dlx.-3 spokes (Dk. Blue)
68	T & T/wh. exc. F85	9747385	1	82.40	WHEEL, dlx.-3 spokes (Willow Gold)
68	T & T/wh. exc. F85	9747386	1	82.40	WHEEL, dlx.-3 spokes (Garnet)
68	T & T/wh. exc. F85	9747387	1	82.40	WHEEL, dlx.-3 spokes (Turquoise)
68	T & T/wh. exc. F85	9747388	1	82.40	WHEEL, dlx.-3 spokes (Teal)
69	All w/Dlx. wh.	9751066	1	66.35	WHEEL, rim blower-2 spokes (Black)
69	All w/Dlx. wh.	9751067	1	63.25	WHEEL, rim blower-2 spokes (Green)
69	All w/Dlx. wh.	9751068	1	66.35	WHEEL, rim blower-2 spokes (Blue)
69	All w/Dlx. wh.	9751069	1	66.35	WHEEL, rim blower-2 spokes (Gold)
69	All w/Dlx. wh.	9751071	1	66.35	WHEEL, rim blower-2 spokes (Turq.)
69	All w/Dlx. wh.	9751072	1	66.35	WHEEL, rim blower-2 spokes (Sandalwood)
69	All w/Dlx. wh.	9751070	1	66.35	WHEEL, rim blower-2 spokes (Red)
69	T & T/wh.	9751082	1	72.25	WHEEL, rim blower-3 spokes (Black)
69	T & T/wh.	9751083	1	72.25	WHEEL, rim blower-3 spokes (Green)
69	T & T/wh.	9751084	1	72.25	WHEEL, rim blower-3 spokes (Blue)
69	T & T/wh.	9751085	1	72.25	WHEEL, rim blower-3 spokes (Gold)
69	T & T/wh.	9751086	1	72.25	WHEEL, rim blower-3 spokes (Turq.)
69	T & T/wh.	9751087	1	72.25	WHEEL, rim blower-3 spokes (Sandalwood)

70	All w/Dlx. wh.	9751392	1	68.15	WHEEL, rim blower-2 spokes (Green)
70	All w/Dlx. wh.	9751393	1	68.15	WHEEL, rim blower-2 spokes (Blue)
70	All w/Dlx. wh.	9751394	1	68.15	WHEEL, rim blower-2 spokes (Gold)
70	All w/Dlx. wh.	9751395	1	68.15	WHEEL, rim blower-2 spokes (Brown)
70	All w/Dlx. wh.	9751589	1	68.15	WHEEL, rim blower-2 spokes (Black)
70	T & T/wh.	9751218	1	74.40	WHEEL, rim blower-3 spokes (Black)
70	T & T/wh.	9751219	1	74.40	WHEEL, rim blower-3 spokes (Green)
70	T & T/wh.	9751220	1	74.40	WHEEL, rim blower-3 spokes (Blue)
70	T & T/wh.	9751221	1	74.40	WHEEL, rim blower-3 spokes (Gold)
70	T & T/wh.	9751222	1	74.40	WHEEL, rim blower-3 spokes (Brown)

**6.514 ACTUATOR-BUMPER-COVER-GUIDE-HOUSING-LEVER-PIN-PLATE-RETAINER-RING-ROD-SCREW-SHIELD-SHOE-SPHERE PKG.-SPHERE-SPRING-STOP-SUPPORT-WAVE WASHER, TILT WHEEL**

63-65	Exc. F85	5678166	1	46.75	ACTUATOR ASSY. (inc. cover)
64-66	F85	5678167	1	34.75	ACTUATOR (w/housing)
66-68	T/wh. exc. F85	5693412	1	.41	BUMPER, down stop-round
66-68	T/wh. exc. F85	5697720	1	1.33	BUMPER, up stop (rectangular)
69	T & T/wh.	5693412	1	.41	BUMPER, down stop-round
69	T & T/wh.	5697720	1	1.33	BUMPER, up stop
71-72	T & T/wh.	7813235	1	.82	BUMPER, retracted strg. shaft
64	Exc. F85	5677510	1	1.85	COVER, actuator
66	Exc. F85	5695615	1	8.00	COVER, actuator
66	Exc. F85	390624	1	2.36	COVER, column upper
67-68	Exc. F85	7801020	1	10.05	COVER, actuator
69-72	T/wh. less Travel (2.906)	7805986	1	15.90	COVER, actuator & lock housing
69-72	T & T/wh. (6.500)	7805987	1	20.40	COVER, actuator & lock housing
73*	AJ29 Opt. Y78 & N33 (2.906)	7815314	1		COVER, actuator & lock hsg.
73	All Opt. N33 exc. AJ29 w/Opt. Y78	7805986	1	15.90	COVER, actuator & lock hsg.
67-68	Exc. F85	7800176	1	.82	GUIDE, tilt return spring
69-72	All	7800176	1	.82	GUIDE, tilt return spring
66	Exc. F85	5694942	1	35.90	HOUSING, actuator (w/brg. less shoes & springs)
67	Exc. F85	5698558	1	39.75	HOUSING, actuator (w/brg. & shoes)
67-68	F85	5698742	1	41.20	HOUSING, actuator (w/brg. & shoes)
68	Exc. F85	5699636	1	32.70	HOUSING, actuator (w/brg. & shoes)
69	F85, Tor. T/wh.	7805427	1	37.20	HOUSING, actuator (w/brg. & shoes)
69	T/wh. exc. F85 or Tor.	7805426	1	49.45	HOUSING (w/brg. & shoes)
69	T & T/wh. exc. F85	7805424	1	49.45	HOUSING, actuator (w/brg. & shoes)
70	F85, Tor. T/wh. less Travel (6.518)	7813067	1	51.15	HOUSING, upper (w/brg. & shoes)
70	5400, 6400, 6600, 98 T/wh.	7809363	1	51.15	HOUSING, upper (w/brg. & shoes)
70	T & T/wh.	7809361	1	51.15	HOUSING, upper (w/brg. & shoes)
71-72	T/wh. less Travel (6.518)	7813067	1	51.15	HOUSING
71-72	98, Tor. T & T/wh.	7813095	1	51.20	HOUSING
63-64	All	587967	1	.82	LEVER, wheel release
65-66	Exc. Tor.	387680	1	1.49	LEVER, wheel release
66	Tor.	391969	1	2.15	LEVER, wheel release
67-68	Exc. Tor.	395604	1	1.54	LEVER, wheel release (w/knob)
67-68	Tor.	395606	1	2.41	LEVER, wheel release (w/knob)
69-70	All	395604	1	1.54	LEVER, wheel release (w/knob)
67-68	F85	7800154	1	4.92	LEVER, shoe release
67-68	Exc. F85	5699698	1	5.30	LEVER, shoe release
69-72	T/wh. exc. Travel	7800154	1	4.92	LEVER, shoe release
69-72	T & T/wh. exc. F85	7805291	1	5.02	LEVER, shoe release
67-68	Exc. F85	396614	1	1.74	LEVER, wheel locking (w/knob)
69-70	Exc. F85	402463	1	3.08	LEVER, wheel locking (w/knob)
71-72	98, Tor.	408058	1	3.18	LEVER, wheel locking
71-72	T/wh., T & T/wh.	408239	1	1.69	LEVER, wheel release
63-66	F85	5676496	2	.62	PIN, upper supt. pivot
66-68	Exc. 1966 F85	5693411	2	.62	PIN, upper supt. pivot
69-72	All	7810363	2	.87	PIN, upper supt. pivot
63-66	All	5677922	2	.41	PIN, lock shoe dowel
66-68	Exc. 1966 F85	5693411	2	.62	PIN, upper supt. pivot
67-68	All	5698688	1	.62	PIN, lock shoe dowel
69-72	All	7806567	1	.30	PIN, lock shoe dowel
67-72	All	5698406	1	.30	PIN, release shoe lever
67-72	All	7800107	1	.62	PIN, upper support dowel

63-64	H.T. Col. Shift exc. F85 or 1964 J88 (*1) .....	5678540	1	1.44	PLATE, retainer lock .....
	(*1) 1963 2nd type tilt/wh. column has a jacket made of .095" steel.				
65	Exc. 4/S S.T. or F85 .....	5693845	1	2.61	PLATE, retainer lock .....
64-66	F85 Col. Shift .....	5678306	1	1.85	PLATE, retainer lock .....
63-66	F85 Floor Shift .....	5679662	1	1.23	PLATE, retainer lock .....
67-68	A.T. Column Shift exc. T/wh. ....	7801037	1	1.95	LOCK PLATE, T/signal hsg. shift tube .....
67-68	S.T. ....	5698603	1	1.59	LOCK PLATE, T/signal hsg. shift tube .....
67-68	Col. Shift or T/wh. ....	5698603	1	1.59	LOCK PLATE, T/signal hsg. shift tube .....
67-68	All .....	5698395	1	1.54	PLATE, retainer lock .....
69-72	T/wh. ....	7804915	1	1.69	PLATE, shift stop .....
67-72	All .....	7800177	1	.41	RETAINER, return spring .....
67-68	Tilt/wh. ....	7805574	2	.30	RING, bearing housing spacer .....
66-68	T/wh. exc. F85 .....	5693417	1	2.15	ROD, shaft upper to yoke locking .....
69-72	T & T/wh. ....	5693417	1	2.15	ROD, shaft upper to yoke locking .....
63	T/wh. exc. F85 .....	5678513	2	.10	SCREW, upper support retaining (10-32 x 1 1/4") .....
64-65	T/wh. ....	5678513	2	.10	SCREW, upper support retaining (10-32 x 1 1/4") .....
66	F85 T/wh. ....	5678513	2	.10	SCREW, upper support retaining (10-32 x 1 1/4") .....
66	Exc. F85 .....	5693410	4	.30	SCREW, bearing housing support .....
67-68	All .....	5698404	4	.30	SCREW, upper supt. ....
69-72	All .....	7807274	1	.25	SCREW, upper supt. retg. ....
69-72	All .....	7805608	1	.41	SHIELD, tilt lever opening .....
63-65	All .....	5677216	1	7.45	SHOE, release lock (lower) .....
66	F85 .....	5677216	1	7.45	SHOE, release lock (lower) .....
66	Exc. F85 .....	5697392	2	6.95	SHOE, release lock .....
67-68	All .....	5698425	1	10.55	SHOE, release lock (3 groove) .....
67-68	All .....	5698426	1	10.55	SHOE, release lock (4 groove) .....
69-72	All .....	7804925	1	3.95	SHOE, release lock (3 groove) .....
69-72	T/wh. ....	7813068	1	3.95	SHOE, release lock (4 groove) .....
63-72	T/wh. ....	7808505	1	2.67	SPHERE PKG., strg. shaft centering .....
67-68	T/wh. ....	7801021	1	.82	SPHERE, strg. shaft centering .....
63-68	All .....	5679311	1	.56	SPRING, centering sphere joint .....
63-65	All .....	5676525	2	.82	SPRING, lock shoe .....
63-65	All .....	5676787	2	.92	SPRING, wheel tilt return (coil) .....
66	F85 .....	5676525	2	.82	SPRING, lock shoe .....
67-68	All .....	5698998	2	1.13	SPRING, lock shoe .....
69-72	All .....	7804912	1	.41	SPRING, lock shoe .....
66	F85 .....	5676787	2	.92	SPRING, wheel return .....
66	Exc. F85 .....	5697830	2	1.44	SPRING, wheel return .....
67	Exc. F85 .....	5698394	1	.67	SPRING, wheel return .....
67-68	F85 .....	5698415	1	.92	SPRING, wheel return .....
68	Exc. F85 .....	7802902	1	2.00	SPRING, wheel return .....
69-72	T/wh. exc. Travel .....	7804903	1	.97	SPRING, wheel return (coil) .....
69-72	T & T/wh. ....	7801309	1	1.49	SPRING, wheel return (coil) .....
67-72	T/wh. ....	5698410	1	.62	SPRING, shoe release lever .....
67-68	All .....	5698998	2	1.13	SPRING, lock shoe .....
66-68	T/wh. exc. F85 .....	5693405	1	.41	STOP, joint pre-load spring .....
63-65	All .....	5678528	1	3.79	SUPPORT, upper brg. hsg. ....
66	F85 .....	5678528	1	3.79	SUPPORT, upper brg. housing .....
66	Col. Shift exc. F85 .....	5693482	1	13.70	SUPPORT, upper brg. housing .....
67-68	Floor Shift .....	5698847	1	9.85	SUPPORT, upper brg. housing .....
67-68	A.T. Column Shift .....	5698649	1	11.75	SUPPORT, upper w/stop plate .....
69-70	Col. Shift T/wh. ....	7807635	1	13.60	SUPPORT, upper brg. housing .....
69-70	F85 T/wh. exc. Col. Shift T & T/wh. A.T. w/console .....	7805288	1	13.60	SUPPORT, upper brg. housing .....
70	6600 T/wh. w/Console ..	7807635	1	13.60	SUPPORT, upper brg. housing .....
71-72	Col. Shift T/wh. ....	7811692	1	14.25	SUPPORT, upper brg. housing .....
71-72	F85 T/wh. exc. Col. Shift	7807635	1	13.60	SUPPORT, upper brg. hsg. ....
63-66	F85 T/wh. ....	5676937	1	.30	WAVE WASHER, strg. col. lock plate to shift bowl ..
63-66	T/wh. ....	5676941	1	.30	WAVE WASHER, strg. col. bowl thrust .....
66	T/wh. A.T. exc. F85 .....	5676161	1	.15	WAVE WASHER, strg. gear hsg. thrust .....
66-68	T/wh. ....	7809977	1	1.59	WEDGE, upper shaft locking .....
69-72	T & T/wh. ....	7809977	1	1.59	WEDGE, upper shaft locking .....

**6.514 WAVE WASHER, STEERING GEAR HOUSING THRUST (STANDARD COLUMN)**

63	3200, 3500 S.T. ....	5676161	1	.15	WASHER, strg. gear hsg. thrust wave .....
64	Col. Shift exc. F85 or T/wh. ....	5676161	1	.15	WASHER, strg. gear hsg. thrust wave .....

**6.515 BOLT-BUMPER-NUT-WASHER, STEERING WHEEL**

68	F85 Wood Grain Wh. (8.908) .....	123854	6		BOLT, wheel .....
67-72	Tilt/wh. ....	5698416	1-2	.40	BUMPER, bearing housing .....
68-70	Exc. F85 .....	5698416	1	.40	BUMPER, bearing hsg. ....
69-70	Tilt/wh. exc. F85 .....	7801067	1	.56	BUMPER, upstop (small) .....
69-70	Tilt/wh. exc. F85 .....	7801068	1	.56	BUMPER, upstop (large) .....
71-72	T/wh. ....	7813069	1	.62	BUMPER, housing down .....
41-69	All exc. T & T/wh. (8.916) .....	124934	1	25/1.25	NUT, wheel (1/2"-20) .....
61	F85 (8.916) .....	124944	1	.10	NUT (3/8"-20) .....
66-67	Tilt/wh. exc. F85 (8.916) .....	124939	1	50/4.50	NUT, wheel (3/16"-18) .....
41-65	Exc. F85 .....	3954735	1	.10	WASHER, retaining .....
66-68	F85 All .....	3954735	1	.10	WASHER, wheel nut .....
66-68	Exc. Tilt/wh. ....	3954735	1	.10	WASHER, wheel nut .....

**6.518 COLUMN ASSY., STEERING COLUMN**

NOTE-See Group 6.803 for lower jacket and housing assembly.

66	Tilt/wh. Col. Shift exc. F85 or Tor. ....	5693470	1	118.90	COLUMN (complete) .....
67	F85 A.T. Col. Shift Tilt/wh. ....	7802701	1	126.85	COLUMN (complete) .....
67	F85 A.T. Col. Shift exc. Tilt/wh. ....	7802724	1	67.15	COLUMN (complete) .....
67	F85 Tilt/wh. Floor Shift ..	7802702	1	126.85	COLUMN (complete) .....
67	F85 Floor Shift exc. Tilt/wh. ....	7802715	1	61.40	COLUMN (complete) .....
67	F85 S.T. Col. Shift exc. Tilt/wh. or H.D. ....	7802714	1	67.15	COLUMN (complete) .....
67-68	A.T. Col. Shift exc. Tilt/wh. or F85 .....	7805894	1	71.95	COLUMN (complete) .....
67-68	T.H. Floor Shift exc. Tilt/wh. F85 or Tor. ....	5698350	1	68.50	COLUMN (complete) .....
67	A.T. Tilt/wh. Col. Shift exc. F85 or Tor. ....	5698650	1	191.30	COLUMN (complete) .....
67-68	S.T. exc. Cornering Lamp, Tilt/wh. or F85 .....	7805897	1	71.95	COLUMN (complete) .....
67-68	Tor. Col. Shift exc. Tilt/wh. ....	5698351	1	68.50	COLUMN (complete) .....
67	Tor. Tilt/wh. ....	5698660	1	191.30	COLUMN (complete) .....
68	F85 A.T. Col. Shift exc. Tilt/wh. ....	7804250	1	69.05	COLUMN .....
68	F85 A.T. Col. Shift Tilt/wh. ....	7801974	1	137.15	COLUMN .....
68	F85 S.T. Col. Shift .....	7802220	1	67.80	COLUMN .....
68	F85 Floor Shift exc. Tilt/wh. ....	7801828	1	63.95	COLUMN .....
68	F85 Tilt/wh. Floor Shift ..	7801975	1	137.15	COLUMN .....
68	T.H. Col. Shift Tilt/wh. exc. F85 or Tor. ....	7805890	1	206.60	COLUMN .....
68	6687 T.H. Floor Shift Tilt/wh. ....	7802272	1	206.60	COLUMN .....
68	Tor. Tilt/wh. Col. Shift ..	7805982	1	206.60	COLUMN .....
68	Tor. Floor Shift exc. Tilt/wh. ....	7803901	1	59.75	COLUMN .....
68	Tor. Tilt/wh. w/Floor Shift .....	7805983	1	206.60	COLUMN .....
69-70	F85 A.T. Col. Shift exc. Tilt/Wh. (*2) .....	7812233	1	105.50	COLUMN (complete) .....
69-70	F85 S.T. Floor Shift exc. Tilt/Wh. (*2) .....	7812239	1	81.50	COLUMN (complete) .....
69-70	F85 S.T. Col. Shift exc. Tilt/wh. ....	7812227	1	109.80	COLUMN (less interm. shaft & cplg.) .....
69	F85 S.T. Tilt/wh. Floor Shift .....	7804329	1	150.40	COLUMN (complete) .....
69	F85 A.T. Tilt/wh. Floor Shift (*1) .....	7807194	1	144.00	COLUMN (complete) .....
69	3567-77-87 J.T. console shift w/T/wh. (*2) .....	7804329	1	150.40	COLUMN .....



69	F85 A.T. Floor Shift exc. Tilt/wh. (*1) .....	7807199	1	106.40	COLUMN (complete) .....
69	3567-77-87 J.T. console Shift exc. T/wh. (*2) ...	7812239	1	81.50	COLUMN .....
69	T & T/wh. Col. Shift exc. F85 or Tor. ....	7804351	1	217.00	COLUMN (complete) .....
69	A.T. Col. Shift exc. F85, Tor., T or T & T/wh. ...	7807891	1	97.80	COLUMN (complete) .....
69-70	S.T. Col. Shift exc. F85, Tor., T or T & T/wh. or corn. lamp. ....	7805576	1	75.90	COLUMN (complete) .....
69	6600 T.H. Console shift exc. T & T/wh. ....	7804303	1	75.90	COLUMN (complete) .....
69	6600 T & T/wh. A.T. floor shift .....	7804352	1	217.00	COLUMN (complete) .....
69	Tor. Col. Shift exc. T or T & T/wh. ....	7804305	1	71.95	COLUMN (complete) .....
69-70	Tor. Floor Shift exc. T & T/wh. ....	7804306	1	71.95	COLUMN (complete) .....
69-70	Tor. T/wh. less travel ....	7808086	1	206.60	COLUMN (complete) .....
69-70	Tor. T & T/wh. Col. Shift.	7810103	1	217.00	COLUMN (complete) .....
69-70	Tor. T & T/wh. Floor Shift .....	7804354	1	217.00	COLUMN (complete) .....
69-70	T/wh. less travel exc. F85 or Tor. ....	7811528	1	219.55	COLUMN (complete) .....
70	F85 A.T. Console & dual gate shift exc. tilt wh. ...	7812239	1	81.50	COLUMN (complete) .....
70	F85 S.T. Floor Shift T/wh. ....	7809290	1	152.10	COLUMN .....
70	3500, 3600, 4200 Console Shift T/wh. ...	7809290	1	152.10	COLUMN .....
70	4400 T.H. Console Shift T/wh. ....	7809290	1	152.10	COLUMN .....
69-70	F85 A.T. Col. Shift T/wh.	7812205	1	166.55	COLUMN .....
70	5400, 6400, 6600, 98 A.T. Col. Shift exc. T or T & T/wh. ....	7807891	1	97.80	COLUMN .....
70	6600 A.T. Console Shift	7807928	1	97.80	COLUMN .....
70	6600 A.T. Console Shift T/Wh. ....	7810084	1	213.35	COLUMN .....
70	98 Col. Shift T & T/wh. ...	7811527	1	219.45	COLUMN .....
70	Tor. Col. Shift exc. T or T & T/wh. ....	7807870	1	97.80	COLUMN .....
71-72	F85 3/S S.T. Col. Shift ...	7812227	1	109.80	COLUMN (less interm. shaft & cplg.) .....
71-72	F85 V8 S.T. Floor Shift exc. T/wh. ....	7810657	1	81.50	COLUMN (less interm. shaft & cplg.) .....
71-72	F85 A.T. Floor Shift exc. T/wh. ....	7810657	1	81.50	COLUMN .....
71-72	F85 A.T. Col. Shift exc. T/wh. ....	7812233	1	105.50	COLUMN (less interm. shaft & cplg.) .....
71-72	F85 A.T. Col. Shift T/wh.	7812205	1	166.55	COLUMN (less shaft & cplg.) .....
71-72	F85 T/wh. Floor or Console Shift .....	7812206	1	166.55	COLUMN (less shaft & cplg.) .....
71	5400, 6400, 6600, 6800 S.T. ....	7810199	1	111.85	COLUMN (less interm. shaft & cplg.) .....
71-72	5400, 6400, 6600, 6800, 98 A.T. Col. Shift exc. T or T & T/wh. ....	7810190	1	76.80	COLUMN (less interm. shaft & cplg.) .....
71-72	5400, 6400, 6600, 6800, 98 T/wh. less travel .....	7813066	1	166.55	COLUMN (less interm. shaft & cplg.) .....
71-72	98 T & T/wh. ....	7813076	1	207.05	COLUMN (less interm. shaft & cplg.) .....
71-72	Tor. Col. Shift exc. T or T & T/wh. ....	7810191	1	97.80	COLUMN (complete) .....
71-72	Tor. T/wh. less travel ....	7813063	1	169.40	COLUMN (complete) .....
71-72	Tor. T & T/wh. ....	7813085	1	204.70	COLUMN (complete) .....

(\*1) NOTE 1st type w/straight lower shift lever.

(\*2) NOTE 2nd type w/offset lower shift lever.

### 6.518 JACKET ASSY., STEERING COLUMN

63	Tilt/Wh. exc. S/Fire, 98 S.C. or F85 1st Type (*1) .....	5678691	1	40.80	JACKET (w/bowl, supt. & shift tube) .....
63	Tilt/wh. exc. S/Fire, 98 S.C. or F85 1st Type (*2) .....	5678541	1	10.60	JACKET .....

63	S/Fire, 98 S.C. Tilt/wh. 1st Type (*1)	5678692	1	16.80	JACKET KIT (inc. lock plate & supt.)
63	S/Fire, 98 S.C. Tilt/wh. 2nd Type (*2)	5678538	1	10.60	JACKET KIT (inc. lock plate & supt.)
64	F85 S.T. Col. Shift	3854381	1	6.95	JACKET ASSY. (w/brgs.)
64	J88 S.T. Floor Shift exc. Tilt/wh.	5679383	1	12.30	JACKET ASSY.
64	D88, S88, 98 H.T. Tilt/wh. Col. Shift exc. J/Star I	5679403	1	11.10	JACKET
64	J/Star I, S/Fire, 98 S.C. H.T. exc. Tilt/wh.	5679383	1	12.30	JACKET ASSY.
65	Col. Shift Tilt/wh. exc. F85	5694120	1	10.65	JACKET
65-66	F85 J.T. Col. Shift exc. Tilt/wh.	387123	1	3.90	JACKET
64-66	F85 J.T. Tilt/wh. exc. Floor Shift	5679275	1	21.60	JACKET
65-66	F85 Floor Shift exc. Tilt/wh.	387520	1	4.10	JACKET
65-66	S.T. Col. Shift exc. Tilt/wh. or F85	386276	1	2.82	JACKET
66	A.T. Col. Shift exc. Tilt/wh., F85 or Tor.	392783	1	2.56	JACKET
65-66	Floor Shift exc. Tilt/wh. or F85	387703	1	2.82	JACKET
66	A.T. Tilt/wh. Col. Shift exc. F85 or Tor.	5693489	1	10.80	JACKET
66	Tor. exc. Tilt/wh.	389379	1	2.56	JACKET
66	Tor. Tilt/wh.	5697416	1	11.45	JACKET
67	F85 Tilt/wh.	5699936	1	19.50	JACKET
67	F85 A.T. Col. Shift exc. Tilt/wh.	5699817	1	13.45	JACKET
67	F85 Floor Shift exc. Tilt/wh.	5699816	1	10.95	JACKET
67-68	Exc. F85 or Tilt/wh.	5699818	1	15.10	JACKET
67-68	Tilt/wh. exc. F85 or Tor.	5699942	1	19.50	JACKET
67-68	Tor. Tilt/wh.	5699943	1	19.50	JACKET
68	F85 exc. Tilt/wh.	5699820	1	10.95	JACKET
68	F85 Tilt/wh.	7802173	1	17.30	JACKET
69-72	F85 Tilt/wh.	7805254	1	22.85	JACKET
69-70	Exc. T/wh. or F85	7807540	1	22.30	JACKET
69-70	T & T/wh. exc. F85 or Tor.	7805251	1	23.65	JACKET
69-70	T/wh. exc. F85	7805253	1	36.45	JACKET
69-70	Tor. T & T/wh.	7805252	1	23.65	JACKET
69-72	F85 exc. T/wh.	7813871	1	21.75	JACKET
71-72	Exc. F85 or T/wh.	7808885	1	23.35	JACKET
71-72	T/wh. less travel exc. F85	7805257	1	22.85	JACKET
71-72	T & T/wh.	7805251	1	23.65	JACKET

**6.518 BEZEL-BOWL-CLAMP-CLIP-COVER-HOUSING-SCREW-SHROUD-SPACER-TUBE, STEERING COLUMN**

66	Tilt/wh. exc. F85	392633	1	2.77	BEZEL, column lock (chrome)
67-68	F85 Floor Shift exc. Tilt/wh. (4.010)	5699003	1	11.60	BOWL, upper
67-68	T.H. Floor Shift exc. Tilt/wh. F85 or Tor.	5699061	1	19.90	BOWL, upper (w/shroud)
68	Tor. Floor Shift exc. Tilt/wh.	7804018	1	25.70	BOWL (w/shroud)
69-70	Floor Shift exc. T or T&T/wh.	7804436	1	11.30	BOWL, upper
71-72	F85 Floor Shift exc. T/Wh.	7810762	1	12.20	BOWL, upper
67	F85 exc. T/Wh.	5698595	1	2.26	COVER, strg. column T/S wiring trough
69-72	T & T/wh. exc. F85	406766	1	1.85	COVER, column upper
64-66	F85 J.T. Col. Shift	383760	1	.15	COVER, shift indicator acces hole
67-68	All	5699613	1	1.18	COVER, jacket mesh
67-68	Tilt/wh. exc. F85	396549	1	1.85	COVER, col. upper
73*	All A exc. Opt. C60	410327	1		COVER
73*	All A Opt. C60	410328	1		COVER
67-68	Exc. F85, Tor. or T/wh.	5699064	1	1.13	CLIP, strg. column T/s wiring
67-68	T/wh. exc. F85	7800572	1	.72	CLIP, strg. column T/s wiring

67-68	3/S S.T. exc. corn. lamp	7800586	1	5.65	HOUSING, T/signal switch (w/bearings)
70	F85, Tor. T/wh. less travel	7813067	1	51.15	HOUSING
71-72	T/wh. less travel	7813067	1	51.15	HOUSING
67-68	F85 Tilt/wh. Floor Shift (4.010)	5698792	1	6.85	SHROUD, upper bowl
67	S.T. exc. Corn. Lamp, Tilt/wh. or F85	7800207	1	7.35	SHROUD
67-68	T.H. Tilt/wh. Floor Shift exc. F85	5698791	1	15.30	SHROUD, col. bowl
69	F85 T/wh. Floor Shift (4.010)	7805999	1	24.15	SHROUD, upper bowl (painted)
70-72	F85 T/wh. Floor Shift	7809289	1	17.80	SHROUD, upper bowl
69	T & T/wh. A.T. floor shift exc. F85	7806000	1	20.80	SHROUD, upper bowl
70	6600 A.T. Console Shift T/wh.	7809375	1	20.85	SHROUD, upper bowl (painted)
69-70	Exc. T/wh. (4.010)	7810242	2	.62	SCREW, upper bowl lever plate
63-64	Floor Shift exc. Tilt/wh. or F85	5677307	1	9.45	SPACER, upper
63-64	Floor Shift Tilt/wh. exc. F85	5676854	1	2.00	SPACER, upper
64-66	F85 Floor Shift exc. Tilt/wh.	382063	1	3.28	SPACER, column upper
65-66	Tilt/wh. Floor Shift exc. F85	5693846	1	6.75	SPACER, column upper
67	F85 Tilt/wh. Floor Shift	7803687	1	9.55	TUBE, reaction (w/seals)
67-68	Floor Shift exc. Tilt/wh. or 1968 F85	5699811	1	9.55	TUBE, reaction (w/seals)
67-68	T.H. Tilt/wh. Floor Shift exc. F85	5699912	1	18.70	TUBE, reaction (w/seals)
68	F85 Floor Shift exc. Tilt/wh.	5699813	1	9.55	TUBE, reaction (w/seals)
68	F85 Floor Shift Tilt/wh.	7802899	1	14.85	TUBE, reaction (w/seals)
70-72	F85 Floor Shift exc. Tilt/wh. (4.025)	7804493	1	21.30	TUBE, reaction (w/seals)
69	F85 S.T. Tilt/wh. Floor Shift (4.025)	7804960	1	21.30	TUBE, reaction (w/seals)
69	F85 A.T. Floor Shift exc. Tilt/wh.	7807200	1	26.40	TUBE, reaction (w/seals)
69	F85 A.T.T/wh. A.T. Floor Shift	7807210	1	25.20	TUBE, reaction (w/seals)
69-70	T.H. Floor Shift exc. F85, Tor. or Tilt/wh. (4.025)	7804501	1	23.15	TUBE, reaction (w/seals)
69-70	Tor. Floor Shift exc. Tilt/wh. (4.025)	7804499	1	22.55	TUBE, reaction (w/seals)
69-72	F85 V8 S.T. Floor Shift exc. T/wh. (4.025)	7804493	1	21.30	TUBE (w/seals)
73*	AF, AG37, AJ57 Opt. M20 exc. N33 (4.025)	7812502	1		TUBE, reaction-w/seals
73*	AG37, AJ Opt. M38, M40, D55 exc. N33 (4.025)	7812502	1		TUBE, reaction-w/seals

(\* 1) NOTE-This kit used to replace jacket on original production columns which had .065" thick-steel jacket.

(\*2) NOTE-This jacket used to replace 2nd type .095" thick steel jacket.

### 6.519 SEAL, STEERING SHAFT

61-62	F85 Col. Shift	1356543	1	.20	SEAL, shaft to shift tube (felt)
63	F85	588445	1	.10	SEAL, strg. shaft to tube (felt)
63	S/Fire & 98 S.C. (*1)	5672828	1	.41	SEAL, strg. shaft (lwr.-felt)
63-65	Floor Shift, Tilt/wh. exc. F85 (*2)	5679645	1	.77	SEAL, strg. shaft (lower)
63-65	Col. Shift, Tilt/wh. exc. F85 (*2)	5679602	1	.46	SEAL, shaft lower
64	F85 Col. Shift exc. Tilt/wh.	382044	1	.20	SEAL, shaft lower (felt)
65-66	Col. Shift exc. T/wh.	386092	1	.15	SEAL, shift tube lower (1 <sup>29</sup> / <sub>32</sub> " x 1 <sup>1</sup> / <sub>16</sub> " x 5/ <sub>8</sub> "-felt)
66	Tor. exc. T & T/wh.	386092	1	.15	SEAL, shift tube lower (1 <sup>29</sup> / <sub>32</sub> " x 1 <sup>1</sup> / <sub>16</sub> " x 5/ <sub>8</sub> "-felt)
64	F85 Floor Shift exc. Tilt/wh.	382057	1	.30	SEAL, shaft (foam)
65-66	Floor Shift exc. Tilt/wh.	382057	1	.30	SEAL, shaft lower
65-66	F85 Tilt/wh. Floor Shift	5697792	1	1.08	SEAL, shaft lower
66	A.T. Tilt/wh. Col. Shift	5693993	1	.41	SEAL, shaft lower

66	Tilt/wh. Floor Shift exc. F85	5697903	1	1.13	SEAL, shaft lower
	(* 1) 1963 1st type tilt/wh. column has a jacket made of .065" steel.				
	(* 2) 1963 2nd type tilt/wh. column has a jacket made of .095" steel.				
<b>6.521 ADAPTER-ADJUSTER KIT-BEARING-BOLT-CLAMP-CLIP-NUT-PLATE-RACE-RETAINER-RING-SCREW-SEAT-SPACER-SPRING-WASHER, STEERING SHAFT</b>					
63	H.T. exc. F85	5676712	1	2.51	ADAPTER & BEARING ASSY., lower
64	H.T., J.T. exc. F85 or Tilt/wh.	5676712	1	2.51	ADAPTER & BEARING ASSY., lower
64	F85 exc. Tilt/wh.	383873	1	.46	ADAPTER, lower bearing
65-66	F85 Tilt/wh.	5678587	1	3.02	ADAPTER & BEARING, lower
64-66	F85 Tilt/Wh.	5678588	1	1.54	ADAPTER, lower shift tube (less brg.)
65-66	Exc. S.T. Col. Shift or Tilt/wh.	385984	1	.82	ADAPTER, lower (less brg.)
66	Tilt/wh. exc. F85	5695141	1	1.49	ADAPTER, lower (less brg.)
67	All Tilt/wh.	5698423	1	2.15	ADAPTER, lower (less brg.)
67-68	Floor Shift exc. Tilt/wh.	5698365	1	.92	ADAPTER, lower brg.
67-68	A.T. Column Shift exc. Tilt/wh.	5698365	1	.92	ADAPTER, lower brg.
67-68	S.T. Col. Shift exc. Tilt/wh.	7804031	1	4.25	ADAPTER, lower brg. (w/sleeve)
68	T/wh. exc. Tor.	5698423	1	2.15	ADAPTER
68	Tor. Tilt/wh.	5699296	1	1.54	ADAPTER, lower (less bearing)
69-72	All	7805822	1	.87	ADAPTER, lower brg.
67	All	7801219	1	1.59	ADJUSTER KIT, shaft lower
68	Tilt/wh. exc. F85	7801219	1	1.59	ADJUSTER KIT, shaft lower
68	Tor.	7801219	1	1.59	ADJUSTER KIT, shaft lower
49-55	Exc. P.S.	5660482	1	2.46	BEARING ASSY., upper
56-58	All	5660482	1	2.46	BEARING ASSY., upper
59-60	All	5672641	1	3.59	BEARING ASSY., upper
61-62	Exc. F85	5675777	1	3.74	BEARING ASSY., upper
61-63	F85	5674684	1	1.79	BEARING ASSY., upper
63	H.T. exc. F85 or Tilt/wh.	5677309	1	2.87	BEARING ASSY., upper
63-65	Tilt/wh.	7451325	2	1.85	BEARING ASSY., upper
64	Exc. F85 or Tilt/wh.	5677309	1	2.87	BEARING ASSY., upper
64	F85 exc. Tilt/wh.	383871	1	1.44	BEARING ASSY., upper
66	F85 Tilt/wh.	7451325	1	1.85	BEARING, upper
65-66	Exc. Tilt/wh.	383871	1	1.44	BEARING, upper
66	Tilt/wh. exc. F85	5696210	1	2.56	BEARING, upper (1 <sup>3</sup> / <sub>32</sub> " I.D.)
66	All	7802845	1	2.05	BEARING (lower)
67-72	Tilt/wh.	5696210	1-2	2.56	BEARING, upper (1 <sup>3</sup> / <sub>32</sub> " I.D.)
67-68	F85 Tilt/wh.	5698407	1	2.46	BEARING, upper (2 <sup>7</sup> / <sub>32</sub> " I.D.)
69-70	Exc. Tilt/wh.	7800269	1	1.49	BEARING, upper
60-62	P.S. exc. F85	5674067	1	3.08	BEARING & RETAINER, lower
63	S.T. exc. F85	5674067	1	3.08	BEARING & RETAINER, lower
63	Exc. F85	7802845	1	2.05	BEARING ASSY., lower
64	S.T. exc. F85, J88 or Tilt/wh.	5674067	1	3.08	BEARING & RETAINER, lower
64-65	Exc. Tilt/wh.	7802845	1	2.05	BEARING ASSY., lower
66	All	7802845	1	2.05	BEARING, lower
67-68	All	7804200	1	1.33	BEARING, shaft lower
67-68	Exc. Tilt/wh.	7800528	1	.97	BEARING, bowl lower
69-72	All	7805700	1	3.08	BEARING, steering shaft lower
69-72	Exc. T/wh.	7805365	1	.87	BEARING, shift bowl lower
67-68	S.T. Column Shift exc. Tilt/wh.	5699499	3	.25	BOLT, lower brg.
63	Exc. P.S. or F85	5676508	1	3.49	CLAMP, lower brg. ret. (on shaft)
64	F85	392929	1	.20	CLAMP, lower brg.
65	All	392929	1	.20	CLAMP, lower brg.
66	Exc. Tilt/wh.	392929	1	.20	CLAMP, lower brg.
64-66	F85, Tor. Tilt/wh.	5676508	1	3.49	CLAMP, lower brg.
67	F85	7802662	1	.92	CLAMP, shaft lower
67-68	Exc. Tilt/wh. or S.T. Col. Shift	5699583	1	.46	CLIP, lower brg.
69-72	All	7804439	1	.36	CLIP, lower brg. adapter
63-65	All	7800719	1	3.49	NUT & WASHER KIT, shaft upper
66	F85 Tilt/wh.	7800719	1	3.49	NUT & WASHER KIT, shaft upper
67-68	F85 Tilt/wh.	5698741	1	3.18	NUT, upper brg.
69-70	T/wh.	7805154	1	2.82	NUT, upper brg.

69-72	All (8.915)	9420821	1	.05	NUT, strg. gear to strg. column- <sup>3</sup> / <sub>16</sub> "-24
57-62	Col. Shift (2.896)	5670853	1	.62	PLATE, upper brg. ret. lock
61-64	Floor Shift exc. F85 or Tilt/wh.	5675667	1	1.08	PLATE, upper brg. ret. lock
63	F85 Col. Shift (2.896)	5670853	1	.62	PLATE, upper brg. ret. lock
67-68	S.T. Col. Shift exc. Tilt/wh.	7801280	1	.92	PLATE, adapter reinforcing
67-68	Tilt/wh. exc. F85	398857	1	.82	PLATE, shaft lock (inc. stud)
69-72	T & T/wh.	402117	1	.67	PLATE, shaft lock
63-64	Tilt/wh.	5676628	1	2.00	RACE, upper brg. inner
65	Tilt/wh.	5693603	1	1.90	RACE, upper brg. inner
66	F85 Tilt/wh.	5693603	1	1.90	RACE, upper brg. inner
66-68	Tilt/wh. exc. F85	5693941	1	3.49	RACE, upper brg. inner
67-68	F85 Tilt/wh.	5698422	2	5.35	RACE, upper brg. inner
69-72	T/wh.	5693941	1	3.49	RACE, upper brg. inner
60-62	S.T. exc. F85 (2.910)	1947994	1	2.79	RETAINER, upper bearing
60	H.T. exc. P.S. (*2) (2.910)	1947959	1	2.52	RETAINER, upper bearing
61-62	H.T. exc. F85 (2.910)	1947959	1	2.52	RETAINER, upper bearing
61-63	F85 (2.910)	1951066	1	2.12	RETAINER, upper bearing
61-63	F85	580075	1	.10	RETAINER, upper bearing snap
63-64	Exc. Tilt/wh. or F85 (2.910)	1960988	1	2.26	RETAINER, upper bearing
63-64	Tilt/wh.	5678400	1	.30	RETAINER, pre-load spacer
64	F85 S.T. Col. Shift exc. Tilt/wh.	382536	1	.51	RETAINER, lower brg. adapter (wire)
66	Tilt/wh. exc. F85 (4.027)	5678535	1	.36	RETAINER, lower adapter (wire)
69-72	All	7804440	1	.56	RETAINER, lower brg. adapter
61-63	F85	580074	1-2	.10	RING, upper brg. snap (wire)
62-63	F85	9417924	1	.10	RING, spring snap (to shaft)
67-68	Col. Shift exc. T/wh.	5699603	1	.36	RING, shift lever hsg. or col. bowl retainer
68	Tor. Floor Shift exc. Tilt/wh. (4.027)	7800214	1	.25	RING, reaction tube retg.
69-72	T & T/wh. exc. F85 (2.819)	5697735	1	.62	SNAP RING, upper shaft to lock plate
73	All C, E Opt. N37 (2.819)	5697735	1	.62	SNAP RING, contact carrier
63-65	Tilt/wh.	5677852	2		SCREW, supt. assy. ret.
63-65	Tilt/wh.	5678513	2	.10	SCREW, supt. ret. (10-32 x 1 1/2")
66	Tilt/wh. exc. F85	390635	1	1.95	SCREW, shaft lock
66	Tilt/wh. exc. F85 (8.977)	9411454	2	.05	SCREW, lock screw to bezel (10-24 x 1/2")
41-55	Exc. P.S.	264831	1	.10	SEAT, upper bearing
56-64	Exc. F85 or Tilt/wh.	264831	1	.10	SEAT, upper bearing
63-64	Tilt/wh.	5676971	1	.30	SEAT, upper bearing
65	Tilt/wh.	5693604	1	.77	SEAT, upper bearing
66	F85 Tilt/wh.	5693604	1	.77	SEAT, upper brg. inner race
66-68	T, T & T/wh. exc. F85	7804909	1	1.08	SEAT, upper brg. inner race
67-68	F85 Tilt/wh.	5698399	2	.97	SEAT, upper brg. inner race
69-70	T/wh.	7804909	1	1.08	SEAT, upper brg. inner race
71-72	T/wh. less travel	7811799	1	1.13	SEAT, upper brg. inner race
71-72	T & T/wh.	7804909	1	1.08	SEAT, upper brg. inner race
63-64	Tilt/wh.	5678952	1	.92	SPACER KIT, pre-load
69	Tilt/wh. exc. F85 or Tor.	7806887	1	.87	SPACER, shaft (lower)
68	Exc. F85, Tor. or Tilt/wh.	7803807	1	1.33	SPACER
69	Tor.	7806478	1	2.10	SPACER, shaft
41-48	All	3741877	1	.15	SPRING, upper brg.
59-64	Exc. F85 or Tilt/wh.	386789	1-2	.20	SPRING, upper brg.
61-63	F85	580076	1	.20	SPRING, upper brg.
64	F85 Tilt/wh. Floor Shift	5679310	1	.30	SPRING, strg. shaft brg. adapter
64-68	Exc. Tilt/wh. or 1968 F85	386789	1	.20	SPRING, upper bearing
66-72	T & T/wh.	5695946	1	.41	SPRING, upper bearing (coil)
67-68	F85 Tilt/wh. (2.896)	3900514	1	.10	SPRING, upper bearing
69-72	Exc. Tilt/wh.	7804771	1	.30	SPRING, upper bearing
71-72	T/wh. less travel	7811800	1	1.13	SPRING, upper brg.
65-66	F85 Tilt/wh.	5679310	1	.30	SPRING, lower brg. (coil)
66	Tilt/wh. exc. F85 or Tor.	5694776	1	.97	SPRING, lower brg.
66	Tor. Tilt/wh.	5697782	1	.62	SPRING, lower brg.
67	Tilt/wh.	7802245	1	.41	SPRING, lower brg.
67-68	Exc. Tilt/wh.	7801197	1	.56	SPRING, lower brg.

68	F85 Tilt/wh. ....	7801197	1	.56	SPRING, lower brg. ....
68	Tilt/wh. Floor Shift exc. F85 .....	7802245	1	.41	SPRING, lower brg. ....
68	Tor. Tilt/wh. Col. Shift ...	7802245	1	.41	SPRING, lower brg. ....
63-64	Tilt/wh. ....	5678293	1	.25	WASHER, pre-load spacer (steel) .....
65	Tilt/wh. ....	5693606	1	.25	WASHER, upr. shaft brg. pre-load spring retainer ...
66	F85 Tilt/wh. ....	5693606	1	.25	WASHER, upper brg. (lock tab) .....
65-66	Exc. Tilt/wh. ....	1354426	1	.10	WASHER, clamp to lower brg. ....
67	F85 .....	7800224	1	.62	WASHER, lower spring thrust .....
68	Tor. Floor Shift (4.027) ..	5698379	1	.41	WASHER, return spring thrust .....
69	Tilt/wh. exc. F85 or Tor. .	7806476	1	.51	WASHER, lower bearing spacer .....

(\*1) 1960 1st type see Group 6.803 for identification.  
(\*2) 1960 2nd type see Group 6.803 for identification.

### 6.524 SHAFT-WORM-KIT-YOKE, STEERING SHAFT

61-63	F85 exc. P.S. ....	5689510	1	10.25	SHAFT ASSY. (upper-w/pin) .....
61-63	F85 P.S. ....	5689482	1	10.20	SHAFT & FLANGE, upper .....
62	P.S. exc. F85 .....	5690471	1	13.10	SHAFT & FLANGE ASSY., upper .....
62-63	F85 exc. P.S. ....	5689509	1	9.55	SHAFT ASSY. (upr. w/cplgs., brgs. & seal) .....
63	Exc. P.S. or F85 .....	5676962	1	34.85	SHAFT & WORM, w/balls & nut .....
63	P.S. exc. Tilt/wh. ....	5675049	1	9.90	SHAFT & FLANGE ASSY., upper .....
63-65	Tilt/wh. (*3) .....	5697588	1	14.95	SHAFT ASSY., upper .....
64	F85 exc. Tilt/wh. ....	5691416	1	7.50	SHAFT ASSY., upper .....
64	Exc. F85 or Tilt/wh. ....	5675049	1	9.90	SHAFT & FLANGE ASSY., upper .....
65-66	F85 exc. Tilt/wh. ....	5694715	1	11.50	SHAFT (upper-w/flange) .....
67	F85 Tilt/wh. ....	7802754	1	57.55	SHAFT (Upper & lower-complete) .....
67	F85 exc. T/wh. ....	7802680	1	25.85	SHAFT PKG., strg. column .....
67	F85 T/wh. ....	7802755	1	43.35	SHAFT PKG., strg. column .....
67	F85 exc. Tilt/wh. ....	7802748	1	34.85	SHAFT (w/clamp-complete) .....
67-68	Exc. Tilt/wh. F85 or Tor. (*1) .....	5699852	1	31.80	SHAFT (w/flange-complete) .....
67-68	Tor. exc. Tilt/wh. ....	5699853	1	33.45	SHAFT (w/flange-complete) .....
66	F85 Tilt/wh. (*2) .....	5697588	1	14.95	SHAFT (upper) .....
65-66	Exc. Tilt/wh., F85 or Tor. .	386271	1	8.20	SHAFT (upper-w/flange) .....
66	Tilt/wh. exc. F85 .....	5697738	1	19.10	SHAFT (upper) .....
66	Tor. exc. Tilt/wh. ....	390298	1	8.20	SHAFT (upper) .....
67-68	F85 Tilt/wh. ....	5699969	1	21.65	SHAFT (upper w/race & brg.) .....
67-68	T & T/wh. exc. F85 .....	7800164	1	22.15	SHAFT (upper) .....
68	F85 exc. Tilt/wh. ....	7802936	1	17.45	SHAFT (upper) .....
68	F85 Tilt/wh. ....	7803186	1	47.65	SHAFT (upper & inter-complete) .....
68	Tilt/wh. exc. F85 or Tor. .	7803192	1	95.15	SHAFT (upper & lower-complete) .....
69-72	T & T wheel .....	7800164	1	22.15	SHAFT (upper) .....
69-72	F85 exc. Tilt/wh. ....	7804469	1	18.90	SHAFT (upper-complete) .....
69-70	F85 Tilt/wh. ....	7805272	1	48.00	SHAFT (upper & lower-complete) .....
69-70	Exc. Tilt/wh., F85 or Tor. .	7804464	1	25.00	SHAFT (upper-w/flange complete) .....
69-70	T/wh. exc. F85 or Tor. ....	7805263	1	56.15	SHAFT (upper & lower complete) .....
69-70	Tor. T/wh. ....	7808134	1	58.15	SHAFT (upper & lower complete) .....
69	T & T/wh. exc. F85, Tor. .	7805434	1	95.55	SHAFT (upper & lower-complete) .....
69-70	Tor. exc. Tilt/wh. ....	7804467	1	33.45	SHAFT (upper-complete) .....
69	Tor. T & T/wh. ....	7805436	1	95.55	SHAFT (upper & lower-complete) .....
69-70	T/wh. ....	7806288	1	21.20	SHAFT (upper-w/race) .....
70	T & T/wh. exc. Tor. ....	7809172	1	74.90	SHAFT (upper & lower-complete) .....
70	Tor. T & T/wh. ....	7809173	1	90.10	SHAFT (upper & lower-complete) .....
71-72	F85 T/wh. ....	7809756	1	44.80	SHAFT (upper & lower-complete) .....
71-72	5400, 6400, 6600, 6800, 98 exc. T/wh. ....	7809416	1	26.20	SHAFT (upper) .....
71-72	5400, 6400, 6600, 6800, 98 T/wh. less travel .....	7809755	1	44.80	SHAFT (upper & lower-complete) .....
71-72	T/wh. less travel .....	7810569	1	22.30	SHAFT (upper w/race) .....
71-72	98 T & T/wh. ....	7809766	1	74.05	SHAFT (upper & lower-complete) .....
71-72	Tor. exc. T/wh. ....	7810101	1	33.25	SHAFT (upper) .....
71-72	Tor. T/wh. less travel ....	7810868	1	61.10	SHAFT (upper & lower-complete) .....
71-72	Tor. T & T/wh. ....	7810756	1	94.60	SHAFT (upper & lower-complete) .....
61-63	F85 exc. P.S. ....	5674287	1	24.20	SHAFT ASSY., lower (w/ball nut) .....
63-64	H.T., J.T. Tilt/wh. exc. F85 .....	5676618	1	19.30	SHAFT ASSY., lower .....
64-66	F85 Tilt/wh. ....	5678304	1	16.50	SHAFT (lower-w/yoke) .....
64-68	Police M.S. H.D. ....	5678504	1	29.65	SHAFT (lower-20-1 ratio w/ball nut) .....
64-69	M.S. exc. Tilt/wh. or Police H.D. ....	5678409	1	23.45	SHAFT (lower-24-1 ratio w/ball nut) .....
65	Tilt/wh. exc. F85 .....	5693836	1	19.80	SHAFT ASSY., lower .....
66	Tor. Tilt/wh. ....	5695279	1	22.60	SHAFT (center-w/yoke) .....
66	Tilt/wh. exc. F85 or Tor. .	5695940	1	22.60	SHAFT (lower-w/yoke) .....
66	Tor. ....	391500	1	7.35	SHAFT (lower extension-w/flange to gear) .....
67-68	Tilt/wh. exc. F85 or Tor. .	7803192	1	95.15	SHAFT (lower-w/yoke) .....

67-70	Tor.	7800288	1	10.15	SHAFT (lower extension-w/flange to gear)
67	Tor. Tilt/wh.	5699764	2	45.20	SHAFT (lower-w/yoke in column)
68	Tor. Tilt/wh.	7803182	1	35.25	SHAFT (lower in column)
68-70	F85	7810369	1	20.25	SHAFT
69-72	F85 Tilt/wh.	7806309	1	24.90	SHAFT (lower & intermediate)
69-70	T & T/wh. exc. F85 or Tor.	7806310	1	39.45	SHAFT (lower & intermediate)
69-70	T/wh. exc. F85 or Tor.	7806307	1	31.70	SHAFT (lower & intermediate-w/yoke)
69-70	Tor. T/wh.	7808194	1	35.40	SHAFT (lower & intermediate-w/yoke)
69-70	Tor. T & T/wh.	7806312	1	37.05	SHAFT (lower & intermediate)
71-72	F85	7810369	1	20.25	SHAFT (lower w/coupling & brg.)
71-72	Exc. F85 or Tor.	7809398	1	33.15	SHAFT (lower w/coupling & brg.-at gear box)
71-72	5400, 6400, 6600, 6800, 98 T/wh. less travel	7809745	1	26.05	SHAFT (lower & intermediate w/yoke)
71-72	98 T & T/wh.	7809744	1	39.00	SHAFT (lower & intermediate w/yoke)
71-72	Tor.	7810707	1	10.15	SHAFT (lower extn. w/flange to gear)
71-72	Tor. T/wh. less travel	7810869	1	37.20	SHAFT (lower & intermediate w/yoke)
71-72	Tor. T & T/wh.	7810757	1	38.95	SHAFT (lower & intermediate w/yoke)
67-72	All	7810077	AR	8.50	KIT, strg. shaft adhesive service repair
70-71	Manual	7808314	1	27.15	WORM, strg. gear (w/ball & guide)
72	F85 M.S.	7811333	1	27.15	WORM, strg. gear (w/ball & guide)

67-68	Tilt/wh. exc. F85	7801785	1	28.35	YOKE PKG. (w/horn contract & carrier)
69	T & T/wh. exc. F85	7806315	1	37.05	YOKE, upper shaft (w/race)
70-72	T & T/wh.	7809169	1	28.25	YOKE, strg. shaft upper (w/race)

(\* 1) NOTE - When replacing shaft which does not have groove for retaining ring, discard existing ring and install (1) 7803807 spacer listed in group 6.521.

(\*2) NOTE - When installing this shaft, also use (1) 7800719 Nut & Washer Kit listed in group 6.521.

(\*3) NOTE - When installing this shaft also use (1) 7800719 nut & washer kit listed in group 6.521.

### 6.525 BEARING-BOLT-CLAMP-COUPLING-FLANGE-JOINT-NUT-RING-ROD-SEAL-SHIELD-SHIM-SPHERE-SPRING-STOP-WASHER-WEDGE, STEERING SHAFT CONNECTING

61-63	F85 exc. P.S.	5671921	2	.51	BEARING, coupling U.J.
68-70	F85	5671921	2	.51	BEARING, inter. shaft coupling joint
71-72	Exc. Tor.	5671921	2	.51	BEARING, strg. inter. shaft U.J. coupling
56-64	P.S.	7806747	1	1.69	BOLT (cplg. to upr. flange)
59-66	P.S.	7807271	1	.77	BOLT, flange clamp (3/8"-24 x 1 1/32")
65	All	7806747	1	1.69	BOLT (cplg. to upr. flange)
66-72	Tor. (8.900)	453719	2	.10	BOLT, upr. & lwr. strg. shaft to joint
67-72	All	7807271	1	.77	BOLT, flange clamp (3/8"-24 x 1 1/32")
69	Tor. (8.900)	9425339	2	.25	BOLT, upr. & lwr. strg. shaft to joint (7/16"-20 x 1 1/4")
71-72	All	5699251	1	.46	BOLT, shaft cplg. (3/8"-24 x 1")
61-63	F85 exc. P.S.	5671546	1	.30	CLAMP, cplg. to strg. gear
68-70	F85	7804801	1	2.67	CLAMP PKG., inter. shaft (w/bolt & nut)
71-72	Exc. Tor.	7804801	1	2.67	CLAMP PKG., inter. shaft (w/bolt & nut)
56-58	P.S.	5682485	1	3.90	COUPLING, flexible
59-60	P.S.	5688292	1	13.50	COUPLING & FLANGE ASSY.
59-63	P.S.	5690495	1	7.95	COUPLING KIT (inc. cplg., upr. & lwr. flange bolts & nuts)
61	P.S.	5689157	1	13.55	COUPLING & FLANGE ASSY.
61-63	F85 exc. P.S.	3821596	1	6.90	COUPLING PKG. (inc. ret., seal & washer)
62-63	F85 P.S.	5689157	1	13.55	COUPLING & FLANGE ASSY.
62-63	P.S. exc. F85	5689730	1	15.70	COUPLING & FLANGE ASSY.
63-64	Tilt/wh. exc. F85	5676632	1	17.45	COUPLING & FLANGE, lower
64	Exc. P.S.	5692007	1	9.40	COUPLING & FLANGE, lower
64	P.S. exc. F85	5689066	1	15.80	COUPLING & FLANGE, lower
64	F85 P.S.	5691698	1	11.50	COUPLING & FLANGE, lower
65-66	M.S. exc. Tilt/wh.	5694708	1	11.00	COUPLING (w/flange)
67-69	M.S. exc. Tilt/wh.	7806391	1	9.65	COUPLING, lower (w/flange)
68-72	F85	7808090	1	6.90	COUPLING, upper to inter. shaft
71-72	Exc. F85 or Tor.	7809404	1	6.35	COUPLING, shaft intermediate w/clamp
64	Tilt/wh. exc. F85	5676631	1	7.85	FLANGE, lower shaft (upper)
64-66	F85 Tilt/wh. Floor Shift	5692961	1	5.50	FLANGE ONLY, lower shaft (upper)
65-66	F85 J.T. Tilt/wh. Col. Shift	5694716	1	9.85	FLANGE, lower shaft (upper)
65-66	Tilt/wh. exc. F85 or Tor.	5694762	1	11.55	FLANGE, lower shaft (upper)
65-66	F85 P.S.	5694709	1	15.25	FLANGE, lower shaft (w/bolts, coupling & rivets)
65-66	P.S. exc. F85 or Tor.	5689157	1	13.55	FLANGE, lower shaft (lower-w/bolts, coupling & rivets)
66	Tor.	5694709	1	15.25	FLANGE, lower shaft (w/bolts, coupling & rivets)

67	F85 Tilt/wh. ....	5699177	1	7.05	FLANGE, upper (less bolt) .....
67-70	T & T/wh. exc. Tor. ....	7807052	1	7.60	FLANGE, upper .....
68-71	F85 .....	7807052	1	7.60	FLANGE, upper .....
67-68	P.S. ....	7806390	1	11.15	FLANGE, lower .....
69	F85, Tor. P.S. ....	7806390	1	11.15	FLANGE, lower .....
69	P.S. exc. F85 or Tor. ....	7807385	1	10.05	FLANGE, lower (w/coupling) .....
69-70	T/wh. less travel exc. F85 or Tor. ....	7807048	1	6.95	FLANGE .....
70	M.S. ....	7813351	1	11.30	FLANGE, lower (w/coupling) .....
70	F85, Tor. P.S. ....	7808997	1	10.45	FLANGE, lower (w/coupling) .....
70	5400, 6400, 6600, 98 P.S. ....	7808996	1	11.60	FLANGE, lower (w/coupling) .....
71	P.S. ....	7808997	1	10.45	FLANGE, lower (w/coupling) .....
71	F85 M.S. ....	7808552	1	9.25	FLANGE, lower (w/coupling & ground) .....
72	F85 M.S. ....	7813350	1	11.30	FLANGE, lower shaft (w/cplg. & ground) .....
72	F85 P.S. ....	7808997	1	10.45	FLANGE, lower-w/coupling .....
72	5400, 6400 350 Eng. exc. C.A.C. or Pol. ....	7813348	1	10.45	FLANGE, lower-w/coupling .....
72	5400, 6400, 98 455 Eng. P.S. ....	7808997	1	10.45	FLANGE, lower-w/coupling .....
72	6800 P.S. ....	7813348	1	10.45	FLANGE, lower-w/coupling .....
66-72	Tor. ....	391496	1	25.50	JOINT, center to lower shaft .....
64-72	All (8.917) .....	9422296	2	.05	NUT, coupling & flange bolt (5/16"-24) .....
67-72	All (0.626) .....	395921	1	.20	NUT, gear to upper flange (3/8"-24) .....
67-68	All (0.626) .....	395921	1	.20	NUT, coupling flange bolt (3/8"-24) .....
69-72	All (8.915) .....	451399	1	.10	NUT, strg. gear to strg. column-5/16"-24 .....
61-63	F85 exc. P.S. ....	5673944	1	.20	RING, strg. shaft lower cplg. seal .....
68-72	F85 .....	7803432	1	.30	RING, coupling seal retainer .....
71-72	Exc. F85 or Tor. ....	7809408	1	.25	RING, intermediate shaft seal retg. ....
66-68	T/wh. exc. F85 (6.514) ..	5693417	1	2.15	ROD, upper shaft to yoke locking .....
69-72	T & T/wh. (6.514) .....	5693417	1	2.15	ROD, upper shaft to yoke locking .....
61-63	F85 exc. P.S. ....	5690733	1	.82	SEAL ASSY., strg. shaft lwr. cplg. ....
67-68	Police exc. F85 .....	401654	1	5.60	SHIELD, coupling heat (to cyl. head) .....
69-70	455 Perf. Eng. ....	404256	1	1.74	SHIELD, coupling heat .....
66	Tilt/wh. exc. F85 .....	5696169	1	1.23	SHIM KIT, centering .....
63-72	T/wh. (6.514) .....	7808505	1	2.67	SPHERE PKG., centering .....
67-68	Tilt/wh. (6.514) .....	7801021	2	.82	SPHERE, centering .....
61-63	F85 exc. P.S. ....	5675186	1	.20	SPRING, shaft cplg. anti-click .....
63-68	Tilt/wh. ....	5679311	1	.56	SPRING, sphere joint pre-load .....
68-72	F85 .....	5675186	1	.20	SPRING, inter. shaft coupling .....
71-72	Exc. F85 or Tor. ....	7809409	1	.15	SPRING, shaft coupling .....
66-68	Tilt/wh. exc. F85 (6.514) ..	5693405	1	.41	STOP, joint pre-load spring .....
61-63	F85 exc. P.S. ....	5674962	1	.20	WASHER, cplg. U.J. brg. retg. ....
66-68	T/wh. exc. F85 (6.514) ..	7809977	1	1.59	WEDGE, strg. column locking .....
69-72	T & T/wh. (6.514) .....	7809977	1	1.59	WEDGE, upper shaft locking .....
<b>6.550 VALVE ASSY., STEERING GEAR HYDRAULIC</b>					
59-68	P.S. ....	5696123	1	78.55	VALVE .....
69-70	P.S. exc. Tor. ....	5696123	1	78.55	VALVE .....
69	Tor. ....	7807356	1	53.90	VALVE .....
70-72	Tor. ....	7809590	1	57.15	VALVE (w/body, shaft & pin) .....
71-72	P.S. exc. Tor. or Pol. ....	7807837	1	80.40	VALVE (w/body & spool) .....
71-72	5400, 6400 Pol. ....	7808369	1	78.55	VALVE (w/body & spool) .....
<b>6.552 O RING-RING KIT-SPRING, STEERING GEAR HYDRAULIC VALVE</b>					
59-65	P.S. ....	5695061	1	.56	O RING, spool to valve (1 3/8" O.D.) .....
59-72	P.S. ....	5687182	1	3.74	RING KIT (3 teflon & 3 "O" rings) .....
59-70	P.S. ....	5687252	1	.15	SPRING, valve spool coil .....
<b>6.556 O RING-SEAL KIT, STEERING GEAR HYDRAULIC VALVE</b>					
56	P.S. ....	5681553	2	.15	O RING, valve body to hsg. (2 3/64" I.D.) .....
57-58	P.S. (6.825) .....	5685262	1		SEAL KIT, valve assy. ....
<b>6.579 "O" RING, STEERING GEAR RACK PISTON</b>					
56-59	P.S. ....	5684441	1	1.79	O RING .....
60	P.S. (*1) .....	5684441	1	1.79	O RING (teflon type) .....
60-63	P.S. exc. F85 (*2) .....	5687958	1	1.95	O RING (rack-piston) .....



60-64	P.S. exc. F85, J88 (6.612)	5688034	1	.56	O RING, piston ring back-up
61-66	F85 J88 P.S.	5689008	1	1.79	O RING, rack piston (Teflon)
61-67	F85, J88 P.S.	5689009	1	.56	O RING, piston ring back-up
64-69	P.S. exc. F85 or J88	5687958	1	1.95	"O" RING, rack piston
67-72	F85 P.S.	5689008	1	1.79	"O" RING, rack piston (Teflon)
67-71	P.S. exc. F85 (6.609)	5688034	1	.56	"O" RING, piston ring back-up (2 <sup>5</sup> / <sub>64</sub> " )
67-72	F85 P.S.	5689009	1	.56	"O" RING, rack piston back-up
70-71	P.S. exc. F85	5687958	1	1.95	"O" RING, rack piston
72	5400, 6400 350 Eng.	5689008	1	1.79	"O" RING, rack piston (teflon)
72	5400, 6400 455 Eng. exc. C.A.C.	5689008	1	1.79	"O" RING, rack piston (teflon)
72	5400, 6400 455 Eng. C.A.C. exc. Pol.	5687958	1	1.95	"O" RING, rack piston
72	6800, 98, Tor.	5687958	1	1.95	"O" RING, rack piston
72	5400, 6400 350 Eng.	5689009	1	.56	"O" RING, rack piston back-up
72	5400, 6400 455 Eng. exc. C.A.C.	5689009	1	.56	"O" RING, piston ring back-up
72	5400, 6400 455 Eng. C.A.C. exc. Pol. (6.609)	5688034	1	.56	"O" RING, piston ring back-up
72	6800, 98, Tor. (6.609)	5688034	1	.56	"O" RING, piston ring back-up

(\*1) Used on 1960 steering gear without back-up seal 5687959.

(\*2) Used on 1960 steering gear with back-up seal 5687959.

### 6.586 RACK AND PISTON ASSY.-PLUG, STEERING GEAR PITMAN SHAFT ACTUATING

57-58	P.S.	5685379	1	27.10	RACK & PISTON (w/rings)
64-66	F85, 5200 P.S.	5692432	1	49.75	RACK & PISTON (w/ring, worm & pin)
64-68	P.S. exc. F85 or 1966- 5200	5692427	1	53.80	RACK & PISTON (w/ring, worm & pin)
67-69	F85 P.S.	5692432	1	49.75	RACK & PISTON (w/ring, worm & pin)
69	5400 P.S.	5692427	1	53.80	RACK & PISTON (w/ring, worm & pin)
69	6400, 6600, 98, Tor. P.S.	5697427	1	49.65	RACK & PISTON (w/worm & pin)
70	5400, 6400, 6600, 98, Tor. P.S.	5697427	1	49.65	RACK & PISTON (w/worm & pin)
70-72	F85 P.S.	7804838	1	48.00	RACK & PISTON (w/worm & pin)
71	5400, 6400, 6600, 6800, 98 P.S.	5697427	1	49.65	RACK & PISTON (w/worm & pin)
71-72	Tor.	5692427	1	53.80	RACK & PISTON (w/worm & pin)
72	5400, 6400 350 Eng.	7804838	1	48.00	RACK & PISTON (w/worm & pin)
72	5400, 6400 455 Eng. exc. C.A.C.	7804838	1	48.00	RACK & PISTON
72	5400, 6400 455 Eng. C.A.C. exc. Pol.	5697427	1	49.65	RACK & PISTON (w/worm & pin)
72	6800, 98 455 Eng.	5697427	1	49.65	RACK & PISTON
62-72	P.S.	5689695	1		PLUG, rack-piston end
62-72	P.S.	5689695	1		PLUG

### 6.602 HOSE-PIPE-CLAMP-CLIP-GROMMET-INSULATOR, STEERING OIL PUMP COOLER

66-70	Tor. P.S. C.A.C. (6.671)	400119	AR	1.64	HOSE, pipe cooler (29 <sup>1</sup> / <sub>4</sub> " )
66-67	Tor. P.S. C.A.C. (6.671)	391562	1	.51	PIPE, gear to cooler
68-70	Tor. P.S. C.A.C. (6.671)	400127	1	.56	PIPE, gear to cooler pipe
68-69	Tor. P.S. C.A.C.	399531	1	2.82	PIPE, cooler
70	Tor. C.A.C.	405842	1	4.36	PIPE, oil cooler
71	L6 (6.671)	391562	1	.51	PIPE, gear to cooler
71	Tor. C.A.C.	409366	1	4.61	PIPE, oil cooler
72	Tor. C.A.C. & 3.07 axle	410068	1	4.61	PIPE, oil cooler
66-68	Tor. P.S. w/C.A.C. exc. A.I.R. (4.128)	388714	1	.15	CLIP, pipes to filler plate
71-72	Tor. C.A.C. (1.166)	1470029	AR	.51	CLAMP, cooler hose
66	Tor. P.S. w/C.A.C.	391563	1	.30	GROMMET
66-67	Tor. P.S. w/C.A.C.	392898	2	.10	INSULATOR
68	Tor. P.S. w/C.A.C.	399532	6	.10	INSULATOR (3/8" I.D. x 1")
71	F85 C.A.C.	399532	1	.10	INSULATOR, pipe to air cleaner

### 6.605 PUMP ASSY., POWER STEERING OIL PUMP

60-64	P.S. exc. F85, J88	5688066	1	63.85	PUMP (w/reservoir)
62-63	F85 P.S.	5690540	1	63.85	PUMP (w/reservoir)
64	F85, J88 P.S.	5692282	1	63.85	PUMP (w/reservoir)
65	V6 P.S.	5694541	1	63.95	PUMP (w/reservoir)
65	V8 P.S.	5688066	1	63.85	PUMP (w/reservoir)
66	F85 V8, 5200	5688066	1	63.85	PUMP

66	5400, 5600, 5800, 98 P.S. ....	5699490	1	70.40	PUMP
66-67	Tor. P.S. ....	5696255	1	67.90	PUMP
67	3400, 3600, 3800 P.S. ....	5698090	1	67.05	PUMP
67	P.S. exc. F85 or Tor. ....	5699490	1	70.40	PUMP
66-68	L6 ....	7800514	1	61.50	PUMP
69	L6 P.S. ....	7806387	1	61.90	PUMP
68-69	F85 V8 P.S. ....	7801023	1	68.35	PUMP
68	P.S. exc. F85 or Tor. ....	7801024	1	71.80	PUMP
68	Tor. ....	7801025	1	70.80	PUMP
69	5400 P.S. ....	7801024	1	71.80	PUMP
69	6400, 6600, 98 P.S. ....	7805483	1	71.80	PUMP
69-71	Tor. ....	7807546	1	68.15	PUMP
70-71	L6 ....	7807379	1	61.65	PUMP
70-71	F85 V8 ....	7807543	1	65.45	PUMP
70	P.S. exc. F85 or Tor. ....	7807544	1	65.75	PUMP
71	5400 350 Eng. ....	7813311	1	71.85	PUMP
71	455 Eng. exc. F85 or Tor. ....	7807544	1	65.75	PUMP
72	F85 ....	7812787	1	65.45	PUMP
72	Exc. F85 ....	7813474	1	71.85	PUMP

(\* 1) NOTE-When using 5680750 pump on 1952 models it is also necessary to use 1 part No. 5665900 union, Group 6.673 & 1 part No. 5665574 seal, Group 6.674.

### 6.606 BOLT-BRACE-BRACKET-LINK-SPACER-STUD-SUPPORT-SCREW-WASHER, STEERING OIL PUMP MOUNTING

66-67	L6 (8.900) ....	3792380	1	.20	BOLT, pump bracket to supt. ....
66-70	L6 P.S. exc. A.I.R. ....	3826039	1	.10	BOLT, adj. link to delcotron (5/16"-18 x 1 3/4") ....
69	Exc. F85 or Tor. (8.900) .	179839	AR	.06	BOLT, P.S. link to pump (3/8"-16 x 1") ....
69-70	Exc. F85 or Tor. (8.900) .	427560	LH	.15	BOLT, eng. mtg. & P.S. pump bracket ....
70	L6 (8.900) ....	9413313	1	.25	BOLT, pump bracket to support ....
70	F85 V8 (8.900) ....	427555	AR	.30	BOLT, P.S. bracket to block ....
70	All (8.900) ....	180118	1		BOLT, link to power strg. pump ....
69-72	All (8.900) ....	9418822	AR	.05	BOLT, power strg. link to pump ....
71-72	V8 exc. Tor. (8.900) ....	427555	AR	.30	BOLT, power strg. brkt. to block ....
66-70	L6 P.S. ....	3838446	1	.36	BRACE, adjusting link ....
66-67	L6 A.I.R. & P.S. ....	3901807	1	.62	BRACE, adjusting ....
68-71	V8 P.S. ....	398669	1	.77	BRACE ....
72	All ....	410335	1	.77	BRACE ....
61-63	F85 P.S. ....	1195581	1	1.54	BRACKET (rear) ....
62-63	F85 P.S. ....	1348430	1	5.02	BRACKET (front) ....
63-64	P.S. exc. F85 or J88 (* 1)	384461	1	8.00	BRACKET ....
64	J88 P.S. exc. C.A.C. ....	382796	1	6.85	BRACKET ....
64-65	V6 P.S. ....	1363948	1	6.75	BRACKET (front) ....
64-65	V6 P.S. ....	1364089	1	2.77	BRACKET (rear) ....
64	F85 V8 P.S. ....	385939	1	5.85	BRACKET (front) ....
64	F85 V8 P.S. ....	383505	1	2.97	BRACKET (rear) ....
66-70	L6 P.S. ....	3877430	1	.67	BRACKET ....
65-67	V8, P.S. exc. Tor. ....	385939	1	5.85	BRACKET (front) ....
65-67	V8, P.S. exc. Tor. ....	383505	1	2.97	BRACKET (rear) ....
66-67	Tor. P.S. ....	389613	1	5.25	BRACKET (front) ....
66-67	Tor. P.S. ....	389614	1	3.69	BRACKET (rear) ....
68-72	V8 P.S. ....	398668	1	3.02	BRACKET ....
71	L6 P.S. ....	3973155	1	.72	BRACKET, pump ....
73*	All X V8 Opt. N47 ....	413019	1		BRACKET, pump ....
68-71	V8 P.S. ....	398670	1	3.79	LINK, adjusting ....
72	All ....	410334	1	3.79	LINK, adjusting ....
68-70	P.S. 350 Eng. ....	398917	1	.20	SPACER, bracket ....
68-70	P.S. exc. F85 or Tor. ....	399440	1	.25	SPACER, bracket ....
69-72	V8 P.S. exc. Tor. ....	404353	1	.15	SPACER, bracket (front) ....
71	F85 V8 P.S. ....	398917	1	.20	SPACER, bracket ....
71	Exc. F85 or Tor. ....	398917	1	.20	SPACER, bracket (rear) ....
72	V8 P.S. exc. Tor. ....	398917	1	.20	SPACER, brkt. ....
61-63	F85 P.S. ....	5688694	3	.62	STUD, pump mtg. ....
66-67	3300, 3500 P.S. ....	5689546	AR	.30	STUD, pump mtg. ....
68-72	P.S. ....	5689546	1-2	.30	STUD, pump mtg. ....
63	Exc. F85 (* 1) ....	384460	1	.15	STUD, front brkt. to engine ....
64	F85 ....	384460	1	.15	STUD, front brkt. to engine ....
65	V8 ....	384460	1	.15	STUD, front brkt. to engine ....
66	L6 P.S. ....	3841932	1	.25	STUD, adjusting brace ....
66-67	F85 V8, 5200 P.S. (2.343) ....	384460	1	.15	STUD, pump bracket (3/8"-16 x 1 3/4") ....
67-70	L6 P.S. ....	3904180	1	.41	STUD, pump bracket (3/8"-16 x 1 3/4") ....

64	J88 P.S. exc. C.A.C.	382795	1	2.10	SUPPORT
66-70	L6 P.S. exc. A.I.R.	3891598	1	1.23	SUPPORT
71	L6 P.S.	3973156	1	1.31	SUPPORT, strg. pump (front)
71	L6	3973157	1	.25	SUPPORT, strg. pump (rear)
73*	All X 6 cyl.	329657	1		SUPPORT, pump-frt.
73*	All X 6 cyl.	329658	1		SUPPORT, pump
69	All (8.977)	9419402	1	.10	SCREW, strg. pump link to brkt.
66-67	L6 P.S.	3792381	1	.10	WASHER, bracket to supt.
66-67	L6 P.S. (4.037)	382105	1	.10	WASHER, adj. link to stud
68-73	V8 P.S. (3.275)	555698	1	.15	WASHER, link to pump

(\*1) When using this bracket on 1963 models also use one 384460 stud.

### 6.608 BODY-PIN, STEERING OIL PUMP

60-63	P.S. exc. F85	5688072	1	18.75	BODY (w/ball, plug & seal)
64-65	P.S.	5688072	1	18.75	BODY (w/ball, plug & seal)
66	L6 P.S.	5692883	1	22.90	BODY (w/ball, plug & seal)
66	V8, P.S. exc. Tor.	5688072	1	18.75	BODY (w/ball, plug & seal)
66-67	Tor.	5692402	1	21.95	BODY (w/ball, plug & seal)
67	V8, P.S.	5688072	1	18.75	BODY (w/ball, plug & seal)
67-68	L6 P.S.	7807934	1	23.65	BODY (w/ball, plug & seal)
68-69	V8 P.S.	7807934	1	23.65	BODY (w/ball, plug & seals)
70-72	P.S.	7807934	1	23.65	BODY (w/seal)
59-63	P.S. exc. F85	5686675	2	.20	PIN (body to rotor ring)
61-63	F85 P.S. 2nd type	5689357	2	.20	PIN (body to rotor ring)
64-65	P.S.	5686675	2	.20	PIN (body to rotor ring)
66-67	V8 P.S.	5686675	2	.20	PIN, body to rotor ring
66-67	L6 P.S.	5689357	2	.20	PIN, body to rotor ring
68-70	P.S. exc. F85	5691490	2	.30	PIN, body to rotor ring
68-72	F85	5689357	2	.20	PIN, oil pump ring dowel
71	5400 350 Eng.-1st Type	5691490	2	.30	PIN, oil pump body dowel (exc. 125-P model)
71	5400 350 Eng.-2nd Type	5689357	2	.20	PIN, oil pump ring dowel (with 125-P model)
71	455 Eng. P.S. exc. F85	5691490	2	.30	PIN, oil pump body dowel
72	Exc. F85	5689357	2	.20	PIN, oil pump ring dowel

### 6.609 BOLT-COVER-GASKET- O RING-SEAL KIT, STEERING OIL PUMP

66-67	See Group 6.635 for Usage	3792380	1	.20	BOLT
59-63	P.S. exc. F85	5686676	1	1.13	COVER, end (aluminum)
61-63	F85 P.S. 2nd type	5689358	1	.97	COVER, end (1 1/4" dia. depression)
64-65	P.S.	5686676	1	1.13	COVER, end (aluminum)
66-67	L6 P.S.	5689358	1	.97	COVER, end
66-67	V8 P.S.	5686676	1	1.13	COVER, end
68-72	F85 P.S.	5689358	1	.97	COVER, end
68-70	P.S. exc. F85	5691489	1	1.23	COVER, end
71	5400 350 Eng. P.S.-1st type	5691489	1	1.23	COVER, end (exc. 125-P model)
71	5400 350 Eng. P.S.-2nd type	5689358	1	.97	COVER, end (125-P model)
71	455 Eng. P.S. exc. F85	5691489	1	1.23	COVER, end
72	Exc. F85	5689358	1	.97	COVER, end
53-55	P.S.	5665729	1	2.82	GASKET SET (complete)
56	P.S.	5683908	1	2.36	GASKET SET (complete)
57-58	P.S. exc. Air/R	5685051	1	2.15	GASKET SET (complete)
58	P.S. & Air/R	5687086	1	2.97	GASKET SET (complete)
59-63	P.S. exc. F85	5686684	1	.41	O RING, end cover (3 1/8" O.D.)
61-63	F85 P.S. (6.612)	5688034	2	.56	O RING, end cover
64-65	P.S.	5686684	1	.41	O RING, end cover (3 1/8" O.D.)
66	L6 P.S.	5688034	1	.56	"O" RING, end cover (2 5/64" I.D.)
66-67	V8 P.S.	5686684	1	.41	"O" RING, end cover seat (3 1/8" O.D.)
68-72	P.S.	5688034	1	.56	"O" RING, end cover (2 5/64" I.D.)
59-63	P.S. exc. F85	5686680	1	.15	RING, end cover retg. (3 1/8" O.D.)
61-63	F85 P.S.	5688014	1	.15	RING, end cover retg. (3" O.D.)
64-65	P.S.	5686680	1	.15	RING, end cover retg. (3 1/8" O.D.)
66-67	L6 P.S.	5688014	1	.15	RING, cover retaining (3" O.D.)
66-67	V8 P.S.	5686680	1	.15	RING, cover retaining (3 1/8" O.D.)
68-72	P.S.	5688014	1	.15	RING, cover retaining (3" O.D.)
59	P.S. exc. Air/R	5686716	1	3.59	SEAL KIT, pump (complete)
60-63	P.S. exc. F85	5688065	1	2.87	SEAL KIT, pump (complete)
61-63	F85 P.S.	5688044	1	3.08	SEAL KIT, pump (complete)
64-65	P.S.	5688065	1	2.87	SEAL KIT, pump (complete)

66-67	L6 P.S.	5688044	1	3.08	SEAL KIT, pump
66-67	V8 P.S.	5688065	1	2.87	SEAL KIT, pump
68-72	P.S.	5688044	1	3.08	SEAL KIT, pump

### 6.610 ROTOR-ROTOR KIT-VANE KIT, STEERING OIL PUMP

59-63	P.S. exc. F85	5687277	1	12.40	ROTOR ASSY. (w/sleeve)
61-63	F85 P.S.	5688011	1	6.25	ROTOR
64-65	P.S.	5687277	1	12.40	ROTOR ASSY. (w/sleeve)
66-67	L6 P.S.	5688011	1	6.25	ROTOR ASSY.
68-72	F85 P.S.	5688011	1	6.25	ROTOR
66-67	V8 P.S.	5687277	1	12.40	ROTOR (w/sleeve)
68-70	P.S. exc. F85	5687278	1	11.65	ROTOR
71	5400 350 Eng.-1st type	5687278	1	11.65	ROTOR (exc. 125-P model)
71	5400 350 Eng.-2nd Type	5688011	1	6.25	ROTOR (with 125-P model)
71	455 Eng. exc. F85	5687278	1	11.65	ROTOR
72	Exc. F85	5688011	1	6.25	ROTOR

56	P.S.	5683489	1	28.35	ROTOR KIT, pump (w/ring, rotor & vanes)
57-58	P.S.	5685050	1	26.10	ROTOR KIT, pump (w/ring, rotor & vanes)
59-63	P.S. exc. F85	5690832	1	31.05	ROTOR KIT, pump (w/ring, rotor & vanes)
61-63	F85 P.S.	5690858	1	26.20	ROTOR KIT, pump (w/ring, rotor & vanes)
64-65	P.S.	5690832	1	31.05	ROTOR KIT, pump (w/ring, rotor & vanes)
66-67	L6 P.S.	5690858	1	26.20	ROTOR KIT, pump (w/ring, rotor & vanes)
68-72	F85 P.S.	5690858	1	26.20	ROTOR KIT (w/rotor, ring & vanes)
66-67	V8 P.S.	5690832	1	31.05	ROTOR KIT (w/rotor, ring & vanes)
68-70	P.S. exc. F85	5688890	1	30.75	ROTOR KIT (w/rotor, ring & vanes)
71	5400 350 Eng. 1st type	5688890	1	30.75	ROTOR KIT, pump (w/rotor, ring & vanes) (exc. 125-P model)
71	5400 350 Eng.-2nd Type	5690858	1	26.20	ROTOR KIT, pump (w/rotor, ring & vanes) (with 125-P model)
71	455 Eng. exc. F85	5688890	1	30.75	ROTOR KIT, pump (w/rotor, ring & vanes)
72	Exc. F85	5690858	1	26.20	ROTOR KIT

56-58	P.S.	5683488	1	8.35	VANE KIT (pkg. of 10)
59-63	P.S. exc. F85	5686719	1	8.35	VANE KIT (pkg. of 10)
61-63	F85 P.S.	5688047	1	8.60	VANE KIT (pkg. of 10)
64-65	P.S.	5686719	1	8.35	VANE KIT (pkg. of 10)
66-67	L6 P.S.	5688047	1	8.60	VANE KIT (pkg. of 10)
68-72	F85 P.S. exc. 1966-67				
	V8	5688047	1	8.60	VANE KIT (pkg. of 10)
66-67	V8 P.S.	5686719	1	8.35	VANE KIT (pkg. of 10)
68-70	V8 P.S. exc. F85	5686719	1	8.35	VANE KIT (pkg. of 10)
71	5400 350 Eng. P.S.-1st Type				
	Type	5686719	1	8.35	VANE KIT (pkg. of 10) (exc. 125-P model)
71	5400 350 Eng. P.S.-2nd Type				
	Type	5688047	1	8.60	VANE KIT (pkg. of 10) (with 125-P model)
71	455 Eng. P.S. exc. F85	5686719	1	8.35	VANE KIT (pkg. of 10)
72	Exc. F85	5688047	1	8.60	VANE KIT (pkg. of 10)

### 6.611 RING, STEERING GEAR OIL PUMP ROTOR CAM

59-63	P.S. exc. F85	5688881	1	8.40	RING, cam (cast iron)
64-65	P.S.	5688881	1	8.40	RING, cam (cast iron)
66-67	L6 P.S.	5690857	1	9.30	RING, cam
68-71	F85 P.S.	5690857	1	9.30	RING
66-67	V8 P.S.	5688881	1	8.40	RING
68-70	P.S. exc. F85	5688881	1	8.40	RING, cam
71	5400 350 Eng. 1st Type	5688881	1	8.40	RING, cam
71	5400 350 Eng.-2nd Type	5690857	1	9.30	RING, cam
71	455 Eng. P.S. exc. F85	5688881	1	8.40	RING, cam
72	All	5690857	1	9.30	RING, cam

56-58	See groups 6.584, 6.809 & 7.457	5680593	1	.67	O RING (3 $\frac{1}{32}$ " I.D.)
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### 6.612 O RING-PLATE-SPRING, STEERING OIL PUMP

59-63	P.S. exc. F85	5686685	1	.30	O RING, body to press. plate
61-63	F85 P.S.	5688034	2	.56	O RING, press. plate
64-65	P.S.	5686685	1	.30	O RING, body to press. plate
66-67	L6 P.S.	5688034	1	.56	O RING, pressure plate
66-67	V8 P.S.	5686685	1	.30	"O" RING, press. plate to body (3 $\frac{1}{16}$ " O.O.)
68-72	P.S.	5688034	1	.56	O RING, pressure plate
59-63	P.S. exc. F85	5686702	1	3.38	PLATE, pressure
61-63	F85 P.S.	5688043	1	4.10	PLATE, pressure
64-65	P.S.	5686702	1	3.38	PLATE, pressure
66-67	L6 P.S.	5688043	1	4.10	PLATE, pressure
66-67	V8 P.S.	5686702	1	3.38	PLATE, pressure

68-71	F85 P.S.	5688043	1	4.10	PLATE, pressure
68-70	P.S. exc. F85	5688879	1	3.38	PLATE, pressure
71	5400 350 Eng.-1st Type	5688879	1	3.38	PLATE, pressure (exc. 125-P model-See Service Guild Sept. 1971)
71	5400 350 Eng.-2nd Type	5688043	1	4.10	PLATE, pressure (with 125-P model-See Service Guild Sept. 1971)
71	455 Eng. exc. F85	5688879	1	3.38	PLATE, pressure
72	All	5688043	1	4.10	PLATE, pressure
59-63	P.S. exc. F85	5687785	1	2.51	PLATE, thrust
61-63	F85 P.S.	5688027	1	3.28	PLATE, thrust
64-65	P.S.	5687785	1	2.51	PLATE, thrust
66	L6 P.S.	5688027	1	3.28	PLATE, thrust
66-67	V8 P.S.	5687785	1	2.51	PLATE, thrust
67	L6 P.S.	5698121	1	3.38	PLATE, thrust
68-72	P.S.	5698121	1	3.38	PLATE, thrust
59-63	P.S. exc. F85	5686687	2	.15	SPRING, pressure plate
61-63	F85	5689359	1	.15	SPRING, pressure plate
64-65	P.S.	5686687	2	.15	SPRING, pressure plate
59-63	P.S. exc. F85	5682367	1	.36	SPRING, flow control valve
61-63	F85 P.S.	5688037	1	.36	SPRING, flow control valve
64-65	P.S.	5682367	1	.36	SPRING, flow control valve
66-67	L6 P.S.	5688037	1	.36	SPRING, flow control valve
66-67	V8 P.S.	5682367	1	.36	SPRING, flow control valve
68-72	P.S.	5688037	1	.36	SPRING, flow control valve
66-67	V8 P.S.	5686687	2	.15	SPRING, pressure plate
66-71	F85 P.S. exc. 1966-67 V8	5689359	1	.15	SPRING, pressure plate
68-70	P.S. exc. F85	5688877	1	.30	SPRING, pressure plate
71	5400 350 Eng.-1st Type	5688877	1	.30	SPRING, pressure plate (exc. 125-P model)
71	5400 350 Eng.-2nd Type	5689359	1	.15	SPRING, pressure plate (with 125-P model)
71	455 Eng. exc. F85	5688877	1	.30	SPRING, pressure plate
72	All	5689359	1	.15	SPRING, pressure plate

NOTE-For flow control & relief valve see groups 6.622 & 6.624.

#### 6.614 SHAFT, STEERING OIL PUMP DRIVE

58	P.S. exc. Air/R	5685526	1	11.55	SHAFT
59-63	P.S. exc. Air/R or F85	5687319	1	12.90	SHAFT
61-63	F85 P.S.	7807816	1	7.80	SHAFT (inc. retg. ring)
64-65	P.S.	5687319	1	12.90	SHAFT
66	L6 P.S.	7807816	1	7.80	SHAFT (inc. retg. ring)
66-67	V8 P.S.	5687319	1	12.90	SHAFT
67	L6	7810333	1	8.45	SHAFT (inc. retg. ring)
68-69	F85 P.S.	7810333	1	8.45	SHAFT (inc. retg. ring)
68-69	P.S. exc. F85	7809503	1	5.35	SHAFT (inc. retg. ring)
70-71	F85 P.S.	7810333	1	8.45	SHAFT KIT (inc. retg. ring)
70	P.S. exc. F85	7809503	1	5.35	SHAFT KIT (inc. retg. ring)
71	5400 350 Eng.-1st type	7809503	1	5.35	SHAFT KIT (inc. retg. ring)
71	5400 350 Eng.-2nd Type	7810333	1	8.45	SHAFT KIT (inc. retg. ring)
71	455 Eng. exc. F85	7809503	1	5.35	SHAFT KIT (inc. retg. ring)
72	All	7810333	1	8.45	SHAFT KIT (inc. retg. ring)

#### 6.616 RING, STEERING OIL PUMP DRIVE SHAFT RETAINING

61-63	F85 P.S.	5689388	1	.20	RING, shaft retg. ( $\frac{5}{16}$ " I.D.)
66-67	L6 P.S.	5689388	1	.20	RING ( $\frac{5}{16}$ " I.D.)
68-72	P.S.	5689388	1	.20	RING ( $\frac{5}{16}$ " I.D.)

#### 6.617 SEAL, STEERING OIL PUMP DRIVE SHAFT OIL

56-57	P.S.	5683898	1	1.85	SEAL
58-63	P.S. exc. Air/R or F85	7808195	1	1.18	SEAL
61-63	F85 P.S.	5688020	1	1.33	SEAL
66	L6 P.S.	5688020	1	1.33	SEAL
64-66	P.S. exc. 1966-L6	7808195	1	1.18	SEAL
67-72	P.S.	7808195	1	1.18	SEAL

(\* 1) NOTE-This seal may also be used on 1953 model pumps which have the hardened shafts only.

#### 6.624 VALVE ASSY., STEERING OIL PUMP FLOW CONTROL

56-58	P.S.	5685206	1	4.00	VALVE
59-63	P.S. exc. F85	5691948	1	6.80	VALVE
61-63	F85 P.S.	5689395	1	6.20	VALVE
64-65	P.S.	5691948	1	6.80	VALVE
66-67	V8, P.S. exc. Tor.	5691948	1	6.80	VALVE
66-67	Tor. P.S.	5696657	1	5.65	VALVE
66-68	L6 P.S.	5689397	1	5.55	VALVE
68-69	F85 V8 P.S.	5691948	1	6.80	VALVE
68	P.S. exc. F85 or Tor.	5691948	1	6.80	VALVE
68	Tor. P.S.	7801161	1	4.00	VALVE

69	L6 P.S.	5692407	1	5.85	VALVE
69	5400 P.S.	5691948	1	6.80	VALVE
69	6400, 6600, 98 P.S.	7801161	1	4.00	VALVE
69	Tor. P.S.	5697028	1	6.75	VALVE
70	V8 P.S. exc. Tor.	7809231	1	4.10	VALVE
70-71	L6 P.S.	7809230	1	3.54	VALVE
70-71	Tor. P.S.	7809232	1	3.54	VALVE
71	5400 350 Eng.-1st Type	7809231	1	4.10	VALVE (exc. 125-P model) (See Service Guild Sept. 1971)
71	5400 350 Eng.-2nd Type	7809232	1	3.54	VALVE (with 125-P model) (See Service Guild Sept. 1971)
71	F85 V8, 455 Eng. exc. Tor.	7809231	1	4.10	VALVE
72	P.S.	7809232	1	3.54	VALVE

**6.635 RESERVOIR-BOLT-CAP-FITTING-GASKET-MANIFOLD-O RING-SEAL-STUD, STEERING OIL PUMP**

59	P.S. exc. Air/R	5687040	1	10.60	RESERVOIR
60-64	P.S. exc. F85, J88	5688081	1	11.55	RESERVOIR
62-63	F85 P.S.	5690191	1	11.70	RESERVOIR
64	F85, J88 P.S.	5692399	1	12.50	RESERVOIR
65	V6 P.S.	5692433	1	12.30	RESERVOIR
66	L6 P.S.	7804118	1	10.10	RESERVOIR, oil
65-66	V8 P.S.	5688081	1	11.55	RESERVOIR, oil
67	F85 V8 P.S.	5699517	1	14.05	RESERVOIR, oil
67	P.S. exc. F85	5688081	1	11.55	RESERVOIR, oil
67-71	L6 P.S.	5694612	1	9.10	RESERVOIR, oil
68-71	V8 P.S. exc. Tor.	7803128	1	15.65	RESERVOIR, oil
68-71	Tor. P.S.	7801097	1	14.75	RESERVOIR, oil
72	P.S.	7814126	1	14.30	RESERVOIR, oil
68-72	V8 P.S.	5696245	1	.51	BOLT, reservoir to housing
59-63	P.S. exc. Air/R or F85	3908539	1	1.69	CAP, reservoir (w/gasket)
61-63	F85 P.S.	7803820	1	2.56	CAP, reservoir (w/indicator)
64-65	P.S.	3908539	1	1.69	CAP, reservoir (w/gasket)
66-67	V8 P.S.	3908539	1	1.69	CAP, reservoir (w/gasket)
68-71	V8 P.S.	7808942	1	2.77	CAP, reservoir (w/gasket)
66-71	L6 P.S.	7803820	1	2.56	CAP, reservoir
72	P.S.	7803820	1	2.56	CAP, reservoir
66	P.S. exc. F85, 5200 or Tor.	5689403	1	2.97	FITTING, pump hose outlet (less screen)
66-68	L6 P.S. (6.673)	5692823	1	2.72	FITTING, pump hose outlet (w/filter)
67	F85, V8 P.S.	5689401	1	3.69	FITTING, pump hose outlet (less screen)
67	5200, P.S.	5689403	1	2.97	FITTING, pump hose outlet (less screw)
69	Tor.	7806029	1	4.31	FITTING, pump hose outlet
56-58	P.S.	5682123	1	.51	GASKET, reservoir cover
56-58	P.S. exc. Air/R	5683874	1	2.26	MANIFOLD, oil distributor
59-63	P.S. exc. F85	5685792	1	.77	O RING, reservoir to body
60-63	P.S. exc. F85 (6.674)	5681740	1	.10	O RING, reservoir stud sealing
61-63	F85 P.S.	5688015	1	.97	O RING, reservoir to body
64-65	P.S.	5685792	1	.77	O RING, reservoir to body
64-65	P.S. (6.674)	5681740	1	.10	O RING, reservoir stud sealing
66-67	L6 P.S.	5688015	1	.97	"O" RING, reservoir (4 1/2" I.D.)
66-67	V8 P.S.	5685792	1	.77	"O" RING, reservoir (5 7/8" I.D.)
66-67	V8 P.S. (6.674)	5681740	1-2	.10	O RING, rear stud
68-72	P.S.	5688015	1	.97	"O" RING, reservoir (4 1/2" I.D.)
61-63	F85 P.S.	5688109	2	.20	SEAL, reservoir to body stud & bolt
66-67	L6 P.S.	5688109	2	.20	SEAL, reservoir bolt (29/64" I.D.)
68-72	P.S.	5688109	2	.20	SEAL, reservoir bolt (29/64" I.D.)
59-63	P.S. exc. F85	5687796	1	.46	STUD, pump rear mtg.
64-65	P.S.	5687796	1	.46	STUD, pump rear mtg.
66-67	L6 P.S.	5689546	2	.30	STUD, pump mounting
66-67	V8 P.S.	5687796	2	.46	STUD, pump mounting
68-71	P.S.	5689546	AR	.30	STUD, pump mounting

**6.655 KEY-NUT-PULLEY-WASHER, STEERING OIL PUMP**

59-72	P.S. (8.960)	124543	1	.15	KEY, pulley to shaft-1/1" x 1/2"
60-63	P.S. exc. F85 (8.917)	9419666	1	.10	NUT, pulley to pump lock
61-63	F85 P.S. (8.917)	9416734	1	.25	NUT, pulley to pump lock
64-65	P.S. (8.917)	9419666	1	.10	NUT, pulley to pump lock

66-67	V8 (8.917)	9419666	1	.10	NUT, pulley (1/2"-20)
66-67	L6 P.S.	3824475	1	.20	NUT, pulley (9/16"-18)
68-72	P.S.	3824475	1	.20	NUT, pulley (9/16"-18)
59-60	P.S. exc. C.A.C. or Air/R	575121	1	3.95	PULLEY (1 groove-5 3/4" dia.)
59-60	P.S. & C.A.C. exc. Air/R	576557	1	4.56	PULLEY (1 groove-6 1/32" dia.)
61-62	P.S. exc. F85, C.A.C. or Spec. Cool.	580182	1	3.18	PULLEY (1 groove)
61-62	P.S. & C.A.C. exc. F85	582055	1	3.59	PULLEY (1 groove-6 7/16" dia.)
61-63	F85 P.S.	581596	1	2.67	PULLEY (1 groove)
63-64	P.S. exc. C.A.C., F85 or J88	587256	1	2.67	PULLEY (1 groove)
63-64	P.S. & C.A.C. exc. F85 or J88 w/55 Amp. Delcotron	587194	1	3.08	PULLEY (1 groove)
64	J88 P.S. exc. C.A.C.	382568	1	2.87	PULLEY (1 groove-5 1/32" dia.)
64	F85 V8 P.S. exc. C.A.C.	382418	1	2.56	PULLEY (1 groove-5 9/16" dia.)
64	F85 V8 P.S. C.A.C.	384678	1	3.59	PULLEY (1 groove-6 3/8" dia.)
64-65	V6 P.S.	1362235	1	4.51	PULLEY (1 groove-5 3/8" dia.)
66-70	L6 P.S. exc. A.I.R.	3791943	1	3.28	PULLEY (1 groove-5 3/4" dia.)
66-67	L6 P.S. w/A.I.R.	3880866	1	3.28	PULLEY (2 groove)
65-67	V8 P.S. exc. A.I.R., C.A.C., H.D. cool or Tor.	382418	1	2.56	PULLEY (1 groove-5 9/16" dia.)
66-67	V8 P.S. w/ A.I.R. exc. C.A.C., H.D. cool or Tor.	391061	1	3.18	PULLEY (1 groove-5 9/16" dia.)
65-67	V8 P.S. C.A.C., H.D. cool exc. Tor.	384678	1	3.59	PULLEY (1 groove-6 3/8" dia.)
66-67	Tor. exc. C.A.C. or H.D. cool	390144	1	3.18	PULLEY (1 groove-5 1/4" dia.)
66-67	Tor. P.S. C.A.C. or H.D. Cool	391140	1	3.38	PULLEY (1 groove-6 3/32" dia.)
68-72	V8 P.S. exc. C.A.C. or H.D. Cool	399403	1	3.54	PULLEY (1 groove-5 3/4" dia.)
68-72	V8 P.S. C.A.C. or H.D. Cool	399406	1	5.30	PULLEY (2 groove-6 5/8" dia.)
71	L6 P.S.	3860457	1	3.59	PULLEY
72	W30	399403	1	3.54	PULLEY (1 groove-5 3/4" dia.)
73*	All X 350 Eng. Opt. N47, C60	412628	1		PULLEY (2 groove-6.659" dia.)
73*	All A Opt. N47, C60 or Y72	412628	1		PULLEY (2 groove-6.659" dia.)
73*	BL, BN 350 Eng. exc. C.A.C. or Y72	412627	1		PULLEY (2 groove-5.789" dia.)
73*	All B, C C.A.C. or Y72	412628	1		PULLEY (2 groove-6.659" dia.)
53-63	P.S. exc. F85	563979	1	.10	WASHER, pulley to pump
64-65	P.S.	563979	1	.10	WASHER, pulley to pump

### 6.660 BELT, STEERING OIL PUMP

NOTE-See group 1.066 for all belts.

### 6.665 BOLT, POWER STEERING PUMP ATTACHING

65	V8	3898575	1	.25	BOLT (9/8"-16 x 3")
70	C.A.C.	3898575	1	.25	BOLT (9/8"-16 x 3")

### 6.670 HOSE, STEERING OIL PUMP PRESSURE (PUMP TO GEAR)

57-5B	P.S. exc. Air/R	56B5512	1	16.25	HOSE
59	P.S. exc. Air/R	56B6963	1	13.20	HOSE
60	P.S.	56BB380	1	13.20	HOSE
61-62	P.S. exc. F85	5689575	1	13.20	HOSE
61-63	F85 P.S. exc. J/Fire	5689037	1	9.15	HOSE
62-63	F85 J/Fire P.S.	5690321	1	8.65	HOSE
63-64	P.S. exc. F85, J88	5697260	1	11.05	HOSE
64	F85 P.S.	5691966	1	13.55	HOSE
64	J88 P.S. exc. C.A.C.	5692434	1	13.55	HOSE
64	J88 P.S., C.A.C.	5692543	1	15.05	HOSE
65	P.S. exc. F85	5694632	1	11.55	HOSE
66-67	L6 P.S.	7B01183	1	9.15	HOSE
66	P.S. exc. F85 or Tor.	5697260	1	11.05	HOSE
65-67	F85 V8 P.S. exc. O.A.I.	7B06329	1	12.70	HOSE
66-67	F85 V8 442 O.A.I.	7B01069	1	12.55	HOSE
66-67	Tor. P.S.	5695B59	1	12.60	HOSE
67	P.S. exc. F85 or Tor.	7B00813	1	10.00	HOSE
68	L6 P.S.	7B03311	1	9.35	HOSE
68-69	F85 V8 P.S.	7B04606	1	12.60	HOSE
68-70	P.S. exc. F85 or Tor.	7B04610	1	14.50	HOSE
68-70	Tor. P.S.	7B02529	1	13.40	HOSE
69	L6 P.S.	7B04612	1	10.35	HOSE
70-71	L6	7B10488	1	8.85	HOSE

70	F85 V8	7810564	1	12.70	HOSE
71	P.S. exc. Tor. or L6	7811783	1	10.80	HOSE
71-72	Tor.	7812216	1	13.40	HOSE
72	Exc. Tor.	7811783	1	10.80	HOSE

### 6.671 HOSE-PIPE-CLAMP, STEERING OIL PUMP RETURN (GEAR TO PUMP OR COOLER)

61-72	P.S.	400119	AR	1.64	HOSE, gear to pump (3/8" I.D. x 29 1/4")
61-62	P.S. exc. F85	581478	1	.51	PIPE
61-62	F85 P.S. exc. J/Fire	581624	1	.51	PIPE
63	P.S. exc. J/Fire	581624	1	.51	PIPE
64	P.S. exc. F85, J88	581624	1	.51	PIPE
65-67	P.S. exc. F85 V8 or Tor.	388274	1	.67	PIPE, gear to pump
64-67	F85 V8 P.S.	382108	1	.62	PIPE, gear to pump
66-67	Tor. P.S. exc. C.A.C. or Spec. Cool	390568	1	.51	PIPE, gear to pump
68-70	F85 V8 P.S.	400126	1	.51	PIPE, gear to pump
68-70	P.S. exc. F85 or Tor.	388274	1	.67	PIPE, gear to pump
68-70	Tor. P.S.	400127	1	.56	PIPE, gear to pump or cooler
68-70	L6 P.S.	391562	1	.51	PIPE, gear to pump
68-69	Tor. P.S.	399531	1	2.82	PIPE, pump cooler
70	Tor. C.A.C.	405844	1	.77	PIPE, gear to pump
70	Tor. exc. C.A.C.	400127	1	.56	PIPE, return hose
71	V8 P.S. exc. 3.08, 3.42 axle, Tor. or Pol.	408833	1	.50	PIPE, return hose
71	5400, 6400, 6600, 6800 w/3.08 or 3.42 axle	410404	1	.51	PIPE, return hose
71	Pol.	410404	1	.51	PIPE, return hose
71	Tor.	411384	1	.56	PIPE, return hose
72	P.S. exc. Tor.	411384	1	.56	PIPE, return hose
72	Tor. exc. C.A.C.	411393	1	.56	PIPE, return hose
72	Tor w/C.A.C.	411384	1	.56	PIPE, return hose
71	5400, 6400, 6600, 6800 w/3.08 or 3.42 axle	410405	1	.56	PIPE, oil cooler
71	Pol.	410405	1	.56	PIPE, oil cooler
72	6800 w/3.42 axle	411394	1	5.40	PIPE, oil cooler
72	5469, 6469 Police	411394	1	5.40	PIPE, oil cooler
73*	All E Opt. C60, C61, G90	412209	1		PIPE, oil cooler

61-65	P.S. (1.166)	1470029	2	.51	CLAMP, hose
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### 6.672 BRACKET-BOLT-CLAMP-GROMMET-RETAINER-SPACER, STEERING OIL PUMP HOSE

68-69	P.S. exc. F85, Tor. (*1)	401941	1	.77	BRACKET (to cyl. head)
69-70	P.S. exc. F85 or Tor. (*2)	406103	1	.82	BRACKET (to filler plate)
70	5400, 6400, 6600, 98	406103	1	.82	BRACKET, hose to cyl. head
70-72	Tor. C.A.C. (8.900)	9419002	1	.10	BOLT, hose clip to filler plate
69	5400, 6400, 6600, 98 (1.166)	1470029	AR	.51	CLAMP, power strg. hose
71-72	All (1.166)	1470029	AR	.51	CLAMP, power strg. hose
68	P.S. exc. F85 or Tor.	401154	1	.51	GROMMET, hose brkt.
69-70	Exc. F85 or Tor.	1494981	2	.10	RETAINER, bracket to filler plate
68-70	5400, 6400, 6600, 98 (8.977)	9426652	1	.07	SCREW, hose to bracket
68-70	Exc. F85 or Tor. (*1) 1969 1st type attached to cylinder head. (*2) 1969 2nd type attached to filler plate.	401942	1	.10	SPACER, brkt. screw (1/4" I.D. x 7/8" long)

### 6.673 CONNECTOR-FITTING-KIT-UNION, STEERING OIL HOSE COUPLING

56-58	P.S.	5681757	1	.10	CONNECTOR, return port
56-70	P.S.	5682044	2	.20	CONNECTOR, pressure port
59-72	P.S.	5687538	1	.25	CONNECTOR, pressure port
59-72	P.S.	5682044	1	.20	CONNECTOR, return port
60-63	P.S. exc. F85	5688079	1	2.26	FITTING, P.S. gear pump hose outlet-w/screen
64-65	P.S.	5688079	1	2.26	FITTING, P.S. gear pump hose outlet-w/screen
66	3400, 3600, 3800, 5200 P.S.	5688079	1	2.26	FITTING, P.S. gear pump hose outlet-w/screen
66-69	L6 P.S.	5692823	1	2.72	FITTING, press. port (w/filter)
67	F85 V8 P.S. (6.635)	5689401	1	3.69	FITTING, press. port (less screen)
68-69	F85 V8 P.S.	5692836	1	2.72	FITTING, press. port (on pump)
68	P.S. exc. F85 or Tor.	5690428	1	2.72	FITTING, press. port (on pump)
68	Tor. P.S.	7801158	1	3.54	FITTING, press. port (on pump)



69	5400 P.S.	5690428	1	2.72	FITTING, press. port (on pump)
69	P.S. exc. F85, 5400 or Tor.	7801158	1	3.54	FITTING, press. port (on pump)
69	Tor. P.S. (6.635)	7806029	1	4.31	FITTING, pump hose outlet
70-72	F85 P.S.	7811616	1	1.54	FITTING, pump hose outlet
70-72	P.S. exc. F85	7811615	1	1.95	FITTING, pump hose outlet
59-72	P.S.	5687624	1	.67	KIT, repair (inc. connector, valve & spring)
60-63	P.S. exc. F85	5688079	1	2.26	UNION, press. port to pump
61-63	F85 P.S.	5692823	1	2.72	UNION, press. port (w/filter)
64-65	P.S.	5688079	1	2.26	UNION, press. port to pump
66	F85 V8, 5200 P.S.	5688079	1	2.26	UNION, press. port (w/filter)
66	P.S. exc. F85, 5200 or Tor. (6.635)	5689403	1	2.97	UNION, press. port (less screen)
66-67	Tor. P.S.	5696655	1	2.67	UNION, press. port (w/filter)
<b>6.674 O RING, STEERING GEAR OIL HOSE UNION</b>					
59	P.S.	5681740	1	.10	O RING, pump body discharge passage
59-72	P.S.	5688049	1	.20	O RING, press. port union (outer)
60-72	P.S.	5688035	1	.20	O RING, press. port union (inner)
66-67	See Group 6.635	5681740	1	.10	O RING
<b>6.758 COVER-FASTENER-GROMMET-SCREW-SEAL, STEERING COLUMN FLOOR</b>					
61-62	Exc. F85	579536	1	.72	COVER
64-67	F85	3897543	1	.67	COVER, jacket to dash
64-66	F85 J.T.	383139	1	.97	COVER (steel)
65-66	Exc. F85, Tor. or Tilt/wh.	386912	1	1.23	COVER (steel)
66	Tor. exc. Tilt/wh.	390152	1	1.13	COVER (steel)
67	F85	397108	1	.82	COVER, floor (inner)
67	F85	397109	1	1.13	COVER, floor (outer)
67-68	Exc. F85 or Tor.	397147	1	1.18	COVER, floor (inner)
67-68	Exc. F85 or Tor.	397149	1	.97	COVER, floor (outer)
67-68	Tor.	397170	1	1.49	COVER (inner half)
67-68	Tor.	397173	1	1.49	COVER (outer half)
68	F85	3922889	1	.82	COVER, floor trim (Polystyrene)
68	F85	401715	1	1.54	COVER, floor (inner-steel)
68	F85 S.T.	401717	1	1.74	COVER, floor (outer-steel)
68	F85 A.T.	401720	1	1.64	COVER, floor (outer-steel)
69-72	F85	401946	1	.87	COVER (inner)
69-72	F85	401949	1	1.08	COVER (outer)
69-72	F85	3947979	1	1.44	COVER, col. to dash trim
69-70	Exc. F85 or Tor.	402259	1	1.54	COVER, floor (inner)
69-70	Exc. F85 or Tor.	402262	1	1.54	COVER, floor (outer)
69-70	Tor.	402156	1	1.54	COVER (inner)
69-70	Tor.	402159	1	1.54	COVER (outer)
71-72	Exc. F85	406230	1	.92	COVER, floor (lower)
71-72	Exc. F85	1235625	1	.87	COVER, col. to toe pan trim
71-72	Exc. F85	410055	1	1.54	COVER, strg. col. floor-upper
64	F85	3764424	2	.15	FASTENER, cover (plastic)
65-67	All	3764424	2	.15	FASTENER, cover (plastic)
65-66	Exc. F85, Tor. or Tilt/wh.	386911	1	1.44	GROMMET (rubber)
65-66	Tilt/wh. exc. F85 or Tor.	5694118	1	7.10	GROMMET (rubber)
66	Tor. exc. Tilt/wh.	390151	1	1.38	GROMMET (rubber)
67-70	Exc. F85	7800202	1	1.03	GROMMET, toe plate
71	T/wh. exc. F85	7800202	1	1.03	GROMMET, toe plate
67-68	S.T. Col. Shift exc. Tilt/wh.	7801279	1	.62	SCREW
69-70	Exc. F85 (8.977)	9420065	2	.05	SCREW, strg. col. inner to outer cover
72	F85 (8.977)	9420065	AR	.05	SCREW, cover to brkts.
67	F85 A.T. Col. Shift	7800467	1	1.03	SEAL (foam rubber)
67	F85 A.T. T/wh. Floor Shift	7800203	1	.97	SEAL (foam rubber)
67	F85 S.T.	7800203	1	.97	SEAL (foam rubber)
67-68	Exc. F85 & Tor.	7800486	1	1.03	SEAL (foam rubber)
67-68	Tor.	7800471	1	1.03	SEAL (foam rubber)
68	F85 S.T. & Floor Shift	7807812	1	1.44	SEAL
68	F85 A.T. Col. Shift	7803253	1	1.08	SEAL
69	F85 Floor Shift	7807812	1	1.44	SEAL
69	F85 A.T. Col. Shift w/T/wh.	7807812	1	1.44	SEAL, column to dash
69-70	Exc. F85 or Tor.	7806194	1	1.85	SEAL
69-70	Tor.	7805504	1	1.74	SEAL
70-72	F85	7807812	1	1.44	SEAL, column to dash
71-72	Exc. F85	7809661	1	2.72	SEAL, column to dash

## 6.760

**BOLT-BRACE-BRACKET-CAP-CLAMP-COLLAR-COVER-GROMMET-NUT-  
 PROTECTOR-SADDLE-SCREW-SEAL-SHIELD-SLEEVE-SPACER-SUPPORT-  
 WASHER-WEDGE, STEERING COLUMN ATTACHING**

67	All (8.900)	9419029	4	.10	BOLT, clamp to column
69-72	All (8.900)	9428367	4	.10	BOLT, strg. column bracket
68	Tor.	76B2095	1	4.00	BRACE, support
67	F85	5699366	1	4.46	BRACKET
67-68	Exc. F85 or Tor.	5699390	1	7.50	BRACKET
67-68	Tor.	5699391	1	7.30	BRACKET
68	F85	7803568	1	5.15	BRACKET
69-70	F85, Tor.	7804091	1	4.92	BRACKET
69-70	Exc. Tilt/wh., F85 or Tor.	7804097	1	6.35	BRACKET
69-70	T & T/wh. exc. F85 or Tor.	7804091	1	4.92	BRACKET
71-72	F85	7804091	1	4.92	BRACKET
71-72	Exc. F85	407976	1	4.72	BRACKET, col. guide
71-72	Exc. F85	7809925	1	4.56	BRACKET, col. support
73*	All A	410900	1		BRACKET, col. guide
65-66	Exc. F85 or Tor.	386475	1	1.95	CAP (to inst. panel)
67	F85	395378	1	.92	CAP
67-68	Exc. F85 or Tor.	393931	1	3.90	CAP (to inst. panel)
68	F85	398113	1	1.18	CAP
69-72	F85	402498	1	1.90	CAP
69	Exc. F85 or Tor.	402193	1	3.18	CAP
70	5400, 6400, 6600, 98	406307	1	2.92	CAP, strg. column to inst. panel
71-72	Exc. F85 or C.A.C.	407519	1	3.08	CAP
71-72	C.A.C. exc. F85	407793	1	3.08	CAP
63	Exc. T/wh. or F85	587517	1	1.69	CLAMP (lower or outer-die cast)
65-66	Exc. F85, Tor. or Tilt/wh.	386477	1	.87	CLAMP, support
65-66	Tilt/wh. exc. F85 or Tor.	386482	1	.87	CLAMP, support
66	Tor. exc. Tilt/wh.	388765	1	.72	CLAMP (lower)
66	Tor. Tilt/wh.	388767	1	.41	CLAMP
71	Exc. F85	409324	1	.25	COLLAR, column-Black
71	Exc. F85 or Tor.	409325	1	.25	COLLAR, column-Jade
71-72	Exc. F85, Tor. or Y79	409326	1	.25	COLLAR, column-Blue
71	Exc. F85 or Tor.	409327	1	.25	COLLAR, column-Rosewood
71	Exc. F85 or Tor.	409329	1	.25	COLLAR, column-Beige
72	5400, 6400, 6800, 98 exc. Y79	410751	1	.25	COLLAR, column-Green
72	5400, 6400, 6800, 98	410752	1	.25	COLLAR, column-Covert
72	5400, 6400, 6800	410753	1	.25	COLLAR, column-Saddle
72	5400, 6400, 98, Tor.	409324	1	.25	COLLAR, column-Black
72	98 exc. Y79	410750	1	.25	COLLAR, column-Pewter
73*	All B	412364	1		COLLAR, column-Saddle
73*	All B, C	412359	1		COLLAR, column-Green
73*	All B, C	412360	1		COLLAR, column-Blue
73*	All B, C	412363	1		COLLAR, column-Neutral
73*	BL, BN39-57-69, C	412361	1		COLLAR, column-Chamois
73*	BN67, BQ, BR, C	412362	1		COLLAR, column-Oxblood
64-66	3500, 3600	589591	1	1.95	COVER (lower)
63	T/wh. exc. F85	3B2019	1	.10	GROMMET, column (nylon)
64	Exc. F85	383367	1	.05	GROMMET, indexing brkt.
64-66	F85 (8.915)	9414034	2		NUT, support to panel
67-72	All	1378333	2-3	.10	NUT, supt. clamp & brkt. (3/8"-16 w/large flange)
69-72	All (3.885)	7B06271	1	.33	PROTECTOR, cruise control wire
66	Tilt/wh. exc. F85	391024	1	.25	SADDLE (to inst. panel-steel)
66	Tor. exc. Tilt/wh.	38B764	1	.41	SADDLE (to inst. panel-steel)
64	Exc. F85 (8.975)	186923	2	.10	SCREW, set (clamp to inst. panel)
69-70	Exc. F85 or Tor.	9414754	2	.10	SCREW, strg. col. cap to l/panel
65-66	Exc. F85 or Tor.	390053	1	.25	SEAL (to inst. panel trim pad-4" O.D. x 1 1/4" I.D. rubber)
65-66	Exc. F85	3B647B	1	.03	SEAL, saddle (nylon)
66	Tor.	392713	1	.05	SEAL (Polyurethane-3" long)
66-68	Tor. Col. Shift	395078	1	1.08	SEAL, to cluster
68	Tor. Tilt/wh. floor shift	401519	1	2.51	SEAL (to inst. panel)

69-70	Tor.	402704	1	1.18	SEAL, column
67-70	Exc. F85 or Tor.	404728	1	.82	SHIELD, light (rubber)
65-66	Exc. F85 or Tilt/wh.	388795	1	.41	SLEEVE, jacket (rubber)
65-66	Tilt/wh. exc. F85	5695024	1	.77	SLEEVE, jacket (rubber)
65-66	Exc. F85	388339	1	.20	SPACER, column mtg.
67-70	Exc. F85 or 1969 & 1970 Tor.	396466	AR	.10	SPACER, mounting (use in pairs)
71-72	Exc. F85	396466	AR	.10	SPACER, column mtg.
64-66	F85	588821	LH	.62	SUPPORT
64-66	F85	588820	RH	.62	SUPPORT
66-68	Tor.	388762	RH	.50	SUPPORT
66-68	Tor.	388763	LH	.38	SUPPORT
67	F85	395880	RH	.25	SUPPORT
67	F85	399081	LH	.36	SUPPORT
67-70	Exc. F85 or Tor.	395298	1	.82	SUPPORT (center)
67-68	Exc. F85 or Tor.	396194	RH	1.49	SUPPORT
67-68	Exc. F85 or Tor.	396195	LH	2.36	SUPPORT
68	F85	398626	RH	.25	SUPPORT
68	F85	398627	LH	.25	SUPPORT
68	Tor.	400213	1	1.08	SUPPORT (center)
69-70	Exc. F85 or Tor.	402176	RH	.87	SUPPORT
69-70	Exc. F85 or Tor.	403875	LH	.82	SUPPORT
69	Tor.	401556	RH	1.33	SUPPORT
69	Tor.	401557	LH	.92	SUPPORT
69-72	F85	406980	RH	.67	SUPPORT
69-70	F85	406981	LH	.67	SUPPORT
70	Tor.	406578	RH	1.59	SUPPORT
70	Tor.	406579	LH	1.33	SUPPORT
71-72	F85	410069	LH	.67	SUPPORT, strg. column
54-63	Exc. F85	564347	AR	.10	WASHER, rubber (brkt. to inst. panel)
67-68	All	397136	1	.56	WEDGE, adj.

### 6.786 BEARING-BUSHING, STEERING GEAR PITMAN SHAFT

55-59	Exc. P.S.	148418	1	1.74	BEARING ASSY. (in housing)
57-59	P.S. (*2)	5687117	1	4.46	BEARING ASSY. (in housing)
60-68	P.S.	5687757	1	5.15	BEARING (in housing)
68	F85, 5400 P.S.	5687757	1	5.15	BEARING (in housing)
69-72	P.S. exc. 1969 F85	5697804	1	4.82	BEARING (in housing)
41-54	All	266316	1	1.59	BUSHING (in housing)
55	P.S.	266316	1	1.59	BUSHING (in housing)
56-57	P.S. (*1)	5683367	1	1.44	BUSHING (in housing)
61-63	F85 exc. P.S.	266316	1	1.59	BUSHING (in housing)
64-72	M.S.	266316	1	1.59	BUSHING (in housing)

(\*1) 1957 1st type gear used bronze bushing in housing.

(\*2) 1957 2nd type gear used needle bearing assy. in housing.

(\*3) 1960 1st type-see Group 6.803 for identification.

### 6.803 HOUSING ASSY., STEERING GEAR LOWER

59-61	P.S. exc. F85	5689365	1	63.65	HOUSING (w/brg. & connector)
62	P.S. exc. F85	5689701	1	55.00	HOUSING (w/brg. & connector)
64-66	F85, 5200 P.S.	7805230	1	46.85	HOUSING (w/brg. & connector)
64-70	M.S.	5679271	1	28.40	HOUSING (w/brg. cup & bushing)
63-68	P.S. exc. F85 or Tor.	5690232	1	60.70	HOUSING (w/brg., conn. & snap ring)
66-68	Tor. P.S.	5694750	1	69.85	HOUSING (w/brg., conn. & snap ring)
67-69	F85 P.S.	7805230	1	46.85	HOUSING (w/brg. & connector)
69	5400 P.S.	5690232	1	60.70	HOUSING (w/brg. & connector)
69	6400, 6600, 98 P.S. (*1)	7803764	1	55.75	HOUSING (w/brg. & ring)
	(*1) NOTE 1st type with "FE" label on side cover $\frac{3}{32}$ " end cover lip (5690231)				
69	6400, 6600, 98 P.S. (*2)	7805600	1	51.50	HOUSING (w/brg. & ring)
	(*2) 1969 2nd type with "FF" label on side cover $\frac{3}{32}$ " end cover lip (5689363)				
69-72	Tor.	7800273	1	60.15	HOUSING (w/brg.)
70	F85 P.S.	7806752	1	31.10	HOUSING (w/brg. & ring)
70	5400, 6400, 6600, 98	7805600	1	51.50	HOUSING (w/brg. & ring)
71-72	F85 P.S.	7805230	1	46.85	HOUSING (w/brg.)
71-72	F85 M.S.	7809664	1	25.95	HOUSING (w/cup & bushing)
71	5400, 6400, 6600, 98 P.S.	7810896	1	54.05	HOUSING (w/brg. & ring)
71	6800	7803764	1	55.75	HOUSING (lower w/brg. & ring)
72	5400, 6400 350 Eng.	7806752	1	31.10	HOUSING (w/brg.)
72	5400, 6400 455 Eng. exc. C.A.C.	7806752	1	31.10	HOUSING
72	5400, 6400 455 Eng. C.A.C. exc. Pol.	7810896	1	54.05	HOUSING (w/brg. & ring)

72	6800 P.S.	7814320	1	55.75	HOUSING (w/brg. & ring)
72	98	7810896	1	54.05	HOUSING

**6.806 COVER-PLUG-RING-SEAL, STEERING GEAR HOUSING END**

61-69	F85 P.S.	5689010	1	3.02	COVER, hsg. end
64	J88 P.S.	5692340	1	2.87	COVER, hsg. end
71-72	F85 P.S.	5689010	1	3.02	COVER, hsg. end
56-58	P.S.	5684069	1	.82	PLUG & SEAL, hsg. end (lower)
59-62	P.S. exc. F85	5689363	1	3.13	PLUG, hsg. end
63	P.S. exc. F85 (6.824)	5690231	1	2.82	PLUG, hsg. end
64-67	P.S. exc. F85, J88, or Tor. (6.824)	5690231	1	2.82	PLUG, hsg. end
65-66	5200 P.S.	7806688	1	2.92	PLUG, hsg. end
66-72	Tor. (6.824)	5694821	1	2.77	PLUG, hsg. end
68-69	P.S. exc. F85 or Tor. (6.824)	5690231	1	2.82	PLUG, hsg. end
69	6400, 6600, 98 P.S. (*1) (6.824)	5690231	1	2.82	PLUG, hsg. end (FE label on side cover)
69	6400, 6600, 98 (*2)	5689363	1	3.13	PLUG, hsg. end
70	F85 P.S.	7806688	1	2.92	PLUG, hsg. end
70	P.S. exc. F85 or Tor.	5689363	1	3.13	PLUG, hsg. end
71	P.S. exc. F85 or Tor.	7810890	1	3.33	PLUG, hsg. end
71	6800 (6.824)	5690231	1	2.82	PLUG, hsg. end
72	5400, 6400 350 Eng.	7806688	1	2.92	PLUG, hsg. end
72	5400, 6400 455 Eng. exc. C.A.C.	7806688	1	2.92	PLUG, hsg. end
72	5400, 6400 455 Eng. C.A.C. exc. Pol.	7810890	1	3.33	PLUG, hsg. end
72	6800 P.S.	7805525	1	3.33	PLUG, hsg. end
72	98, Tor.	7810890	1	3.33	PLUG, hsg. end
59-62	P.S. exc. F85	5691475	1	1.69	RING, rack-piston stop snap
65-69	P.S. exc. F85, 5200 or Tor. (*2)	5691476	1	1.64	RING, rack-piston stop snap
66-70	Tor. P.S.	5694751	1	.92	RING, rack-piston stop snap
69	6400, 6600, 98 P.S. (*1)	5691475	1	1.69	RING, rack-piston stop snap
70	P.S. exc. F85 or Tor.	5691475	1	1.69	RING, rack-piston stop snap
70	F85 P.S.	7806687	1	1.18	RING, hsg. rack piston stop
71	6800 P.S.	5691476	1	1.64	RING, hsg. rack piston stop
72	6800 P.S.	7805625	1		RING, hsg. rack piston stop
61-63	F85 exc. P.S.	5674114	1	.67	SEAL, worm shaft upper
63	D88, S88 M.S.	7802160	1	.97	SEAL, strg. shaft grease
64-72	M.S.	7802160	1	.97	SEAL, strg. shaft grease

(\*1) NOTE - 1st type for 1969 with "FE" label on side cover.

(\*2) NOTE 2nd type with "FF" label on side cover.

**6.807 COVER ASSY.-BOLT, STEERING GEAR HOUSING SIDE**

49-51	98	267387	1	3.59	COVER (for ball-nut type strg. gear)
52-54	Exc. P.S.	267387	1	3.59	COVER (for ball-nut type strg. gear)
57-58	P.S.	5685472	1	6.35	COVER
61-63	F85 exc. P.S.	5674247	1	8.65	COVER (w/bushing)
59-72	P.S.	7812147	1	7.35	COVER (w/bushing)
64-70	M.S.	7806748	1	6.90	COVER PKG.
71-72	F85 M.S.	7801619	1	7.35	COVER, side

(\*3) 1960-2nd type-see Group 6.803 for identification.

**6.809 BOLT-GASKET- O RING, STEERING GEAR HOUSING SIDE COVER**

69-72	M.S.	7807009	3	.46	BOLT, side cover
70-72	P.S.	7806685	4	.56	BOLT, side cover
49-51	98	269298	1	.15	GASKET (for ball-nut type strg. gear)
52-54	Exc. P.S.	269298	1	.15	GASKET (for ball-nut type strg. gear)
60-63	88, S88 exc. P.S.	5666734	1	.15	GASKET
61-63	F85 exc. P.S.	5674256	1	.15	GASKET
64-70	M.S.	5666734	1	.15	GASKET
71-72	F85 M.S.	7810041	1	.15	GASKET, side cover
56-58	P.S. (6.611)	56B0593	1	.67	"O" RING, side cover to hsg.
59-72	P.S.	56B6570	1		"O" RING (2 <sup>15</sup> / <sub>16</sub> " O.D.)

**6.822 ADJUSTER-NUT, STEERING GEAR PITMAN SHAFT LASH**

49-72	M.S. (*1)	7802482	1	.82	ADJUSTER
(*1) 1958 1st type-See note in Group 6.524.					
58-63	88, S88 exc. P.S. (*2)	5671196	1	.55	ADJUSTER
(*2) 1958 2nd type-See note in Group 6.524.					
57-72	P.S.	5685372	1	.46	NUT

**6.824 PLUG-SNAP RING, STEERING GEAR HOUSING END COVER RETAINING**

63	P.S. exc. F85	5690231	1	2.82	PLUG, hsg. end
64-67	P.S. exc. F85, J88 or Tor.	5690231	1	2.82	PLUG, hsg. end
66-72	Tor.	5694821	1	2.77	PLUG, hsg. end
68-69	5400, 6400, 6600, 98				
	P.S. (*1)	5690231	1	2.82	PLUG, hsg. end
	(*1) 1st type for 1969-6400, 6600, 98				P.S. & F.E. Label on side cover.
71	6800	5690231	1	2.82	PLUG, hsg. end
61-66	F85, 5200 P.S.	5689012	1	.30	SNAP RING, cover retaining
67-72	F85 P.S.	5689012	1	.30	SNAP RING, cover retaining
59-72	P.S. exc. F85 or 1964-66				
	5200	5686814	1	.25	SNAP RING, cover retaining

**6.825 GASKET-"O" RING-SEAL, STEERING GEAR HOUSING END COVER**

49-51	98	5661087	1	.30	GASKET (ball-nut type strg. gear)
52-58	Exc. P.S. (*1)	5661087	1	.30	GASKET (ball-nut type strg. gear)
59-71	P.S. exc. F85 or 1964-66				
	J88	7812122	1	.62	"O" RING (3½" O.D.)
64-66	J88 P.S.	7812123	1	1.03	"O" RING
61-72	F85 P.S.	7812123	1	1.03	"O" RING
71-72	P.S. exc. F85	7812122	1	.62	"O" RING (3½" O.D.)
	(*1) 1958 1st type-See note in Group 6.524.				

**6.826 BEARING ASSEMBLY-BUSHING, STEERING GEAR HOUSING END COVER**

56-58	P.S.	5683229	1	2.46	BEARING, end cover needle
56	P.S.	5683942	1	.41	BUSHING, valve actuating lever

**6.828 SHIM PKG., STEERING GEAR PITMAN SHAFT LASH ADJUSTER**

49-51	98	605142	1	.67	SHIM PKG.
52-72	M.S. exc. Tilt/wh.	605142	1	.67	SHIM PKG.

**6.830 ADJUSTER ASSY., STEERING GEAR WORM THRUST BEARING**

60-63	Exc. P.S. or F85 (*2)	5666681	1	4.46	ADJUSTER, thrust brg.
64-70	M.S.	5666681	1	4.46	ADJUSTER (w/race & retainer)
59-72	P.S.	5686866	1	16.95	ADJUSTER PLUG (w/brgs. & seals)
71-72	F85 M.S.	7809662	1	4.56	ADJUSTER
	(*1) 1958 1st type-See note in Group 6.524.				
	(*2) 1960 2nd type-See Group 6.803 for identification.				

**6.832 NUT, STEERING GEAR THRUST BEARING ADJUSTER LOCK**

60	Exc. P.S. (2nd type H.T.)				
	(*1)	5676217	1	.62	NUT, adjuster lock
61-63	88, S88 exc. P.S.	5676217	1	.62	NUT, adjuster lock
64-72	M.S.	5676217	1	.62	NUT
59-72	P.S.	5690698	1	.62	NUT
	(*1) 1960 2nd type-See note in group 6.803.				

**6.835 BEARING-RACE-RETAINER, STEERING GEAR THRUST**

49-51	98	179291	2	2.57	BEARING (ball-nut type strg. gear)
52-58	Exc. P.S. (*1)	179291	2	2.57	BEARING (ball-nut type strg. gear)
	(*1) 1958 1st type-See note in Group 6.524.				
60-70	M.S. (*4)	5666693	2	.68	BEARING (upper & lower)
	(*4) 1960 2nd type-See Group 6.803 for identification.				
59-72	P.S. (6.826)	5683229	1	2.46	BEARING, lower (in adj. plug)
59-72	P.S.	5687185	1	4.10	BEARING KIT, upper (in adj. plug)
59-72	P.S.	5687186	1	3.49	BEARING KIT, lower (in rack-piston)
71-72	F85 M.S.	5666693	2	.68	BEARING (upper & lower)
49-51	98	179290	1	2.06	RACE (ball-nut type strg. gear)
52-57	Exc. P.S.	179290	1	2.06	RACE (ball-nut type strg. gear)
60-70	M.S.	5666683	2	1.27	RACE, thrust bearing (upper & lower)
71-72	F85 M.S.	5666683	2	1.27	RACE, thrust bearing
59-60	P.S.	5686872	1	.10	RETAINER, upper thrust brg.
60-63	88, S88 exc. P.S.	5686872	1	.10	RETAINER, adjuster lower brg.
61	F85 P.S.	5686872	1	.10	RETAINER, upper thrust brg.
64-70	M.S.	5686872	1	.10	RETAINER, lower thrust bearing

**6.840 O RING-SEAL KIT, STEERING GEAR THRUST BEARING ADJUSTER PLUG**

59-60	P.S.	5686527	1	.46	O RING, adj. plug (2" O.D.)
61-63	F85 P.S.	5686527	1	.46	O RING, adj. plug (2" O.D.)
59-72	P.S.	5687183	1	2.26	SEAL KIT (w/seal, "D" ring & washer)

**6.841 NUT, STEERING GEAR WORM BALL**

60	Exc. P.S. (2nd type H.T.)				
	(*2)	5675672	1	9.65	NUT, ball (w/guides & clamp)
61-63	Exc. P.S.	5675672	1	9.65	NUT, ball (w/guides & clamp)
	(*2) 1960-2nd type-See Group 6.803 for identification.				

**6.842 GUIDE, STEERING GEAR WORM BALL RETURN**

49-51	98	267502	4	.20	GUIDE
52-55	All	267502	4	.20	GUIDE
56-59	Exc. P.S.	267502	4	.20	GUIDE
60-70	M.S. exc. Police H.D. (*2)	5676222	1	1.44	GUIDE & CLAMP PKG.
65-68	M.S. Police H.D.	5676231	1	1.13	GUIDE & CLAMP PKG.
59-68	P.S.	5686540	2	.41	GUIDE
60	H.T. exc. P.S. (*1)	267502	4	.20	GUIDE
69	F85, 5400 P.S.	5686540	2	.41	GUIDE
69-70	P.S. exc. 1969 F85 or 5400	5695774	2	.41	GUIDE
71-72	P.S. exc. Tor.	5695774	2	.41	GUIDE
71-72	Tor. P.S.	5686540	2	.41	GUIDE
71-72	F85 M.S.	5676222	1	1.44	GUIDE PKG. (inc. bolts & clamp)
	(*1) 1960 1st type-see Group 6.803 for identification.				
	(*2) 1960 2nd type-see Group 6.803 for identification.				

**6.843 BOLT-CLAMP, STEERING GEAR WORM BALL RETURN GUIDE**

49-60	Exc. P.S. (*1) (8.907)	187375	AR	.05	BDLT & WASHER
60-63	Exc. P.S.	5674113	3	.15	BOLT & WASHER
59-71	P.S. (8.907)	187375	2	.05	BOLT & WASHER, clamp retg.
59-72	P.S.	5686539	1	.10	CLAMP

**6.844 BALL-BALL KIT, STEERING GEAR WORM**

49-51	98	7808541	AR	.10	BALL
52-55	All	7808541	AR	.10	BALL
56-60	Exc. P.S.	7808541	AR	.10	BALL
61-70	All	7808541	AR	.10	BALL
57-72	P.S. (*1)	5695512	AR	2.10	BALL KIT (code 6-1 size under)
57-72	P.S. (*1)	5695513	AR	2.46	BALL KIT (code 7-std.)
57-72	P.S. (*1)	5695514	AR	2.46	BALL KIT (code 8-1 size over)
57-72	P.S. (*1)	5695515	AR	2.46	BALL KIT (code 9-2 sizes over)
57-72	P.S. (*1)	5695516	AR	2.15	BALL KIT (code 10-3 sizes over)
57-72	P.S. (*1)	5695517	AR	2.15	BALL KIT (code 11-4 sizes over)
	(*1) Ball Kits contain 12 silver and 12 black balls.				

**6.850 SHAFT-GEAR, STEERING GEAR PITMAN SHAFT**

Includes shaft, gaskets &amp; seals.

59-63	P.S. exc. F85 (*3)	5692950	1	20.10	SHAFT (w/lash adj. parts)
	(*3) NOTE-When replacing original production shaft assy. also order and install one part No. 5685372 adjusting nut listed in group 6.822.				
61-63	F85 exc. P.S.	5675400	1	18.05	SHAFT ONLY
64-68	P.S.	5692950	1	20.10	SHAFT (w/lash adj. parts)
69	F85, 5400 P.S.	5692950	1	20.10	SHAFT (w/lash adj. parts)
69	6400, 6600, 98 (*2)	7813603	1	23.50	SHAFT
	(*2) NOTE 1969 2nd type w/FF label on side cover.				
70	P.S.	7813603	1	23.50	SHAFT
71-72	F85 P.S.	7813603	1	23.50	SHAFT
71	P.S. exc. F85, 6800 or Tor.	7813606	1	24.90	SHAFT
71	6800	7813603	1	23.50	SHAFT (code 7-std.)
71-72	Tor.	5687184	1	25.00	SHAFT
71-72	5400, 6400 Pol.	7813631	1	26.40	SHAFT
72	5400, 6400 350 Eng. exc. Pol. or C.A.C.	7813631	1	26.40	SHAFT
72	5400 455 Eng. C.A.C. exc. Pol.	7813631	1	26.40	SHAFT
72	6400, 98 exc. Pol.	7813631	1	26.40	SHAFT
72	6800	7813631	1	26.40	SHAFT
64-70	M.S.	7812834	1	12.80	GEAR
71-72	F85 M.S.	5675193	1	14.05	GEAR, pitman shaft

**6.855 SEAL-WASHER, STEERING GEAR PITMAN SHAFT**

49-51	98	7801626	1	1.03	SEAL (inc. retainer)
52-54	All	7801626	1	1.03	SEAL (inc. retainer)
55	P.S.	7801626	1	1.03	SEAL (inc. retainer)
61-63	F85 exc. P.S.	7801626	1	1.03	SEAL (inc. retainer)
59-72	P.S.	5685355	1	4.10	SEAL KIT (w/seal & washers)
64-72	M.S.	7801626	1	1.03	SEAL

56-72	P.S.	5684477	2	.30	WASHER, seal back-up (1 $\frac{1}{4}$ " O.D.)
<b>6.856 SNAP RING, STEERING GEAR PITMAN SHAFT OIL SEAL RETAINING</b>					
56-72	P.S.	5682898	1	.25	SNAP RING (1 $\frac{1}{16}$ " O.D.)
<b>6.859 ARM ASSY.-PLUG, STEERING PITMAN</b>					
NOTE See Group 6.870 for 1966 Toronado Arm.					
59-60	P.S.	5672474	1	10.45	ARM
61-62	F85 P.S.	5675881	1	5.25	ARM
61-62	P.S. exc. F85	5674471	1	9.55	ARM (Saginaw)
61-62	P.S. exc. F85	582796	1	9.55	ARM (Thompson)
63	F85 exc. P.S.	5677786	1	14.05	ARM
63	F85 P.S.	5677784	1	14.05	ARM
63-64	Exc. P.S., F85 or J88	588113	1	8.10	ARM (Thompson)
63-64	P.S. exc. F85 or J88	588114	1	10.20	ARM (Thompson)
63-64	P.S. exc. F85 or J88	5676457	1	9.90	ARM (Saginaw)
64-65	F85 exc. P.S. (*2) (*3)	5693762	1	5.35	ARM
64-65	F85 P.S. (*2) (*3)	5693764	1	5.35	ARM
(*2) 1964 2nd type-use with $\frac{7}{8}$ " dia. relay rod.					
(*3) 1965 1st type-use with $\frac{7}{8}$ " dia. relay rod.					
65-70	P.S. exc. F85 or Tor.	5679878	1	9.65	ARM (Saginaw)
64-72	F85 M.S.	7811779	1	10.05	ARM
64-65	F85 P.S. (*1) (*4)	5679209	1	9.95	ARM
(*1) 1964 1st type-use with $\frac{13}{16}$ " dia. relay rod.					
(*4) 1965 2nd type-use with $\frac{13}{16}$ " dia. relay rod.					
65-68	M.S. exc. F85	386808	1	7.70	ARM
66-72	F85 P.S.	5679209	1	9.95	ARM (Saginaw)
65-68	P.S. exc. F85 or Tor.	386809	1	9.90	ARM (Thompson)
67-72	Tor.	7805889	1	14.30	ARM
69-70	M.S. exc. F85	404032	1	15.50	ARM (Thompson)
69-70	P.S. exc. F85 or Tor.	404034	1	14.30	ARM (Thompson)
71	Exc. F85 or Tor.	7809956	1	8.60	ARM (Saginaw or Thompson)
72	5400 exc. Pol. or 455				
	Eng. C.A.C.	7814220	1	20.50	ARM
72	5400 455 Eng. C.A.C.				
	exc. Pol.	7809956	1	8.60	ARM (Saginaw or Thompson)
72	5469 Pol.	7809956	1	8.60	ARM (Saginaw or Thompson)
72	6400, 98	7809956	1	8.60	ARM (Saginaw or Thompson)
72	6800	7814220	1	20.50	ARM
66-67	Tor.	7802652	1	.62	PLUG, grease
<b>6.861 NUT, STEERING PITMAN ARM TO GEAR</b>					
64-72	Exc. H.D.	258779	1	.46	NUT
<b>6.865 BRACKET-BOLT-NUT-SHOCK ABSORBER-SPACER, STEERING LINKAGE SHOCK ABSORBER</b>					
71-72	Tor.	393170	2	.30	BRACKET, frt. horiz. shock to intermediate rod
71-72	Tor. (8.900)	454863	2	.10	BOLT, shock to inter. rod- $\frac{5}{16}$ "-18 x $\frac{15}{16}$ "
66	Tor.	393903	2	.15	NUT, shock to frame & brkt. ( $\frac{7}{16}$ "-14)
66	Tor. (8.917)	9422295	2	.10	NUT, shock brkt. ( $\frac{7}{16}$ "-18)
71-72	Tor. (8.917)	9422295	2	.10	NUT, shock brkt. to inter. strg. rod- $\frac{5}{16}$ "-18
71-72	Tor. (8.917)	9422299	2	.15	NUT, shock to inter. rod & to frame
66	Tor.	3171099	1	13.25	SHOCK ABSORBER
71	Tor.	3171099	1	13.25	SHOCK ABSORBER
72	Tor.	4949828	1	13.25	SHOCK ABSORBER
66	Tor.	393171	1	.25	SPACER, shock to relay rod
71-72	Tor.	393171	1	.25	SPACER, shock to relay rod
<b>6.870 ROD-PLUG KIT, STEERING RELAY ROD</b>					
60	All	5674005	1	14.45	ROD
61-62	F85	5675759	1	12.20	ROD
61-62	Exc. F85	5674503	1	16.00	ROD ASSY. (Saginaw)
61-62	Exc. F85	582787	1	16.45	ROD ASSY. (Thompson)
63	F85	5677800	1	14.05	ROD
63-64	Exc. P.S., F85 or J88 (*1)	381481	1	16.80	ROD ASSY. (Thompson)
63-64	P.S. exc. F85, J88 (*1)	588101	1	17.70	ROD ASSY. (Thompson)
63-64	P.S. exc. F85, J88 (*1)	5676473	1	17.25	ROD ASSY. (Saginaw)
64	J88	384308	1	18.50	ROD ASSY. (Thompson)
64	J88	5679085	1	18.05	ROD ASSY. (Saginaw)
64	Exc. P.S., F85 or J88 (*2)	384766	1	18.50	ROD ASSY. (Thompson)
64	P.S. exc. F85 or J88 (*2)	384767	1	18.50	ROD ASSY. (Thompson)
64	P.S. exc. F85 or J88 (*2)	5679828	1	18.05	ROD ASSY. (Saginaw)

64-65	F85 (*4) (*6)	5698848	1	22.35	ROD ASSY. (7/8" dia.)
66	Tor.	7802660	1	54.70	ROD PKG. (inc. idler & pitman arms)
64-67	F85 (*3) (*5)	5695201	1	16.45	ROD
65-68	Exc. F85 or Tor.	386802	1	18.50	ROD (Thompson)
65-70	P.S. exc. F85 or Tor.	5693524	1	18.05	ROD (Saginaw)
67-70	Tor.	7800756	1	52.55	ROD, intermediate
68-72	F85	7800896	1	20.05	ROD
69-70	Exc. F85 or Tor.	404035	1	24.25	ROD (Thompson)
71-72	Exc. F85 or Tor.	7811835	1	29.95	ROD, intermediate relay
71-72	Tor.	5699838	1	28.90	ROD, intermediate relay

59-60	All	5673193	1	14.45	PLUG KIT (springs, plugs, seats & pins)
	(*1) 1964 1st type-use with 1st type oil pan 382132-See note in group 1.426.				
	(*2) 1964 2nd type-use with 2nd type oil pan 384762-See note in group 1.426.				
	(*3) 1964 F85 1st type.				
	(*4) 1964 F85 2nd type.				
	(*5) 1965 F85 1st type.				
	(*6) 1965 F85 2nd type.				

### 6.874 FITTING-SEAT, STEERING RELAY ROD BALL STUD

63-64	All (8.984)	9417903	2	.20	FITTING, grease
41-56	All	264946	8	.56	SEAT
57-60	All	5671898	8	.67	SEAT
61-62	F85	5671898	8	.67	SEAT

### 6.876 SPRING, STEERING RELAY ROD

49-55	All	335976	2	.56	SPRING
57-58	All	1324655	2	.72	SPRING
61-62	F85	5675757	2	1.23	SPRING

### 6.881 PLUG, STEERING RELAY ROD END

61-62	F85	5675758	2	.20	PLUG
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### 6.882 PLUG, STEERING RELAY ROD

49-56	All	263697	2	.51	PLUG (relay rod)
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### 6.883 COVER-SPACER, STEERING RELAY ROD BALL SEAT

49-60	All	265516	2	.25	COVER, spacer end
61-62	F85	5674368	2	.15	SPACER

### 6.885 WASHER, STEERING RELAY ROD BALL SEAT

49-60	All	264988	2	.15	WASHER (relay rod ball seat)
61-62	F85	264988	2	.15	WASHER (relay rod ball seat)

### 6.886 SEAL, STEERING RELAY ROD

61-62	F85	5674369	4	.20	SEAL
65-66	Exc. F85 or Tor.	394598	2	.82	SEAL (Thompson)
66-72	Tor.	5697840	2	.97	SEAL (Saginaw)
63-67	F85 (6.898)	5693027	2	.82	SEAL (Saginaw)
63-70	P.S. exc. F85 or Tor. (6.898)	5693027	2	.82	SEAL (Saginaw)
68-72	F85 (6.898)	5693125	2	.82	SEAL (Saginaw)
69-70	Exc. F85 or Tor.	404117	2	.82	SEAL (Thompson)
71-72	P.S. exc. F85 or Tor. (6.898)	5693027	2	.82	SEAL (Saginaw or Thompson)

### 6.895 ARM ASSY.-ARM KIT, STEERING IDLER ARM

61-62	F85	5676084	1	10.15	ARM (w/support, seal & bushing)
61-62	Exc. F85	582792	1	20.35	ARM (w/support & bushing-Thompson)
61-62	Exc. F85	5674473	1	19.65	ARM (w/support & bushing-Saginaw)
63	F85	5677818	1	17.50	ARM (w/support & bushing)
63	P.S. exc. F85	5676459	1	17.50	ARM (w/support & bushing-Saginaw)
63-64	Exc. F85	588112	1	17.95	ARM (w/support & bushing-Thompson)
64	P.S., J88 exc. F85	5676459	1	17.50	ARM (w/support & bushing-Saginaw)
64-65	F85 (*2) (*3) (6.231)	5699538	1	14.70	ARM (w/support, seal & bushing)
	NOTE - See group 6.870 for 1966 Toronado Arm.				
64-65	F85 (*1) (*4)	7801909	1	15.85	ARM (w/supt., seal & bushing)
65-68	Exc. F85 or Tor.	386810	1	18.40	ARM (w/supt. & bushing-Thompson)
69-70	Exc. F85 or Tor.	404038	1	18.40	ARM (w/supt. & bushing-Thompson)
65-70	P.S. exc. F85 or Tor.	7806240	1	20.25	ARM (w/supt. & bushing-Saginaw)
66-72	F85	7801909	1	15.85	ARM (w/supt., seal & bshg.)
71-72	Exc. F85 or Tor.	7811071	1	13.80	ARM (w/supt. & bushing)

67-72	Tor.	7805967	1	33.30	ARM KIT
	(*1) 1964 1st type-Use with 13/16" dia. relay rod.				
	(*2) 1964 2nd type-Use with 7/8" dia. relay rod.				
	(*3) 1965 1st type-Use with 7/8" dia. relay rod.				
	(*4) 1965 2nd type-Use with 13/16" dia. relay rod.				



**6.896 BOLT-NUT-PLUG-SUPPORT-WASHER, STEERING IDLER ARM**

<b>62-63</b>	Exc. F85 (8.900) .....	<b>427562</b>	4	.15	<b>BOLT</b> , arm to frame .....
<b>66-72</b>	Tor. (8.900) .....	<b>9424047</b>	1	.59	<b>BOLT</b> , idler arm to frame (5/8"-11 x 3 3/4") .....
<b>69</b>	Exc. Tor. (8.900) .....	<b>9420462</b>	2	.15	<b>BOLT</b> , idler arm to frame .....
<b>71-72</b>	F85 (8.900) .....	<b>9420462</b>	2	.15	<b>BOLT</b> , idler arm to frame .....
<b>71-72</b>	Exc. F85 or Tor. (8.900) .	<b>427564</b>	2		<b>BOLT</b> , idler arm to frame (7/16"-14 x 1 1/8") .....
<b>63</b>	F85 (6.234) .....	<b>5678389</b>	2	.25	<b>NUT</b> , arm to bar .....
<b>66-72</b>	Tor. (8.917) .....	<b>9422305</b>	1	.41	<b>NUT</b> , arm to frame (5/8"-11) .....
<b>69-72</b>	Exc. Tor. (8.917) .....	<b>9422297</b>	4	.15	<b>NUT</b> , idler arm to frame bolt .....
<b>71-72</b>	F85 (8.917) .....	<b>9422297</b>	2	.15	<b>NUT</b> , idler arm to frame bolt .....
<b>66-67</b>	Tor. (6.859) .....	<b>7802652</b>	1	.62	<b>PLUG</b> , grease .....
<b>49-60</b>	All .....	<b>569944</b>	1	2.92	<b>SUPPORT</b> (w/bushing) .....
<b>64</b>	F85 (2.334) .....	<b>3914674</b>	2	.10	<b>WASHER</b> , supt. to frame rail .....
<b>65-70</b>	Exc. Tor. (2.334) .....	<b>3914674</b>	2	.10	<b>WASHER</b> , arm supt. to frame rail .....
<b>71-72</b>	F85 (2.334) .....	<b>3914674</b>	2	.10	<b>WASHER</b> , supt. to frame rail .....

**6.897 BUSHING-WASHER, STEERING IDLER ARM SUPPORT**

<b>49-60</b>	All .....	<b>5672926</b>	1	1.90	<b>BUSHING</b> .....
<b>61-63</b>	F85 (3.275) .....	<b>555698</b>	2	.15	<b>WASHER</b> , supt. to cross bar .....

**6.898 SEAL, STEERING IDLER ARM**

<b>49-60</b>	All .....	<b>411231</b>	1	.46	<b>SEAL</b> .....
<b>63</b>	F85 .....	<b>5693027</b>	1	.82	<b>SEAL</b> .....
<b>68-72</b>	F85 .....	<b>5693125</b>	2	.82	<b>SEAL</b> , strg. linkage relay rod-Saginaw .....
<b>69-70</b>	F85 .....	<b>1174676</b>	1	.30	<b>SEAL</b> .....
<b>69-70</b>	P.S. exc. Tor. ....	<b>1174676</b>	1	.30	<b>SEAL</b> (Saginaw) .....
<b>71-72</b>	Exc. Tor. ....	<b>1174676</b>	1	.30	<b>SEAL</b> .....

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